

# Door Sets Designer's Guide



BG.GF.08

BG.GF.09



# Contents

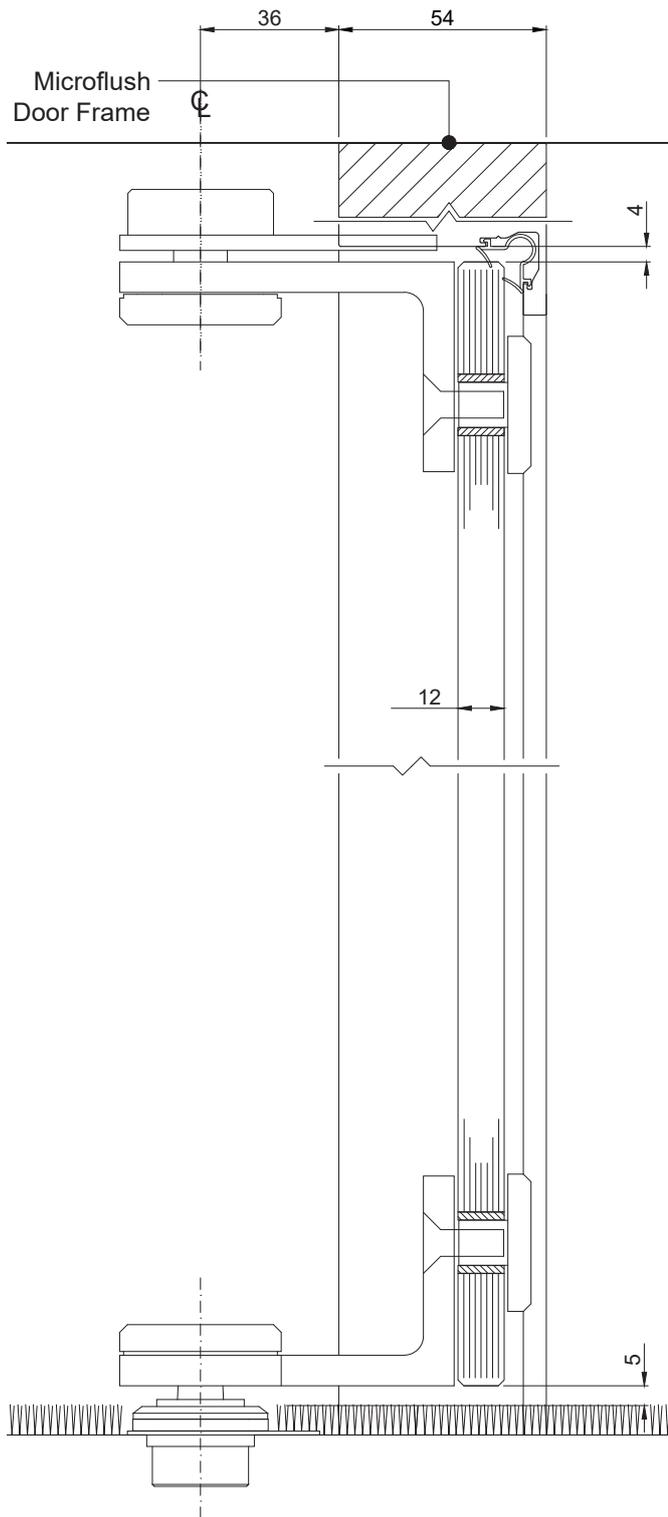
1	Axile Clarity - Door on Quad Pivots: Vertical Section/Elevation
2	Axile Clarity Door on Quad Pivots: Plan View
3	Axile Clarity Door on Quad Pivots: Vertical Section/Elevation
4	Axile Clarity Door on Quad Pivots: Plan View
5	Single Glazed Asia Affinity Door on Hinges: Vertical Section/Elevation
6	Single Glazed Asia Affinity Door on Hinges: Plan View
7	Double Glazed Asia Affinity Door on Hinges: Vertical Section/Elevation
8	Double Glazed Asia Affinity Door on Hinges: Plan View
9	Asia Affinity Rebated Double Door on Hinges: Horizontal Section/Elevation
10	Asia Affinity Rebated Double Door on Hinges: Horizontal Section/Elevation
11	Asia Affinity Non-Rebated Double Door on Hinges: Horizontal Section/Elevation
12	Asia Affinity Non-Rebated Double Door on Hinges: Horizontal Section/Elevation
13	Electric Strike: Vertical Sections
14	Asia Affinity Door with Electric Lock: Vertical Section/Elevation
15	Edge Unity Door on Hinges: Vertical Section/Elevation
16	Edge Unity Door on Hinges: Plan View
17	Edge Unity Door on Pivots: Vertical Section/Elevation
18	Edge Unity Door on Pivots: Plan View
19	Edge Unity Door on Hinges: Vertical Section/Elevation
20	Edge Unity Door on Hinges: Plan View
21	Edge Unity Door on Pivots: Vertical Section/Elevation
22	Edge Unity Door on Pivots: Plan View
23	Edge Unity Non-Rebated Double Door on Hinges: Plan View/Elevation
24	Edge Unity Non-Rebated Double Door on Pivots: Plan View/Elevation
25	Edge Unity Non-Rebated Double Door on Hinges: Plan View/Elevation
26	Edge Unity Non-Rebated Door on Pivots: Plan View/Elevation
27	Edge Synergy Door on Hinges: Vertical Section/Elevation
28	Edge Synergy Door on Hinges: Plan View
29	Edge Synergy Door on Pivots: Vertical Section/Elevation
30	Edge Synergy Door on Pivots: Plan View

# Contents

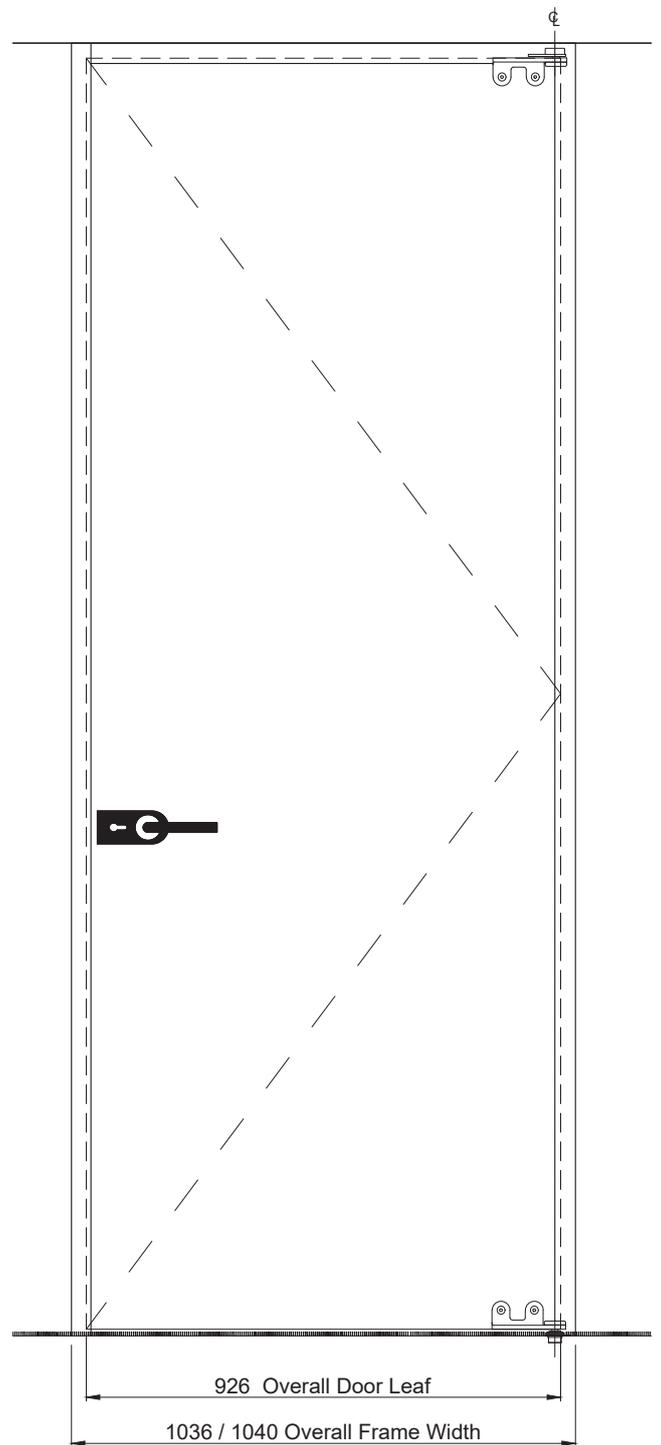
31	Edge Synergy Door on Hinges: Vertical Section/Elevation	
32	Edge Synergy Door on Hinges: Plan View	
33	Edge Synergy Door on Pivots: Vertical Section/Elevation	
34	Edge Synergy Door on Pivots: Plan View	
35	Edge Synergy Rebated Double Door on Hinges: Plan View/Elevation	
36	Edge Synergy Rebated Double Door on Pivots: Plan View/Elevation	
37	Edge Synergy Rebated Double Door on Hinges: Plan View/Elevation	
38	Edge Synergy Rebated Double Door on Pivots: Plan View/Elevation	
39	Edge Synergy Door with Electric Lock: Vertical Section/Elevation	
40	Edge Bi-Folding Door with Pull Handles: Vertical Section/Elevation	
41	Edge Bi-Folding Door with Pull Handles: Plan View	
42	Edge Bi-Folding Door with Shoreditch Handles: Vertical Section/Elevation	
43	Edge Bi-Folding Door with Shoreditch Handles: Plan View	
44	44mm Thick Hinged Timber Door: Vertical Section/Elevation	
45	44mm Thick Hinged Timber Door: Plan View	
46	54mm Thick Hinged Timber Door: Vertical Section/Elevation	
47	54mm Thick Hinged Timber Door: Plan View	

# Door Sets

## AXILE CLARITY DOOR ON QUAD PIVOTS: VERTICAL SECTION/ELEVATION



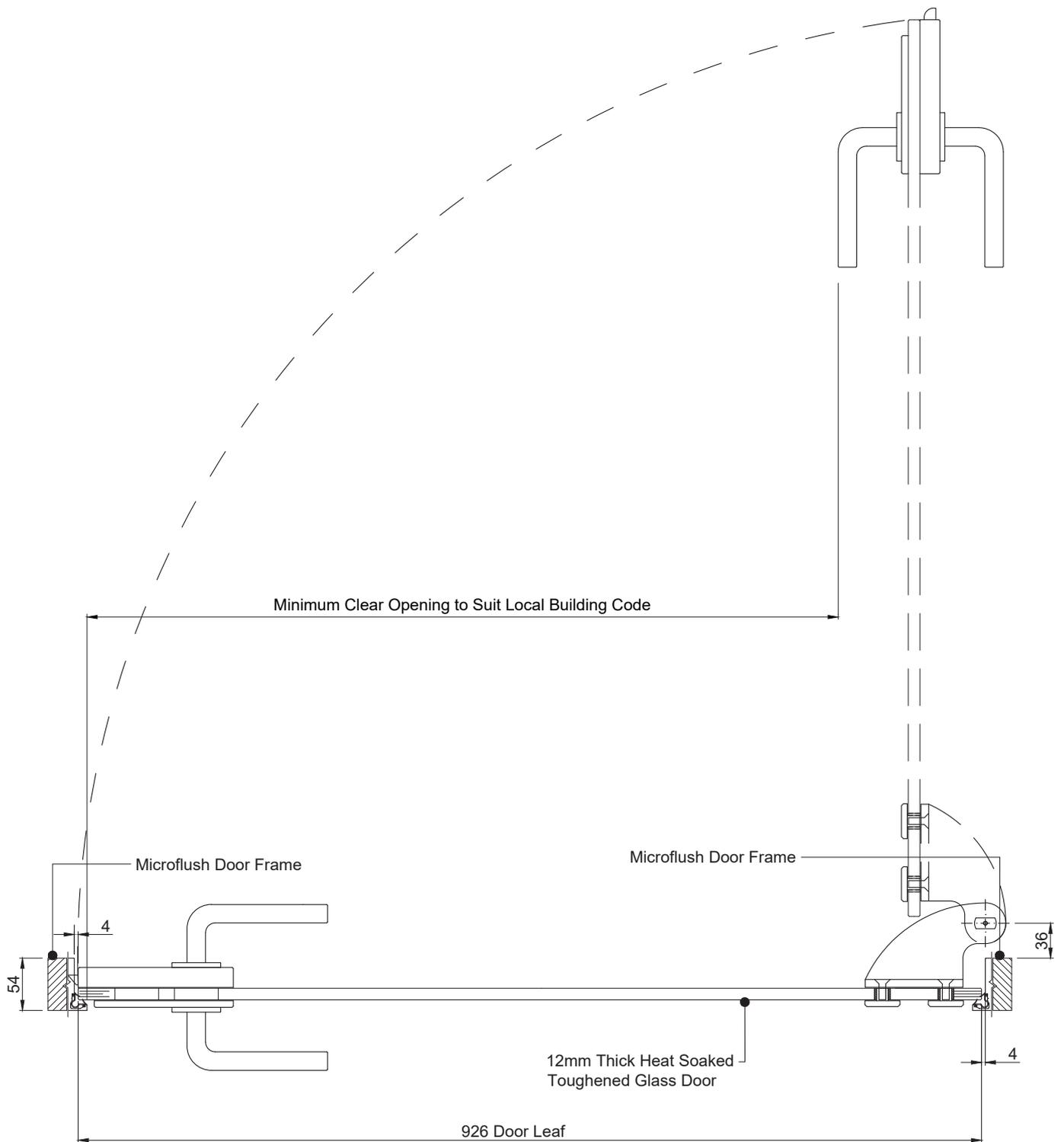
**SECTION THROUGH TYPICAL OPTIMA  
AXILE CLARITY WITH QUAD PIVOT  
IN MICROFLUSH FRAME  
(SCALE 1:2)**



**ELEVATION SHOWING TYPICAL OPTIMA  
AXILE CLARITY QUAD PIVOT DOOR IN  
MICROFLUSH FRAME CLEAR OPENING TO SUIT  
LOCAL BUILDING CODE (SCALE 1:15)**

# Door Sets

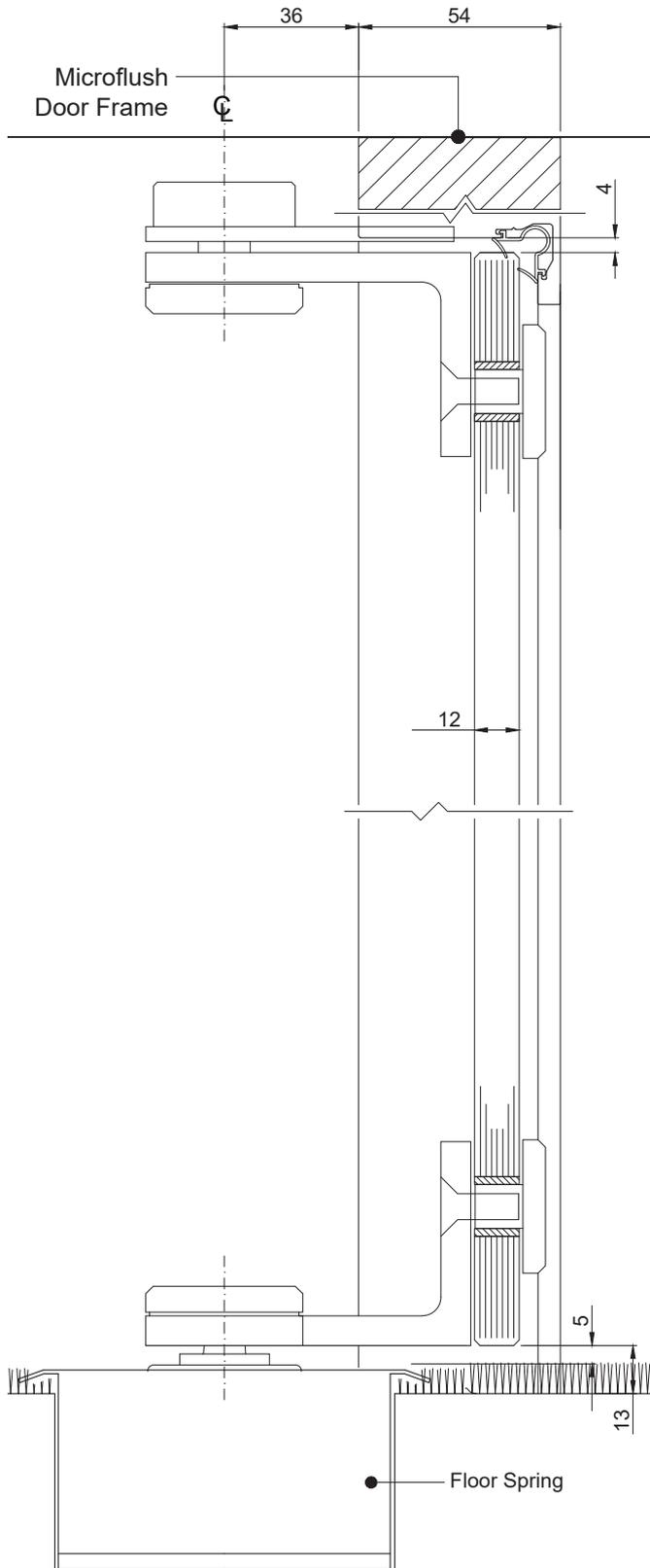
## AXILE CLARITY DOOR ON QUAD PIVOTS: PLAN VIEW



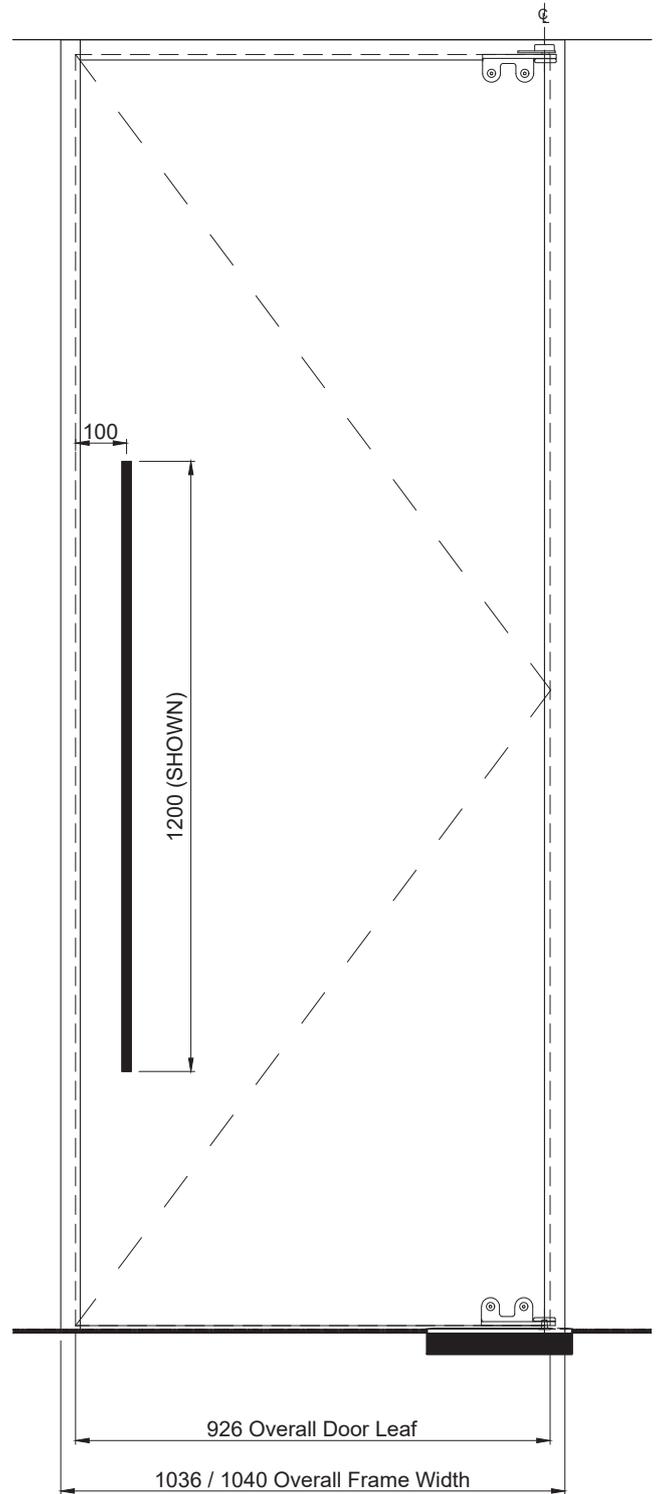
TYPICAL SECTION - OPTIMA AXILE CLARITY DOOR WITH QUAD PIVOT IN MICROFLUSH FRAME

# Door Sets

## AXILE CLARITY DOOR ON QUAD PIVOTS: VERTICAL SECTION/ELEVATION



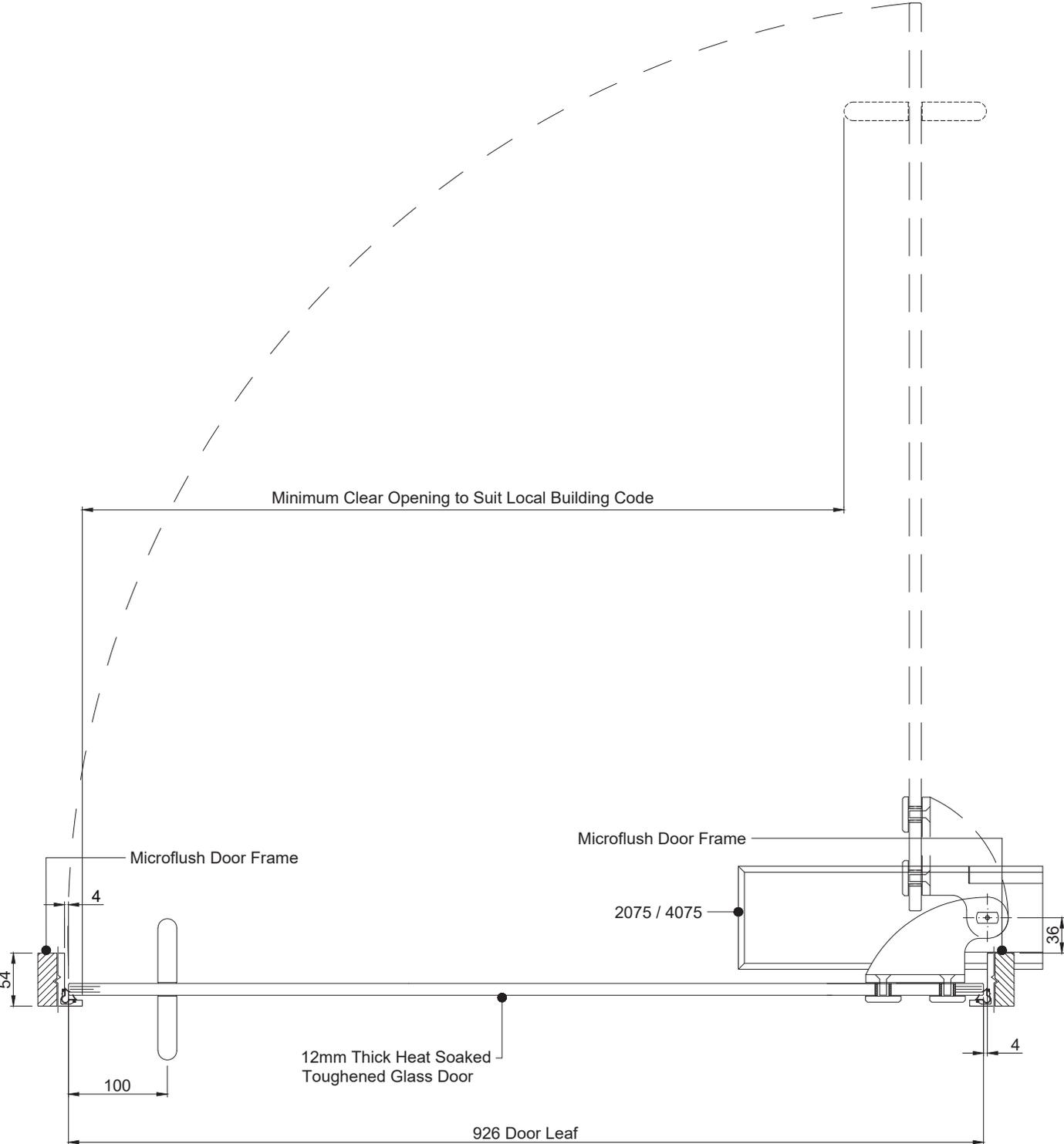
**SECTION THROUGH TYPICAL OPTIMA  
AXILE CLARITY GLASS DOOR WITH  
QUAD PIVOT IN MICROFLUSH FRAME  
(SCALE 1:2)**



**ELEVATION SHOWING OPTIMA  
AXILE CLARITY QUAD PIVOT DOOR  
IN MICROFLUSH FRAME CLEAR OPENING TO SUIT  
LOCAL BUILDING CODE (SCALE 1:15)**

# Door Sets

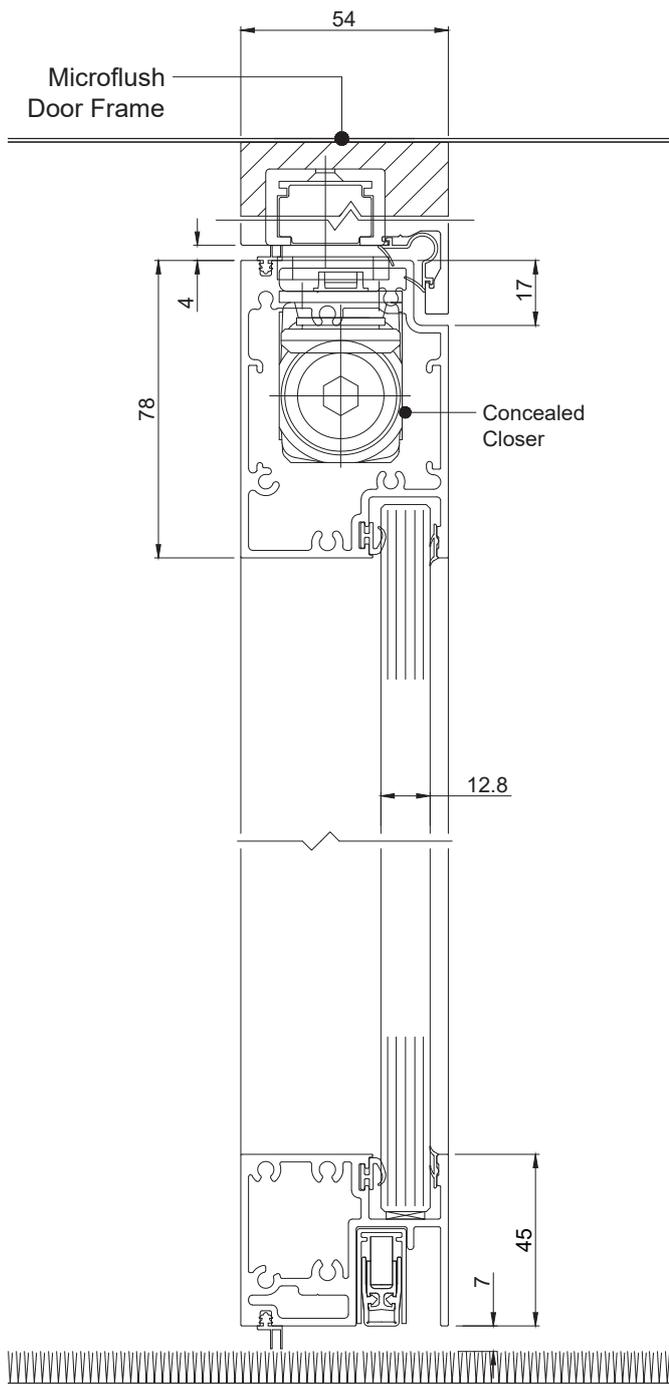
## AXILE CLARITY DOOR ON QUAD PIVOTS: PLAN VIEW



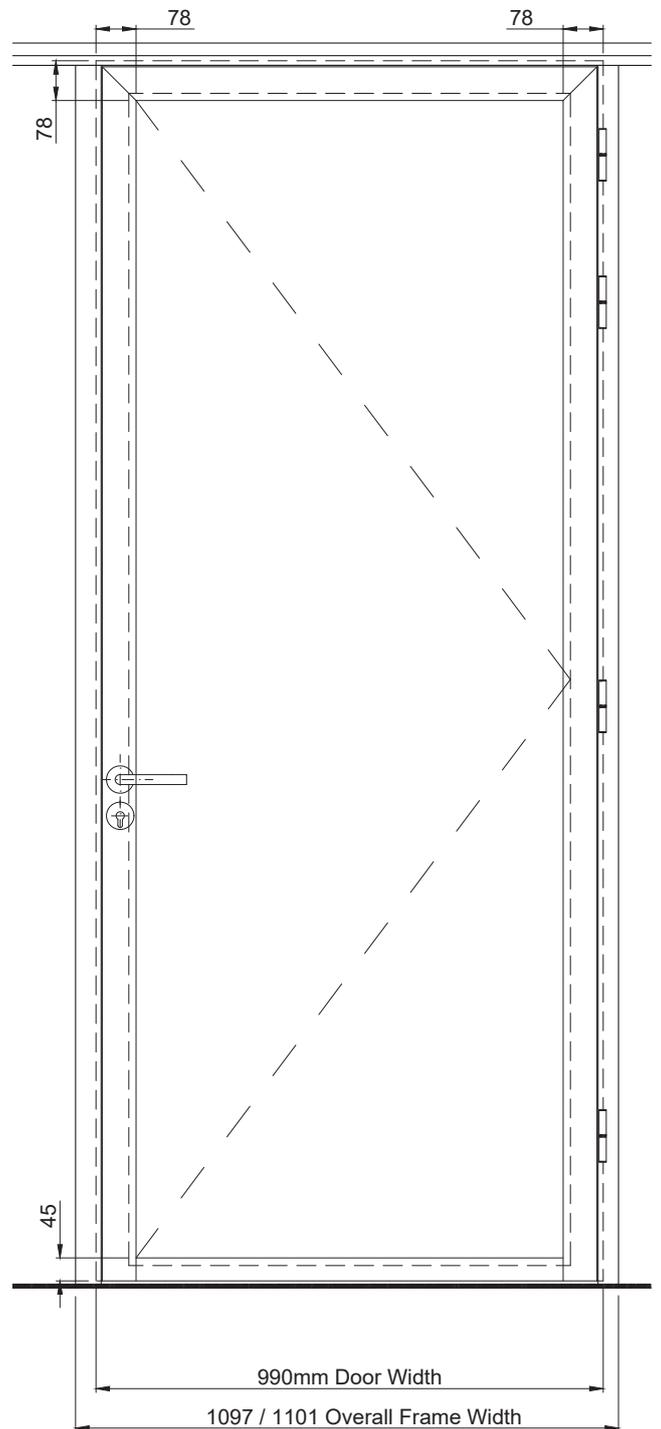
TYPICAL SECTION - OPTIMA AXILE CLARITY QUAD PIVOT DOOR IN MICROFLUSH FRAME

# Door Sets

## SINGLE GLAZED ASIA AFFINITY DOOR ON HINGES: VERTICAL SECTION / ELEVATION



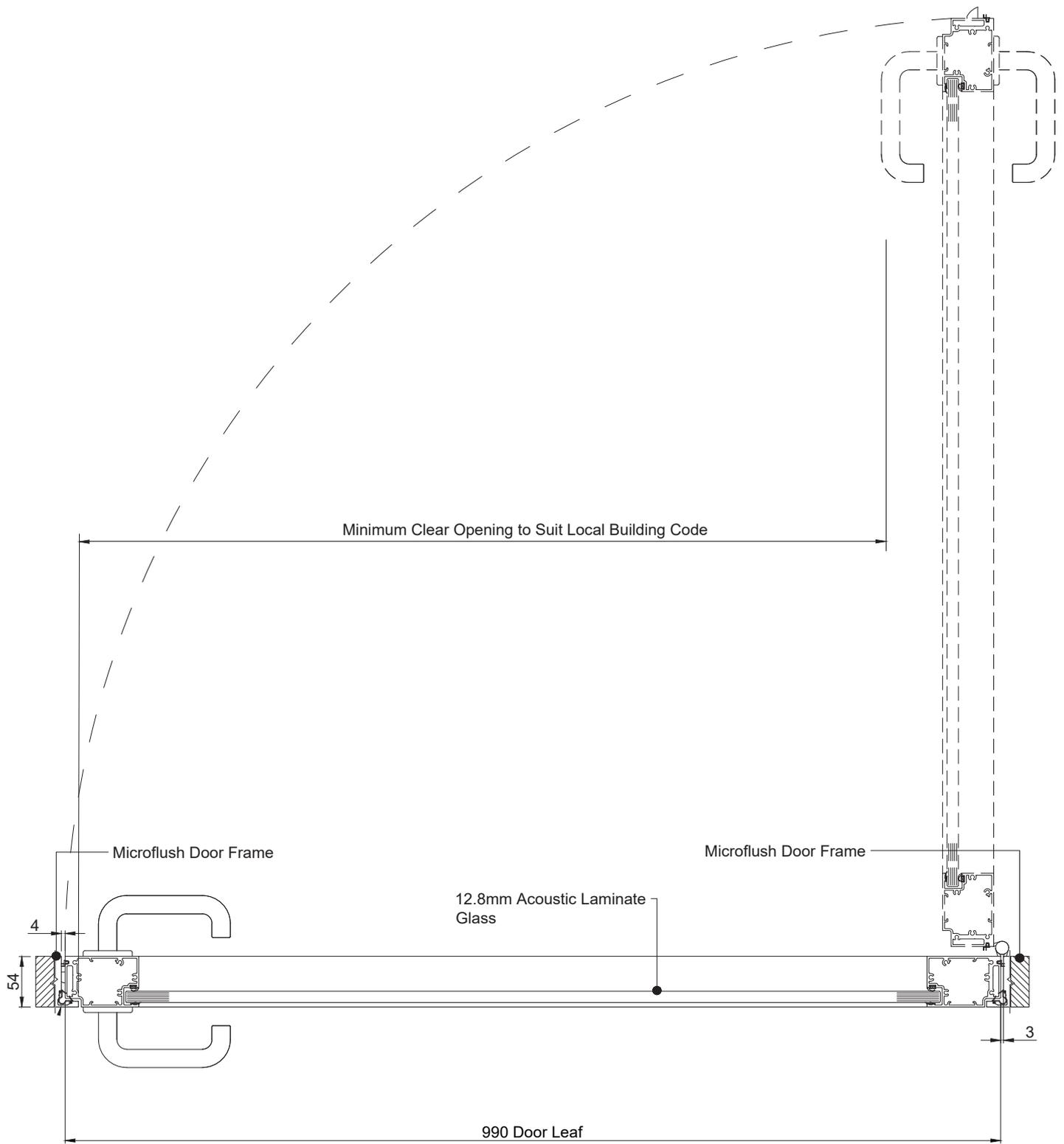
**SECTION THROUGH SINGLE GLAZED  
ASIA AFFINITY DOOR ON HINGES  
(SCALE 1:2)**



**ELEVATION SHOWING SINGLE GLAZED  
ASIA AFFINITY DOOR ON HINGES  
CLEAR OPENING TO SUIT LOCAL BUILDING CODE  
(SCALE 1:15)**

# Door Sets

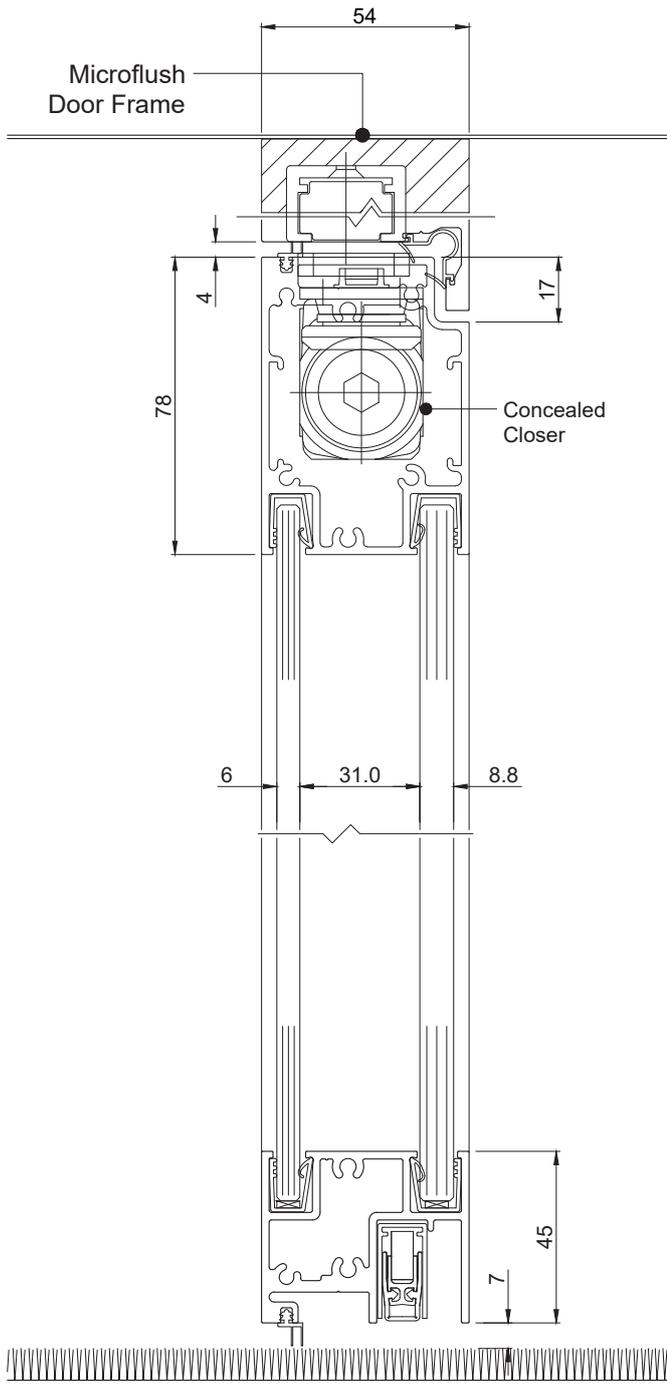
SINGLE GLAZED ASIA AFFINITY DOOR ON HINGES: PLAN VIEW



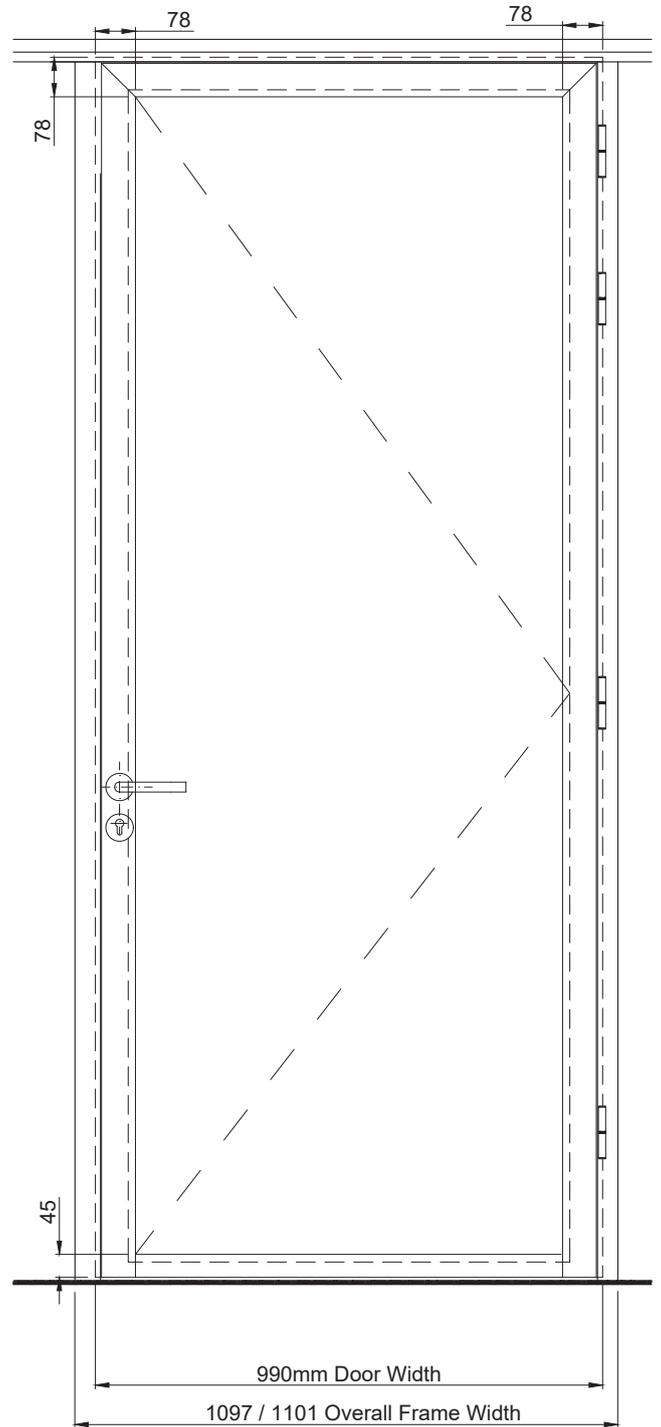
TYPICAL SECTION - SINGLE GLAZED ASIA AFFINITY DOOR ON HINGES

# Door Sets

## DOUBLE GLAZED ASIA AFFINITY DOOR ON HINGES: VERTICAL SECTION / ELEVATION



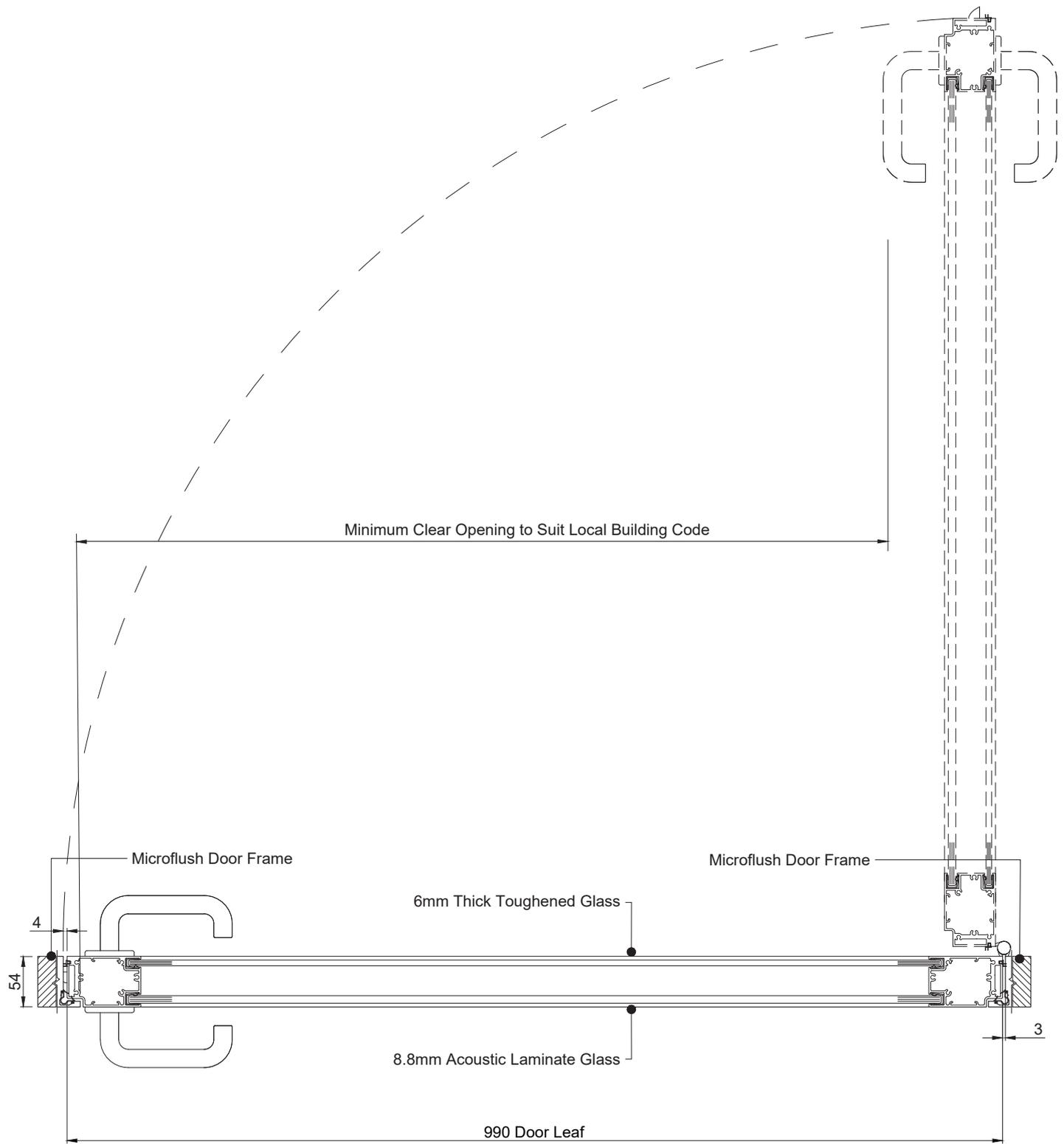
**SECTION THROUGH DOUBLE GLAZED ASIA AFFINITY DOOR ON HINGES (SCALE 1:2)**



**ELEVATION SHOWING DOUBLE GLAZED ASIA AFFINITY DOOR ON HINGES CLEAR OPENING TO SUIT LOCAL BUILDING CODE (SCALE 1:15)**

# Door Sets

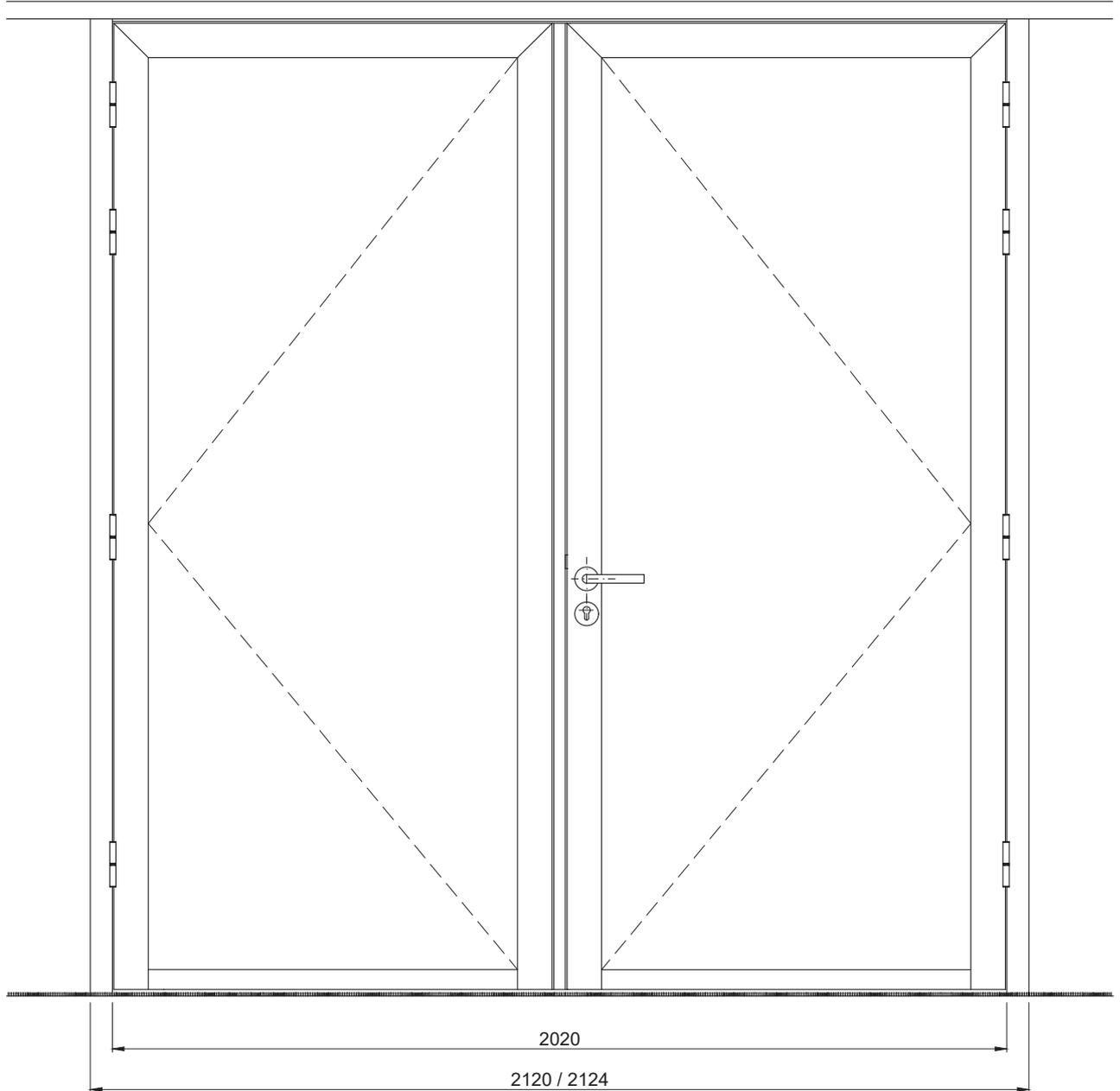
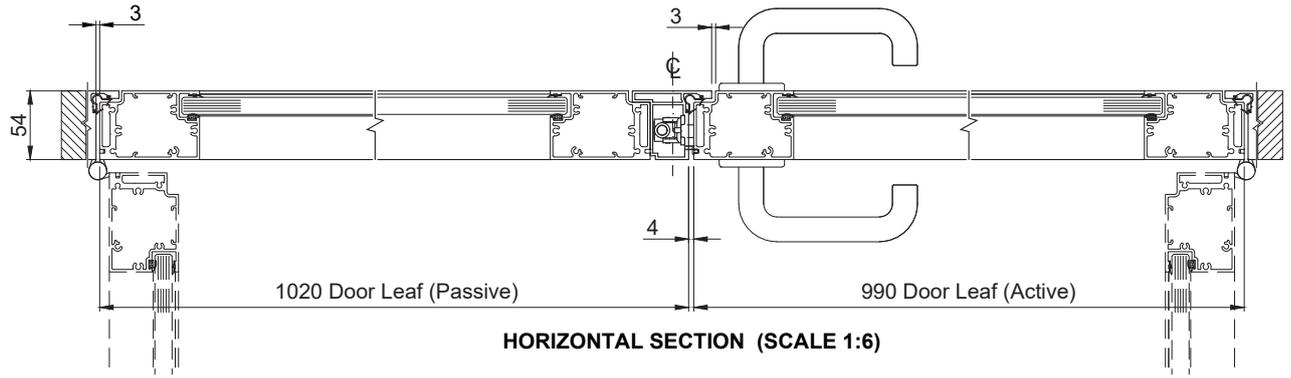
## DOUBLE GLAZED ASIA AFFINITY DOOR ON HINGES: PLAN VIEW



TYPICAL SECTION - DOUBLE GLAZED ASIA AFFINITY DOOR ON HINGES

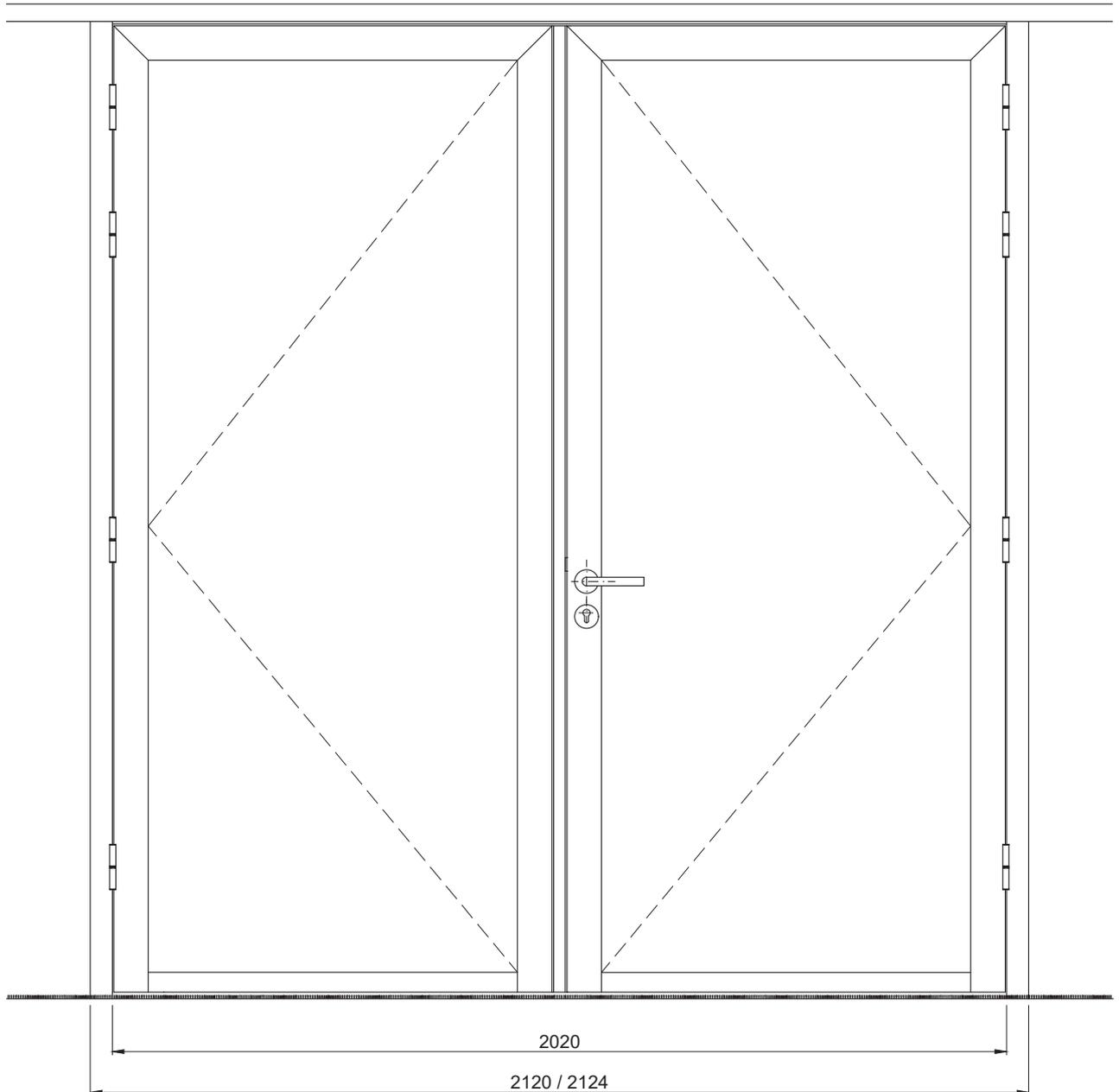
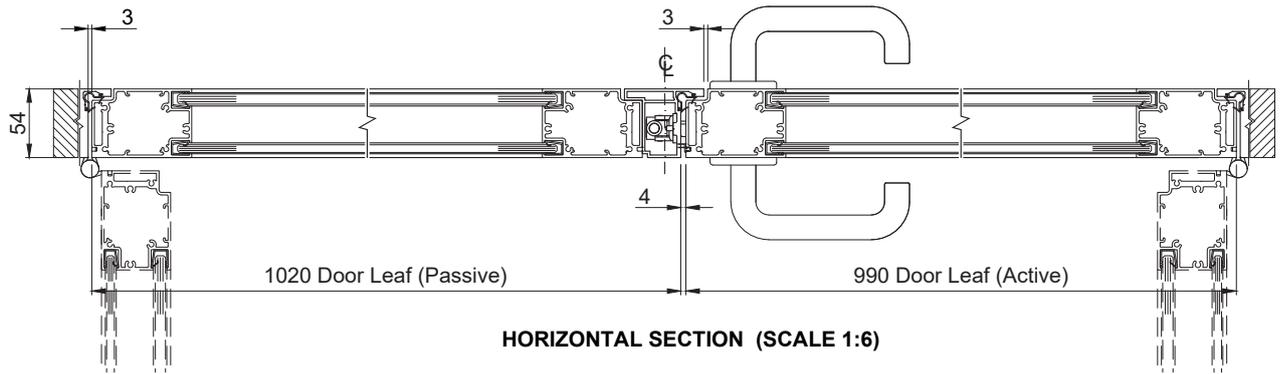
# Door Sets

## ASIA AFFINITY REBATED DOUBLE DOOR ON HINGES: HORIZONTAL SECTION/ELEVATION



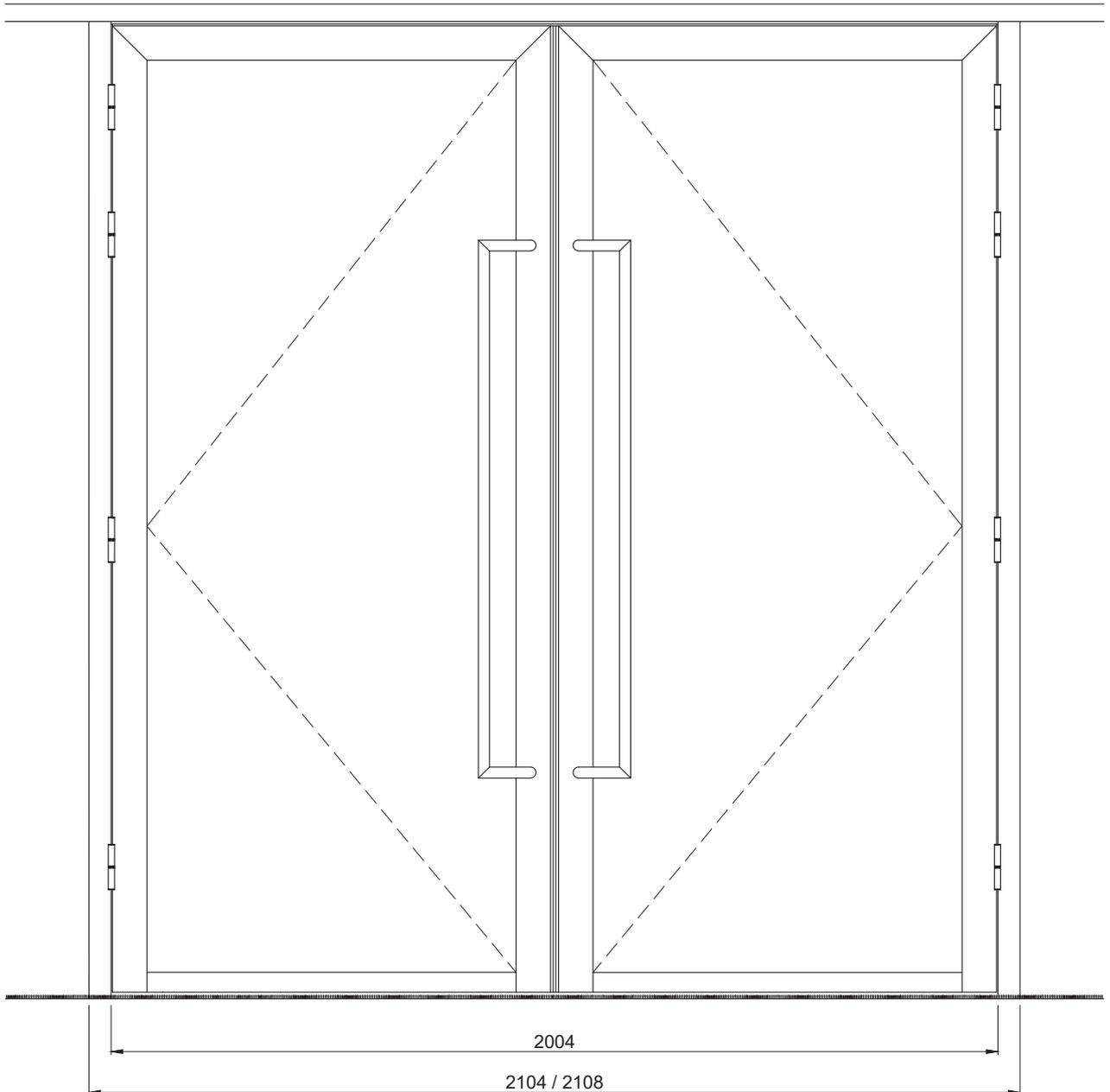
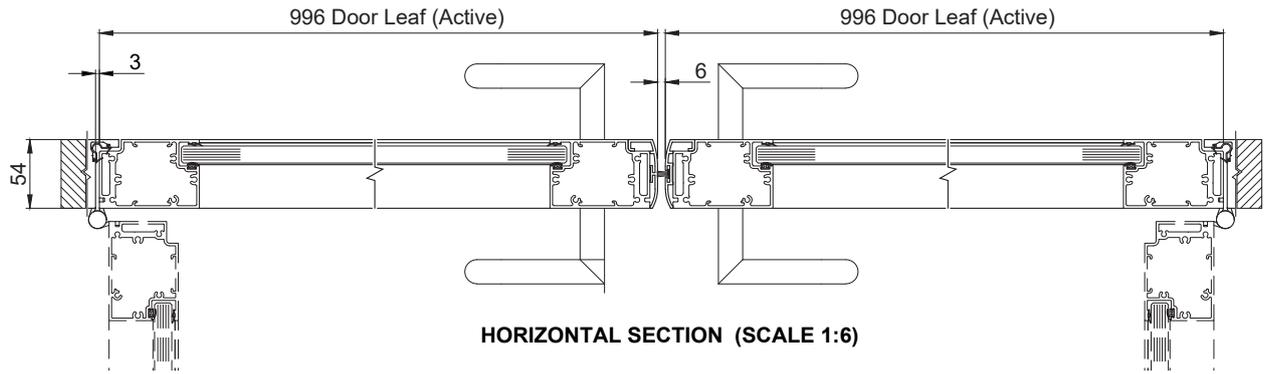
# Door Sets

## ASIA AFFINITY REBATED DOUBLE DOOR ON HINGES: HORIZONTAL SECTION/ELEVATION



# Door Sets

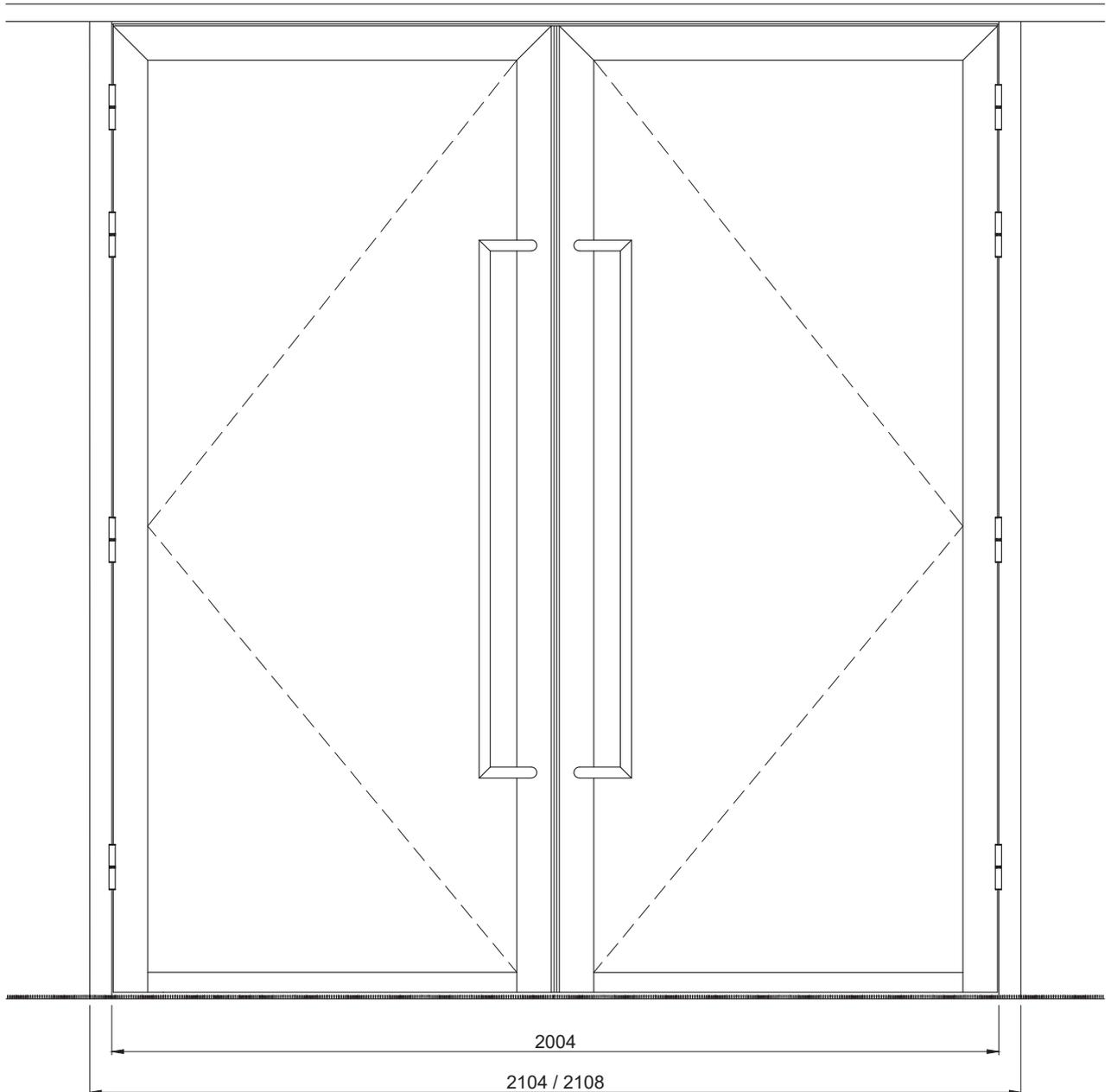
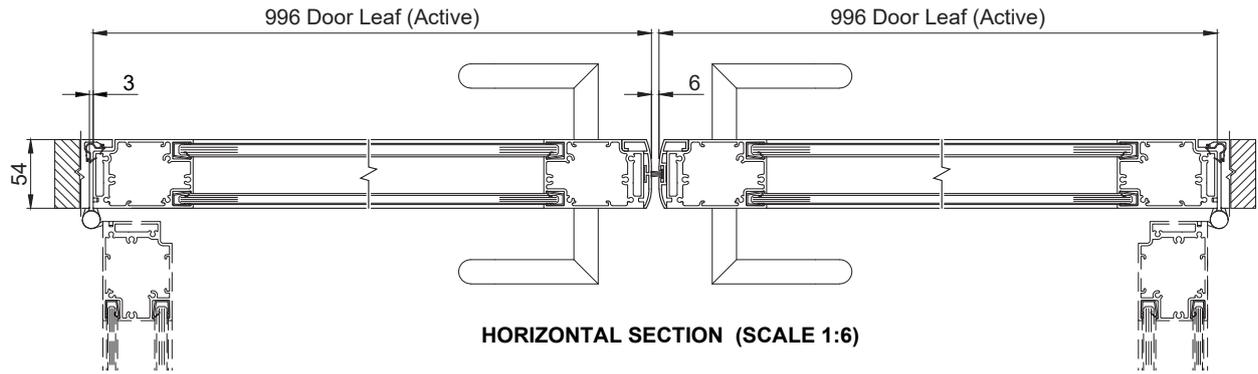
## ASIA AFFINITY NON-REBATED DOUBLE DOOR ON HINGES: HORIZONTAL SECTION/ELEVATION



ELEVATION SHOWING OPTIMA NON-REBATED DOUBLE DOOR  
SINGLE GLAZED ASIA AFFINITY DOOR ON HINGES  
PART M COMPLIANT CLEAR OPENING  
(SCALE 1:15)

# Door Sets

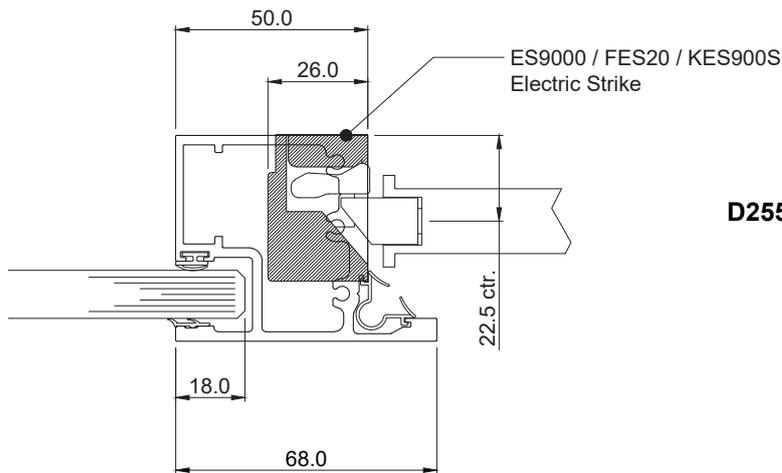
## ASIA AFFINITY NON-REBATED DOUBLE DOOR ON HINGES: HORIZONTAL SECTION/ELEVATION



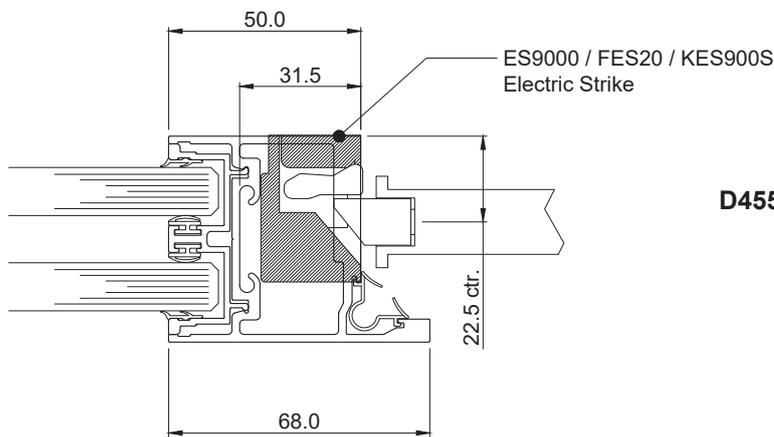
ELEVATION SHOWING OPTIMA NON-REBATED DOUBLE DOOR  
DOUBLE GLAZED ASIA AFFINITY DOOR ON HINGES  
PART M COMPLIANT CLEAR OPENING  
(SCALE 1:15)

# Door Sets

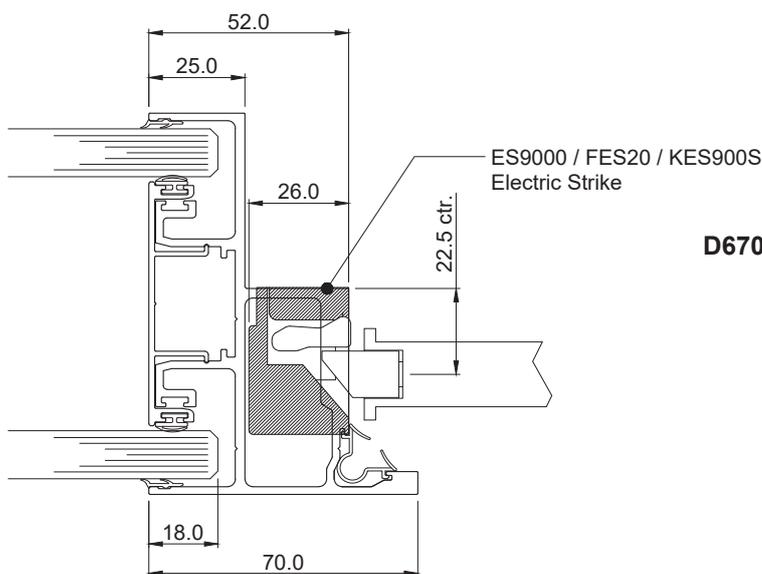
## ELECTRIC STRIKE: VERTICAL SECTIONS



**D255 DOOR FRAME JAMB SHOWING  
ELECTRIC STRIKE DETAIL**



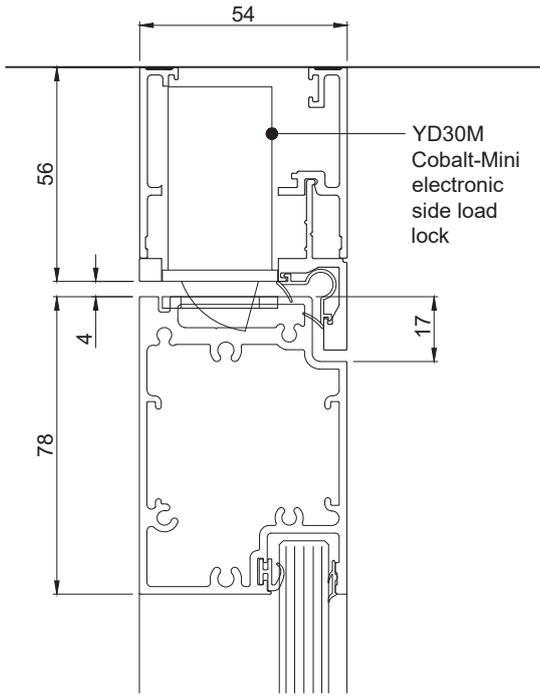
**D455 DOOR FRAME JAMB SHOWING  
ELECTRIC STRIKE DETAIL**



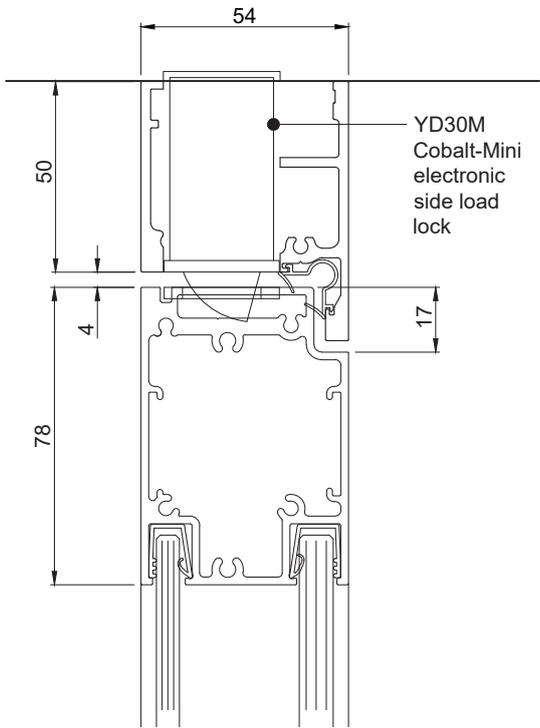
**D670 DOOR FRAME JAMB SHOWING  
ELECTRIC STRIKE DETAIL**

# Door Sets

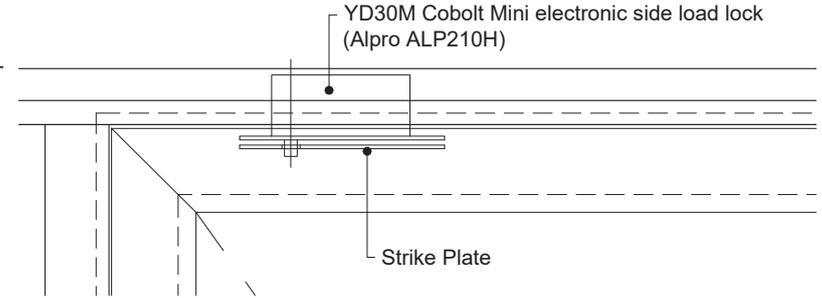
## ASIA AFFINITY DOOR WITH ELECTRIC LOCK: VERTICAL SECTION/ELEVATION



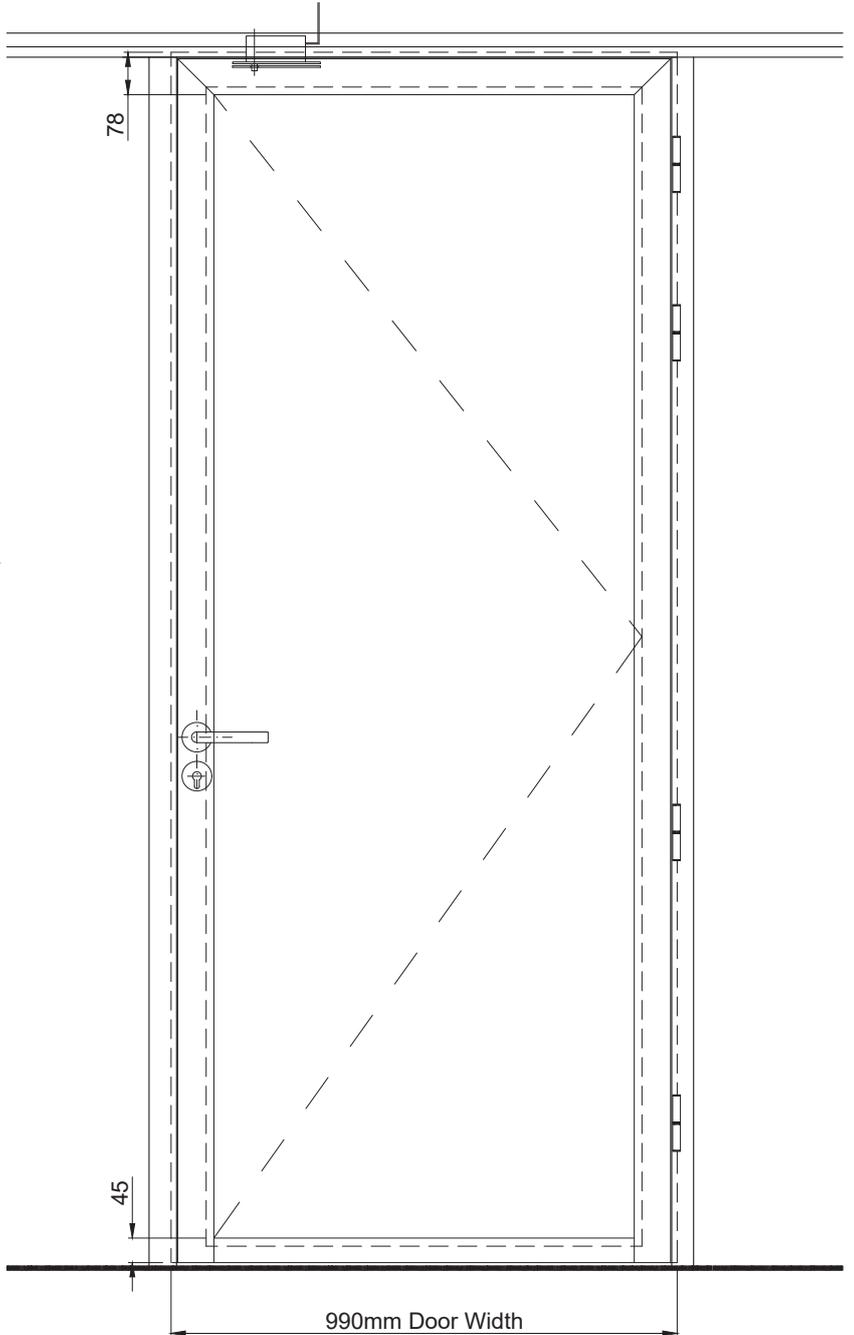
VERTICAL SECTION THROUGH HEAD TRACK WITH INNER UPPER CHANNEL D455 HEAD CLIP



VERTICAL SECTION THROUGH HEAD TRACK WITH FIXED 50mm TRACK - D255 HEAD CLIP



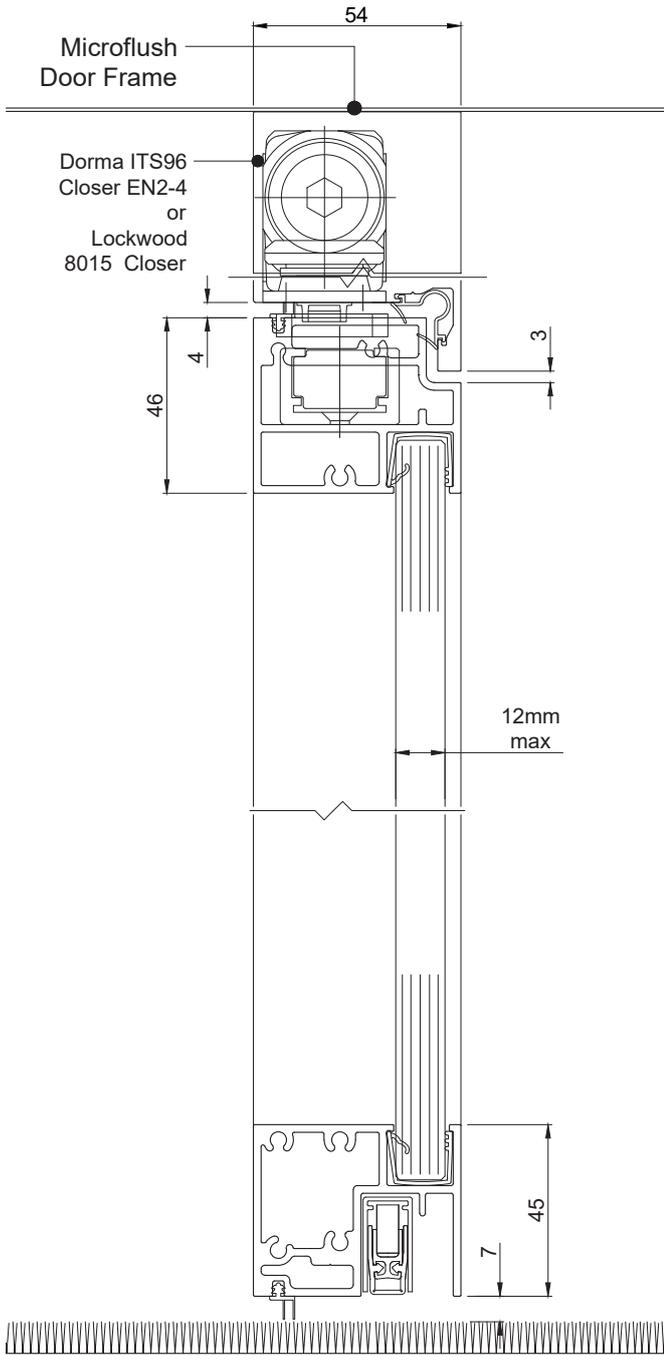
ELEVATION SHOWING AN COLBALT MINI IN DOOR FRAME HEAD & CORRESPONDING STRIKE PLATE IN THE DOOR HEAD



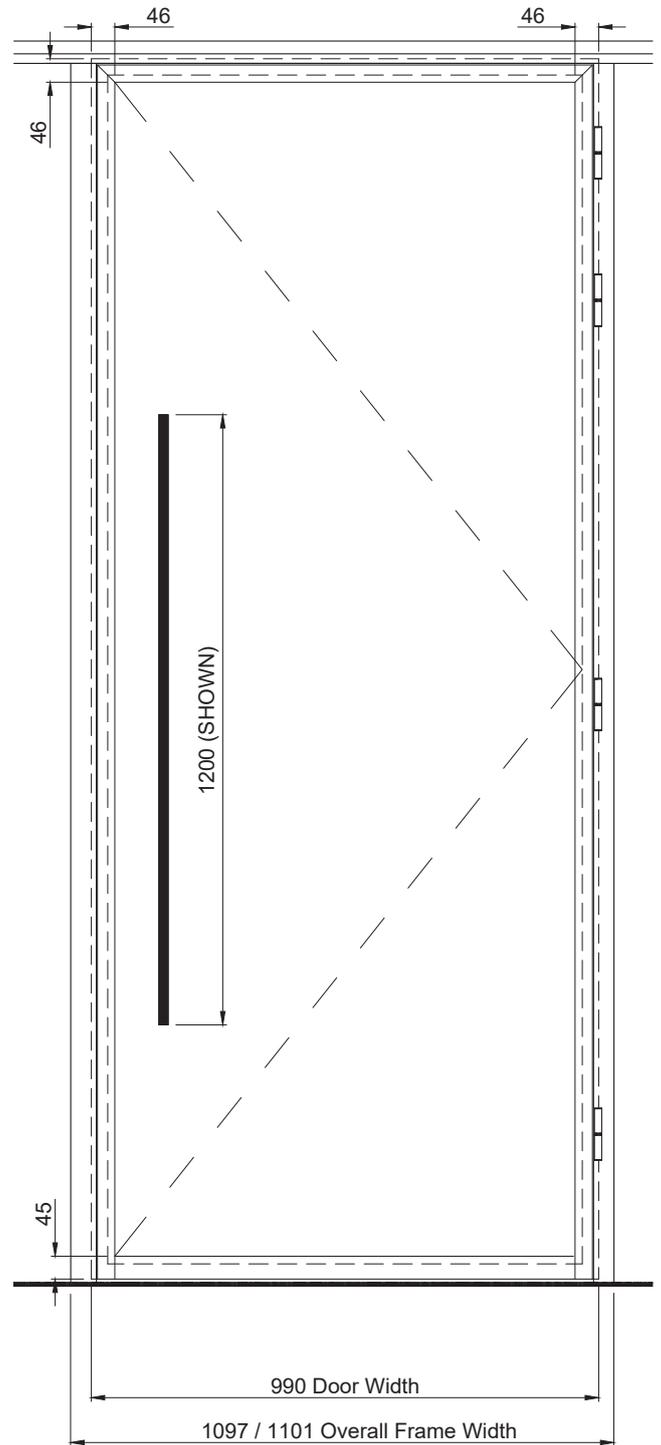
ELEVATION SHOWING SINGLE GLAZED ASIA AFFINITY DOOR WITH COBALT MINI IN D455 DOOR FRAME HEAD & CORRESPONDING STRIKE PLATE IN DOOR

# Door Sets

## EDGE UNITY DOOR ON HINGES: VERTICAL SECTION/ELEVATION



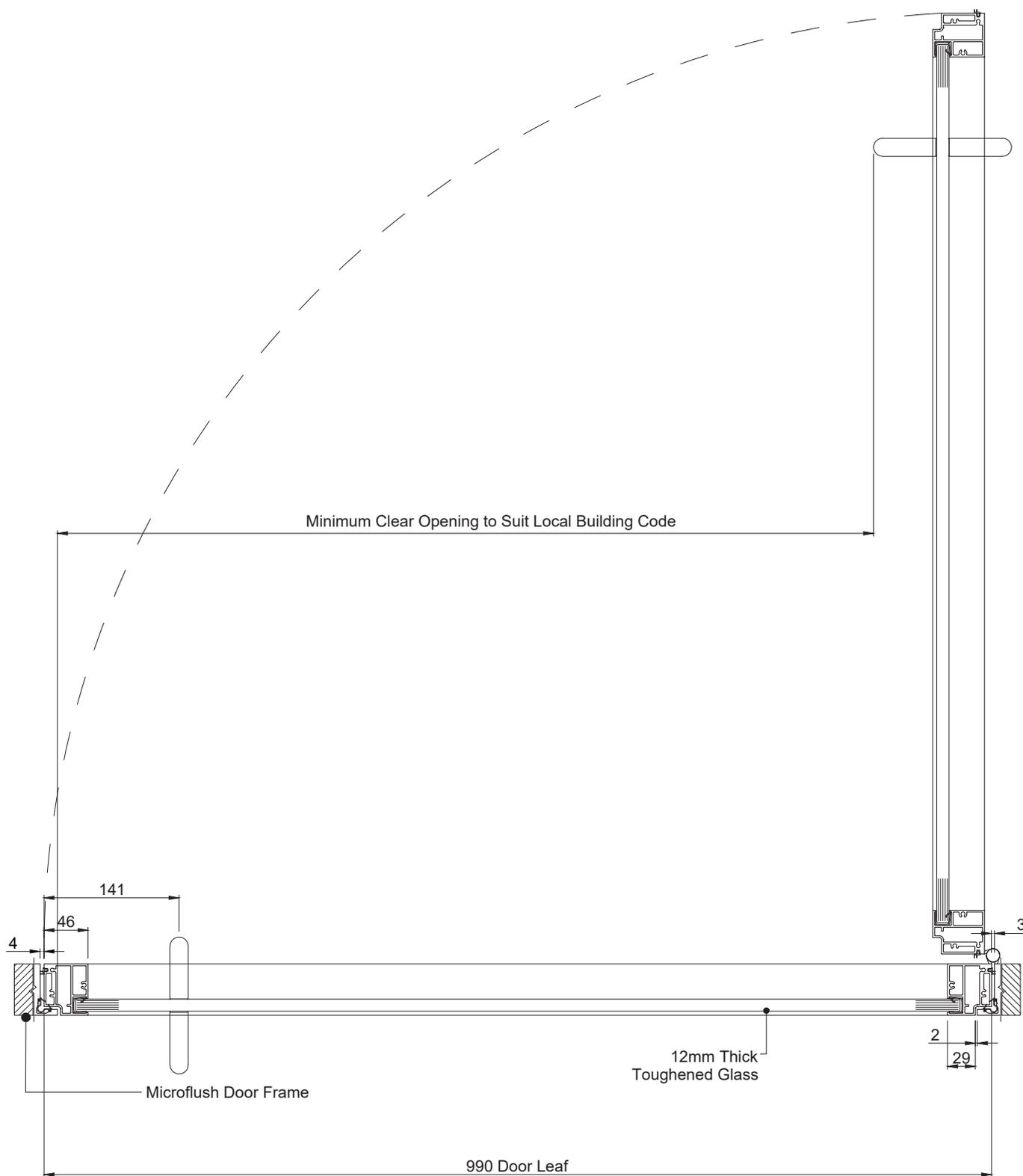
**SECTION THROUGH SINGLE GLAZED  
EDGE UNITY DOOR ON HINGES  
(SCALE 1:2)**



**ELEVATION SHOWING SINGLE GLAZED  
EDGE UNITY DOOR ON HINGES  
CLEAR OPENING TO SUIT LOCAL BUILDING CODE  
(SCALE 1:15)**

# Door Sets

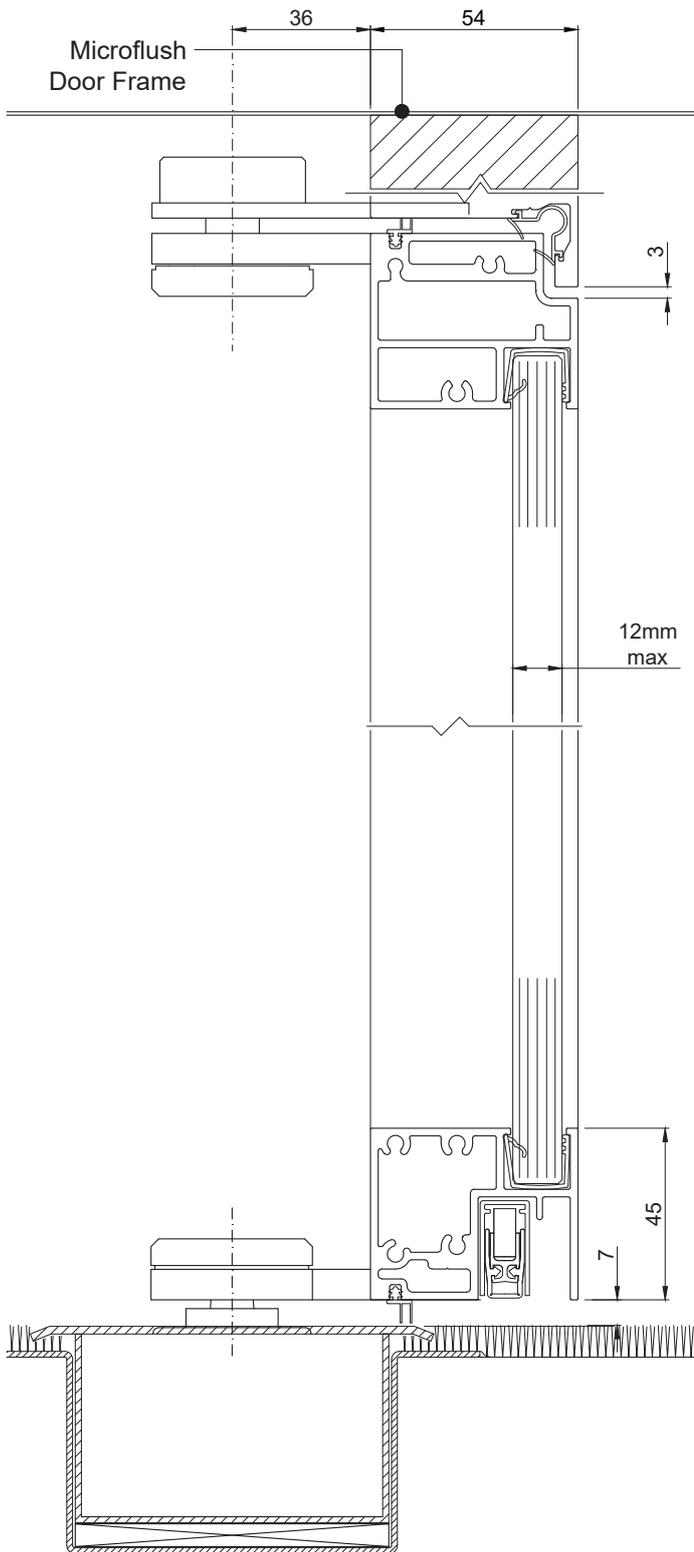
## EDGE UNITY DOOR ON HINGES: PLAN VIEW



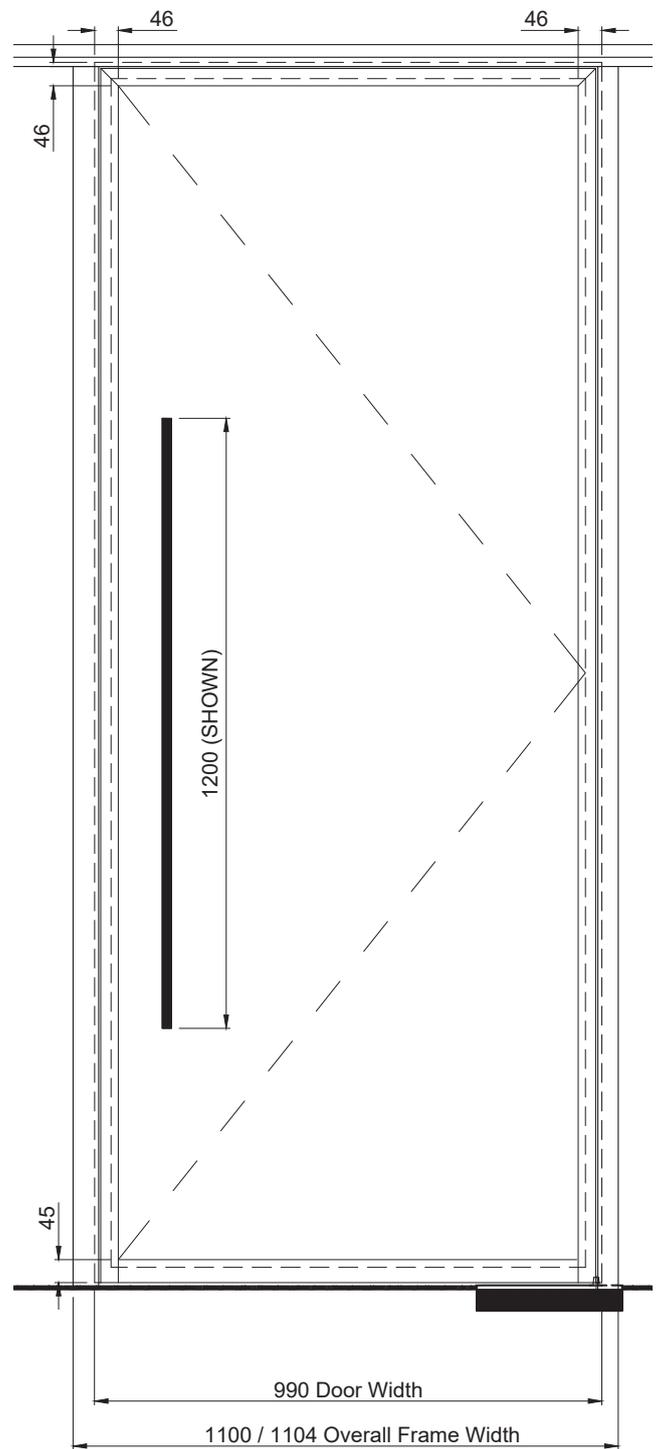
TYPICAL SECTION - SINGLE GLAZED EDGE UNITY DOOR ON HINGES

# Door Sets

## EDGE UNITY DOOR ON PIVOTS: VERTICAL SECTION/ELEVATION



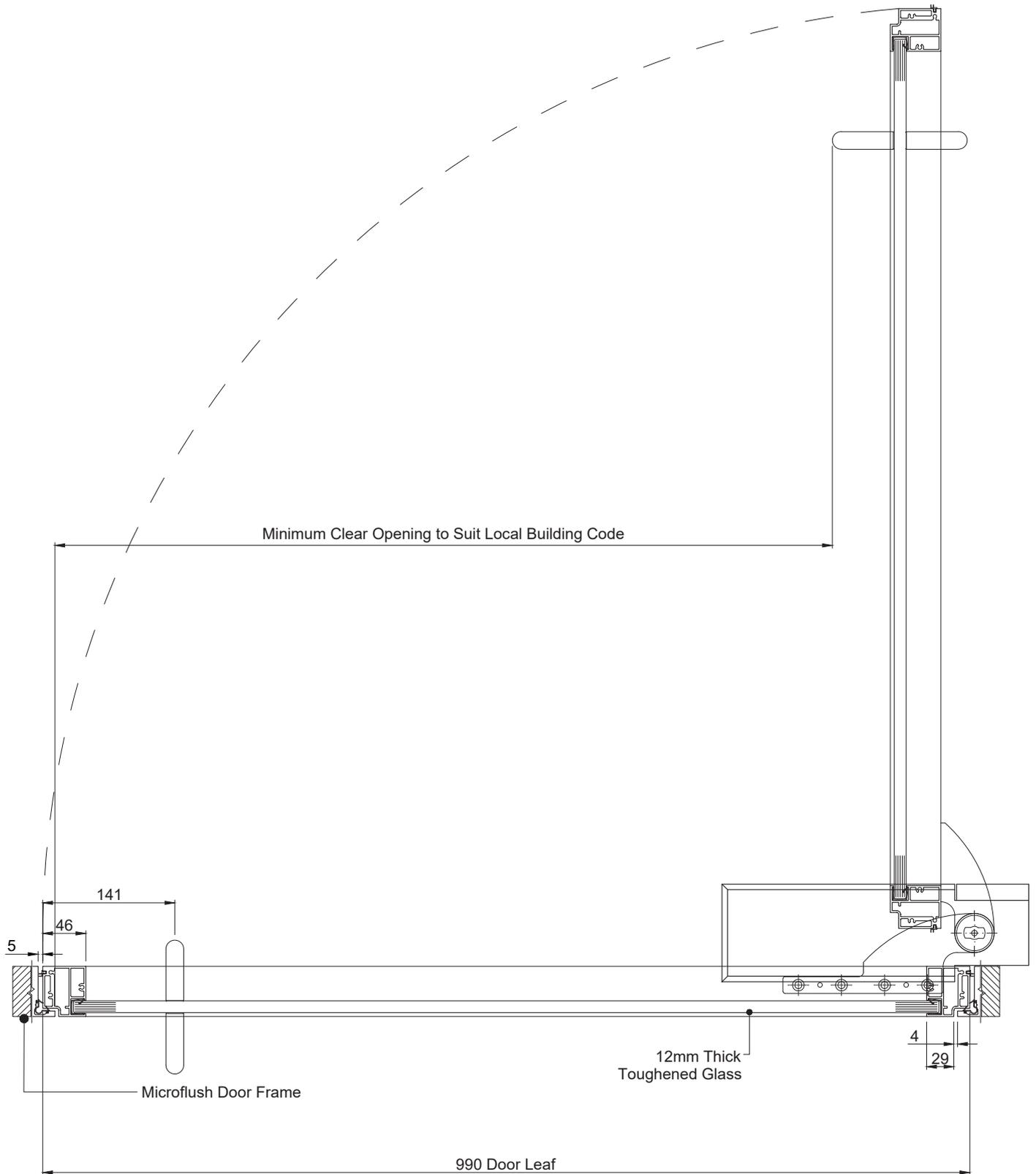
**SECTION THROUGH SINGLE GLAZED  
EDGE UNITY DOOR ON PIVOTS  
(SCALE 1:2)**



**ELEVATION SHOWING SINGLE GLAZED  
EDGE UNITY DOOR ON PIVOTS  
CLEAR OPENING TO SUIT LOCAL BUILDING CODE  
(SCALE 1:15)**

# Door Sets

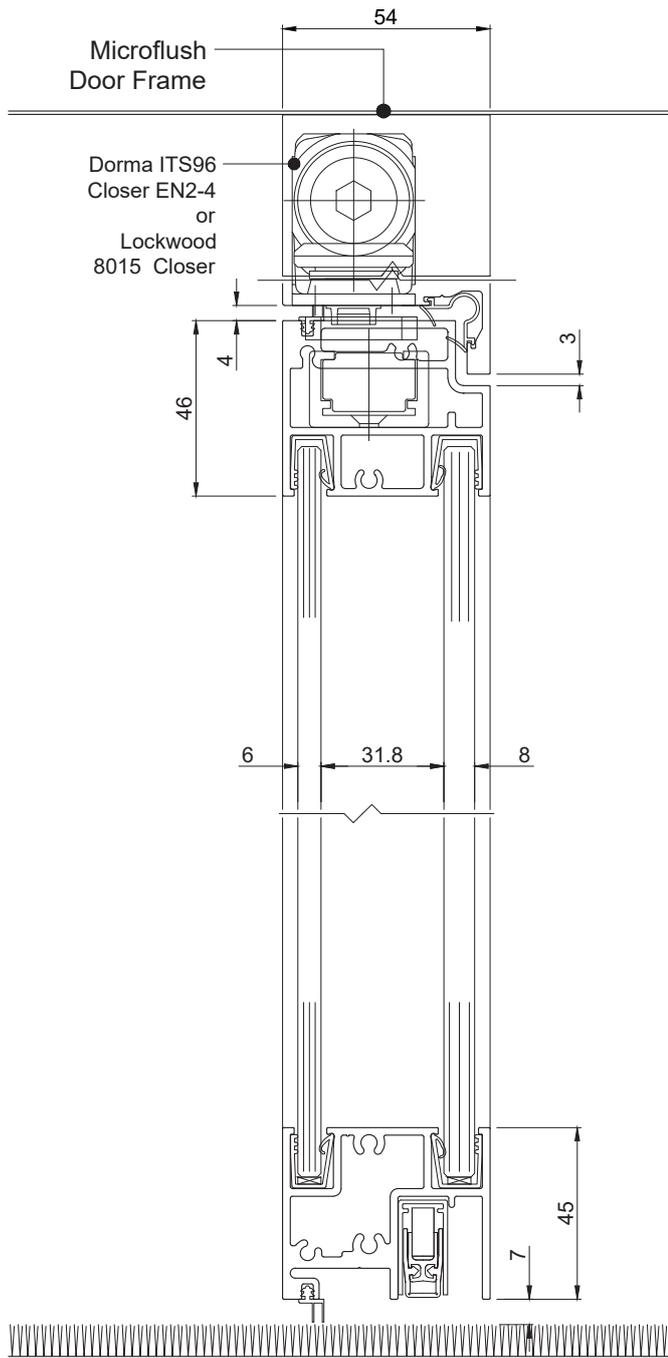
## EDGE UNITY DOOR ON PIVOTS: PLAN VIEW



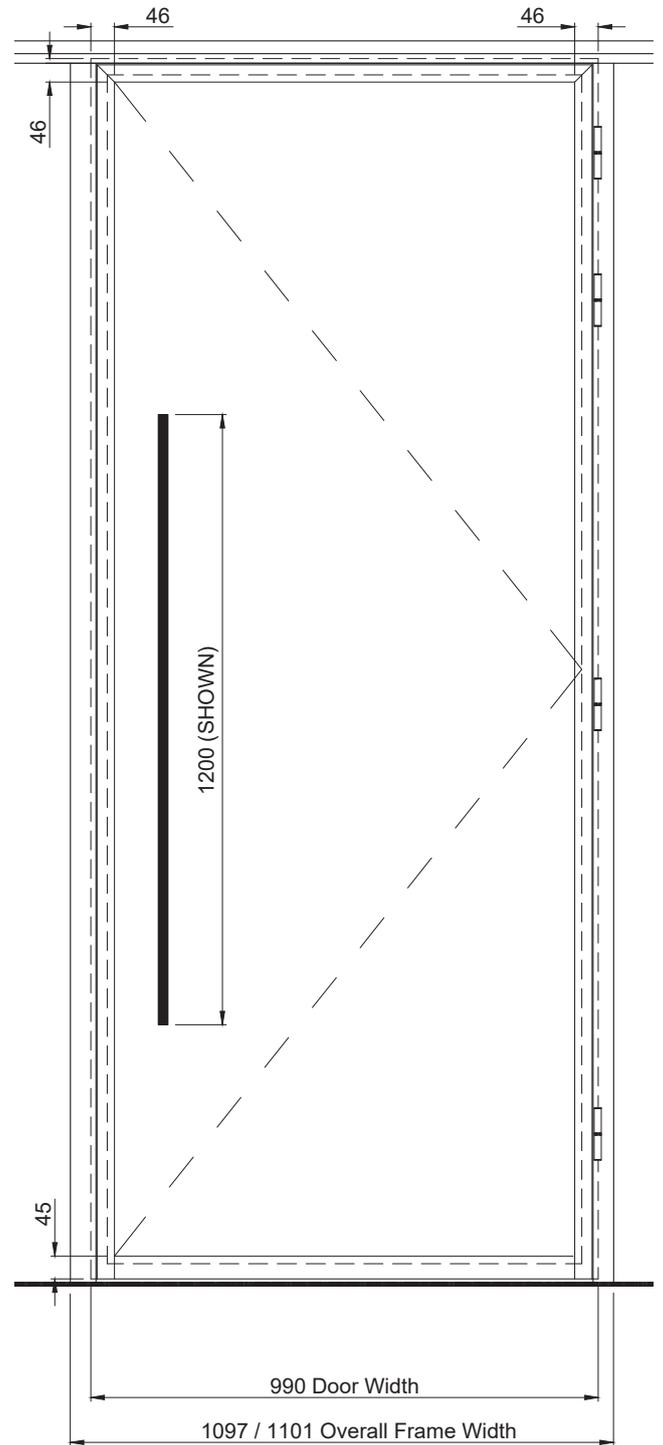
TYPICAL SECTION - SINGLE GLAZED EDGE UNITY DOOR ON PIVOTS

# Door Sets

## EDGE UNITY DOOR ON HINGES: VERTICAL SECTION/ELEVATION



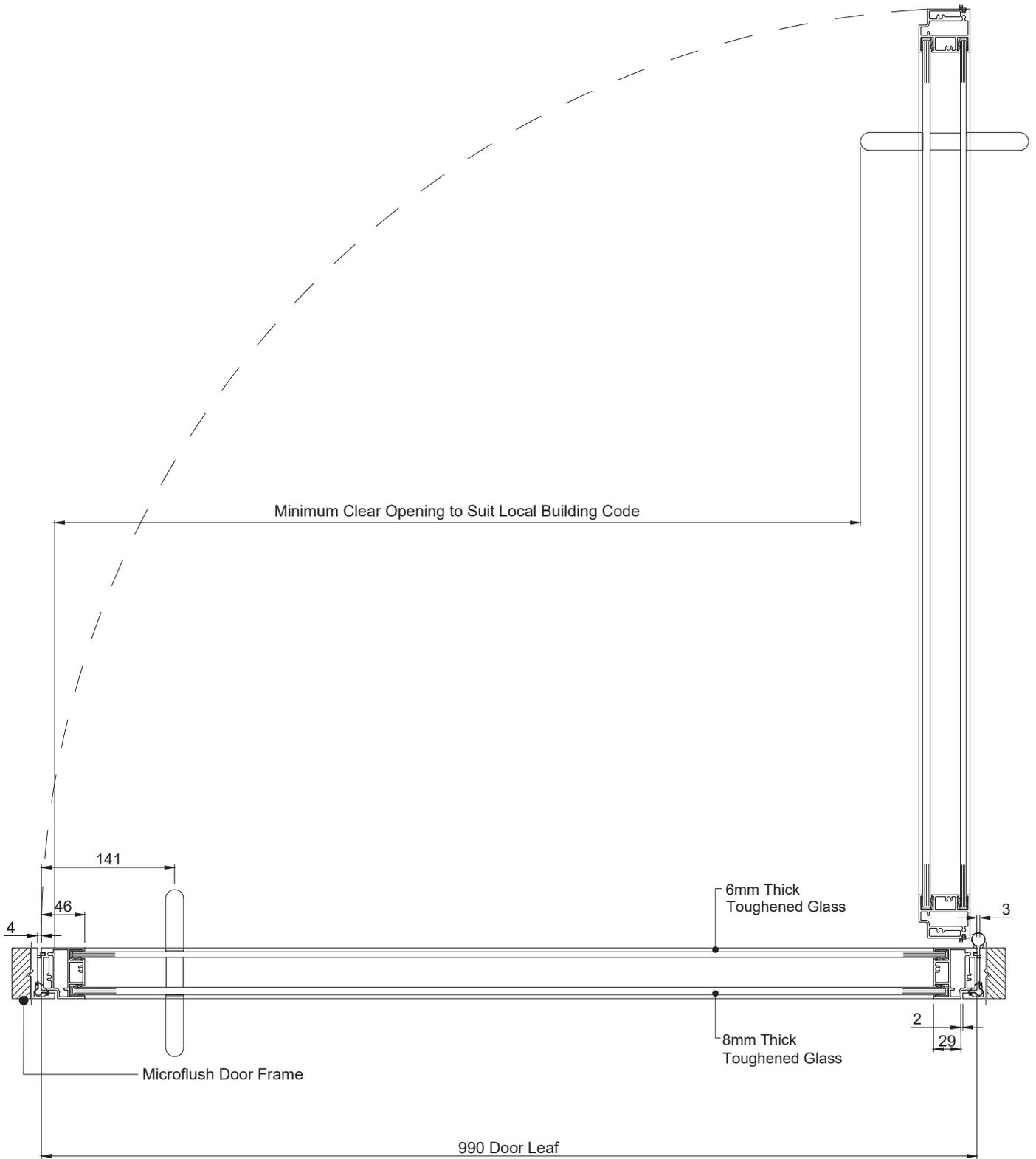
**SECTION THROUGH DOUBLE GLAZED  
EDGE UNITY DOOR ON HINGES  
(SCALE 1:2)**



**ELEVATION SHOWING DOUBLE GLAZED  
EDGE UNITY DOOR ON HINGES  
CLEAR OPENING TO SUIT LOCAL BUILDING CODE  
(SCALE 1:15)**

# Door Sets

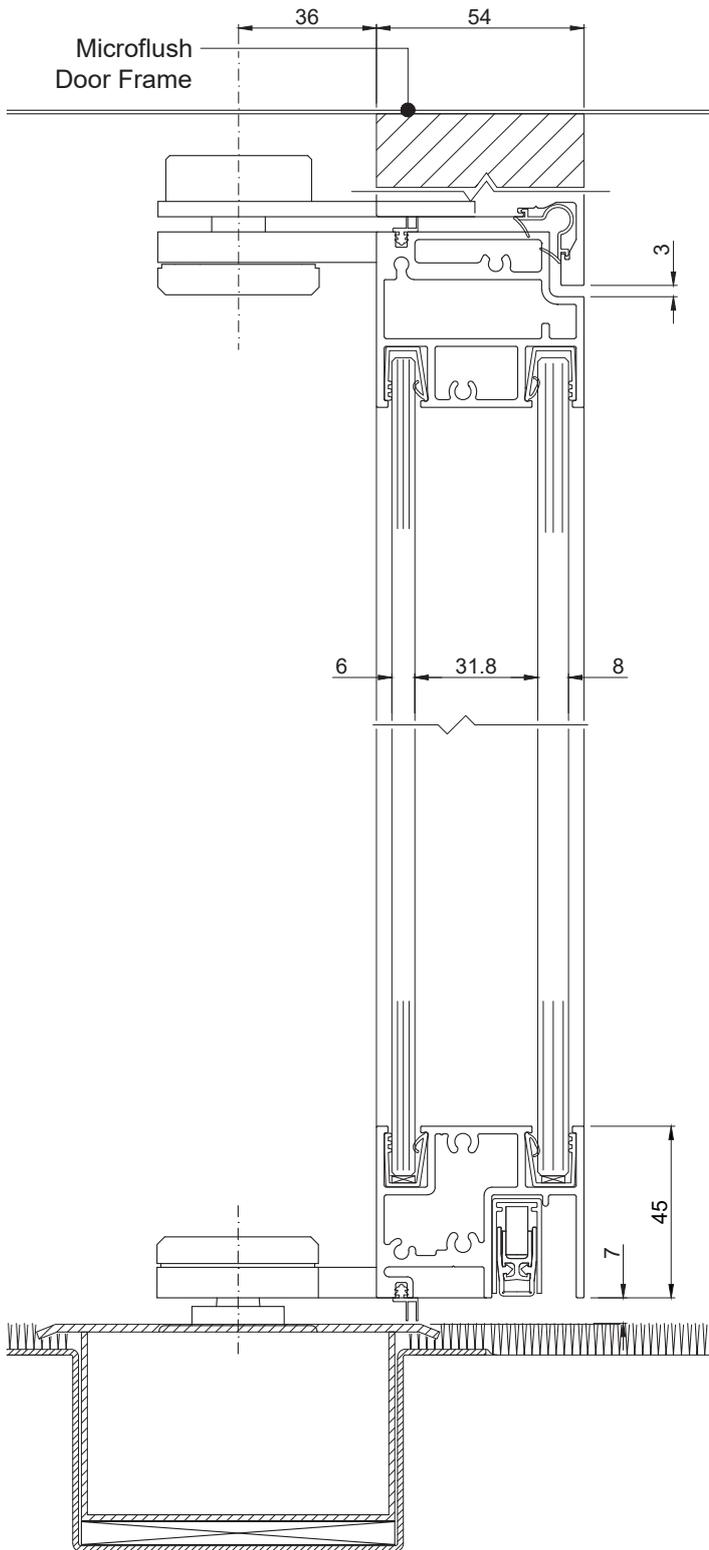
## EDGE UNITY DOOR ON HINGES: PLAN VIEW



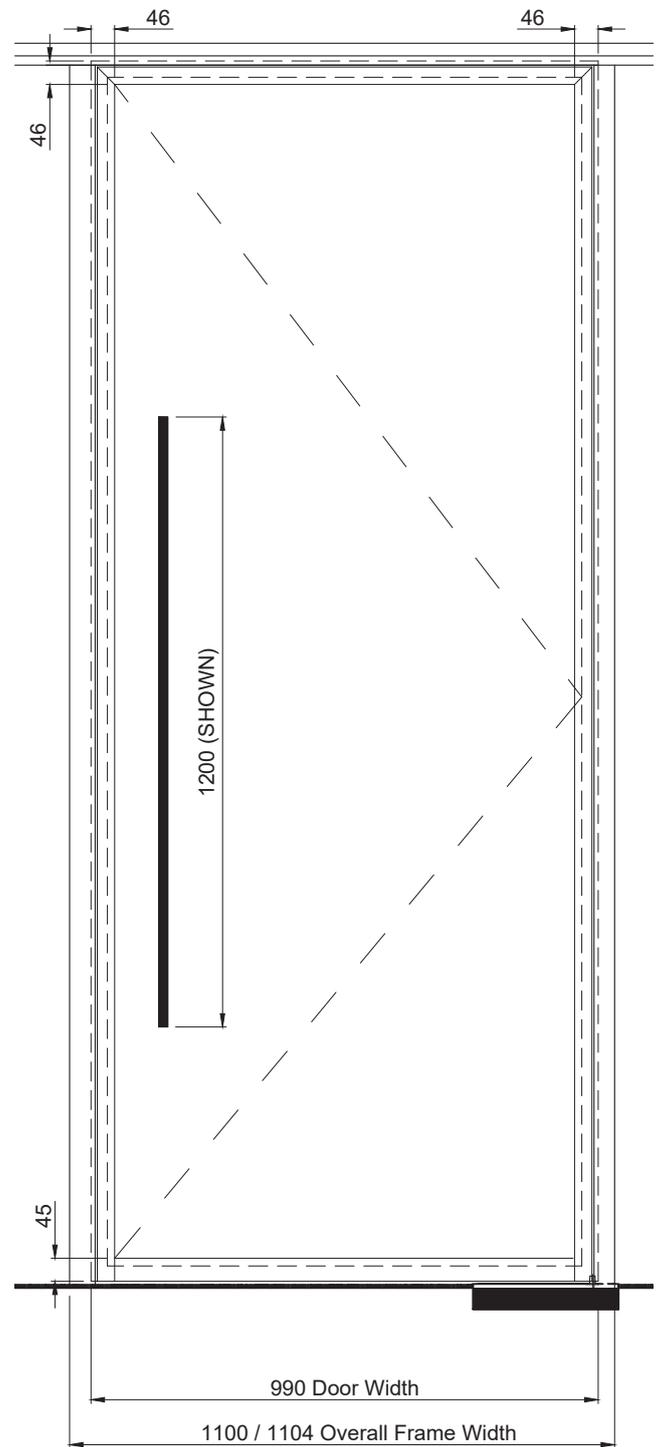
TYPICAL SECTION - DOUBLE GLAZED EDGE UNITY DOOR ON HINGES

# Door Sets

## EDGE UNITY DOOR ON PIVOTS: VERTICAL SECTION/ELEVATION



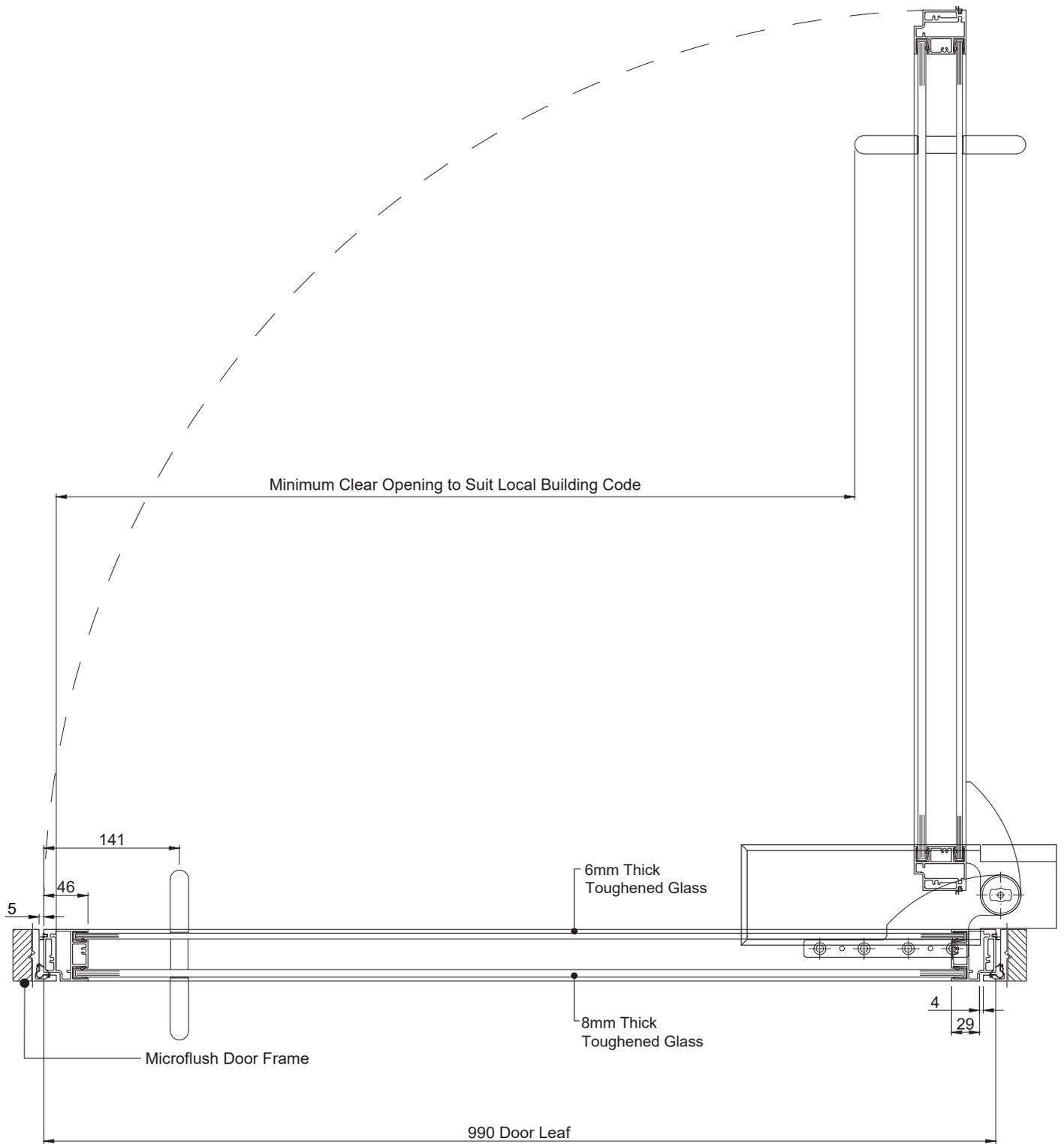
**SECTION THROUGH DOUBLE GLAZED  
EDGE UNITY DOOR ON PIVOTS  
(SCALE 1:2)**



**ELEVATION SHOWING DOUBLE GLAZED  
EDGE UNITY DOOR ON PIVOTS  
CLEAR OPENING TO SUIT LOCAL BUILDING CODE  
(SCALE 1:15)**

# Door Sets

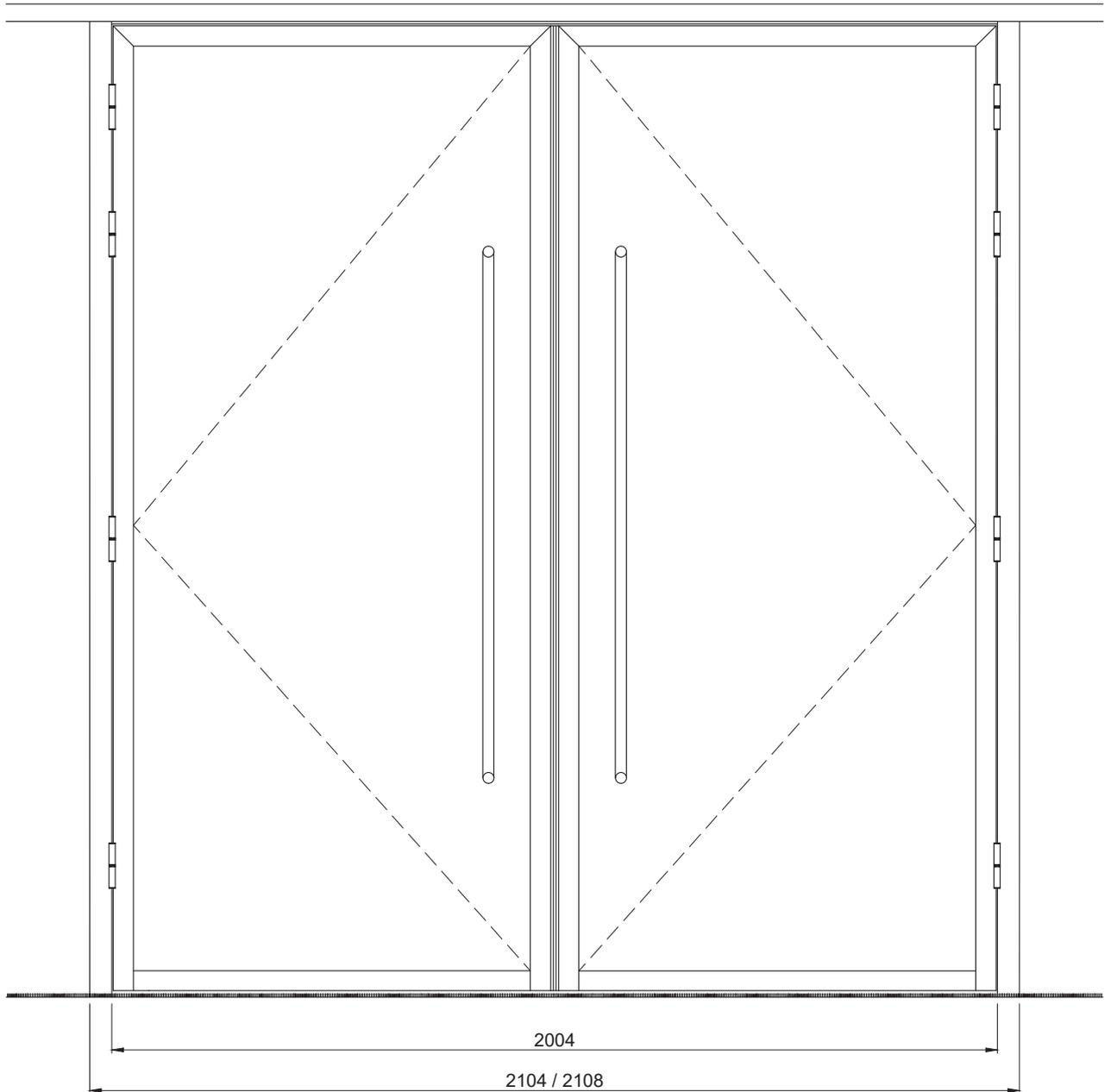
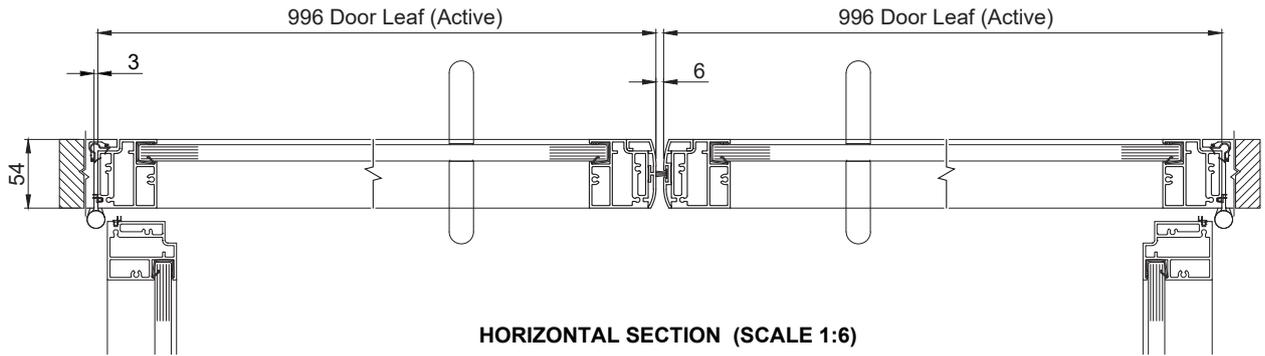
## EDGE UNITY DOOR ON PIVOTS: PLAN VIEW



TYPICAL SECTION - DOUBLE GLAZED EDGE UNITY DOOR ON PIVOTS

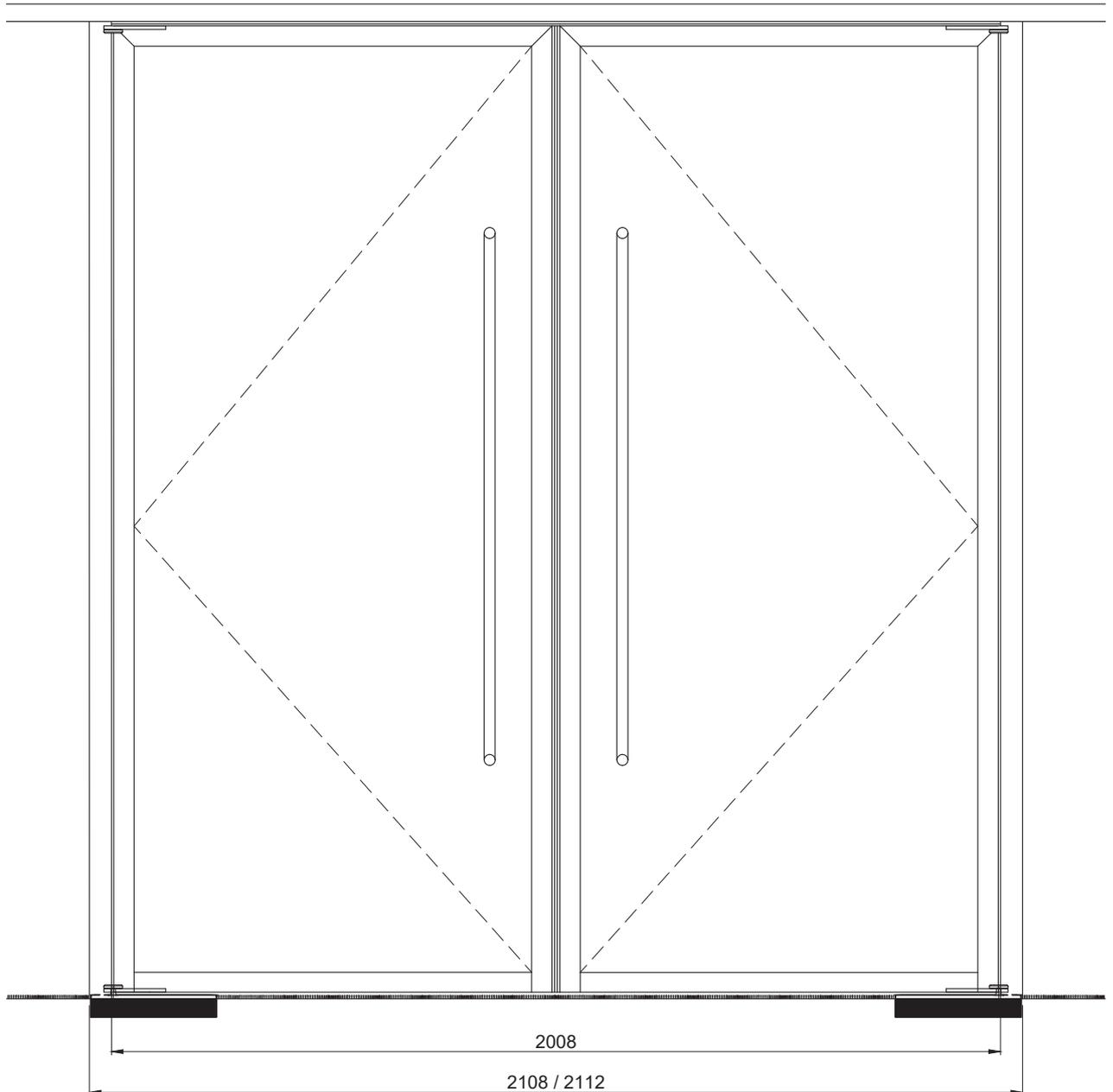
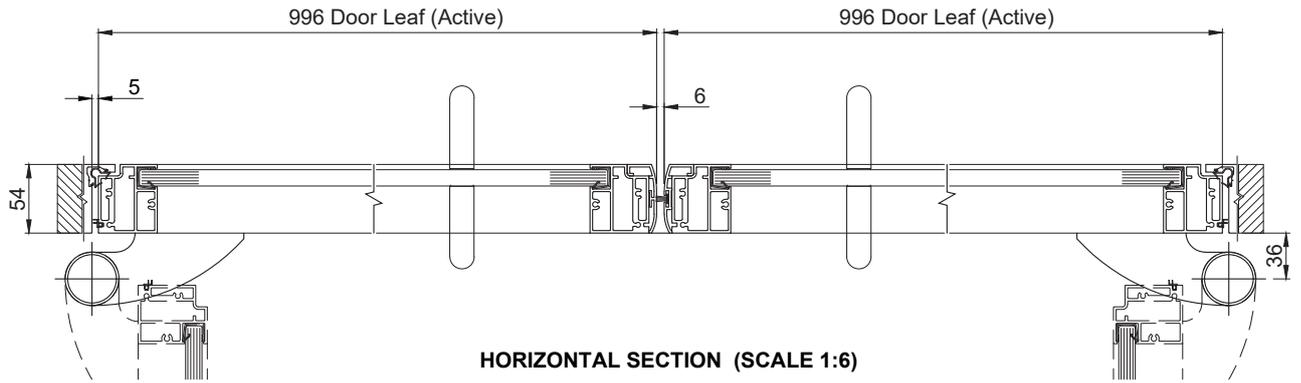
# Door Sets

## EDGE UNITY NON-REBATED DOUBLE DOOR ON HINGES: PLAN VIEW/ELEVATION



# Door Sets

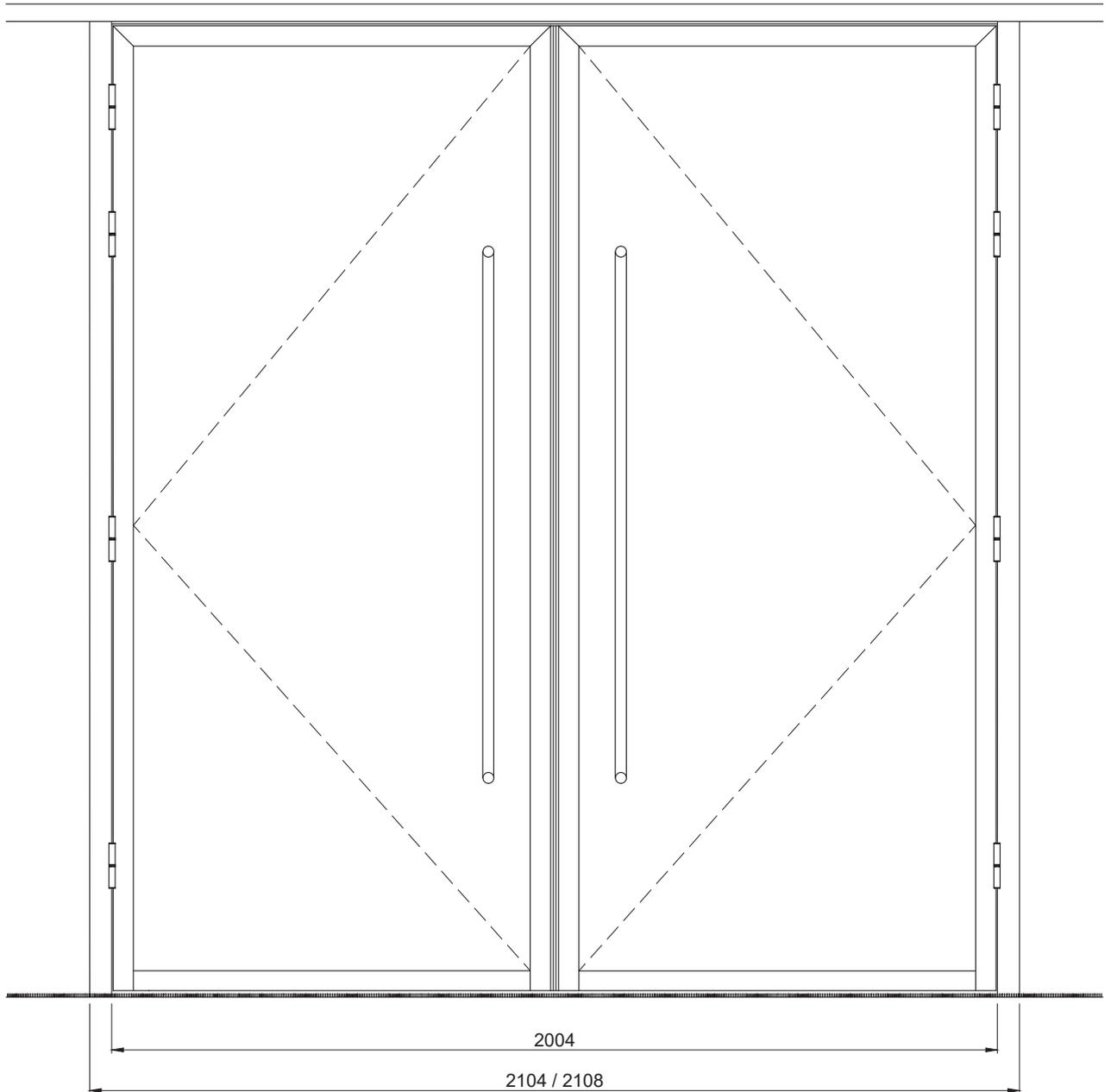
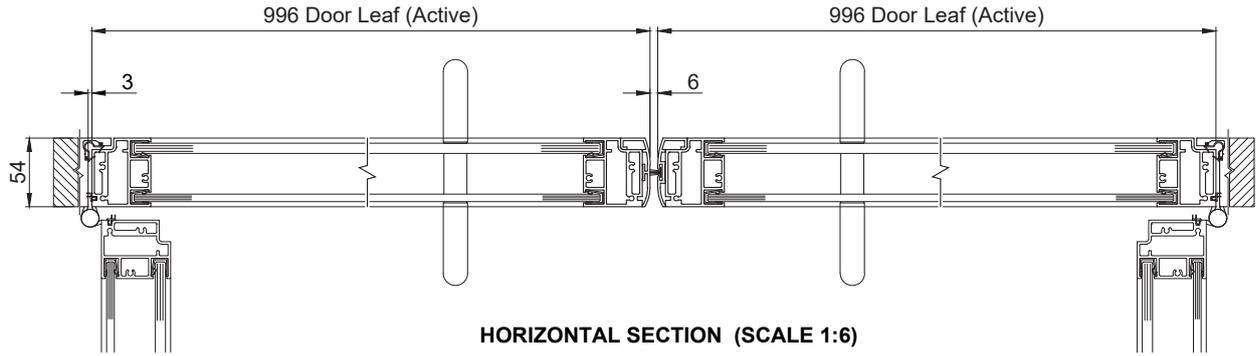
## EDGE UNITY NON-REBATED DOUBLE DOOR ON PIVOTS: PLAN VIEW/ELEVATION



ELEVATION SHOWING OPTIMA NON-REBATED DOUBLE DOOR  
SINGLE GLAZED EDGE UNITY DOOR ON PIVOTS  
PART M COMPLIANT CLEAR OPENING  
(SCALE 1:15)

# Door Sets

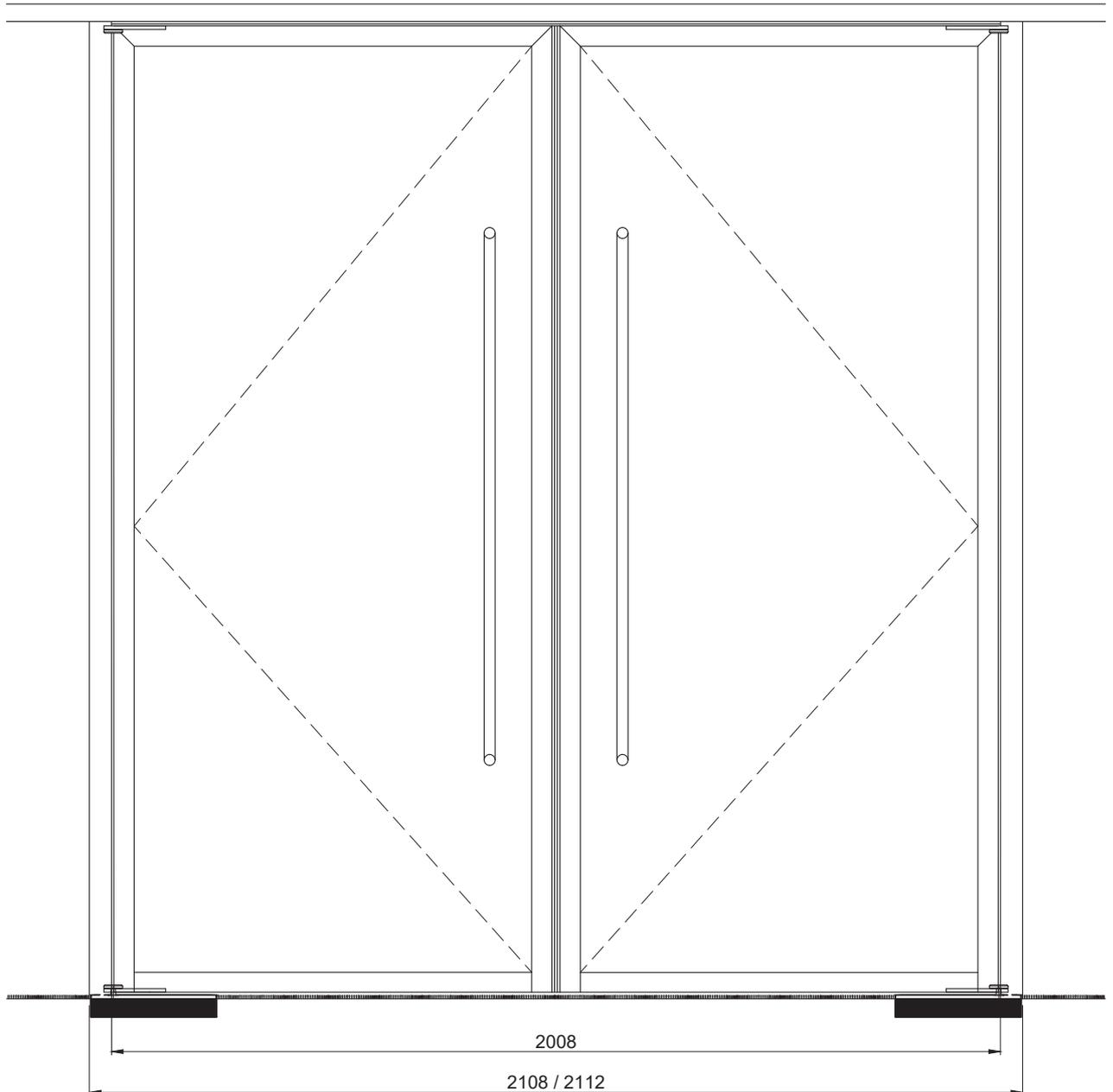
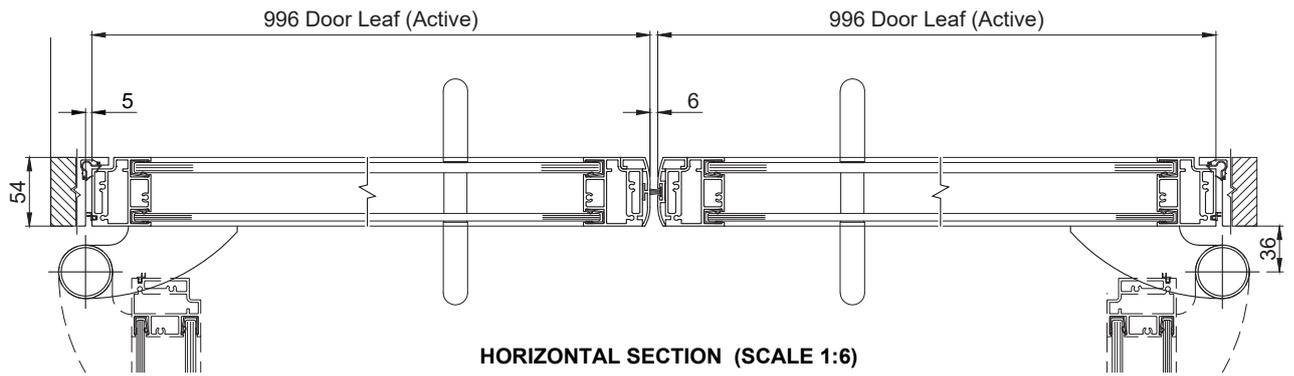
## EDGE UNITY NON-REBATED DOUBLE DOOR ON HINGES: PLAN VIEW/ELEVATION



**ELEVATION SHOWING OPTIMA NON-REBATED DOUBLE DOOR  
DOUBLE GLAZED EDGE UNITY DOOR ON HINGES  
PART M COMPLIANT CLEAR OPENING  
(SCALE 1:15)**

# Door Sets

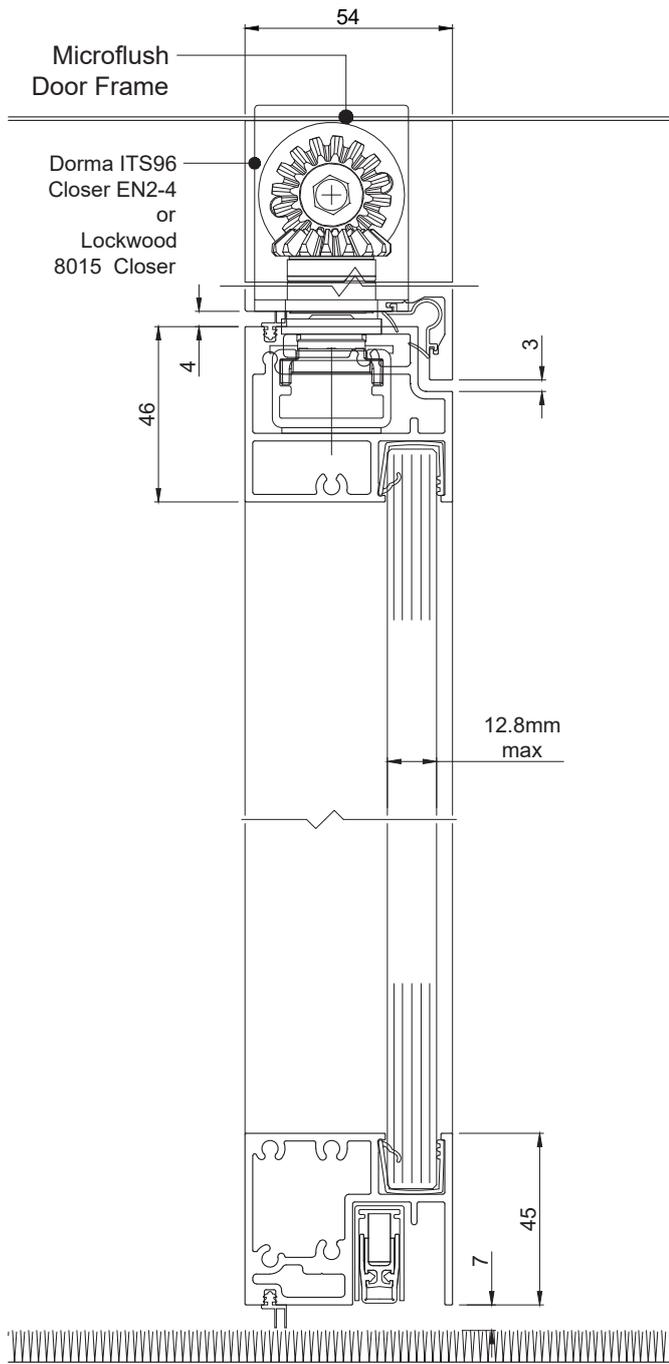
## EDGE UNITY NON-REBATED DOUBLE DOOR ON PIVOTS: PLAN VIEW/ELEVATION



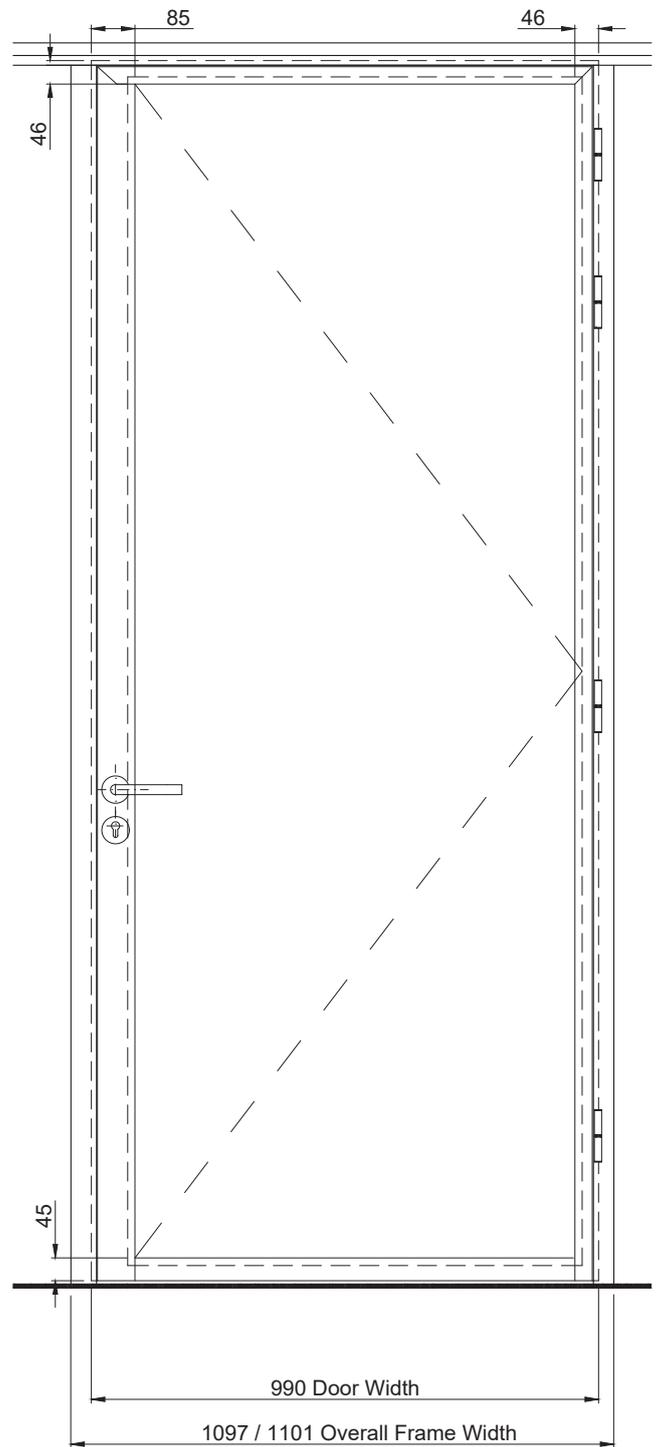
ELEVATION SHOWING OPTIMA NON-REBATED DOUBLE DOOR  
DOUBLE GLAZED EDGE UNITY DOOR ON PIVOTS  
PART M COMPLIANT CLEAR OPENING  
(SCALE 1:15)

# Door Sets

## EDGE SYNERGY DOOR ON HINGES: VERTICAL SECTION/ELEVATION



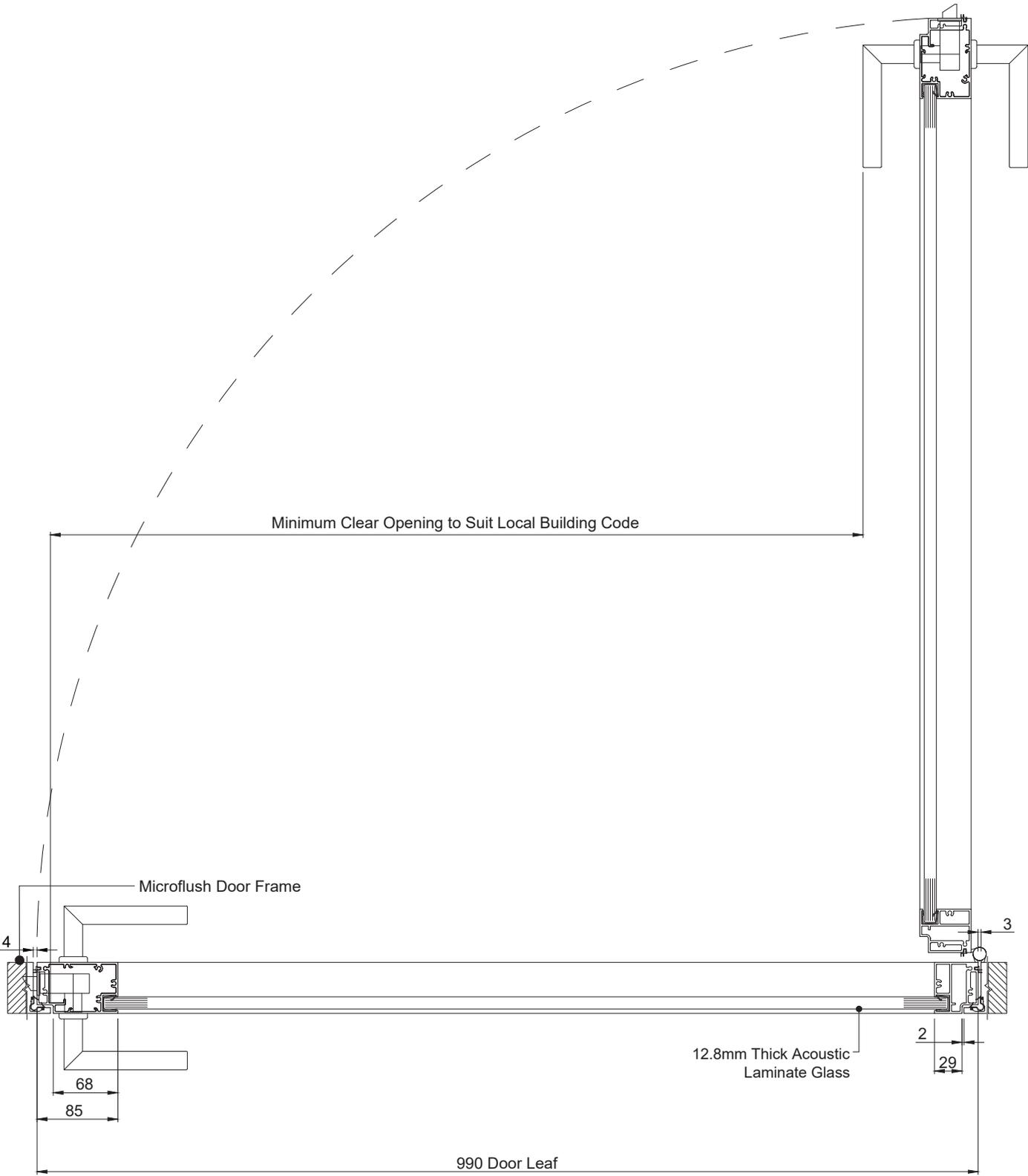
**SECTION THROUGH SINGLE GLAZED  
EDGE SYNERGY DOOR ON HINGES  
(SCALE 1:2)**



**ELEVATION SHOWING SINGLE GLAZED  
EDGE SYNERGY DOOR ON HINGES  
CLEAR OPENING TO SUIT LOCAL BUILDING CODE  
(SCALE 1:15)**

# Door Sets

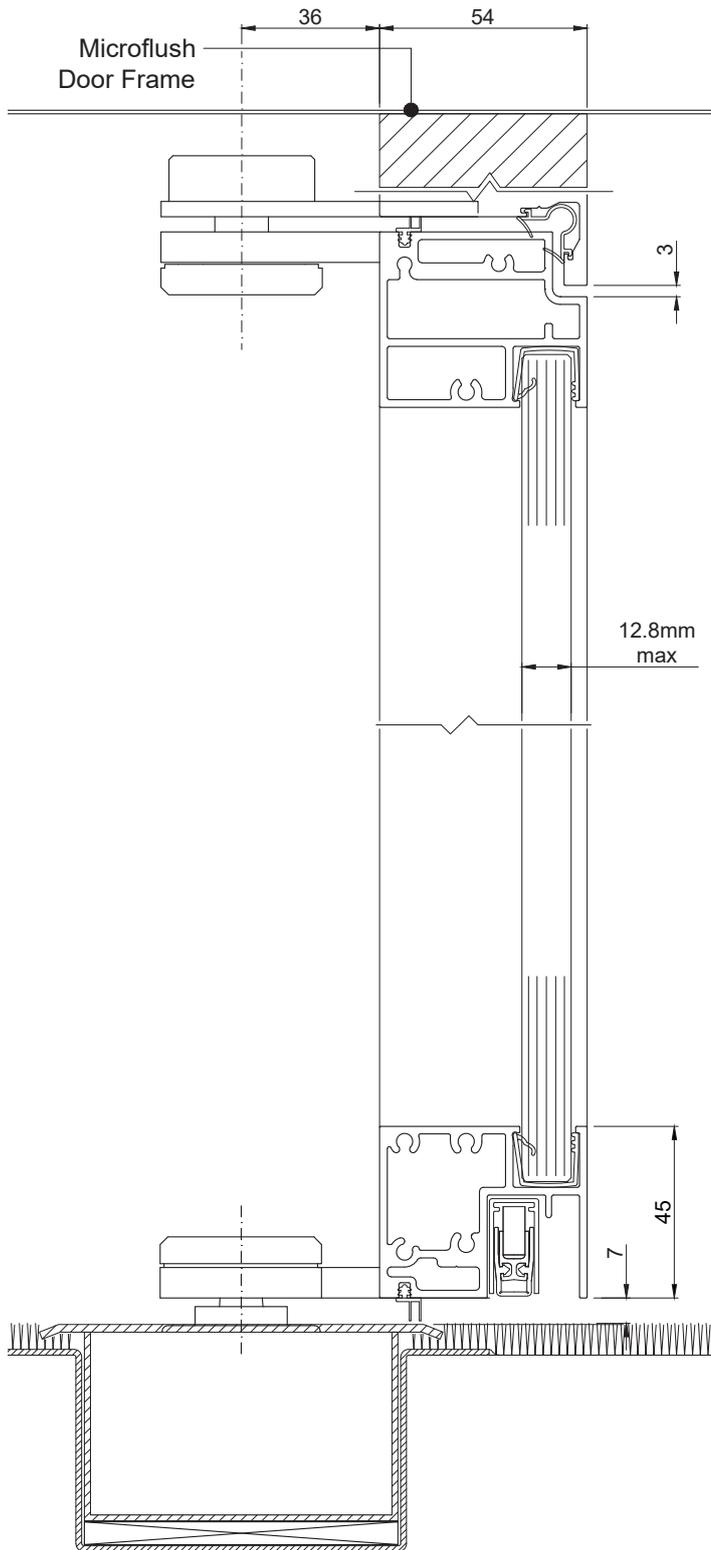
## EDGE SYNERGY DOOR ON HINGES: PLAN VIEW



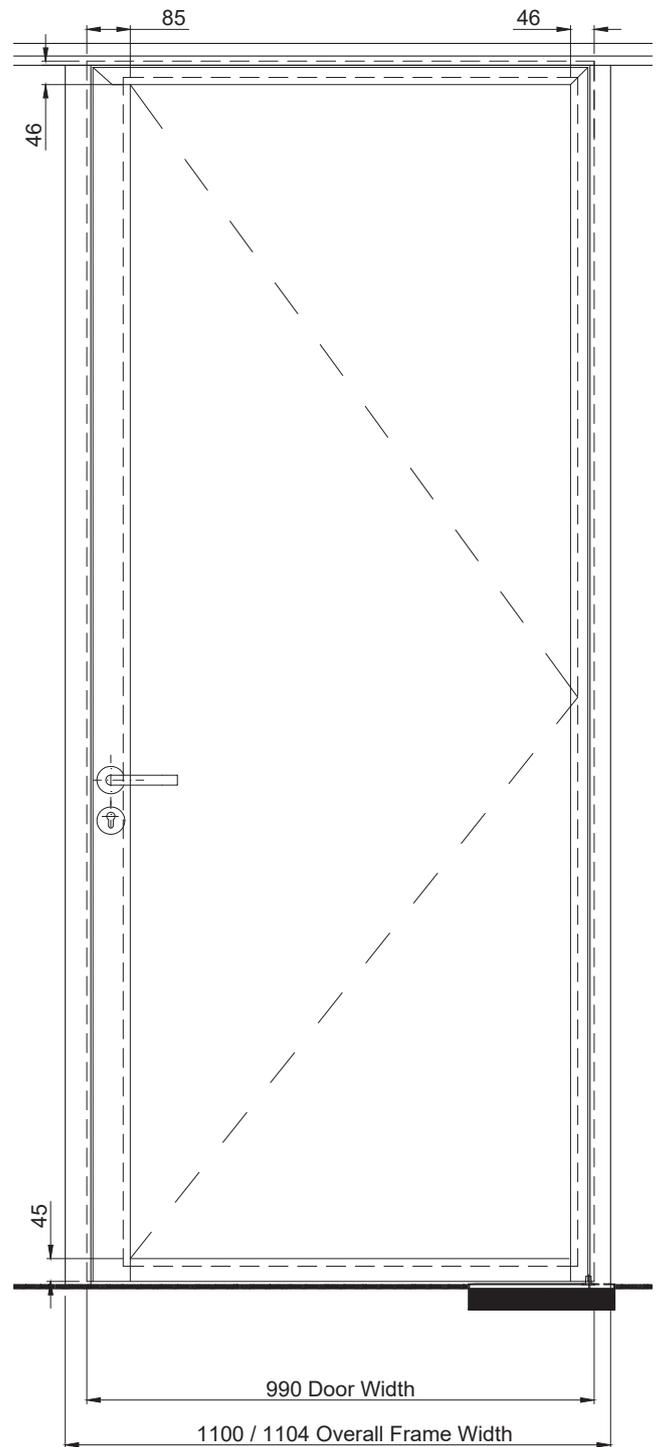
TYPICAL SECTION - SINGLE GLAZED EDGE SYNERGY DOOR ON HINGES

# Door Sets

## EDGE SYNERGY DOOR ON PIVOTS: VERTICAL SECTION/ELEVATION



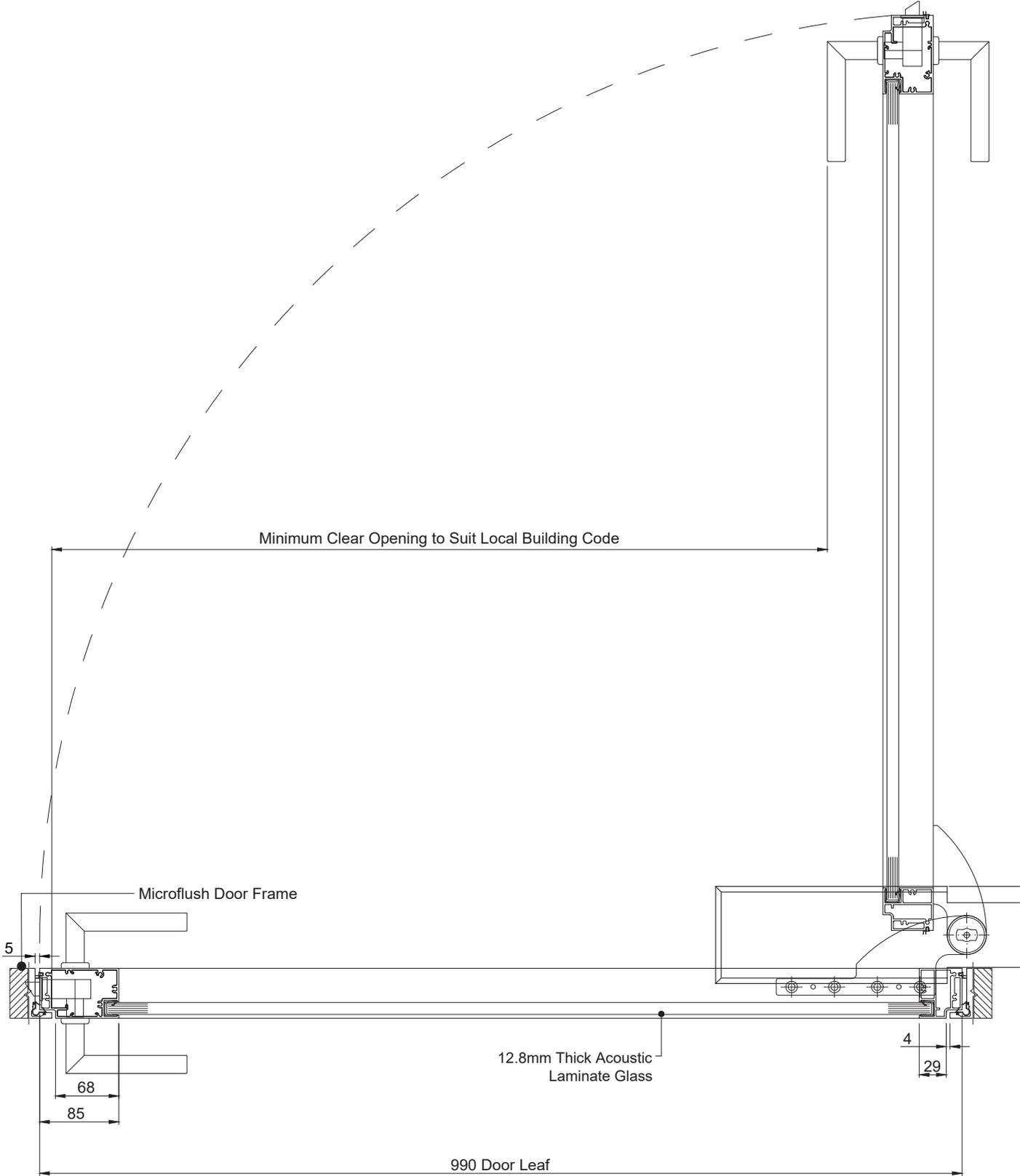
**SECTION THROUGH SINGLE GLAZED  
EDGE SYNERGY DOOR ON PIVOTS  
(SCALE 1:2)**



**ELEVATION SHOWING SINGLE GLAZED  
EDGE SYNERGY DOOR ON PIVOTS  
CLEAR OPENING TO SUIT LOCAL BUILDING CODE  
(SCALE 1:15)**

# Door Sets

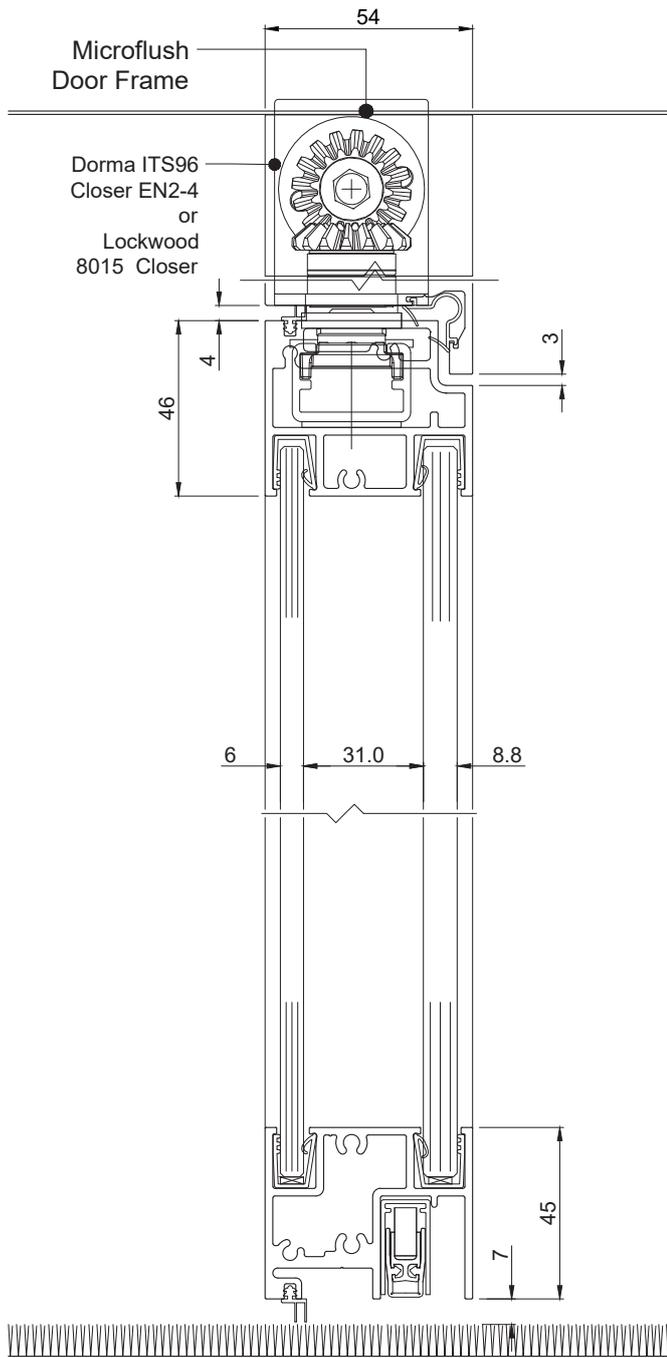
## EDGE SYNERGY DOOR ON PIVOTS: PLAN VIEW



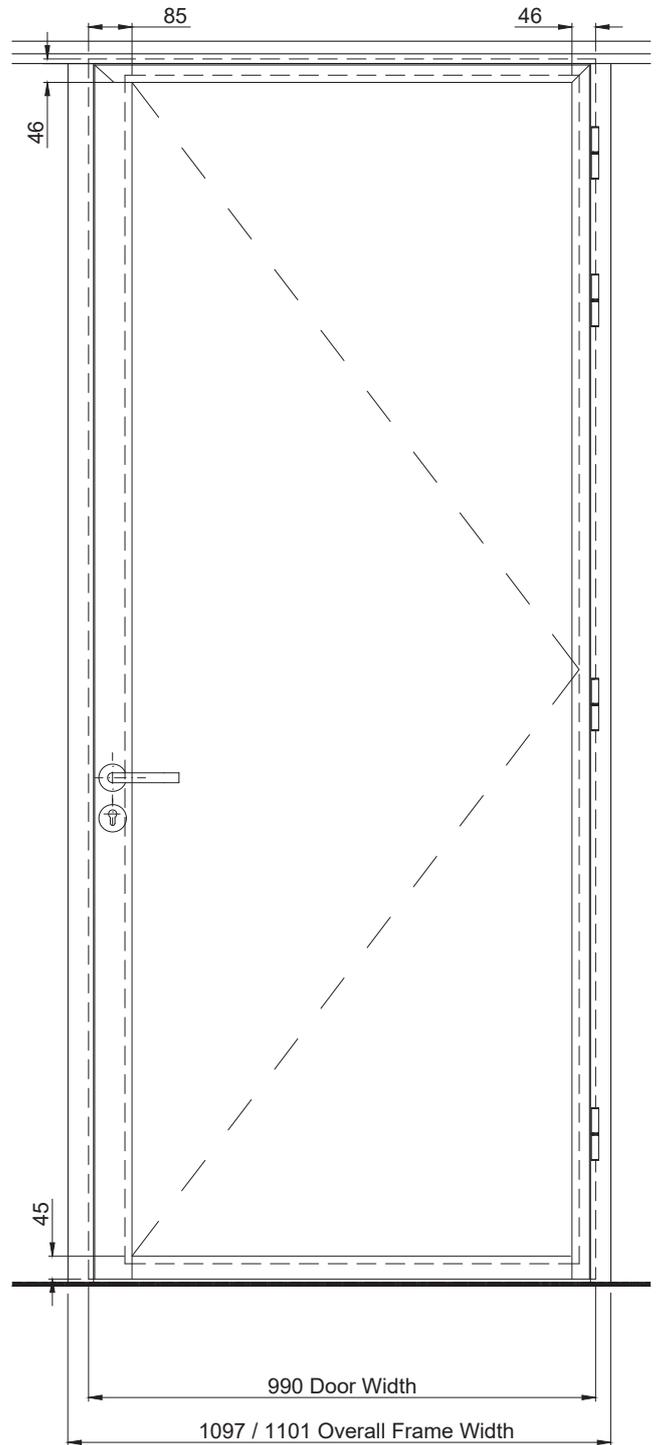
TYPICAL SECTION - SINGLE GLAZED EDGE SYNERGY DOOR ON HINGES

# Door Sets

## EDGE SYNERGY DOOR ON HINGES: VERTICAL SECTION/ELEVATION



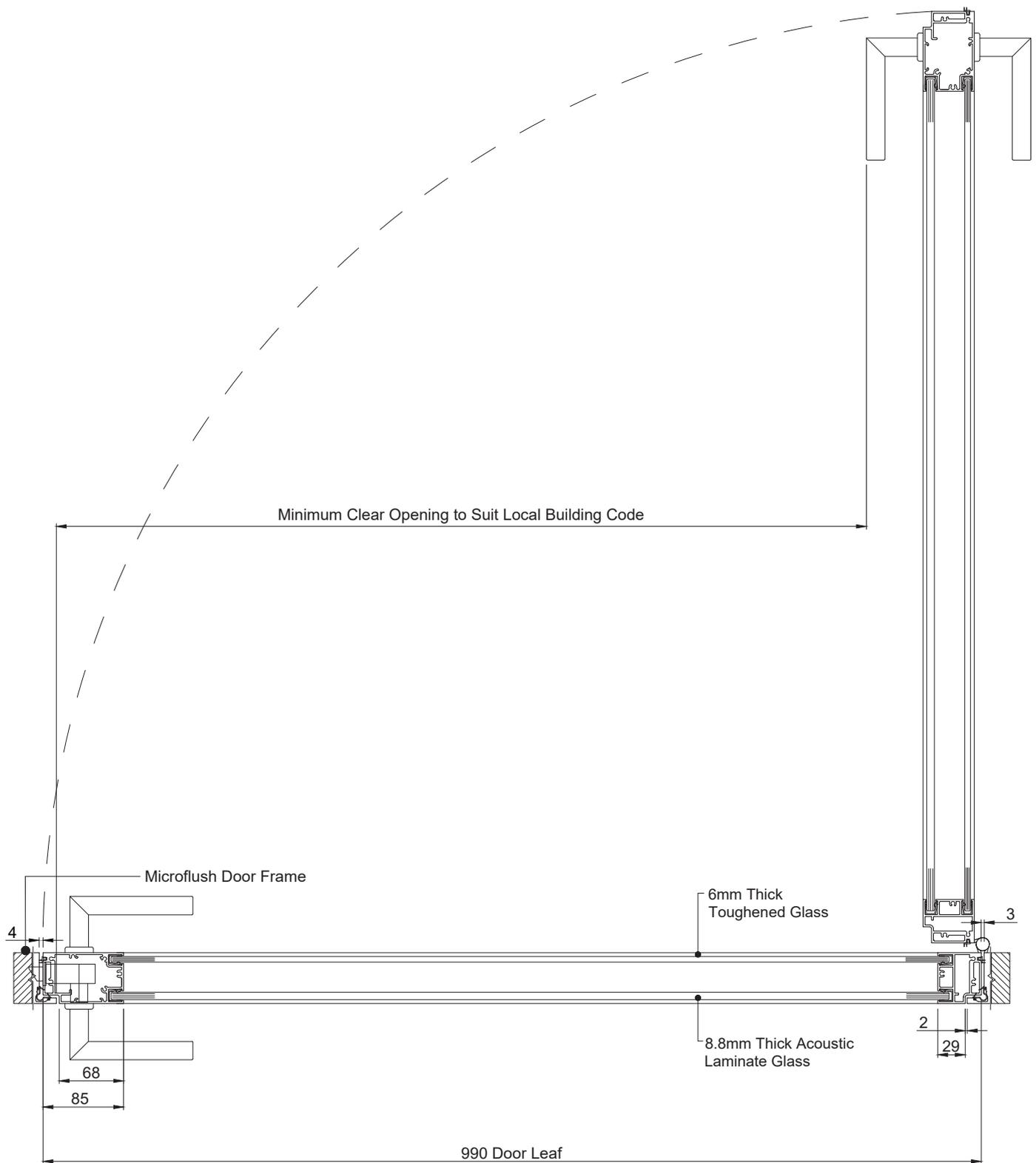
**SECTION THROUGH DOUBLE GLAZED  
EDGE SYNERGY DOOR ON HINGES  
(SCALE 1:2)**



**ELEVATION SHOWING DOUBLE GLAZED  
EDGE SYNERGY DOOR ON HINGES  
CLEAR OPENING TO SUIT LOCAL BUILDING CODE  
(SCALE 1:15)**

# Door Sets

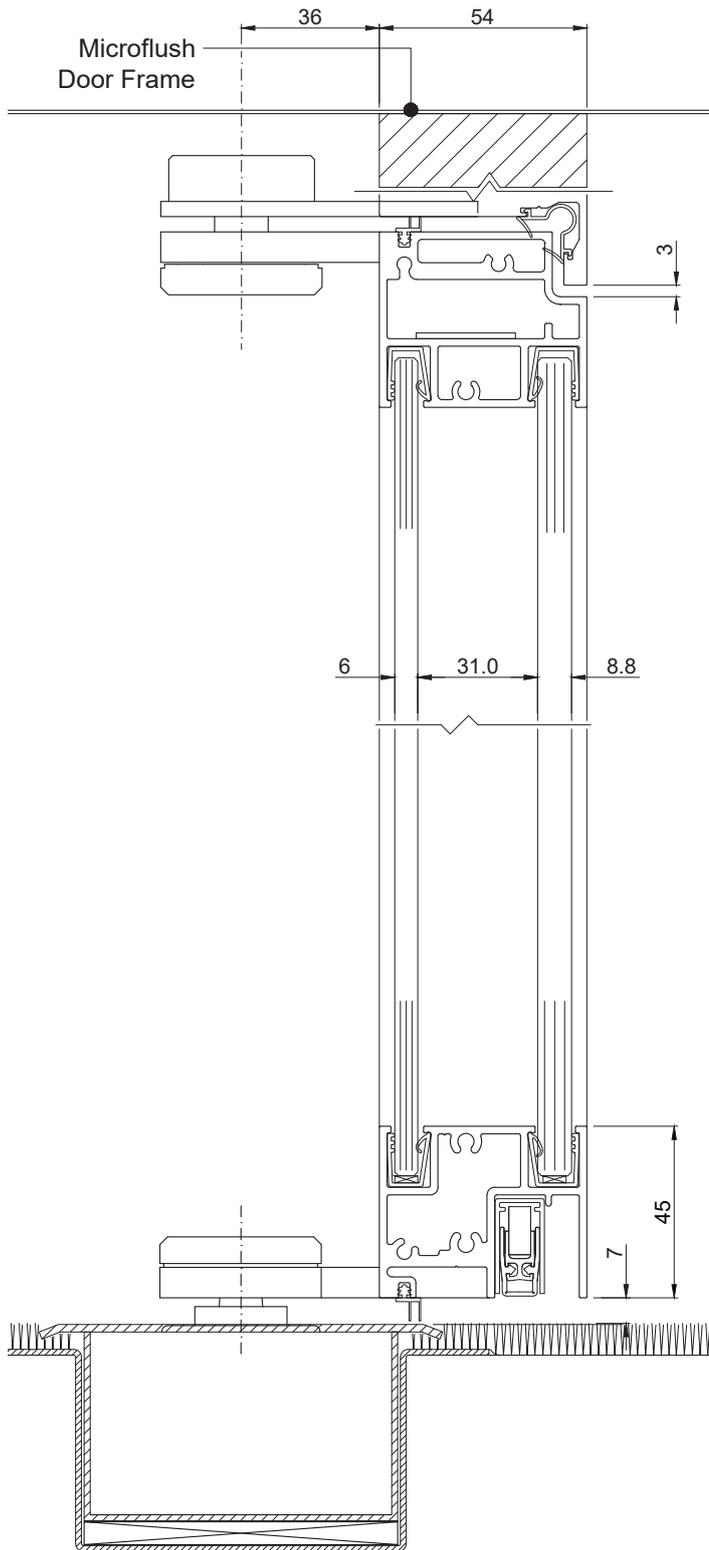
## EDGE SYNERGY DOOR ON HINGES: PLAN VIEW



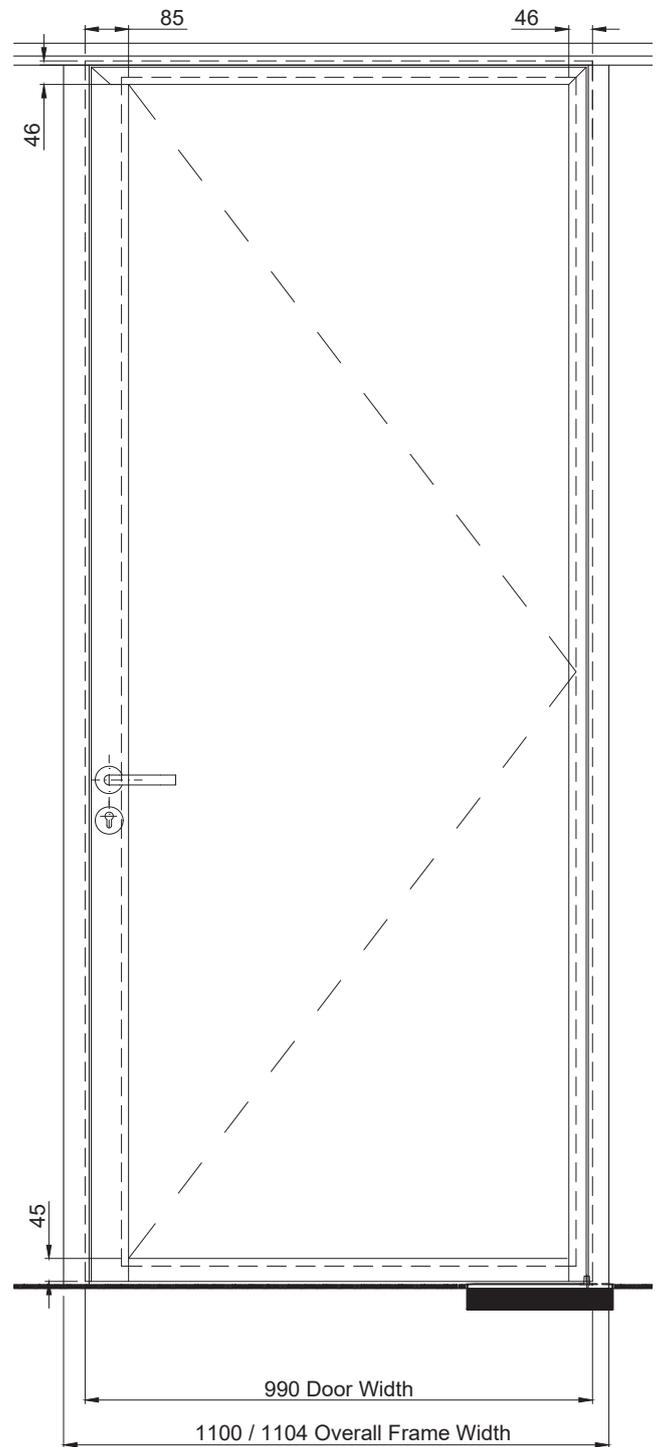
TYPICAL SECTION - DOUBLE GLAZED EDGE SYNERGY DOOR ON HINGES

# Door Sets

## EDGE SYNERGY DOOR ON PIVOTS: VERTICAL SECTION/ELEVATION



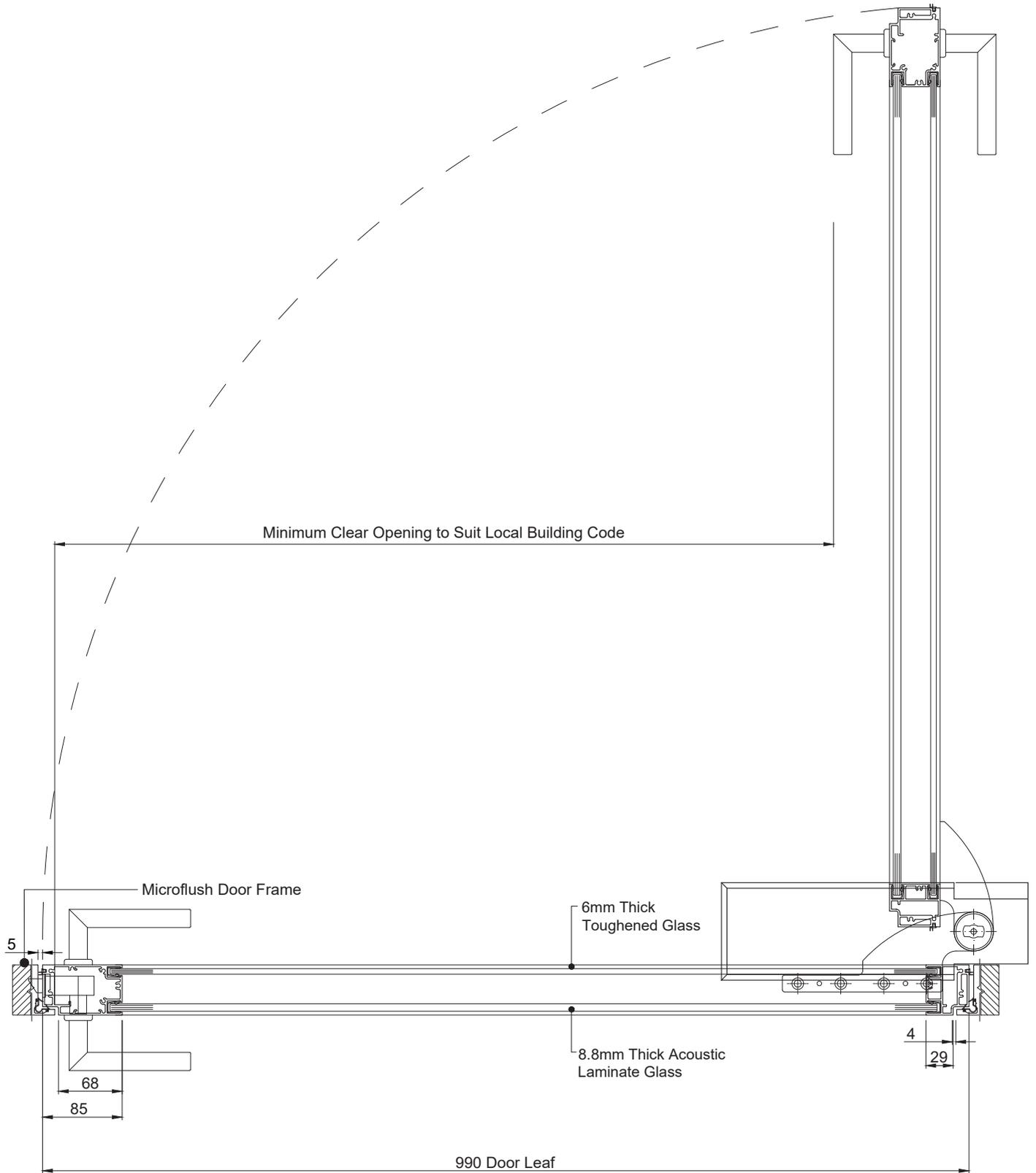
**SECTION THROUGH DOUBLE GLAZED  
EDGE SYNERGY DOOR ON PIVOTS  
(SCALE 1:2)**



**ELEVATION SHOWING DOUBLE GLAZED  
EDGE SYNERGY DOOR ON PIVOTS  
CLEAR OPENING TO SUIT LOCAL BUILDING CODE  
(SCALE 1:15)**

# Door Sets

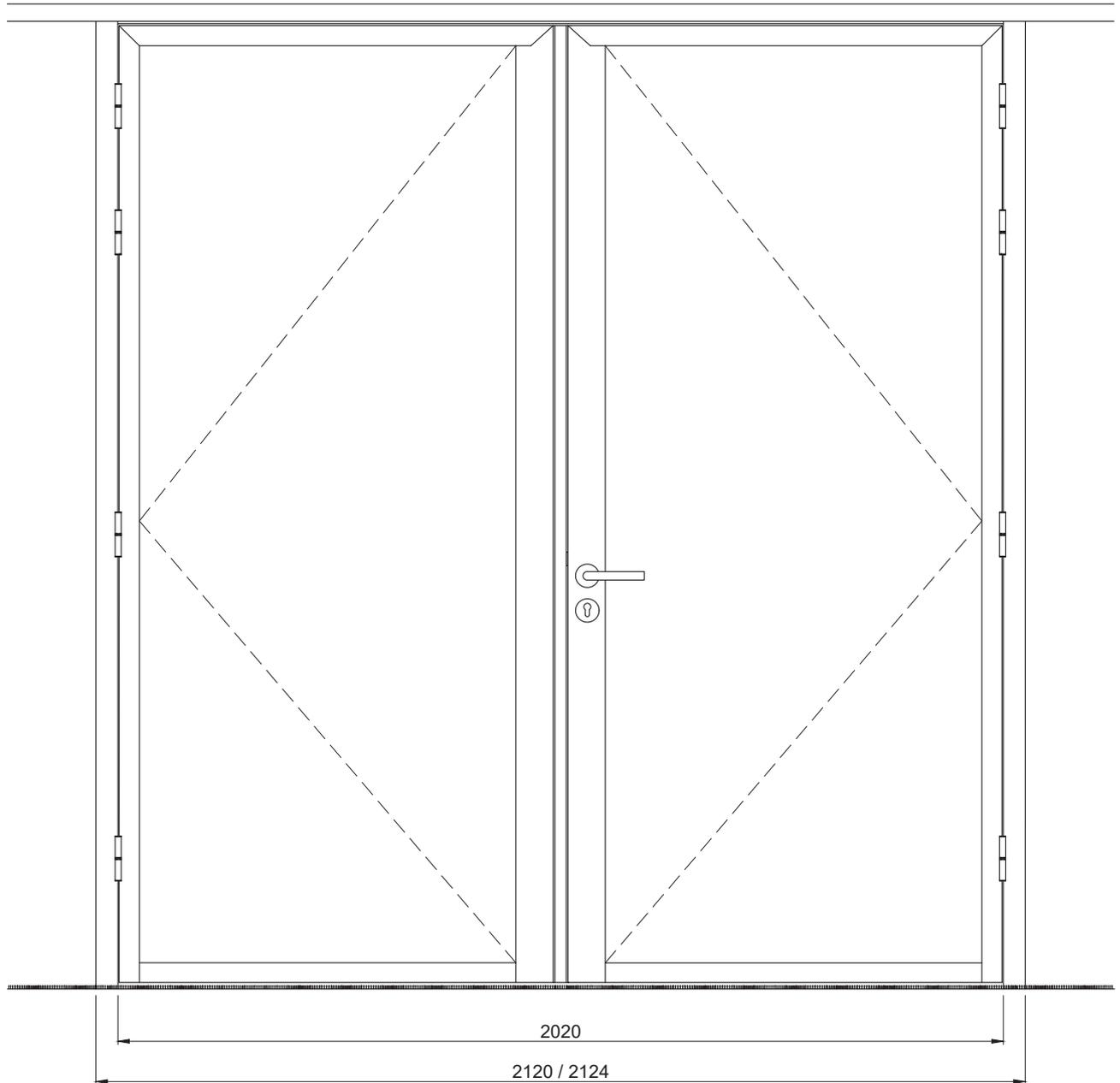
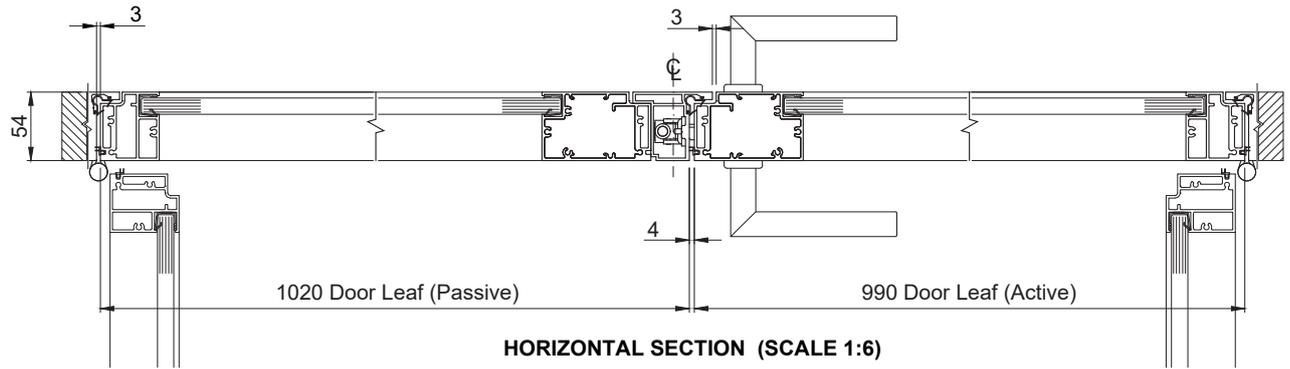
## EDGE SYNERGY DOOR ON PIVOTS: PLAN VIEW



TYPICAL SECTION - DOUBLE GLAZED EDGE SYNERGY DOOR ON PIVOTS

# Door Sets

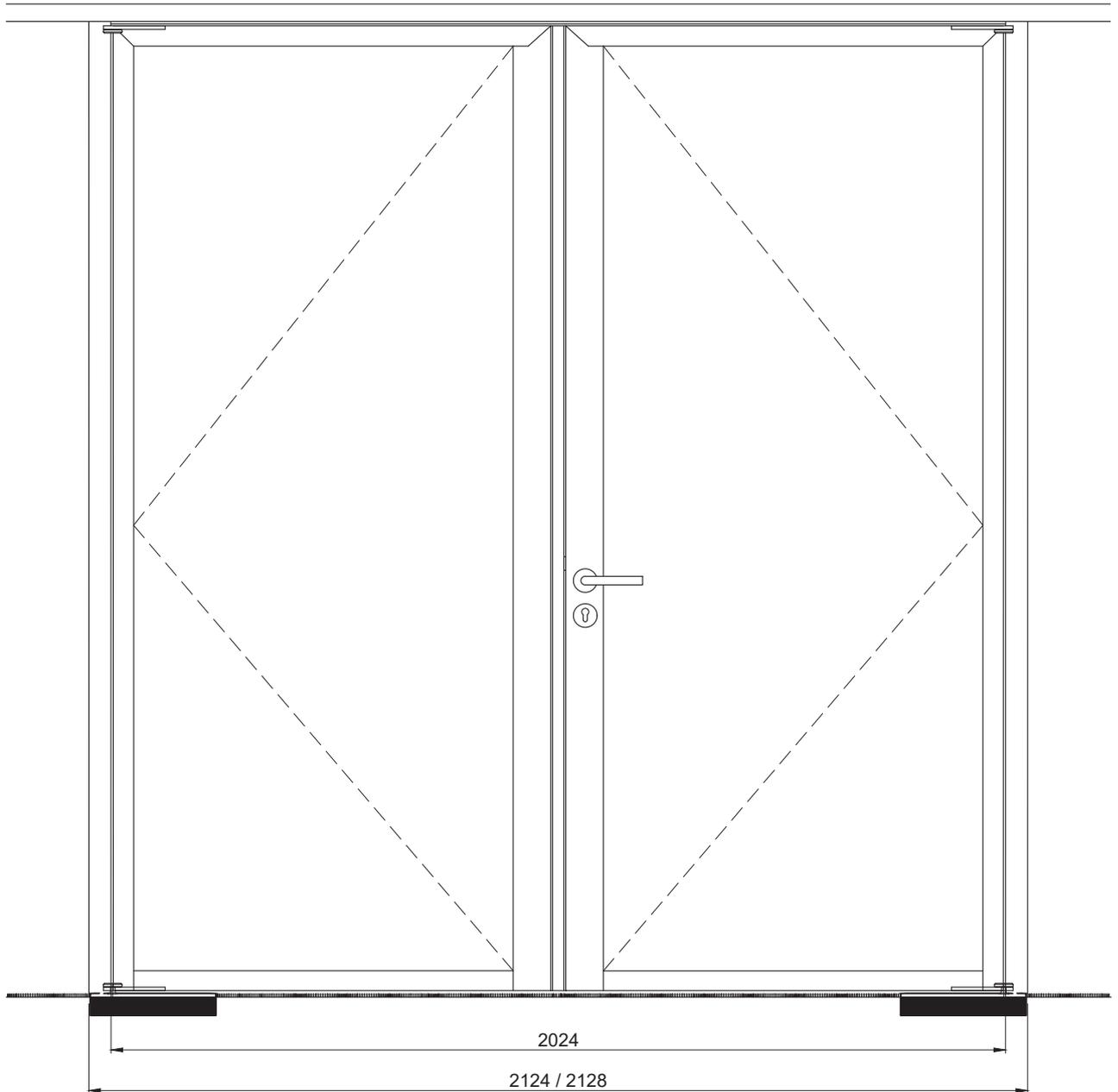
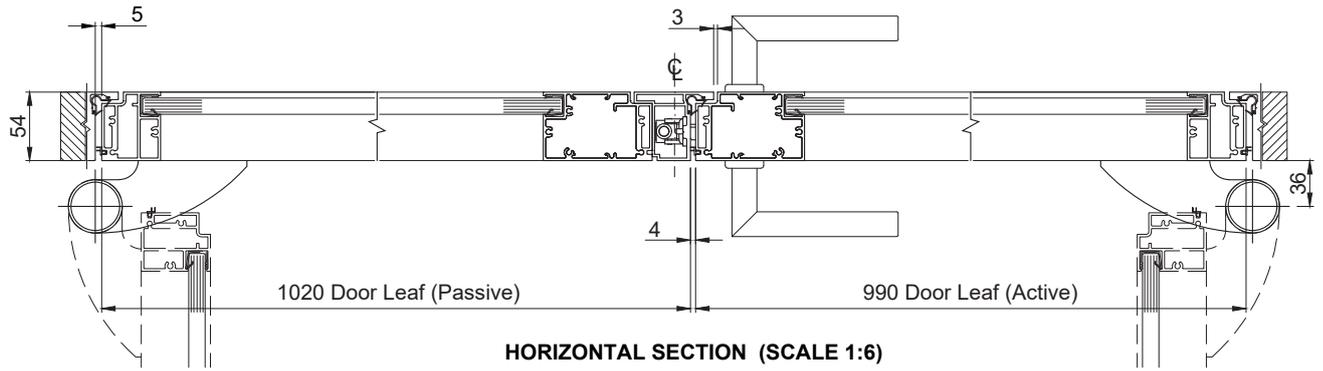
## EDGE SYNERGY REBATED DOUBLE DOOR ON HINGES: PLAN VIEW/ELEVATION



**ELEVATION SHOWING OPTIMA REBATED DOUBLE DOOR  
SINGLE GLAZED EDGE SYNERGY DOOR ON HINGES  
PART M COMPLIANT CLEAR OPENING  
(SCALE 1:15)**

# Door Sets

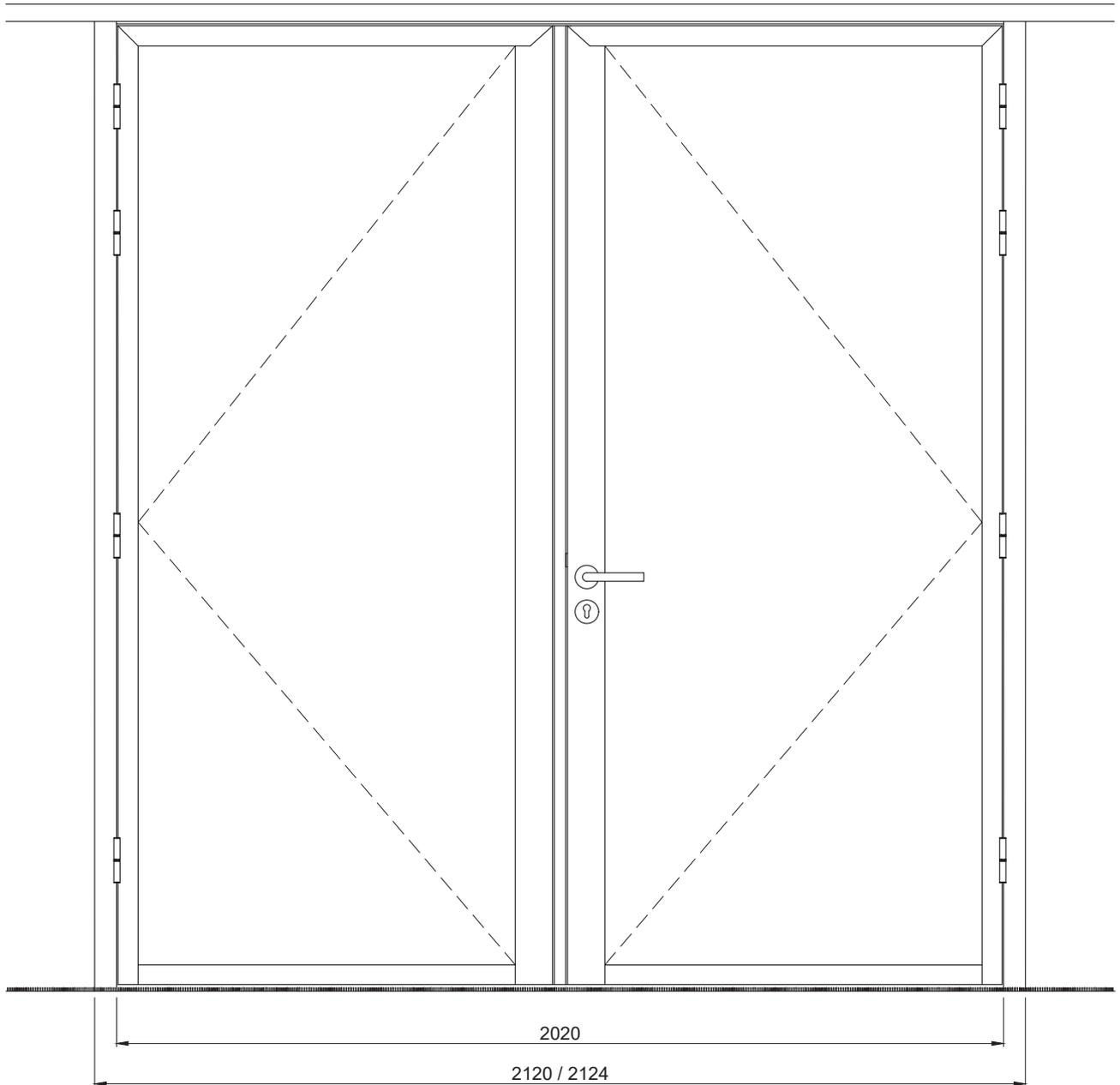
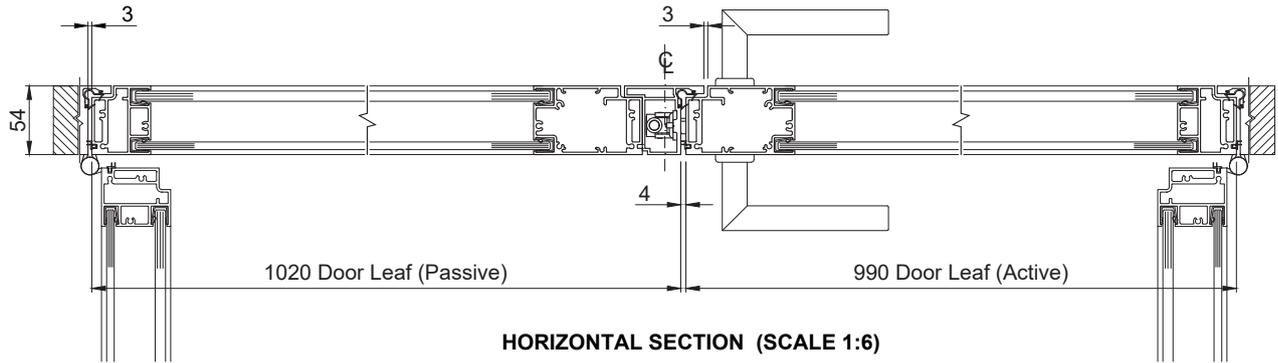
## EDGE SYNERGY REBATED DOUBLE DOOR ON PIVOTS: PLAN VIEW/ELEVATION



**ELEVATION SHOWING OPTIMA REBATED DOUBLE DOOR  
SINGLE GLAZED EDGE SYNERGY DOOR ON PIVOTS  
PART M COMPLIANT CLEAR OPENING  
(SCALE 1:15)**

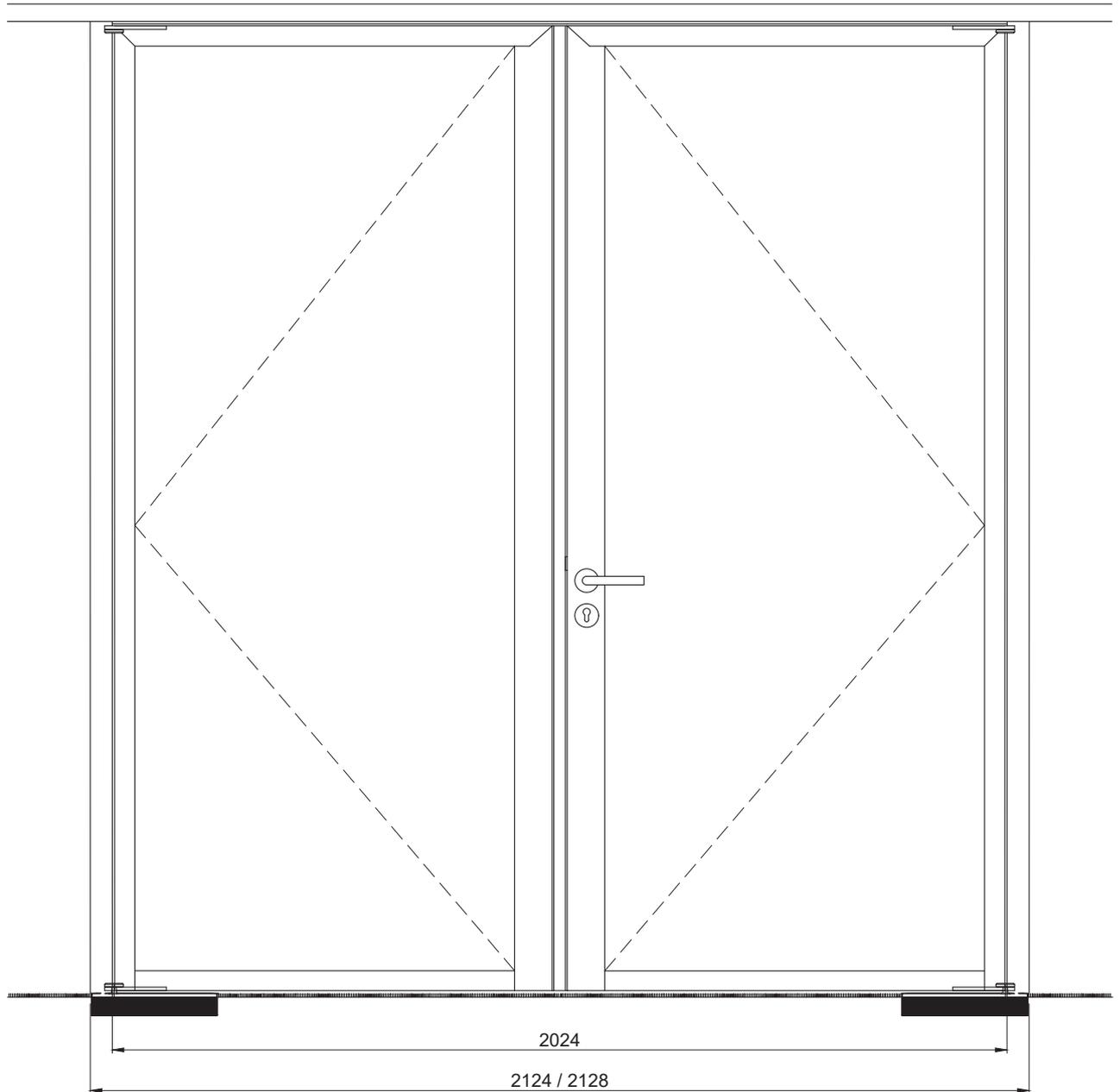
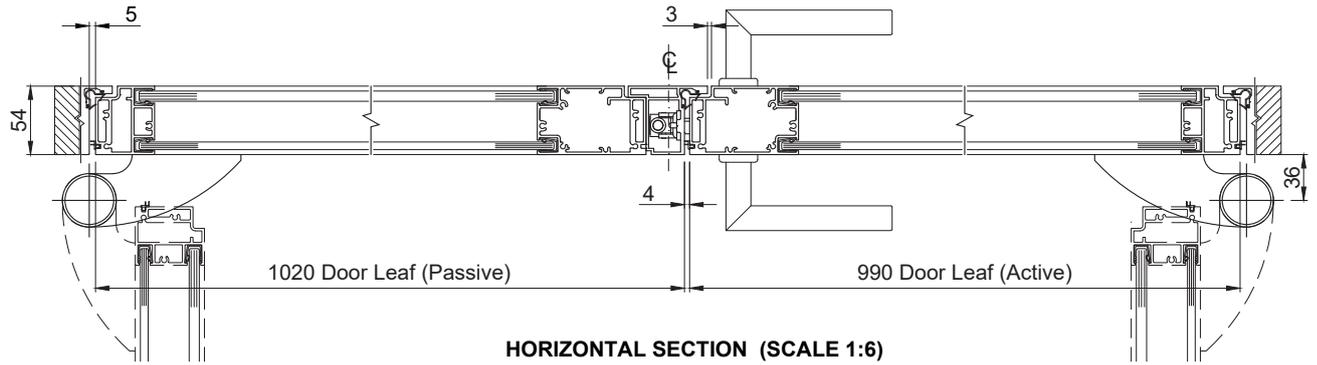
# Door Sets

## EDGE SYNERGY REBATED DOUBLE DOOR ON HINGES: PLAN VIEW/ELEVATION



# Door Sets

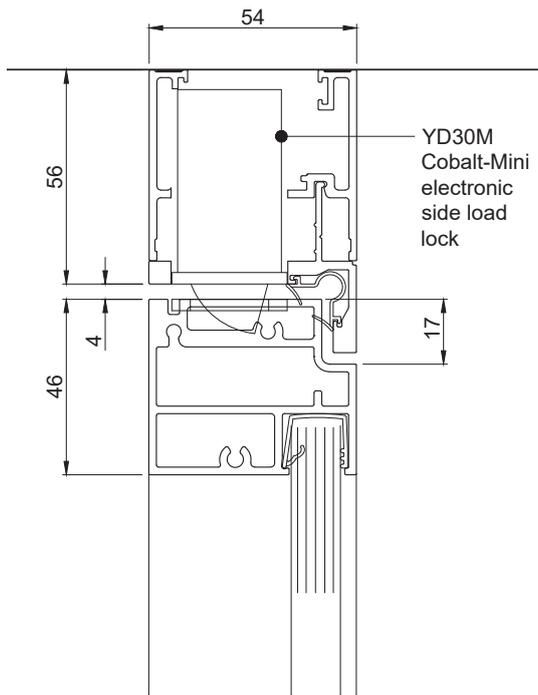
## EDGE SYNERGY REBATED DOUBLE DOOR ON PIVOTS: PLAN VIEW/ELEVATION



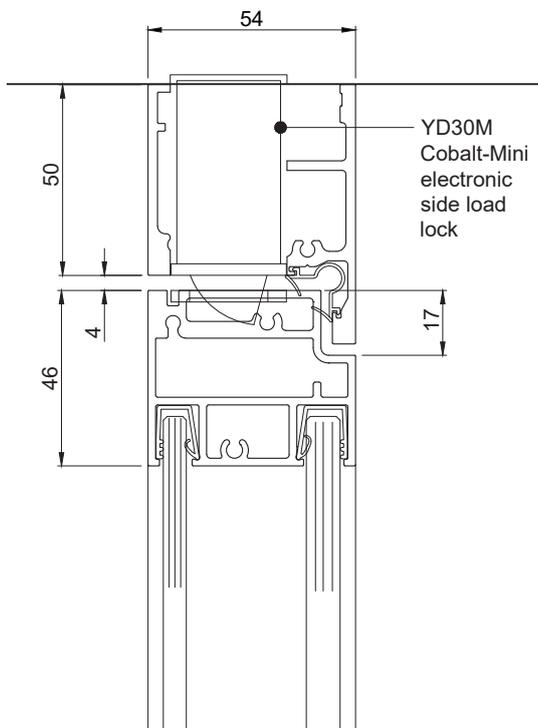
**ELEVATION SHOWING OPTIMA REBATED DOUBLE DOOR  
DOUBLE GLAZED EDGE SYNERGY DOOR ON PIVOTS  
PART M COMPLIANT CLEAR OPENING  
(SCALE 1:15)**

# Door Sets

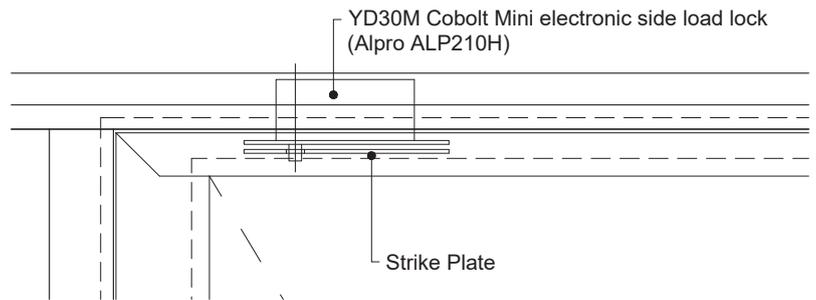
## EDGE SYNERGY DOOR WITH ELECTRIC LOCK: VERTICAL SECTION/ELEVATION



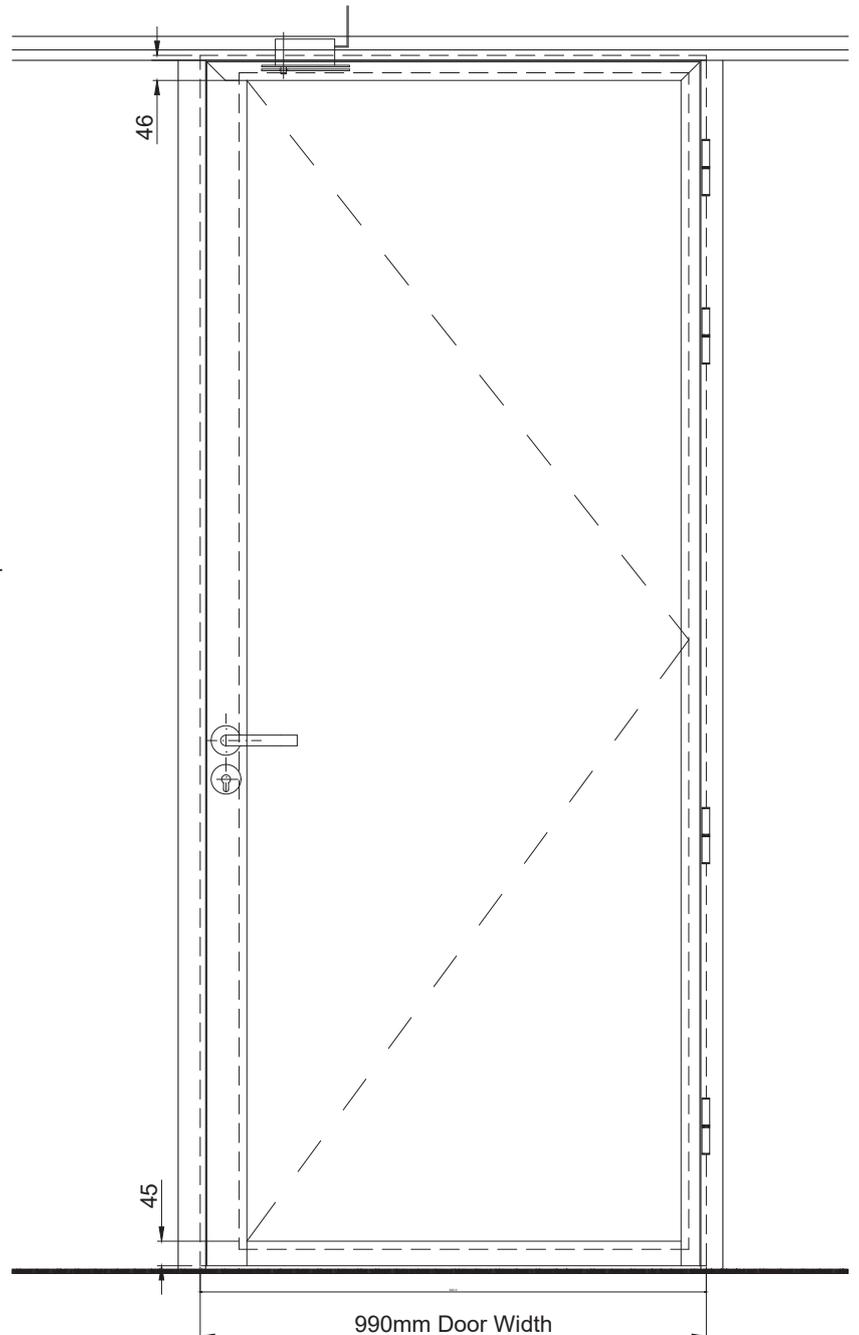
VERTICAL SECTION THROUGH HEAD TRACK WITH INNER UPPER CHANNEL D455 HEAD CLIP



VERTICAL SECTION THROUGH HEAD TRACK WITH FIXED 50mm TRACK - D255 HEAD CLIP



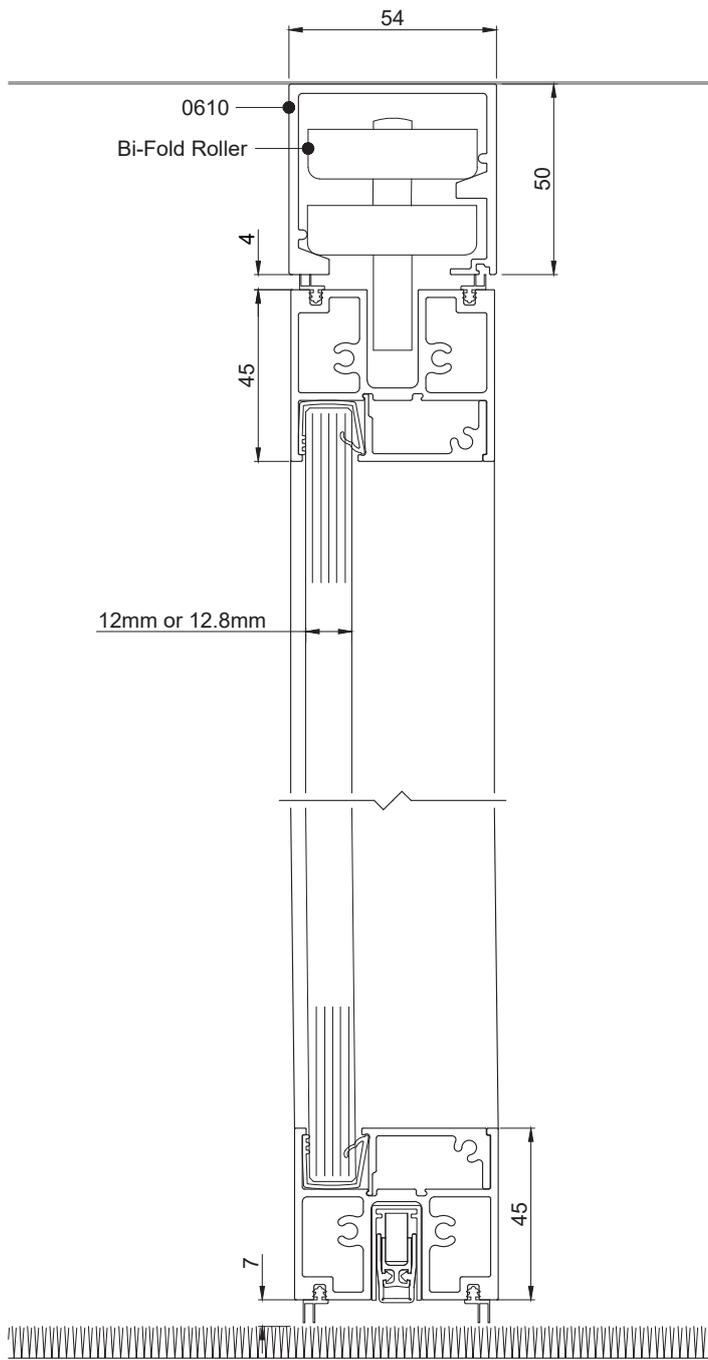
ELEVATION SHOWING AN COLBALT MINI IN DOOR FRAME HEAD & CORRESPONDING STRIKE PLATE IN THE DOOR HEAD



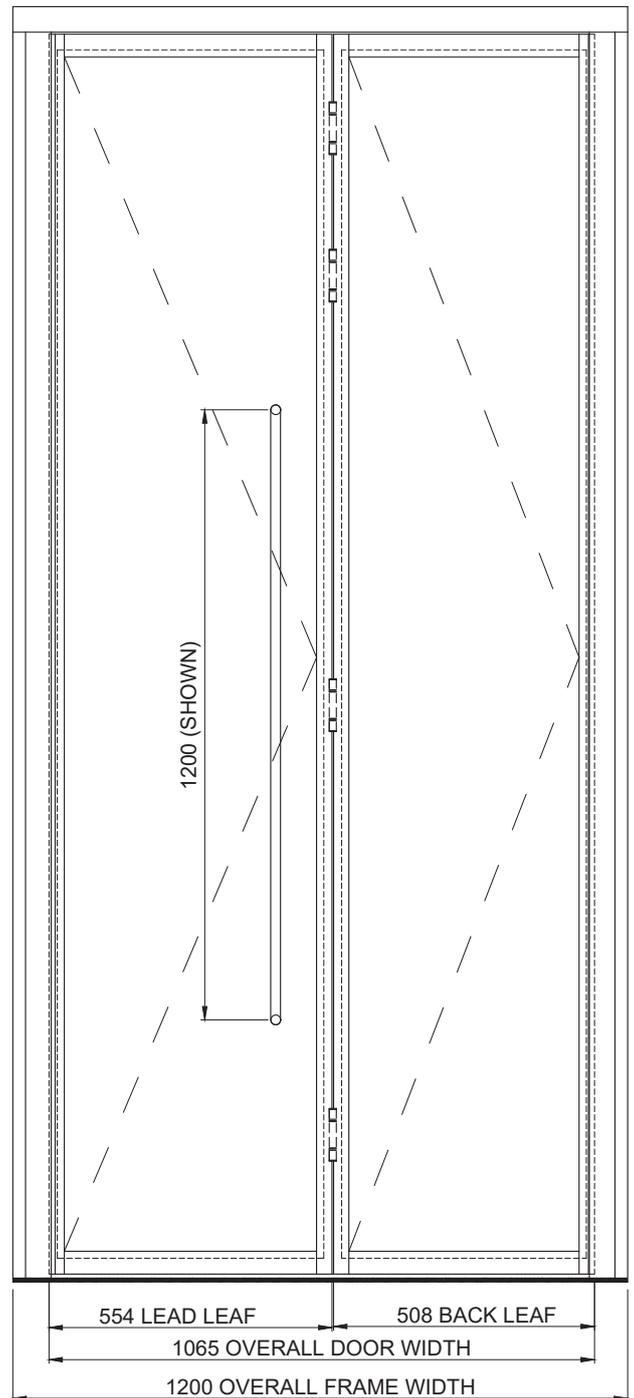
ELEVATION SHOWING SINGLE GLAZED EDGE SYNERGY DOOR WITH COLBALT MINI IN D455 DOOR FRAME HEAD & CORRESPONDING STRIKE PLATE IN DOOR

# Door Sets

## EDGE BI-FOLDING DOOR WITH PULL HANDLES: VERTICAL SECTION/ELEVATION



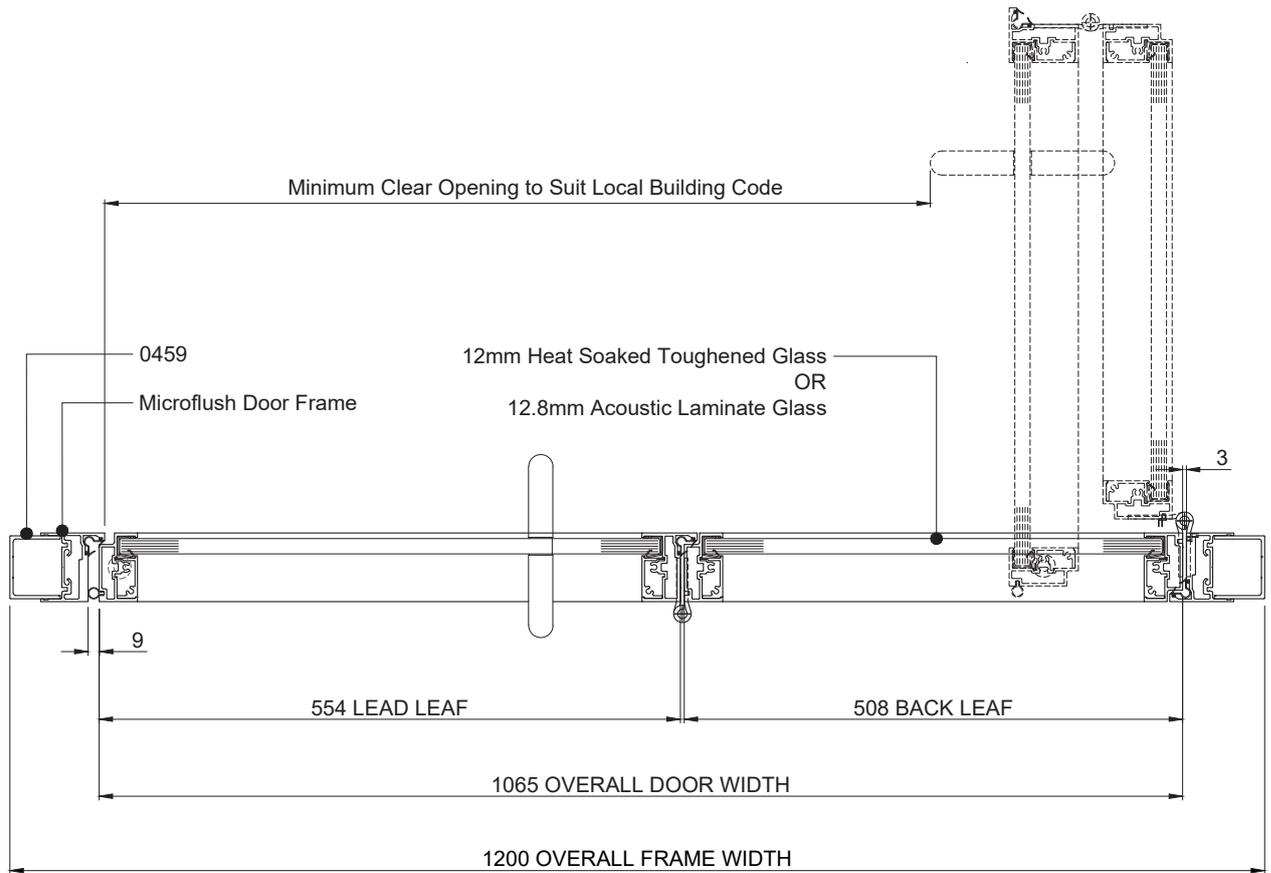
**SECTION THROUGH EDGE BI-FOLDING DOOR  
INTERNAL GLAZING WITH NO PELMET  
(SCALE 1:2)**



**ELEVATION SHOWING EDGE BI-FOLDING DOOR  
INTERNAL GLAZING WITH PULL HANDLES  
(SCALE 1:15)**

# Door Sets

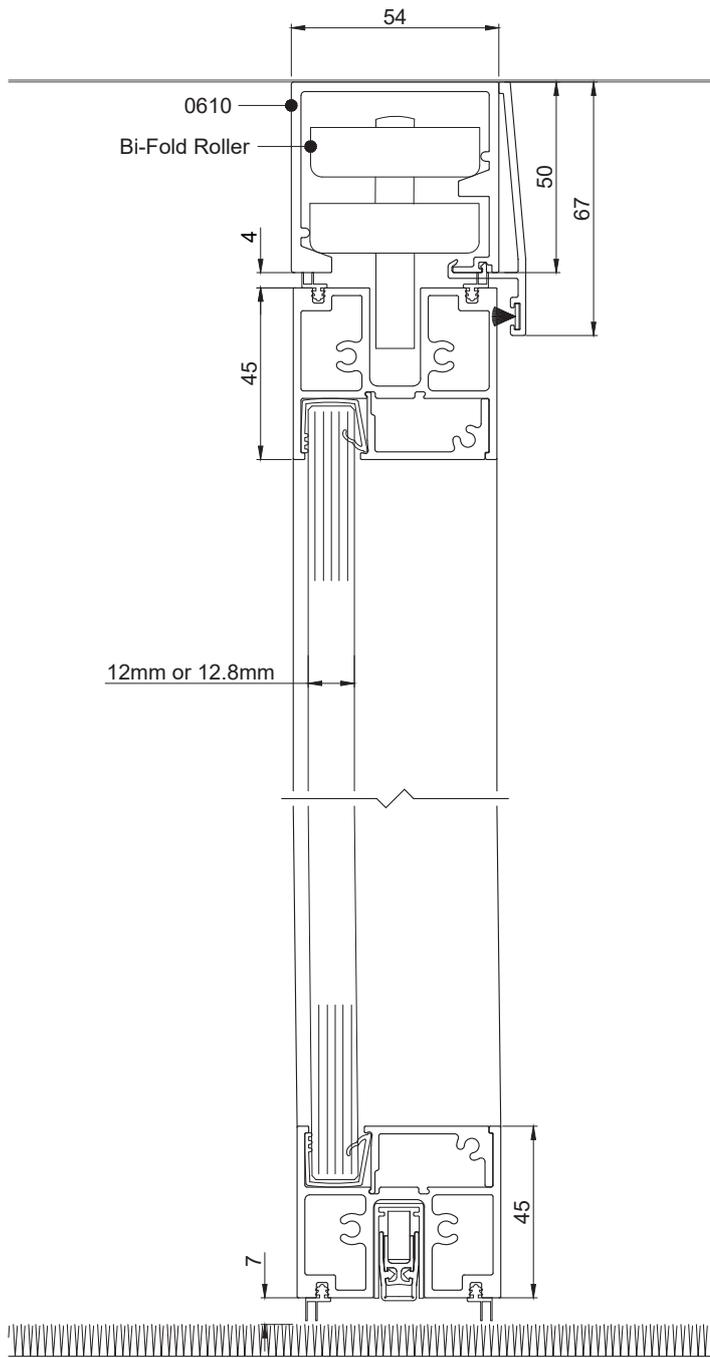
## EDGE BI-FOLDING DOOR WITH PULL HANDLES: PLAN VIEW



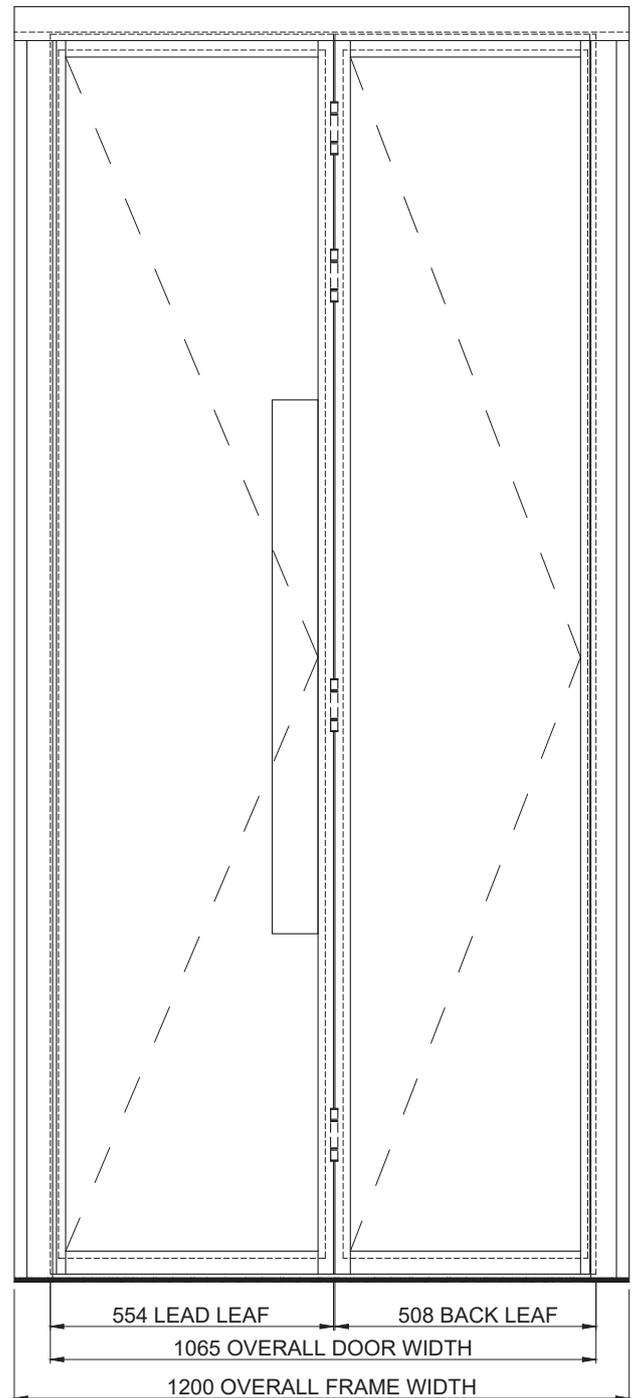
TYPICAL SECTION - EDGE BI-FOLDING DOOR INTERNAL GLAZING WITH PULL HANDLES

# Door Sets

## EDGE BI-FOLDING DOOR WITH SHOREDITCH HANDLES: VERTICAL SECTION/ELEVATION



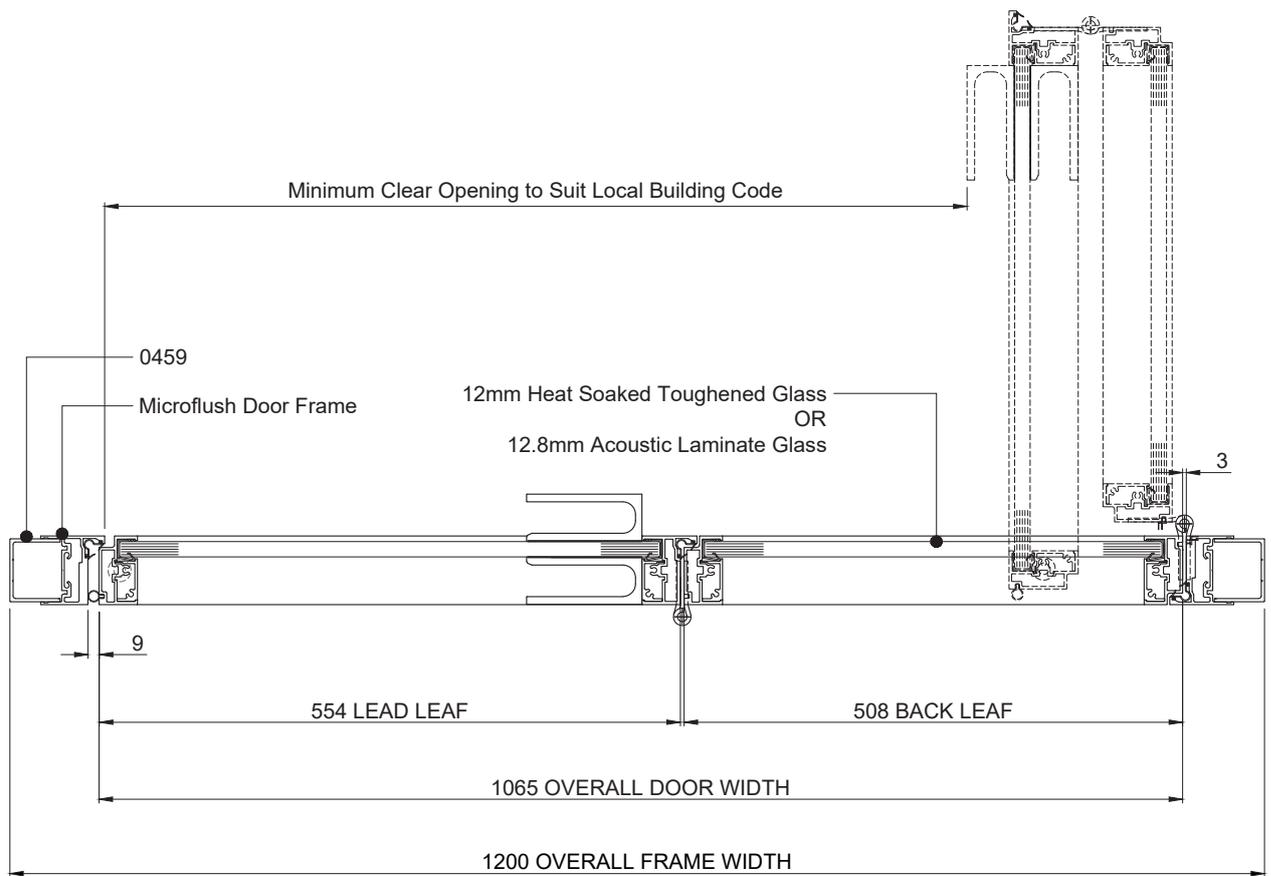
**SECTION THROUGH EDGE BI-FOLDING DOOR  
INTERNAL GLAZING WITH PELMET  
(SCALE 1:2)**



**ELEVATION SHOWING EDGE BI-FOLDING DOOR  
INTERNAL GLAZING WITH SHOREDITCH PULL HANDLES  
(SCALE 1:15)**

# Door Sets

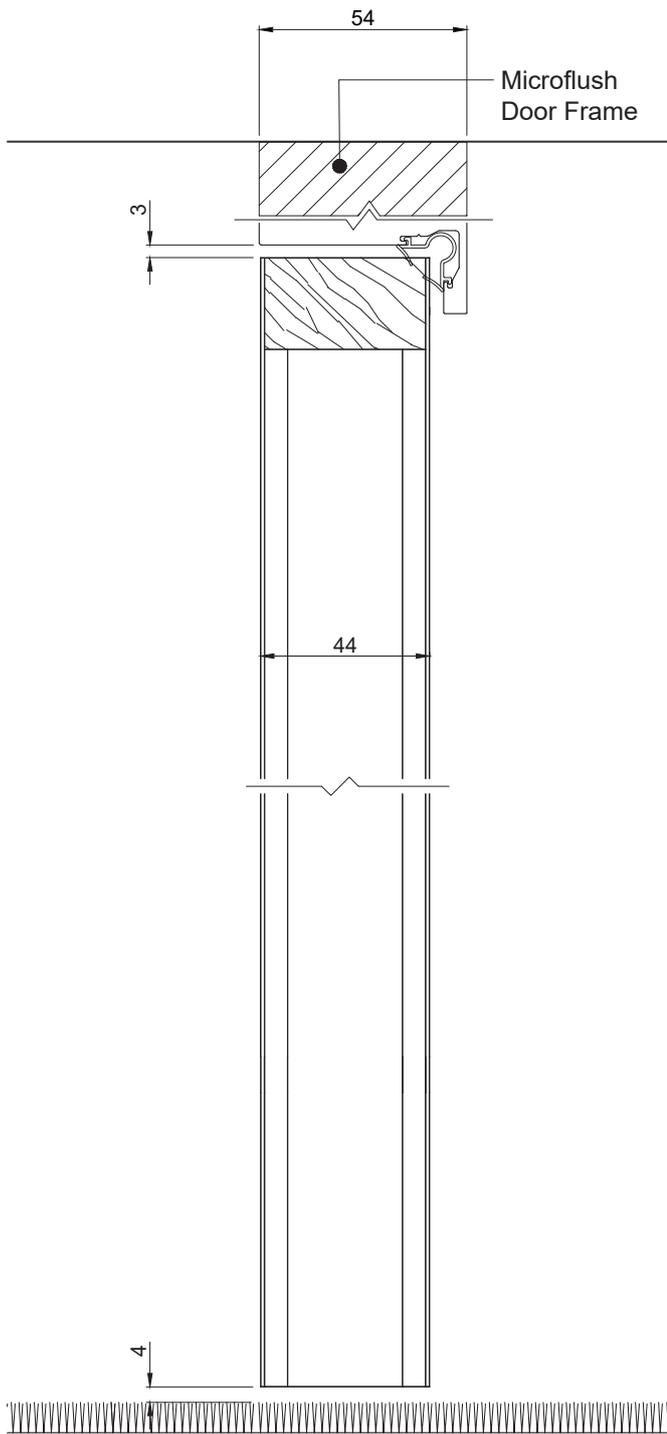
## EDGE BI-FOLDING DOOR WITH SHOREDITCH HANDLES: PLAN VIEW



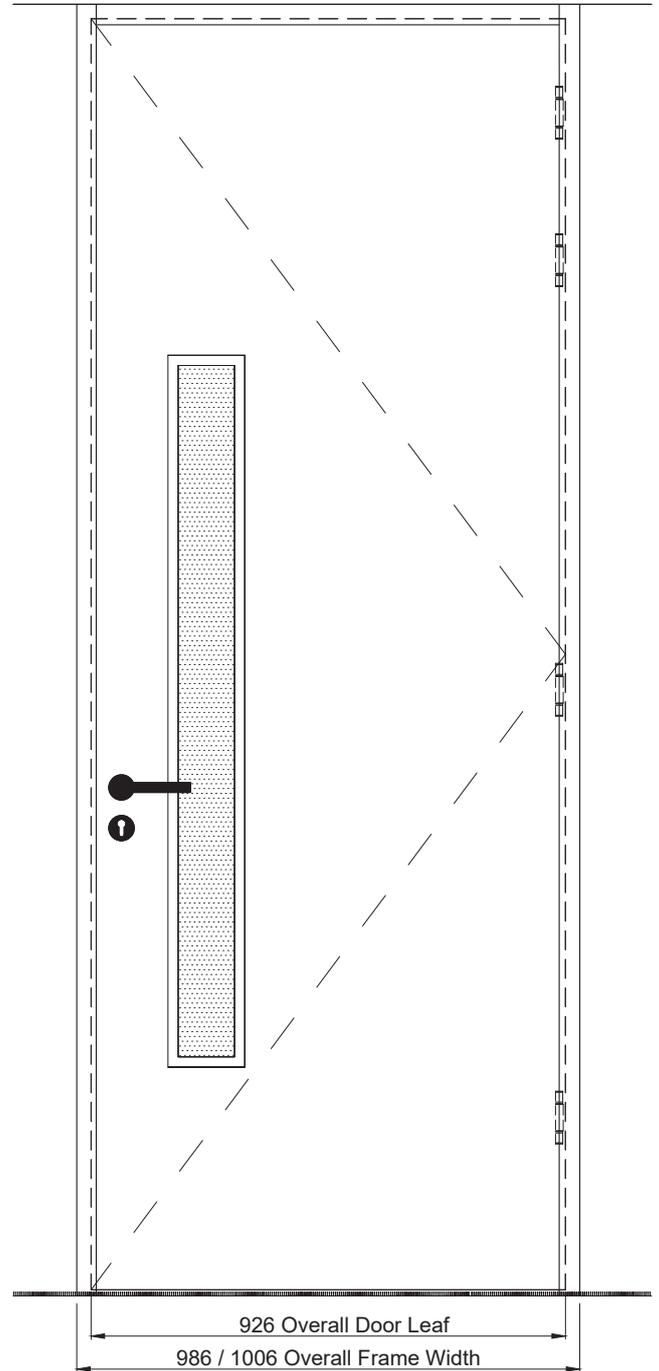
TYPICAL SECTION - EDGE BI-FOLDING DOOR INTERNALLY GLAZED WITH SHOREDITCH PULL HANDLES

# Door Sets

44mm THICK HINGED TIMBER DOOR: VERTICAL SECTION/ELEVATION



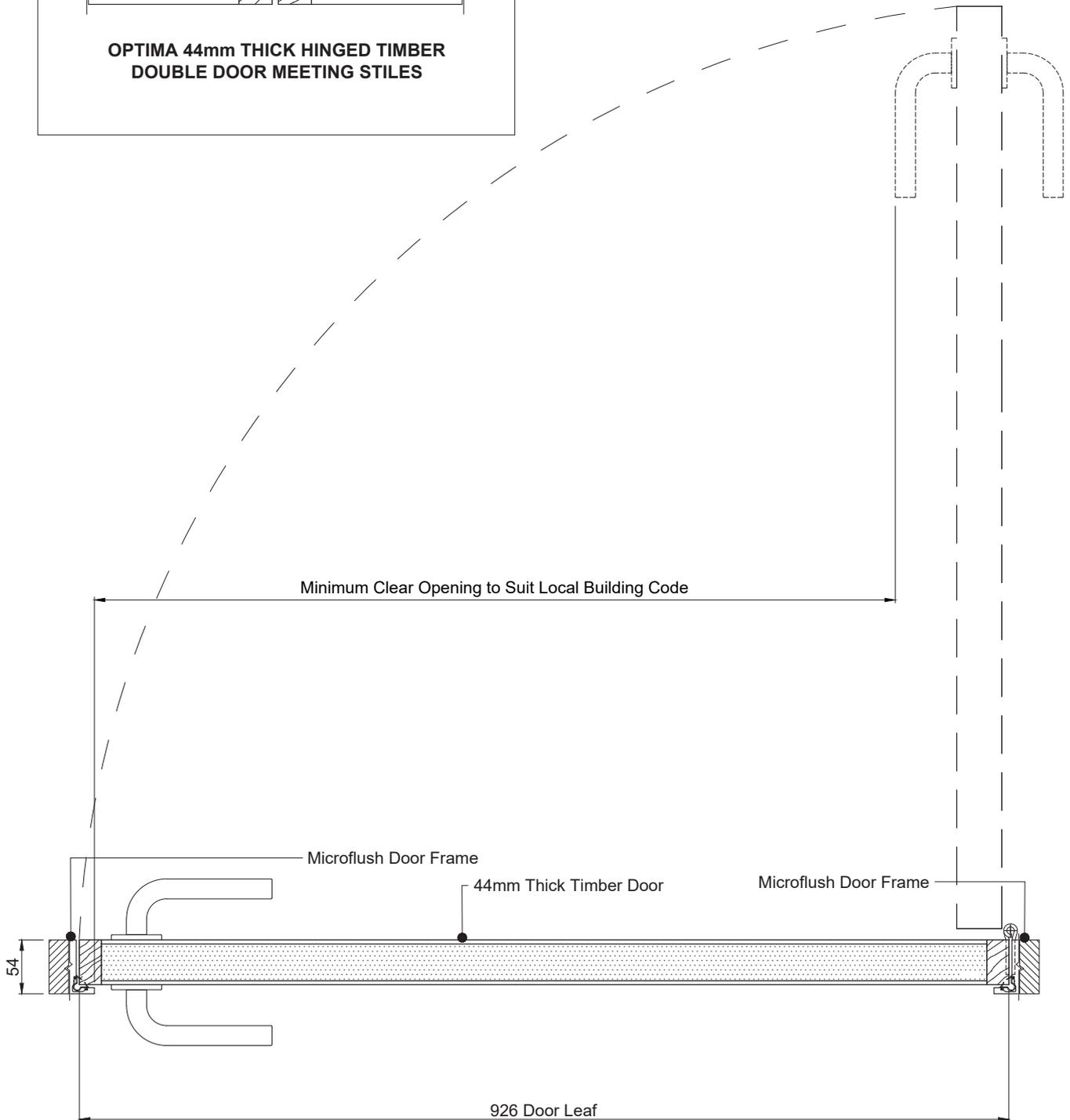
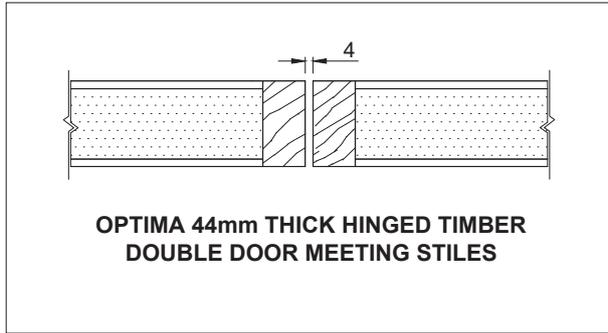
**SECTION THROUGH TYPICAL OPTIMA  
44mm THICK HINGED TIMBER DOOR  
IN MICROFLUSH FRAME  
(SCALE 1:2)**



**ELEVATION SHOWING TYPICAL OPTIMA  
44mm THICK HINGED TIMBER DOOR IN  
MICROFLUSH FRAME  
CLEAR OPENING TO SUIT LOCAL BUILDING CODE  
(SCALE 1:15)**

# Door Sets

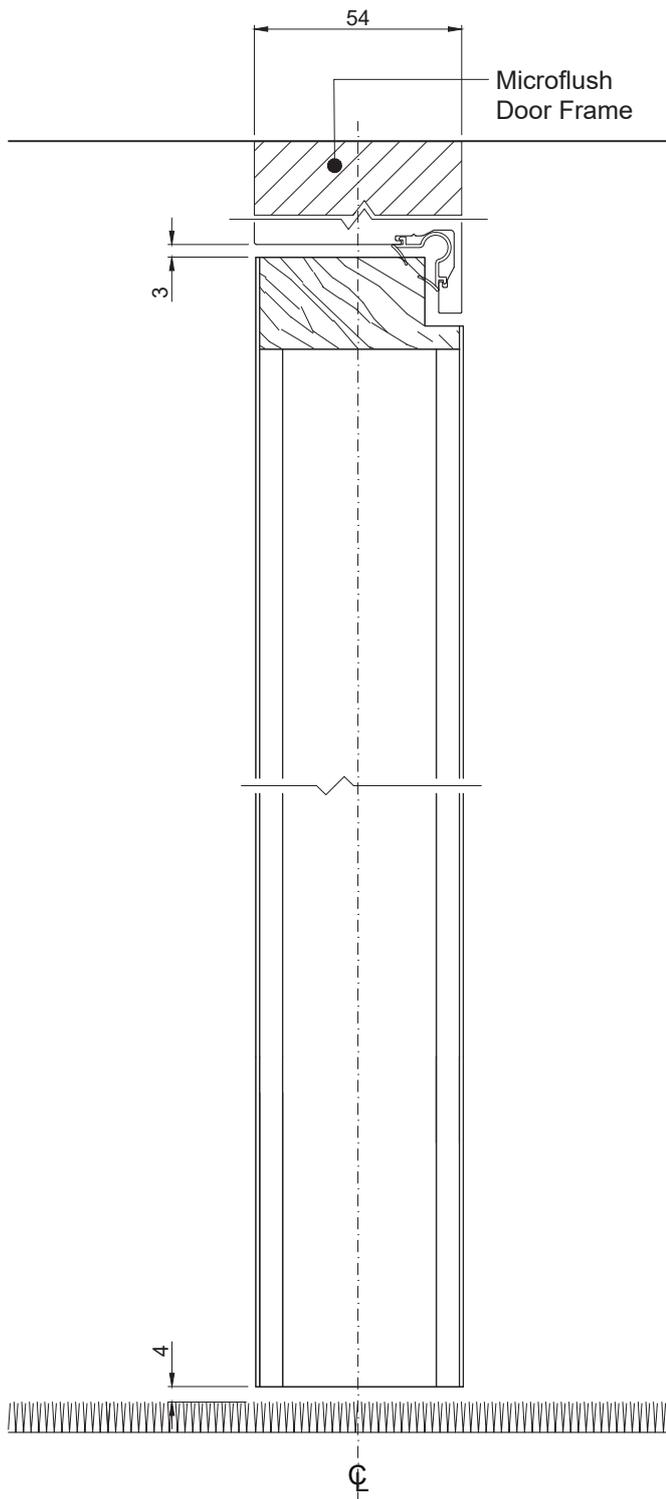
## 44mm THICK HINGED TIMBER DOOR: PLAN VIEW



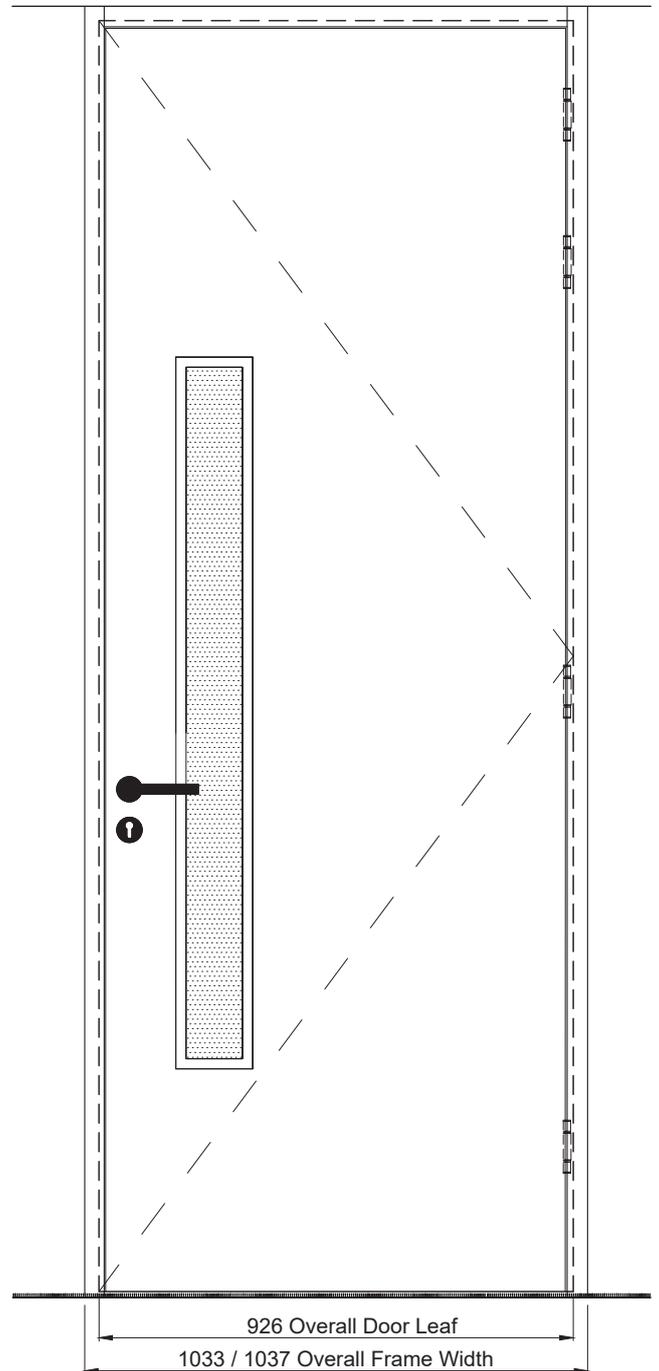
TYPICAL SECTION - OPTIMA 44mm THICK HINGED TIMBER DOOR IN MICROFLUSH FRAME

# Door Sets

54mm THICK HINGED TIMBER DOOR: VERTICAL SECTION/ELEVATION



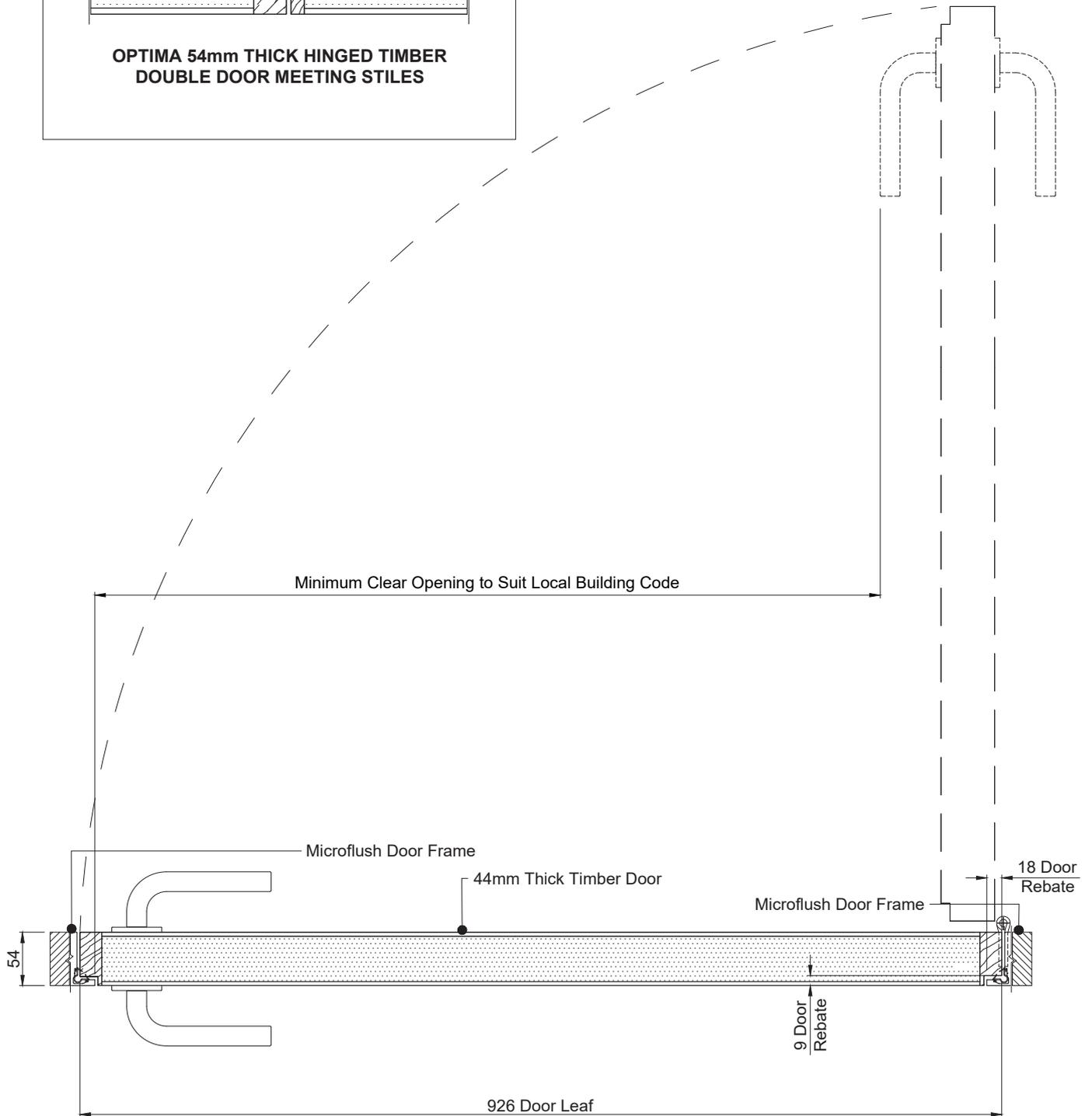
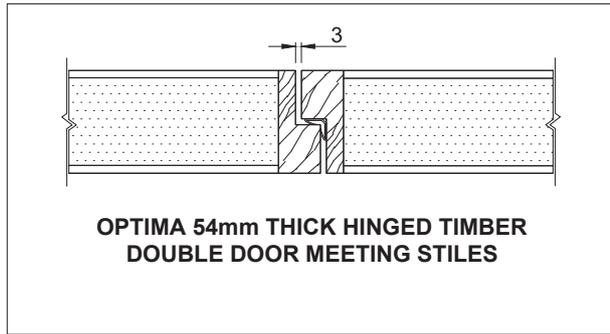
**SECTION THROUGH TYPICAL OPTIMA  
54mm THICK HINGED TIMBER DOOR IN  
MICROFLUSH FRAME  
(SCALE 1:2)**



**ELEVATION SHOWING TYPICAL OPTIMA  
54mm THICK HINGED TIMBER DOOR IN  
MICROFLUSH FRAME  
CLEAR OPENING TO SUIT LOCAL BUILDING CODE  
(SCALE 1:15)**

# Door Sets

54mm THICK HINGED TIMBER DOOR: PLAN VIEW



TYPICAL SECTION - OPTIMA 54mm THICK HINGED TIMBER DOOR IN MICROFLUSH FRAME

# Specification

## Size Limitations

The maximum and minimum possible sizes for door sets are limited by a number of factors:

- Compliance with The Building Regulations - Approved Document M (and BS8300:2009) in respect of:
  - Minimum clear opening width
  - Maximum operating forces
- Maximum production height of a partition system or door frame

### Minimum Clear opening width

Door sets are supplied as standard with a view to compliance with Table 2 in Approved Document M (re-produced in full) thus:

Table 2: Minimum Effective Clear Widths of Doors

Direction and width of approach	New Buildings (mm)	Existing Buildings (mm)
Straight-on (without a turn or oblique approach)	800	750
At right angles to an access route at least 1500mm wide	800	750
At right angles to an access route at least 1200mm wide	825	775
External doors to buildings used by the general public	1000	775

### Note:

The effective clear width is the width of the opening measured at right angles to the wall in which the door is situated from the outside of the door stop on the door closing side to any obstruction on the hinge side, whether this be projecting door opening furniture a weather board, door or the door stop (see Diagram 9.) For specific guidance of the effective clear widths of doors in sports accommodation, refer to 'Access for Disabled People.'

## Maximum Operating Forces

Approved Document M, in a clarification following amendment 1:2005 to BS8300:2001, states:

*"For disabled people to have independent access through single or double swing doors, the opening force, when measured at the leading edge of the door, should be not more than 30 N from 0° (the door in the closed position) to 30° open, and not more than 22.5N from 30° to 60° of the opening cycle."*

Door sets are supplied as standard with a view to compliance with these criteria. However, it should be noted that the above statement makes reference to swing doors, whether hinged or pivoting. No specific reference is made in the test of Approved Document M rests with the local Building Control officers and therefore compliance of sliding doors should be seen as subjective.

# Specification

## Maximum Production Height of Partition System or Door Frame

The maximum height of door sets is governed by several factors: extrusion length of aluminium components (door frames, partition system,) operating capacity of ironmongery (floor springs, hinges etc,) operating forces (see above.)

Typically, door sets are supplied with a maximum height of 3000mm. However, this should not be taken to imply that every door can be this height as other restrictions may also be in effect. Consult the Optima Technical team for specific advice on door sizes.

## Glass Selection

It is important to select glass appropriate to the situation into which it is being installed. All glass used in Optima glazed systems is class A safety glass as defined in BS6206. However, there are a number of glass types that fall into this category, some more appropriate than others for use in door systems as explained below:

### Toughened Glass

Standard: BS EN 12150

This is annealed glass that has been thermally treated to give it much greater impact resistance, typically seven times greater. Toughened glass satisfies BS6206 in that it breaks safely, shattering into equally sized 'dice.' Toughened glass is the only glass recommended for use where drilling or clamping is required, for example, when used for accommodating door furniture.

It is important to note that the toughening process stimulates Nickel Sulphide (NiS,) known as 'inclusions' and which occurs naturally in float glass. The presence of these inclusions can, over time, although very rare, induce a spontaneous fracture of a toughened glass panel. While all glass processors take all practicable steps to supply inclusion-free glass, it is not possible to guarantee their absence. In order to ensure complete customer confidence in the safety of a glass, Optima recommends the use of Heat Soaked Toughened Glass for all doors.

### Heat Soaked Toughened Glass

Standard: BS EN 14179

To significantly reduce the risk of NiS induced spontaneous failure, toughened glass panels can be subjected to an additional process known as Heat Soak Testing. Although not providing a 100% guarantee, this process is used to reveal the presence or NiS inclusions. It is a destructive test, designed to break any panel that is at risk.

### Toughened Laminate Glass

Standards: BS EN 12150 (toughened) and BS EN 12543 (laminated)

This type of glass combines the benefits of both toughened and laminated glass and would typically involve a 1.5mm PVB interlayer. Because it has the additional benefit of lamination, the glass would not normally require the additional process of heat soaking.

*The Optima Technical Sales Team will be happy to assist in the specification of the appropriate glass for your particular project requirements.*

# Specification

## Acoustic Performance

All Optima systems are subjected to sound insulation test in accordance with EN ISO 717-1:1997 at UKAS accredited laboratories. These are optimised tests of the system only and not aggregate values for door and screen. The result is expressed as an Rw value.

Optima door sets have received UKAS accredited acoustic values as follows (stand-alone door and frame unless noted):

Rw31dB	Test ref: 745-764	44mm Timber Door with chipboard core in Microflush frame
Rw33dB	Test Ref: 1088-910	54mm Timber Door with chipboard core in Microflush frame
Rw33dB	Test Ref: 06095-5961	EDGE Bi-Fold Door Single Glazed in Microflush frame
Rw39dB	Test Ref:F15443/02/P010	Asia Affinity Door Single Glazed 12.8mm Acoustic Laminate Glass
Rw 41dB	Test Ref: F15443/02/P0006	Asia Affinity Door Double Glazed 8.8mm Acoustic Laminate Glass & 6mm Toughened Glass.
Rw39dB	Assessment	EDGE Synergy Door Single Glazed 12.8mm Acoustic Laminate Glass
Rw42dB	Assessment	EDGE Synergy Door Double Glazed 8.8mm Acoustic Laminate Glass & 6mm Toughened Glass.
Rw35dB	Assessment	EDGE Unity Door Single Glazed 12mm Toughened Glass
Rw41dB	Assessment	EDGE Unity Door Double Glazed 6mm & 8mm Toughened Glass

(1) Reduced acoustic performance of Rw32dB can be achieved with a 12mm toughened glass leaf subject to appropriate sealing at the threshold.

All test data subject to installation with the correct configuration and door edge seals. Full details are available on request.

It should be noted that in an on-site acoustic test, a partition or door set may demonstrate an apparent 3dB to 8dB lesser performance than under laboratory conditions, depending on the partition type and surrounding structure. This can be further affected by ambient noise levels on the receiving side of the test sample and poorly insulated abutments offering a 'flanking' path for audible sound.

For further information on potential aggregate values for screens with doors, or values for alternative glass types and double leaf doors, consult the Optima Technical Sales Team.

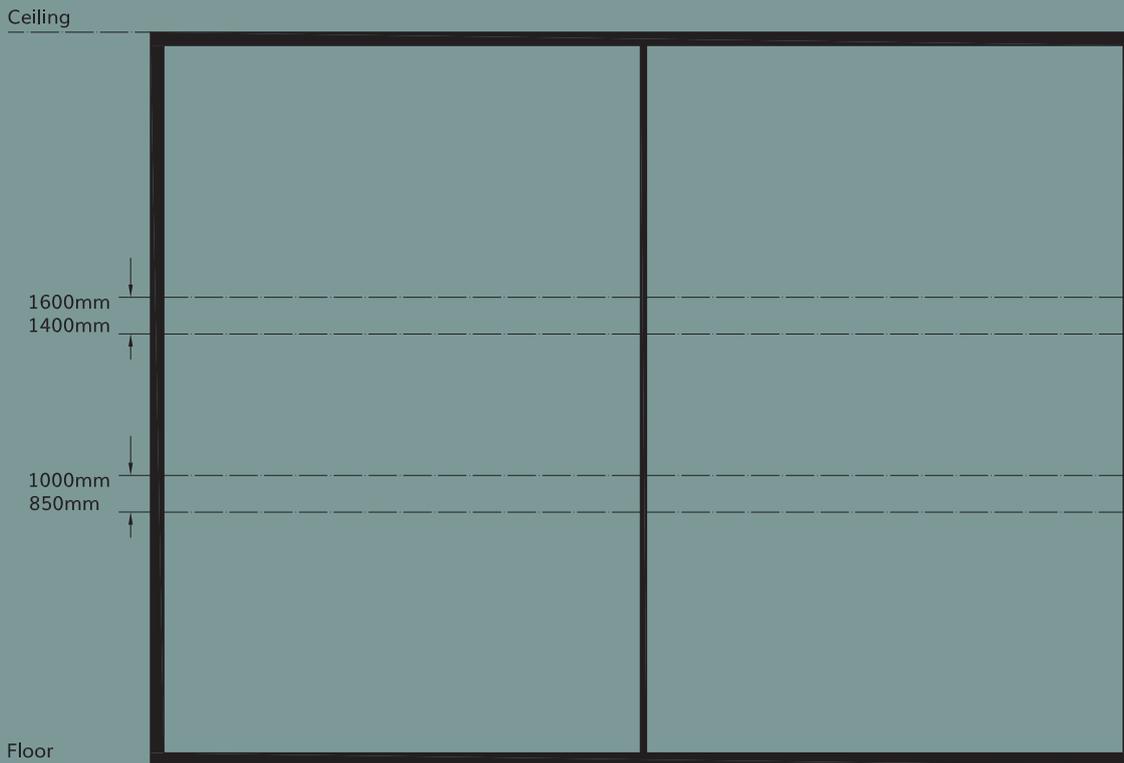
# Specification

Building Regulations Approved Document K (2013)

## Visibility requirements for Glass Entrance Doors

Approved Document K and BS8300:2009 both make similar recommendations for the visibility of glass doors, these are summarised below:

- The location of glass entrance doors should be easily distinguished, especially when they are within a glazed screen and when the door is both open and shut.
- Manifestation should be clearly contrasting with the background in all weather/lighting conditions.
- Manifestation should be located between 850mm-1000mm and 1400mm-1600mm i.e, in 150mm high bands which could be a solid band, a decorative feature or split bands of 50mm.
- High contrast strips at the top and on both sides of a glazed door in a glazed screen should be provided.
- If glass doors can remain in the open position, the leading edge should be clearly distinguished and protected by guarding (entrance doors only) to prevent it becoming a collision hazard.



150mm min **Optima**

Manifestation must contrast visually with the background seen through the glass in both natural and artificial light conditions.



# Specification

## Location and Size of Door Opening and Closing Furniture

BS8300:2009

"The location and design of lever furniture and pull handles should be in accordance with figure 14 and figure 15 and preferable, consistent throughout a property."

Unless requested otherwise, door furniture will be provided with a view to compliance with these requirements and they are reproduced here:

Figure 14: Location of door opening and closing furniture (mm)

<p>(a) Glazed or panelled doors with narrow stiles less than 100mm wide</p>	<p>(b) Solid doors and doors with vision panels having side margins of 100mm or more</p>	<p>(c) Plan/section of cranked pull handle on a narrow stile</p>	<p>(d) Vertical section showing a pull handles and horizontal pull rail</p>

### Key

1. Cranked pull handle, 19mm to 35mm diameter
2. Vertical pull handle, 19mm to 35mm diameter
3. Horizontal pull rail to help people close the door behind them
4. Lever handle
5. 800mm to 1050mm (900mm preferred)
6. Bottom end of pull handle no lower than 700mm and no higher than 1000mm above the floor
7. Top end of pull handle no lower than 1300mm above the floor
8. Fixing centre close to door edge
9. Doors with narrow stiles require cranked pull handles with an offset of no less than 50mm from the door edge

**Note 1:** The lever handles and pull handles shown on this drawing will not necessarily be used on the same face of a door

**Note 2:** Although the conventional 'D' pull handle is shown, other patterns of pull handle are acceptable, provided they conform to the dimensional criteria.

# Specification

## CDM Regulations

In the absence of any specific legislation, Optima recommends that designers adopt the following industry-typical design considerations:

Figure 15: Examples of lever furniture showing key dimensions (mm)

<p>Lever handles returned towards the door for solid doors and those with side margins of 100mm or wider</p>	<p>Cranked lever handle for solid doors with side margins of 100mm or wider</p>	<p>Lever handle designed for use with a door having a narrow stile less than 100mm wide</p>

### Key

1. Hand grip zone (shaded) of at least 95mm (applies to all types of lever handle)
2. Hand grip zone at least 45mm from face of door
3. Lever diameter at least 19mm
4. Lock/latch back set at least 54mm from a door edge
5. Reduced lock/latch back set to suit narrow stile
6. Start of hand grip zone at least 63.5mm set back from door edge

**Note:** Lever designs are indicative only

### Panel Size

- Can the door be transported to site, loaded out to the workplace and installed?
- Is there a suitable access route, particularly if the workplace is not located on the ground floor?
- Is it still possible to replace the door after the building is in service?

### Breakage

- What would be the consequence of a door failure?
- Should a fail safe condition be built into the design?
- Is there risk to building occupants as a result of breakage?
- Can the door be replaced safely?

### Panel Weight

- Can the door be installed manually? Optima generally considers that one person should not be expected to lift more than 25kg for a prolonged duration. However, every lift would have to be properly assessed for risk according to the prevailing circumstances.
- If mechanical means to install would be necessary, can this be achieved if the door needs to be replaced during the lifespan of the building?

### Maintenance

- Can the installation be maintained safely and without undue risk?

Every project will throw up its own unique challenges. The Optima Technical Team should be consulted at the earliest opportunity, if there is any doubt that a scheme can be built and maintained safely.

# Optima

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