

Doors

Designer's guide



ClearThinking



BG.GF.08

BG.GF.09

Contents

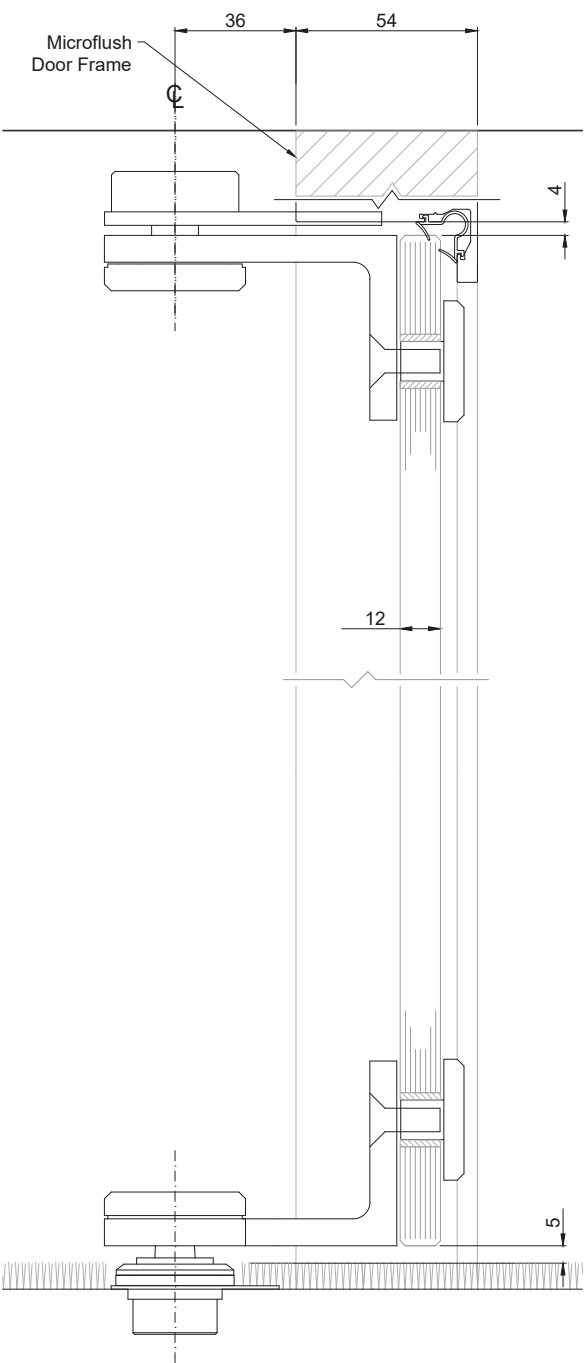
Axile Clarity - Door sets: Vertical Section/Elevation	03
Axile Clarity - Door sets: Vertical Section/Elevation	04
Axile Clarity - Door sets: Vertical Section/Elevation	05
Axile Clarity - Door sets: Vertical Section/Elevation	06
Asia Affinity - Door sets: Vertical Section/Elevation	07
Asia Affinity - Door sets: Vertical Section/Elevation	08
Asia Affinity - Door sets: Vertical Section/Elevation	09
Asia Affinity - Door sets: Plan view	10
Asia Affinity - Door sets: Horizontal Section and Plan view	11
Asia Affinity - Door sets: Horizontal Section and Plan view	12
Asia Affinity - Door sets: Horizontal Section and Plan view	13
Asia Affinity - Door sets: Horizontal Section and Plan view	14
Door frame jamb showing electric strike detail	15
Asia Affinity - Door sets: Vertical Section/Elevation	16
Edge Unity - Door sets: Vertical Section/Elevation	17
Edge Unity - Door sets: Plan view	18
Edge Unity - Door sets: Vertical Section/Elevation	19
Edge Unity - Door sets: Plan view	20
Edge Unity - Door sets: Vertical Section/Elevation	21
Edge Unity - Door sets: Plan view	22
Edge Unity - Door sets: Vertical Section/Elevation	23
Edge Unity - Door sets: Plan view	24
Edge Unity - Door sets: Horizontal Section and Plan view	25
Edge Unity - Door sets: Horizontal Section and Plan view	26
Edge Unity - Door sets: Horizontal Section and Plan view	27
Edge Unity - Door sets: Horizontal Section and Plan view	28

Contents

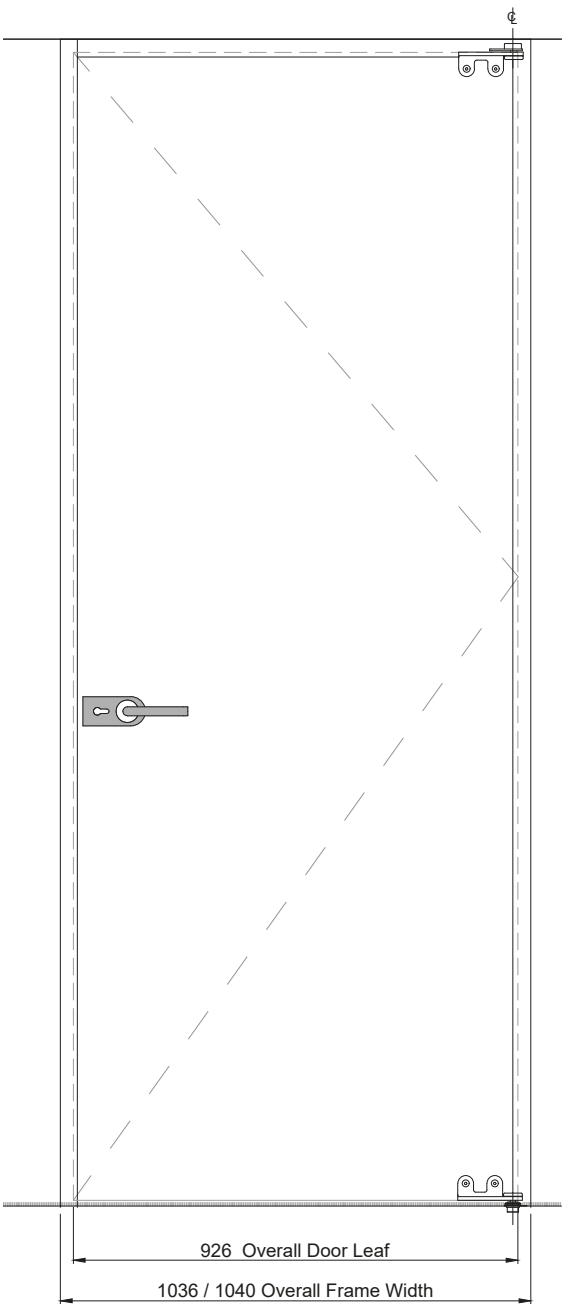
Edge Synergy - Door sets: Vertical Section/Elevation	29
Edge Synergy - Door sets: Plan view	30
Edge Synergy - Door sets: Vertical Section/Elevation	31
Edge Synergy - Door sets: Plan view	32
Edge Synergy - Door sets: Vertical Section/Elevation	33
Edge Synergy - Door sets: Plan view	34
Edge Synergy - Door sets: Vertical Section/Elevation	35
Edge Synergy - Door sets: Plan view	36
Edge Synergy - Horizontal section and Plan detail	37
Edge Synergy - Horizontal section and Plan detail	38
Edge Synergy - Horizontal section and Plan detail	39
Edge Synergy - Horizontal section and Plan detail	40
Edge Synergy - Door sets: Vertical Section/Elevation	41
Timber door - Door sets: Vertical Section/Elevation	42
Timber door - Door sets: Vertical Section/Elevation	43
Timber door - Door sets: Vertical Section/Elevation	44
Timber door - Door sets: Vertical Section/Elevation	45
Size Limitations	46
Glass Selection	47
Acoustic Performance	48
Building Regulations Approved Document K (2013)	49
Location and Size of Door Opening and Closing Furniture	50
CDM Regulations	51

Door Sets

Door Sets: Vertical Section/Elevation



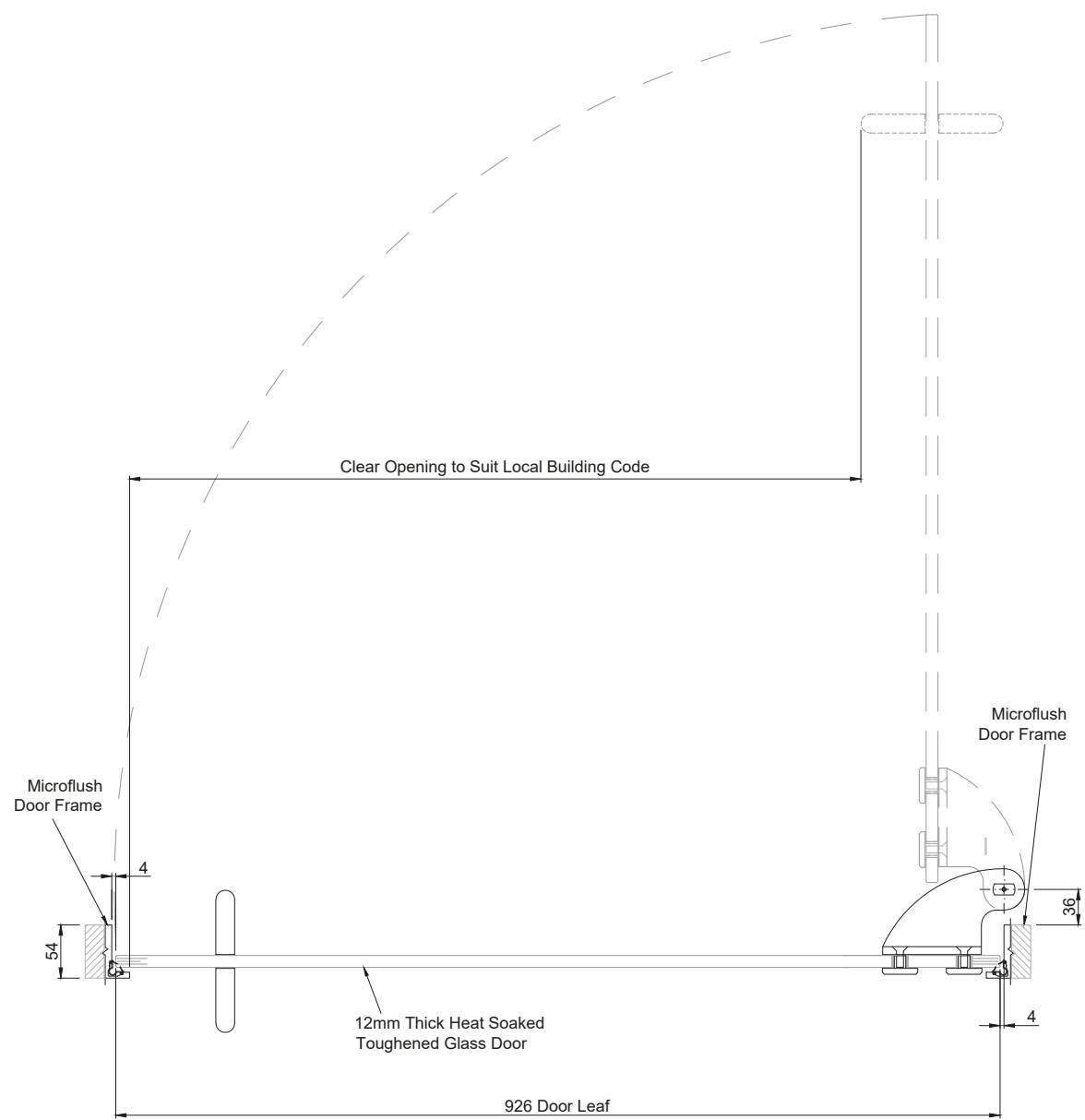
**SECTION THROUGH TYPICAL OPTIMA
AXILE CLARITY WITH QUAD PIVOT
IN MICROFLUSH FRAME
(SCALE 1:2)**



**ELEVATION SHOWING TYPICAL OPTIMA
AXILE CLARITY QUAD PIVOT DOOR IN
MICROFLUSH FRAME CLEAR OPENING TO SUIT
LOCAL BUILDING CODE (SCALE 1:15)**

Door Sets

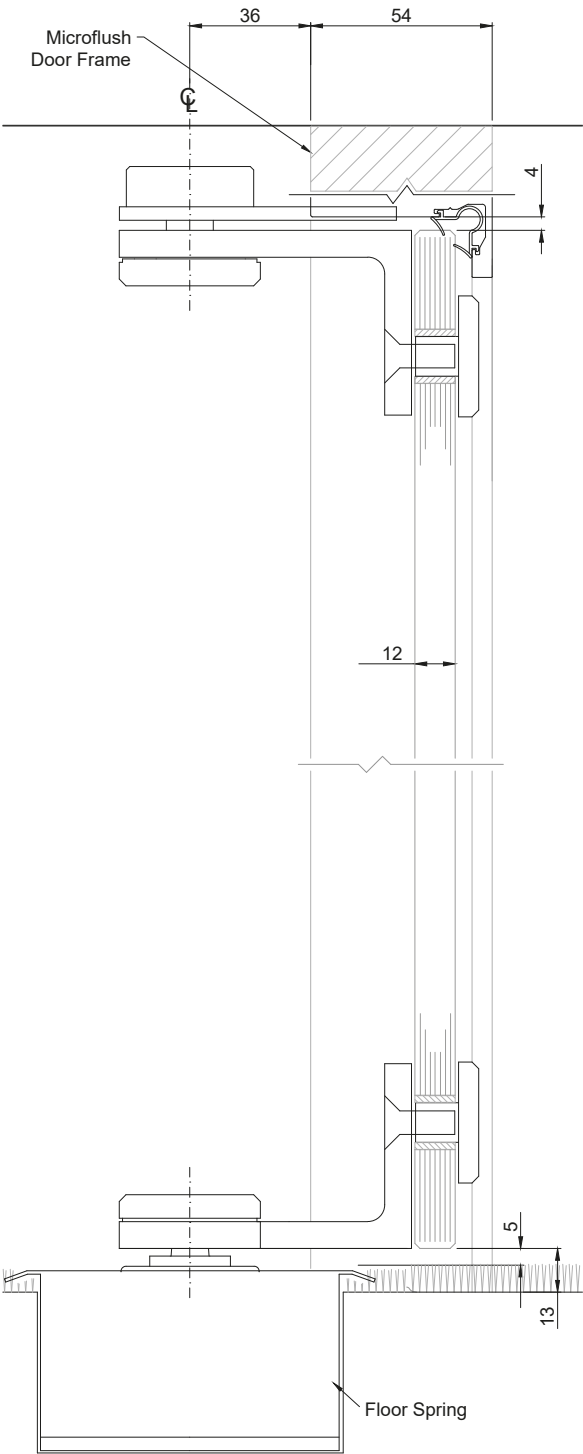
Door Sets: Vertical Section/Elevation



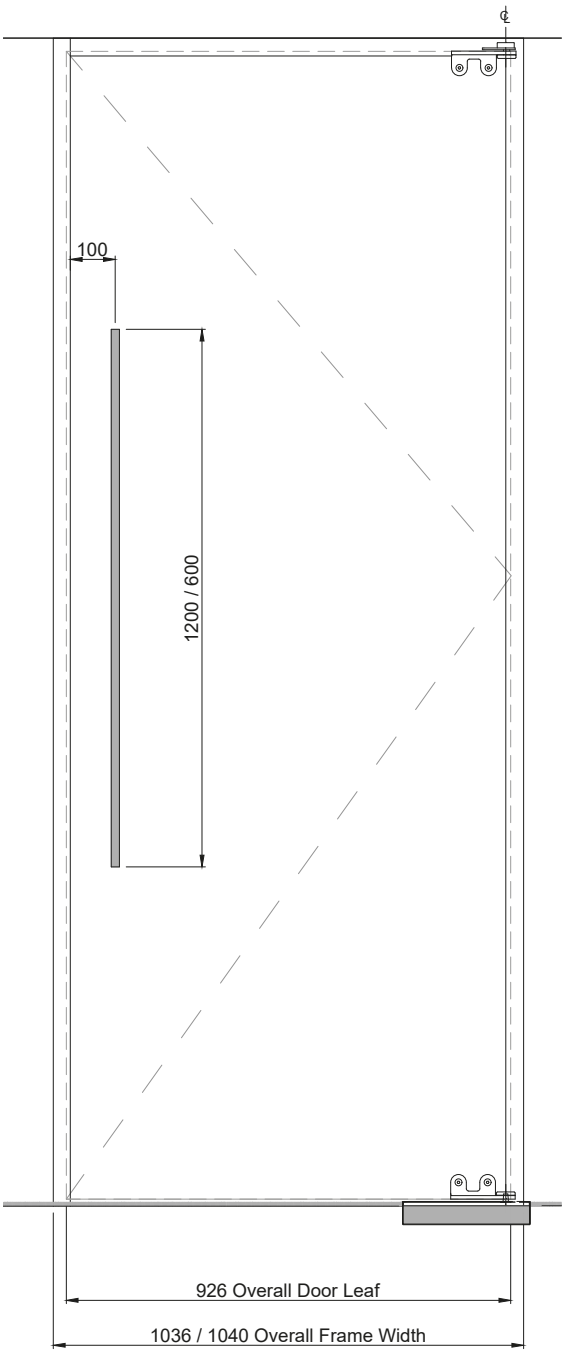
TYPICAL SECTION - OPTIMA AXILE CLARITY QUAD PIVOT DOOR IN MICROFLUSH FRAME

Door Sets

Door Sets: Vertical Section/Elevation



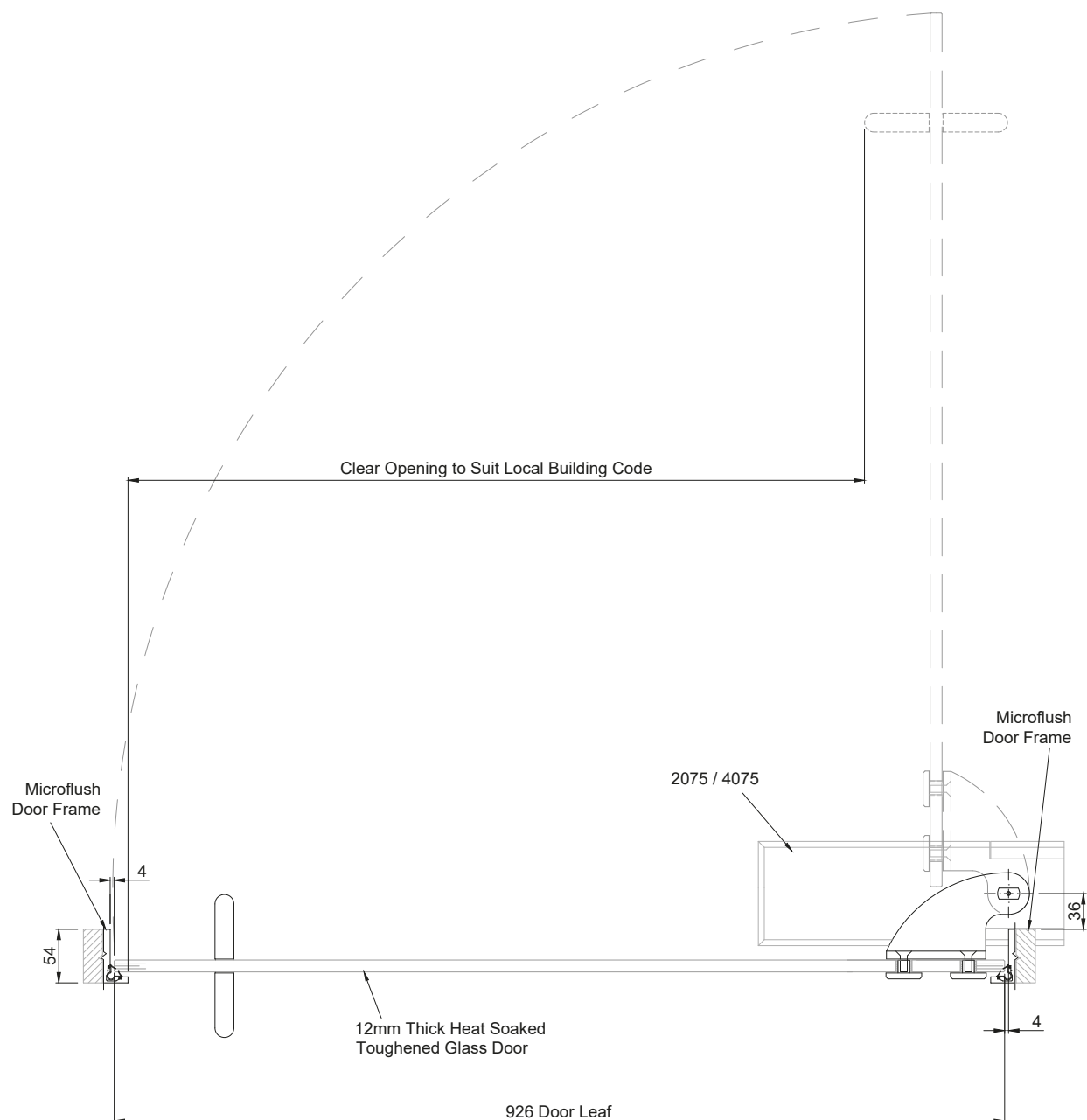
**SECTION THROUGH TYPICAL OPTIMA
AXILE CLARITY GLASS DOOR WITH
QUAD PIVOT IN MICROFLUSH FRAME
(SCALE 1:2)**



**ELEVATION SHOWING OPTIMA
AXILE CLARITY QUAD PIVOT DOOR
IN MICROFLUSH FRAME CLEAR OPENING TO SUIT
LOCAL BUILDING CODE (SCALE 1:15)**

Door Sets

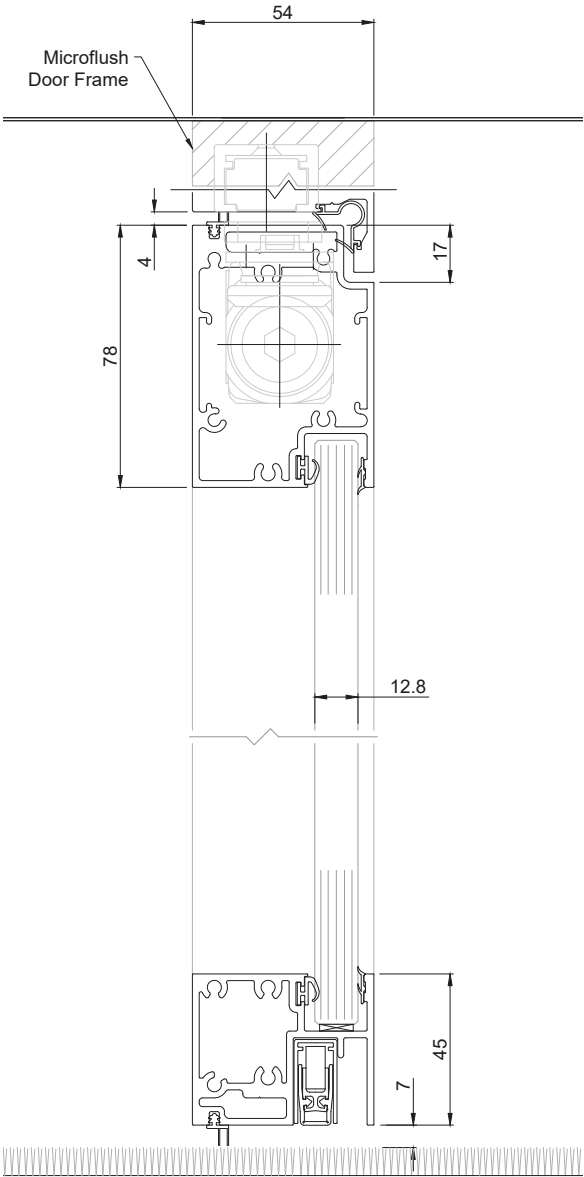
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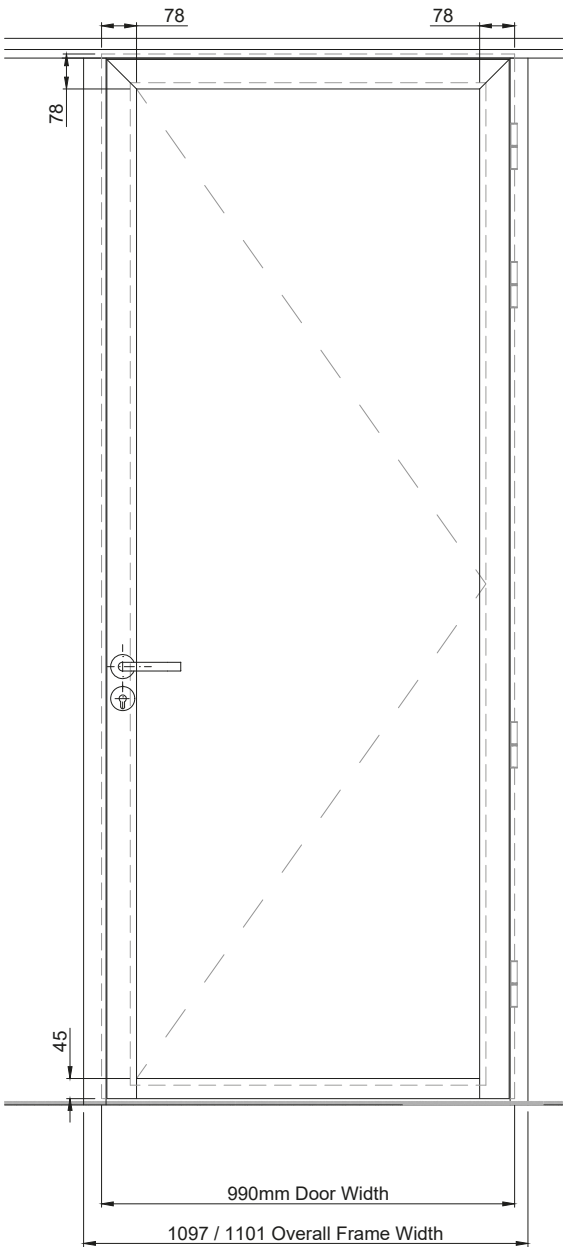
TYPICAL SECTION - OPTIMA AXILE CLARITY QUAD PIVOT DOOR IN MICROFLUSH FRAME

Door Sets

Door Sets: Vertical Section/Elevation



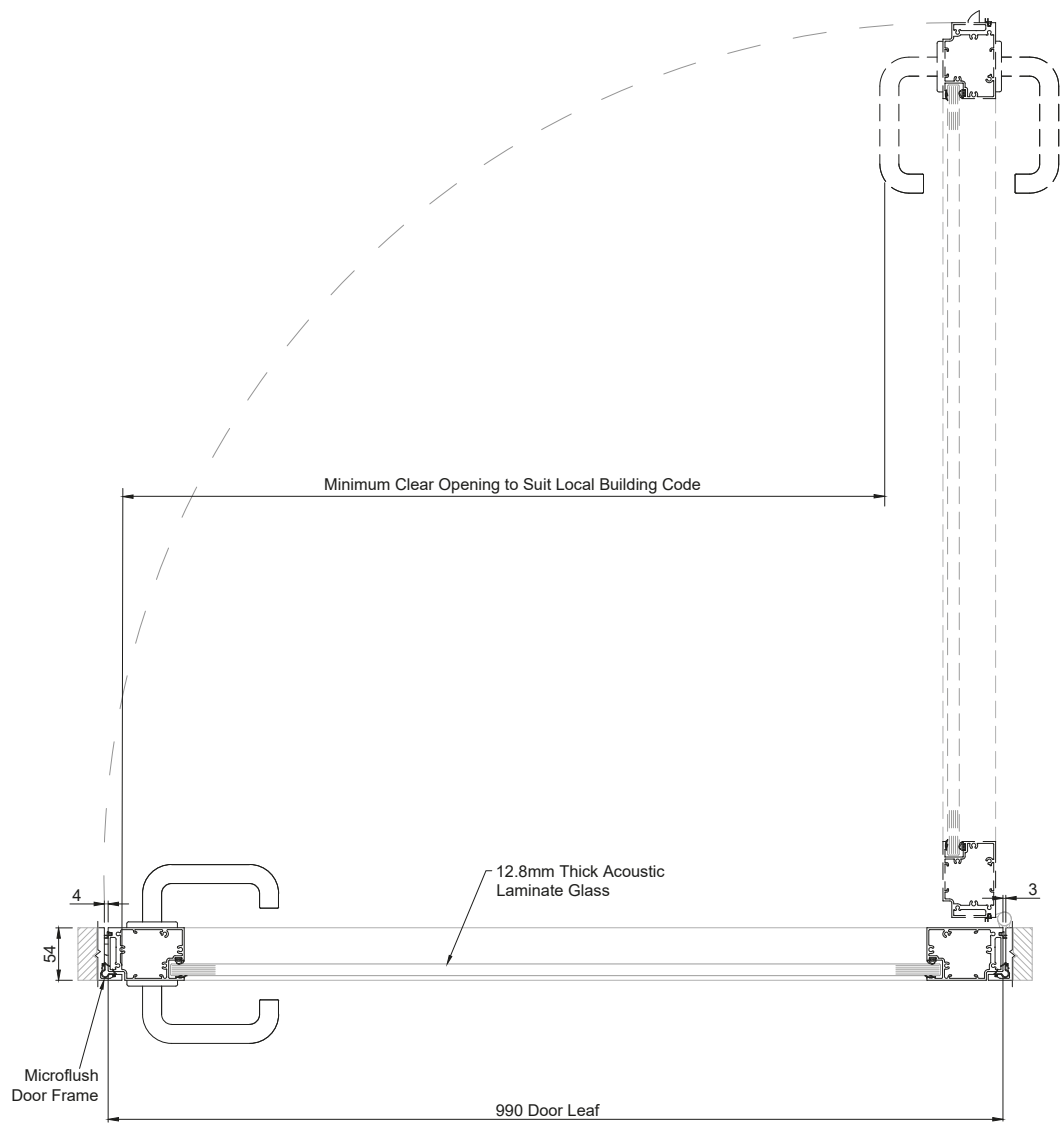
**SECTION THROUGH SINGLE GLAZED
NEW ASIA AFFINITY DOOR ON HINGES
(SCALE 1:2)**



**ELEVATION SHOWING SINGLE GLAZED
ASIA AFFINITY DOOR ON HINGES
CLEAR OPENING TO SUIT LOCAL BUILDING CODE
(SCALE 1:15)**

Door Sets

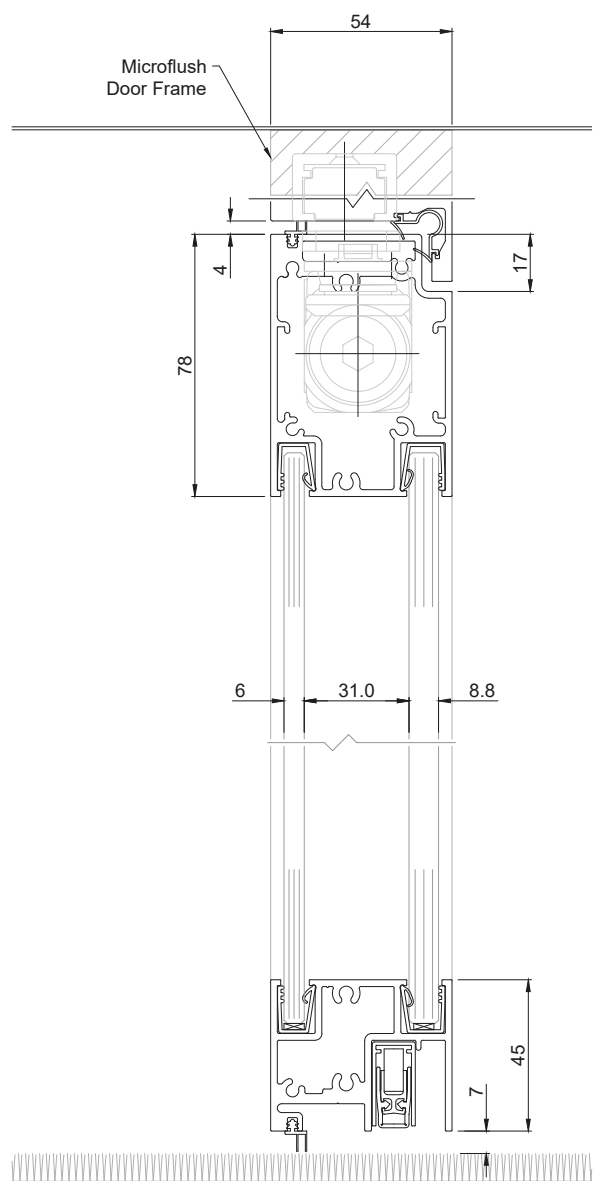
Door Sets: Vertical Section/Elevation



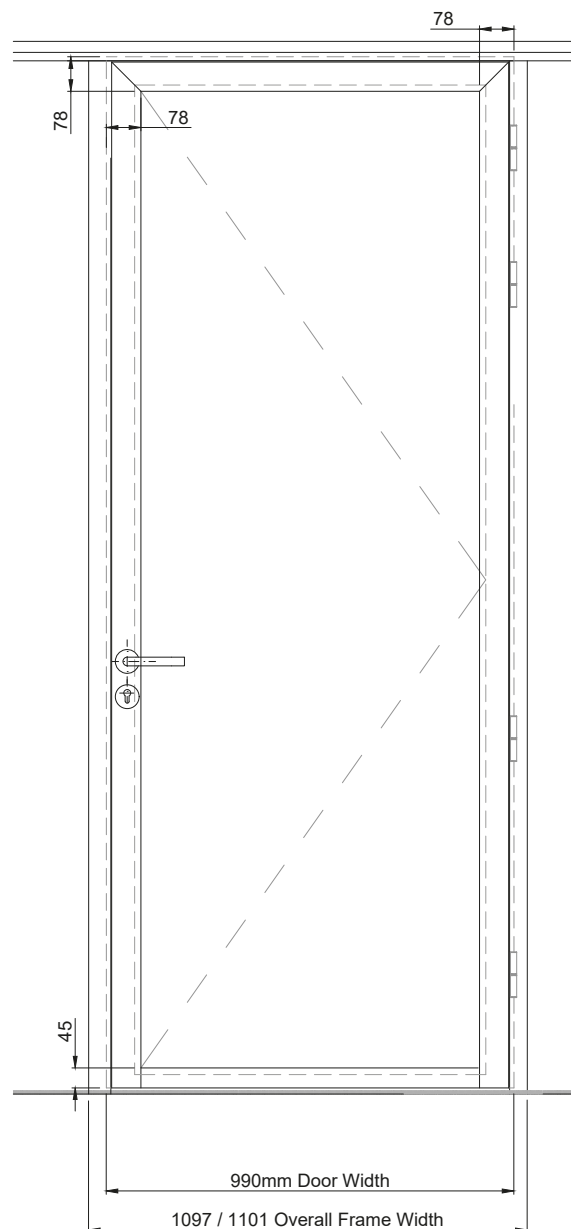
TYPICAL SECTION - SINGLE GLAZED ASIA AFFINITY DOOR ON HINGES

Door Sets

Door Sets: Vertical Section/Elevation



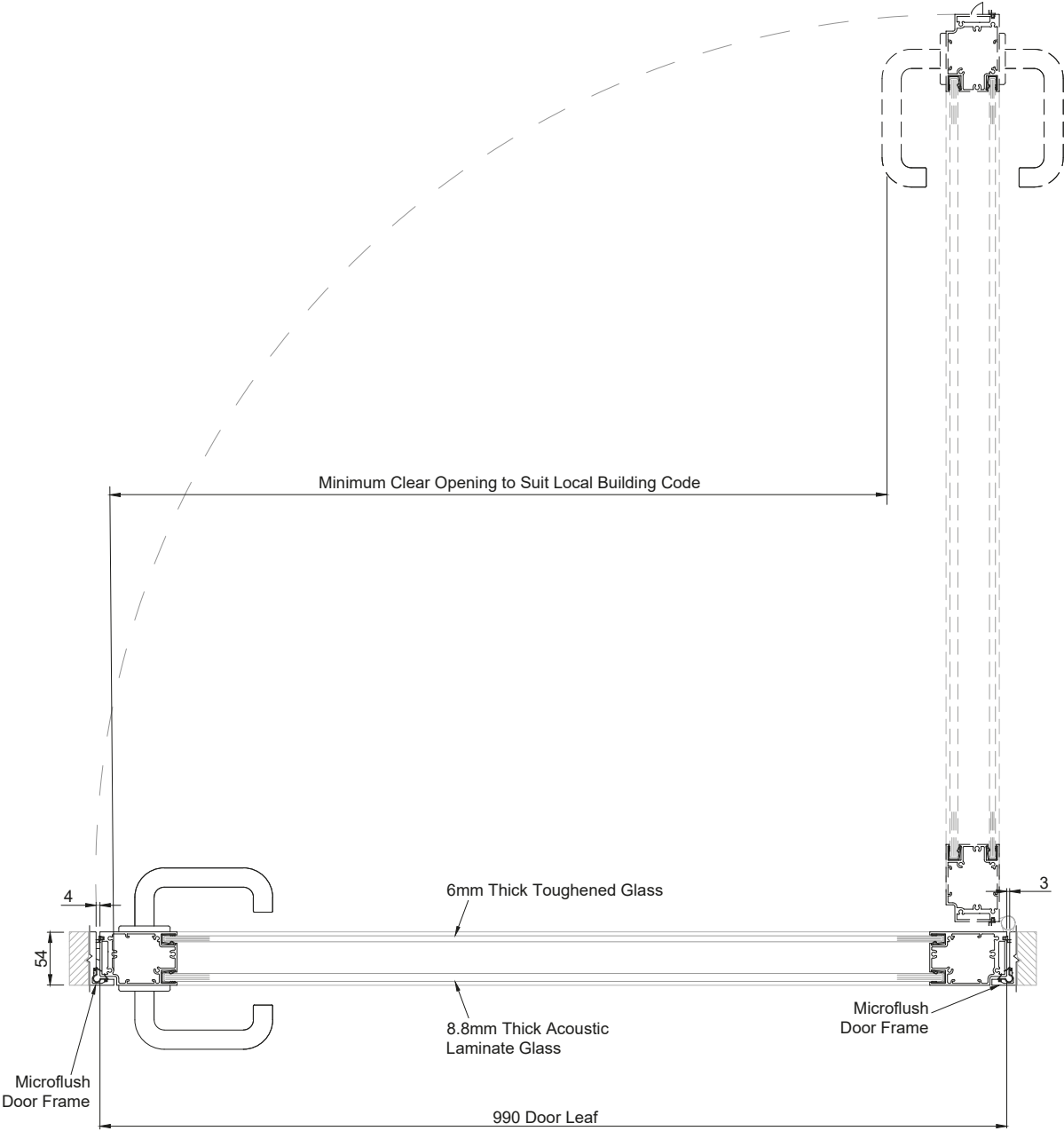
**SECTION THROUGH DOUBLE GLAZED
ASIA AFFINITY DOOR ON HINGES
(SCALE 1:2)**



**ELEVATION SHOWING DOUBLE GLAZED
ASIA AFFINITY DOOR ON HINGES
CLEAR OPENING TO SUIT LOCAL BUILDING CODE
(SCALE 1:15)**

Door Sets

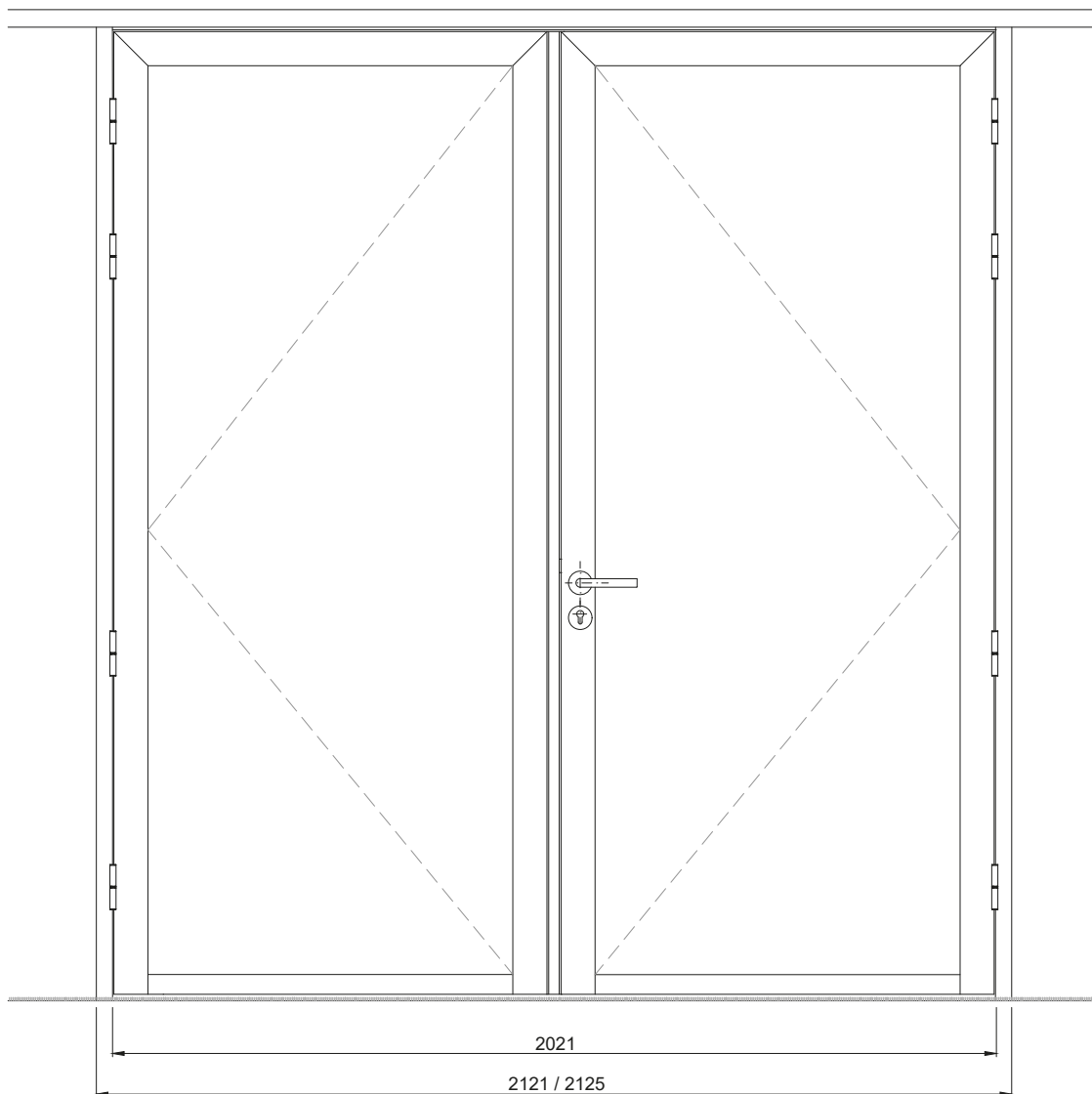
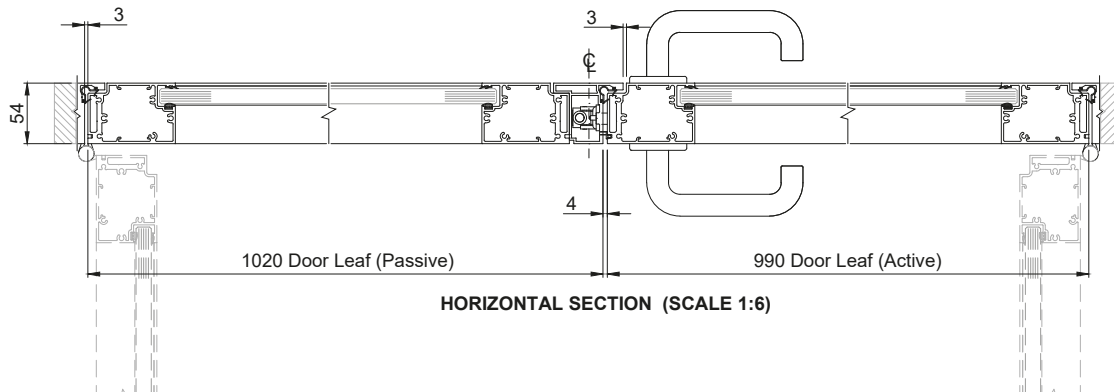
Door Sets: Plan view



TYPICAL SECTION - DOUBLE GLAZED ASIA AFFINITY DOOR ON HINGES

Door Sets

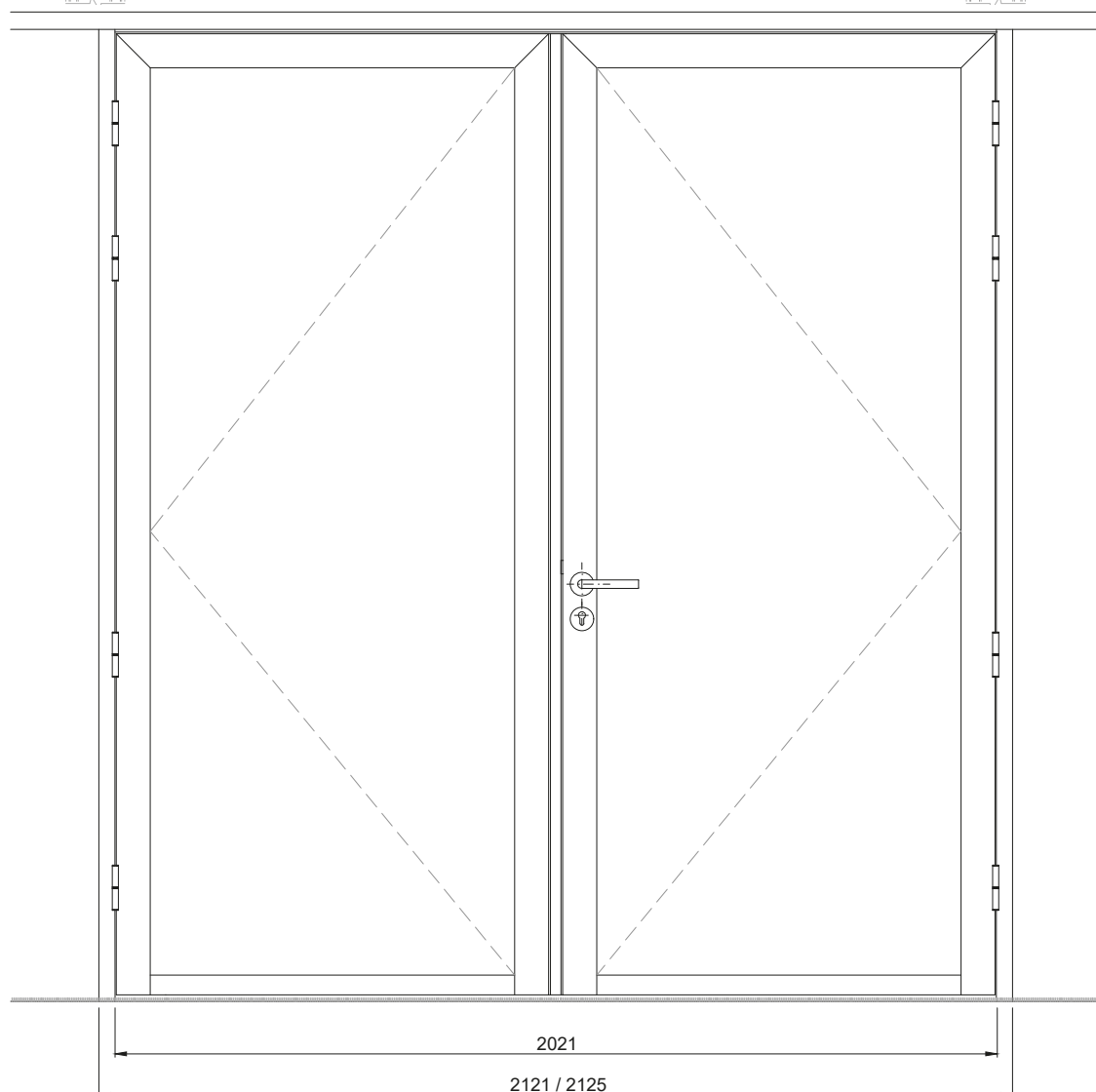
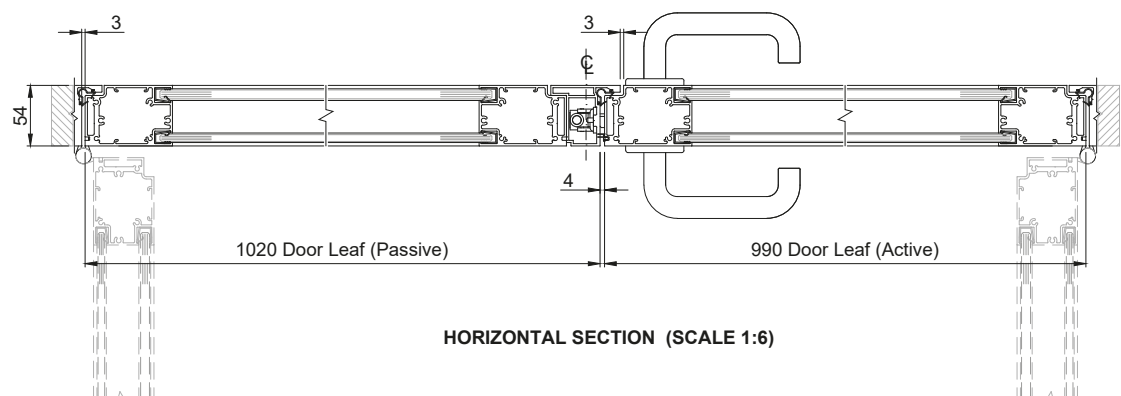
Door Sets: Horizontal section and Plan detail



**ELEVATION SHOWING OPTIMA REBATED DOUBLE DOOR
SINGLE GLAZED AFFINITY DOOR ON HINGES
PART M COMPLIANT CLEAR OPENING
(SCALE 1:16)**

Door Sets

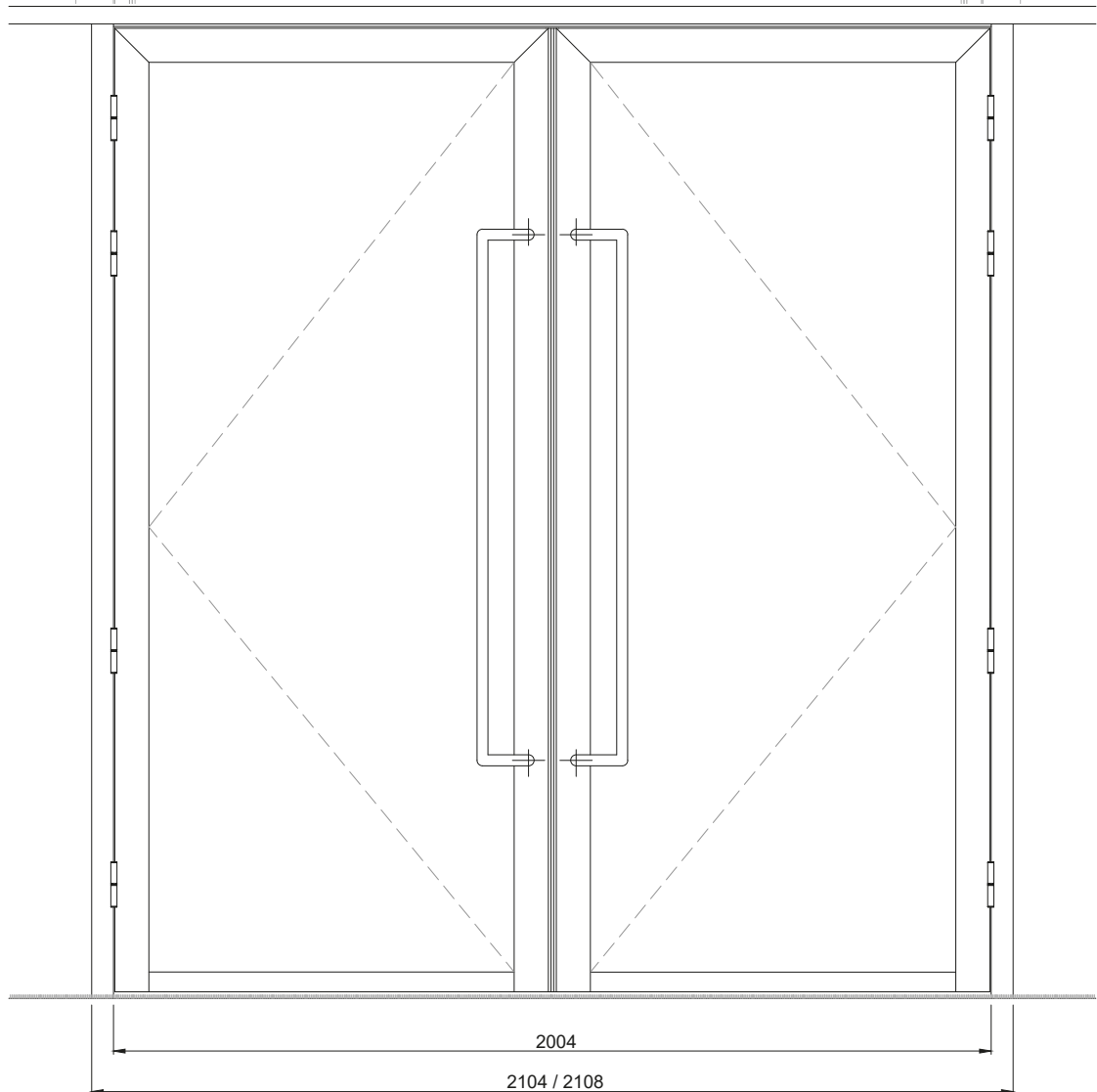
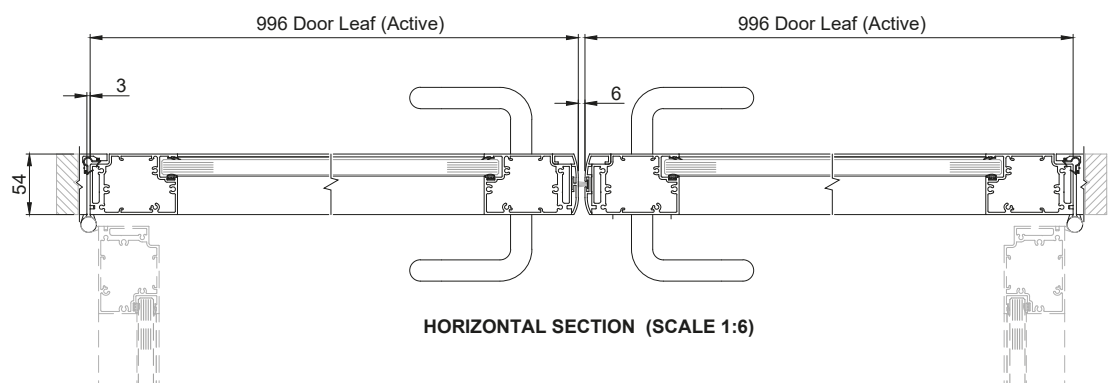
Door Sets: Horizontal section and Plan detail



**ELEVATION SHOWING OPTIMA REBATED DOUBLE DOOR
DOUBLE GLAZED AFFINITY DOOR ON HINGES
PART M COMPLIANT CLEAR OPENING
(SCALE 1:16)**

Door Sets

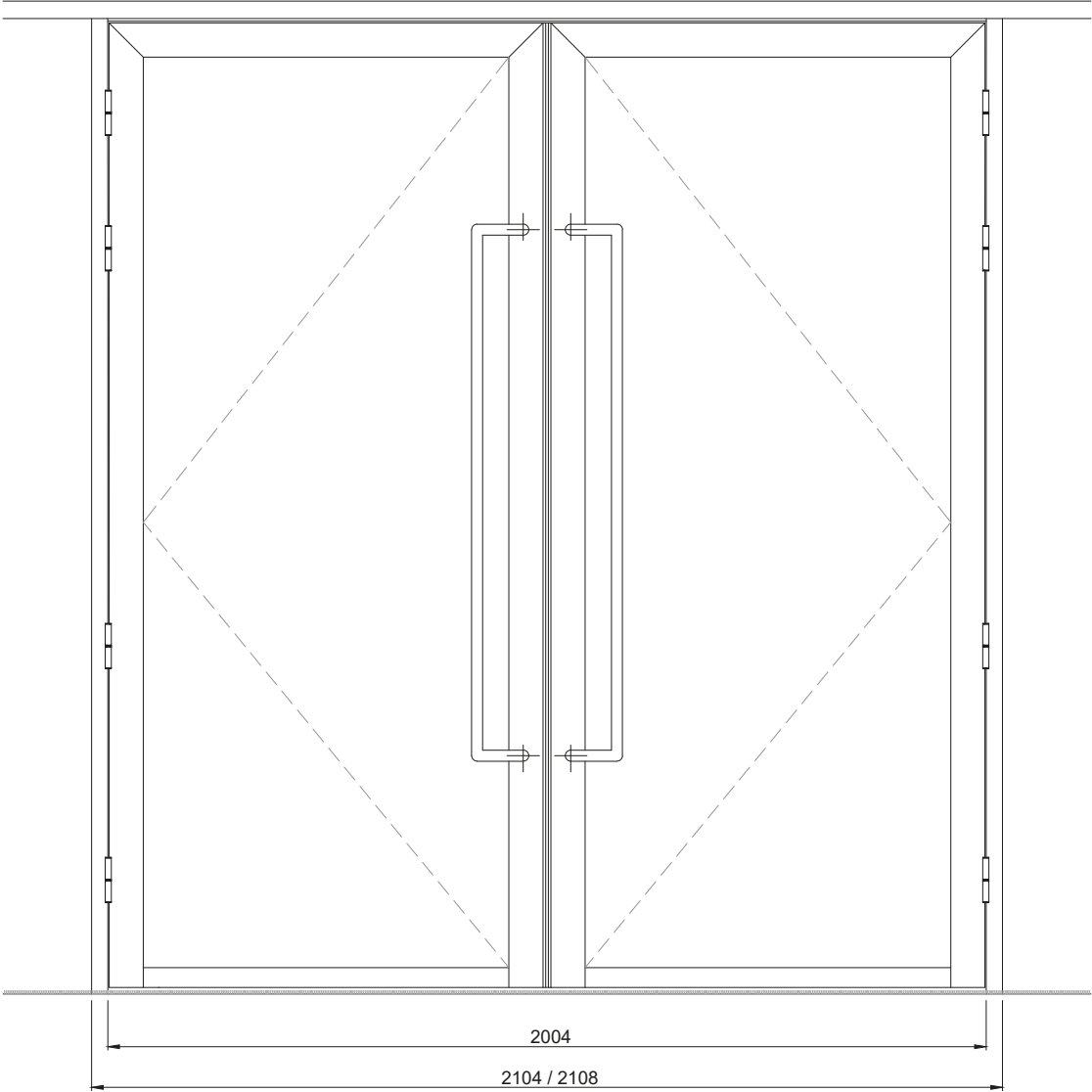
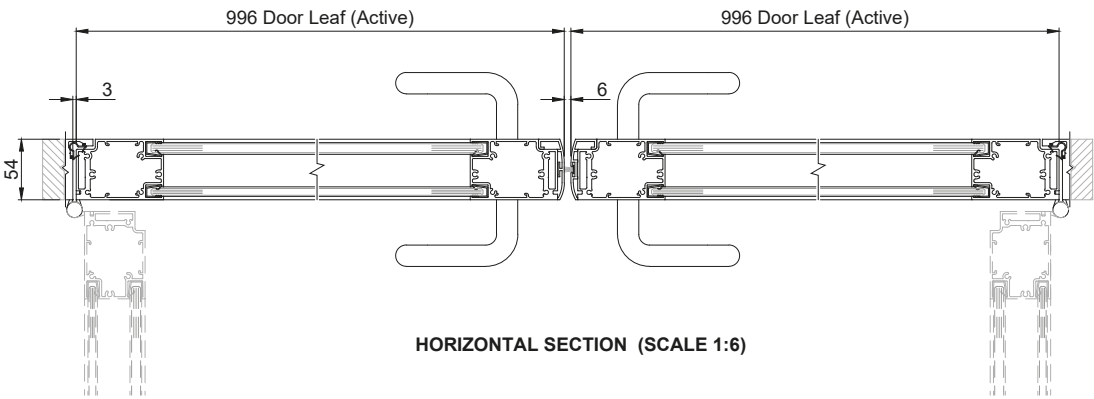
Door Sets: Horizontal section and Plan detail



**ELEVATION SHOWING OPTIMA NON-REBATED DOUBLE DOOR
SINGLE GLAZED AFFINITY DOOR ON HINGES
PART M COMPLIANT CLEAR OPENING
(SCALE 1:16)**

Door Sets

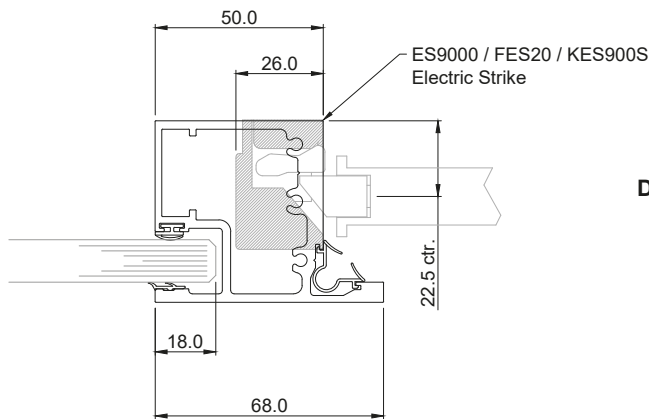
Door Sets: Horizontal section and Plan detail



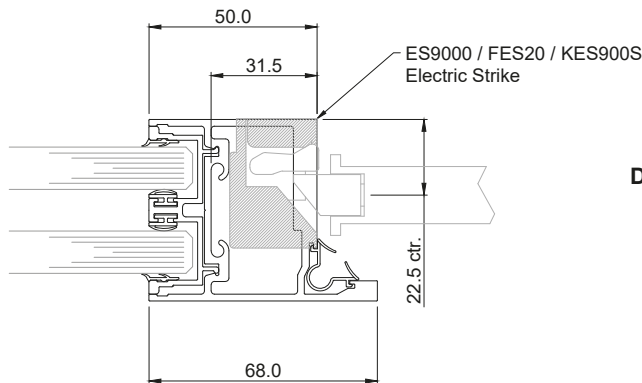
ELEVATION SHOWING OPTIMA NON-REBATED DOUBLE DOOR
DOUBLE GLAZED AFFINITY DOOR ON HINGES
PART M COMPLIANT CLEAR OPENING
(SCALE 1:16)

Door Sets

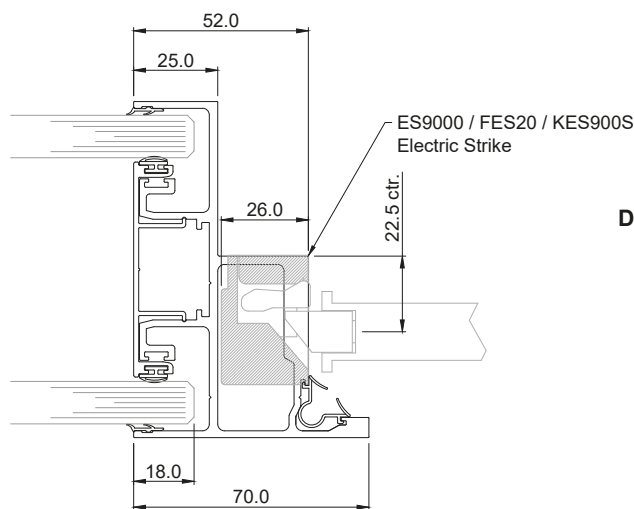
Door Sets: Vertical section/Elevation



**D255 DOOR FRAME JAMB SHOWING
ELECTRIC STRIKE DETAIL**



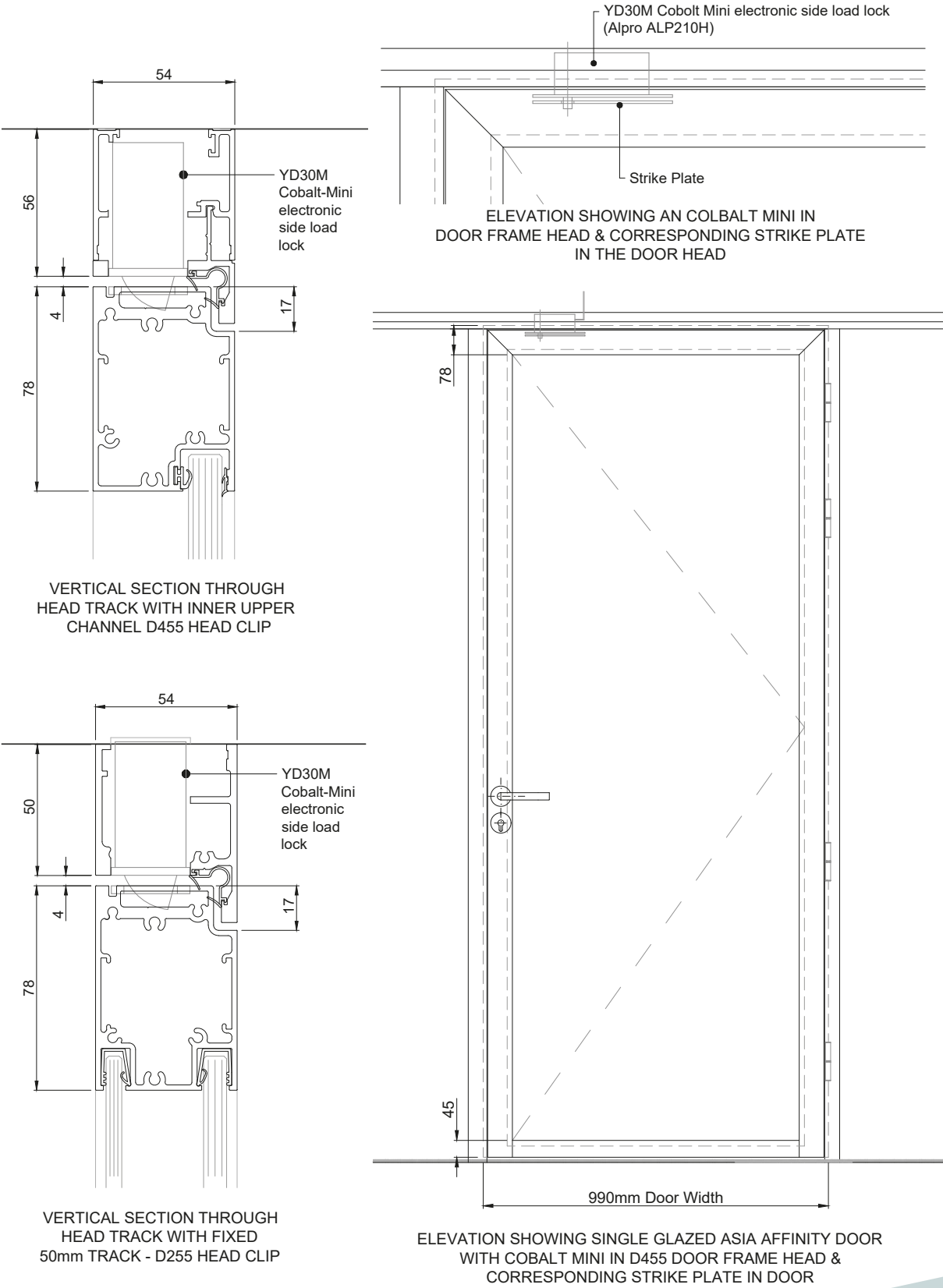
**D455 DOOR FRAME JAMB SHOWING
ELECTRIC STRIKE DETAIL**



**D670 DOOR FRAME JAMB SHOWING
ELECTRIC STRIKE DETAIL**

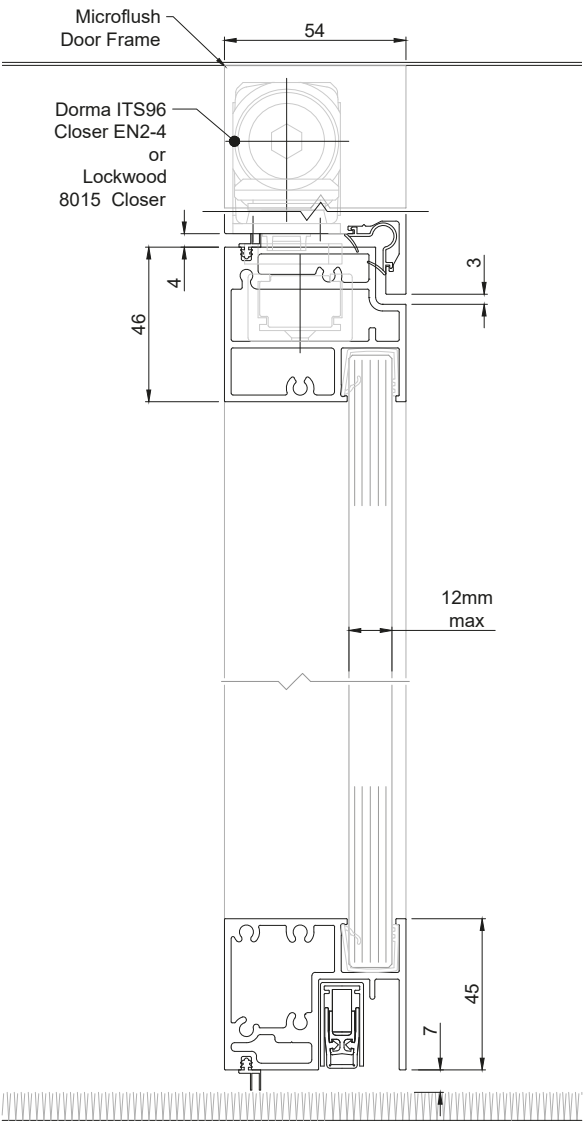
Door Sets

Door Sets: Vertical section/Elevation

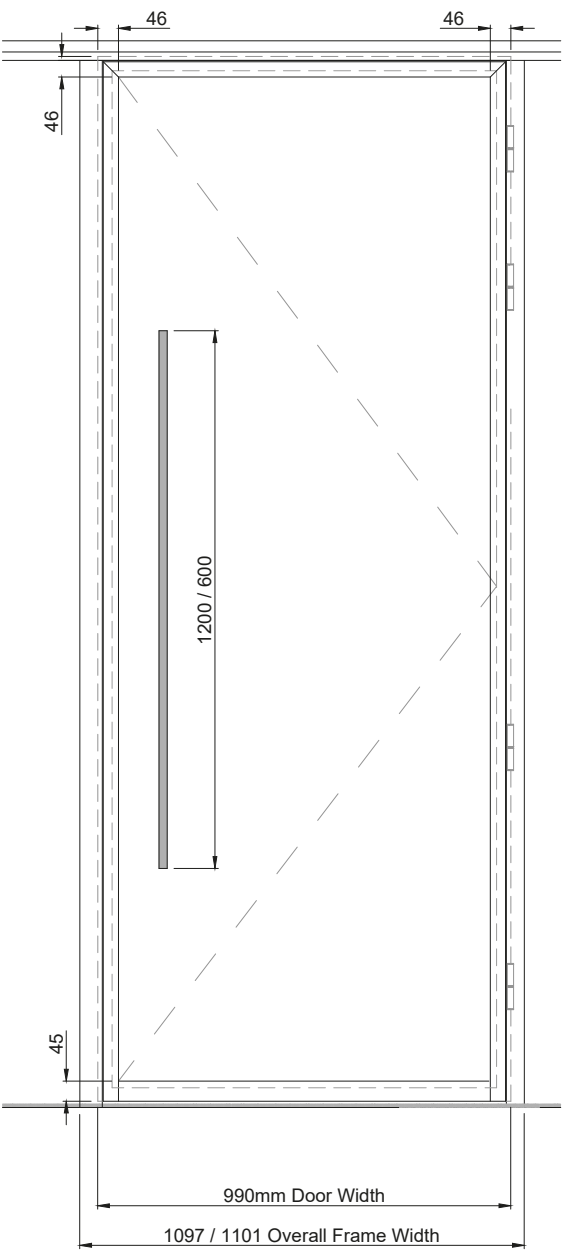


Door Sets

Door Sets: Vertical section/Elevation



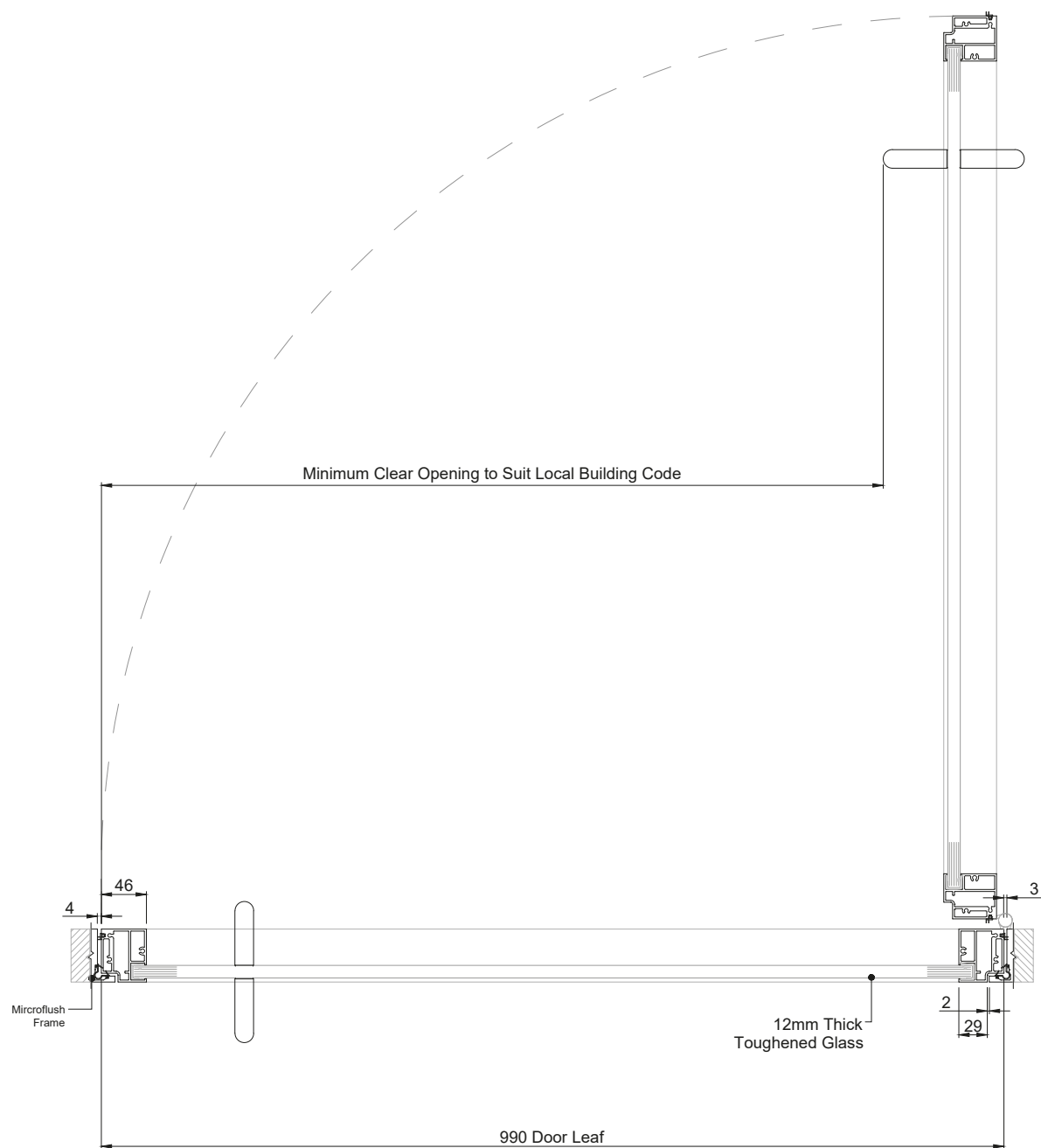
**SECTION THROUGH SINGLE GLAZED
EDGE UNITY DOOR ON HINGES**
(SCALE 1:2)



**ELEVATION SHOWING SINGLE GLAZED
EDGE UNITY DOOR ON HINGES**
CLEAR OPENING TO SUIT LOCAL BUILDING CODE
(SCALE 1:15)

Door Sets

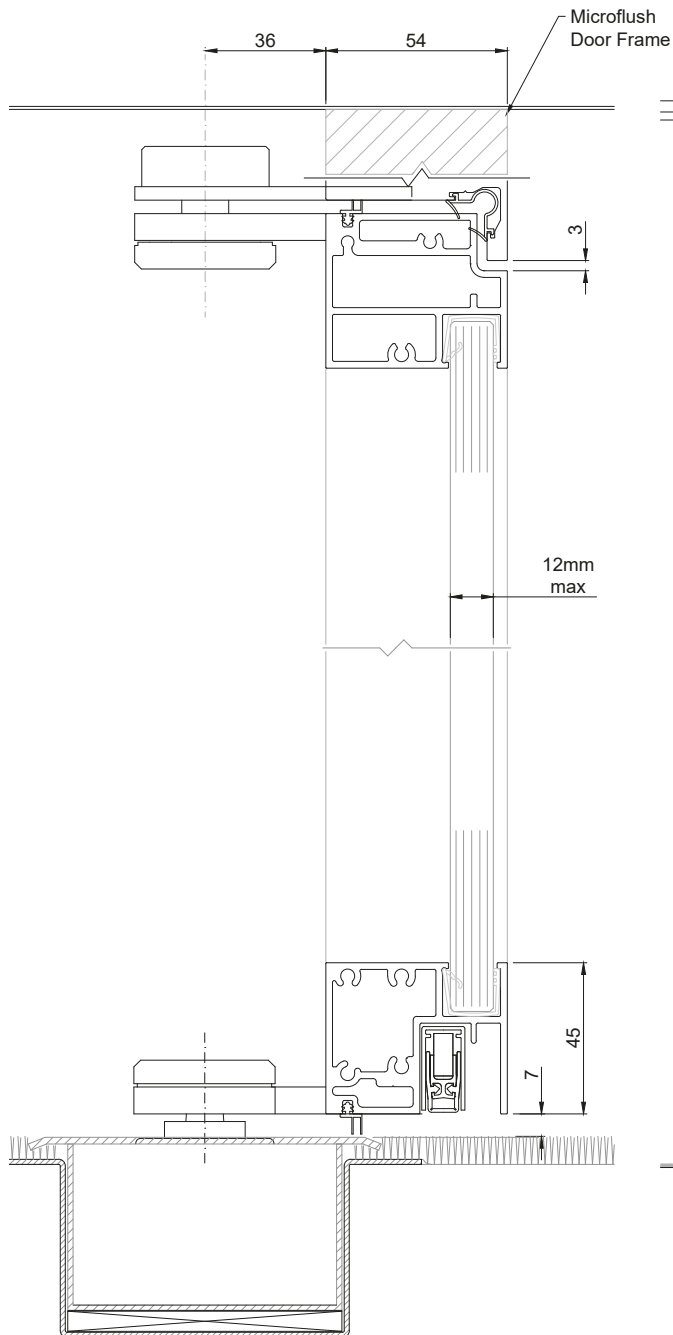
Door Sets: Plan view



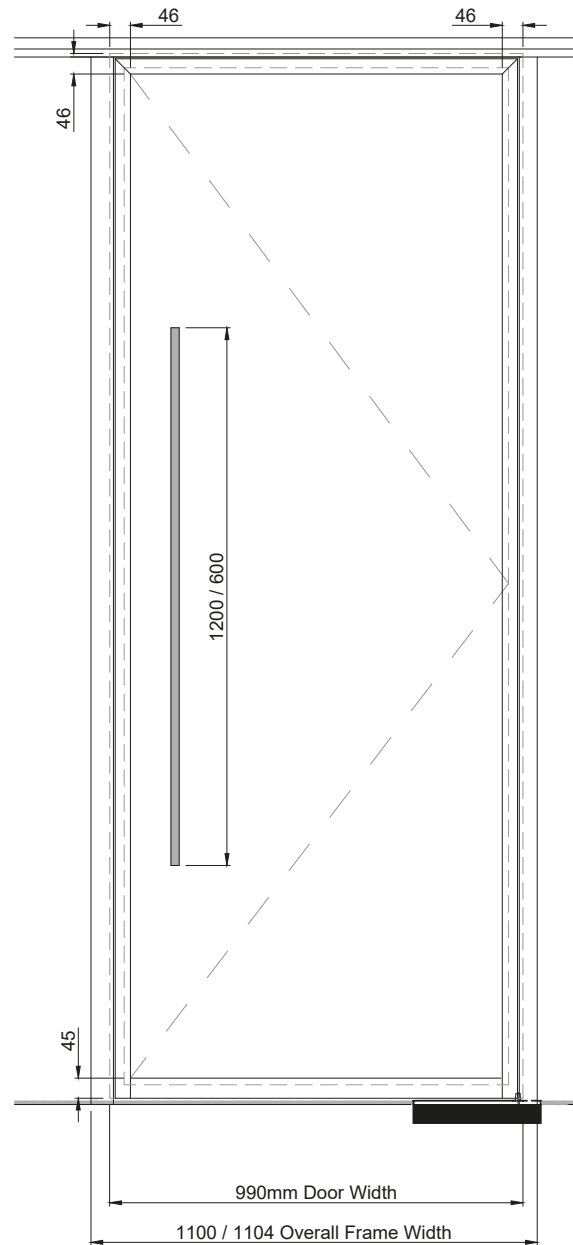
TYPICAL SECTION - SINGLE GLAZED EDGE UNITY DOOR ON HINGES

Door Sets

Door Sets: Vertical section/Elevation



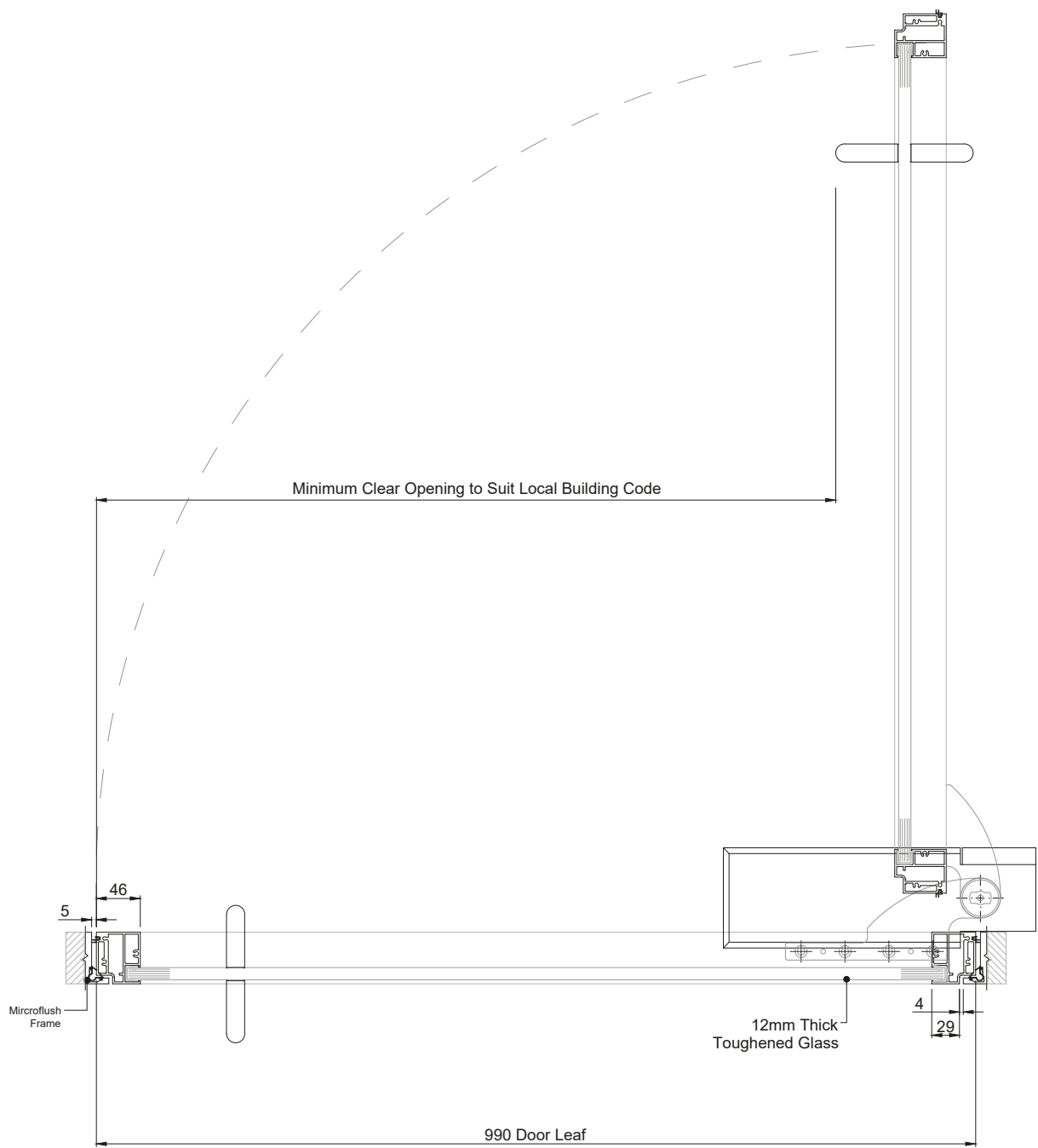
**SECTION THROUGH SINGLE GLAZED
EDGE UNITY DOOR ON PIVOTS
(SCALE 1:2)**



**ELEVATION SHOWING SINGLE GLAZED
EDGE UNITY DOOR ON PIVOTS
CLEAR OPENING TO SUIT LOCAL BUILDING CODE
(SCALE 1:15)**

Door Sets

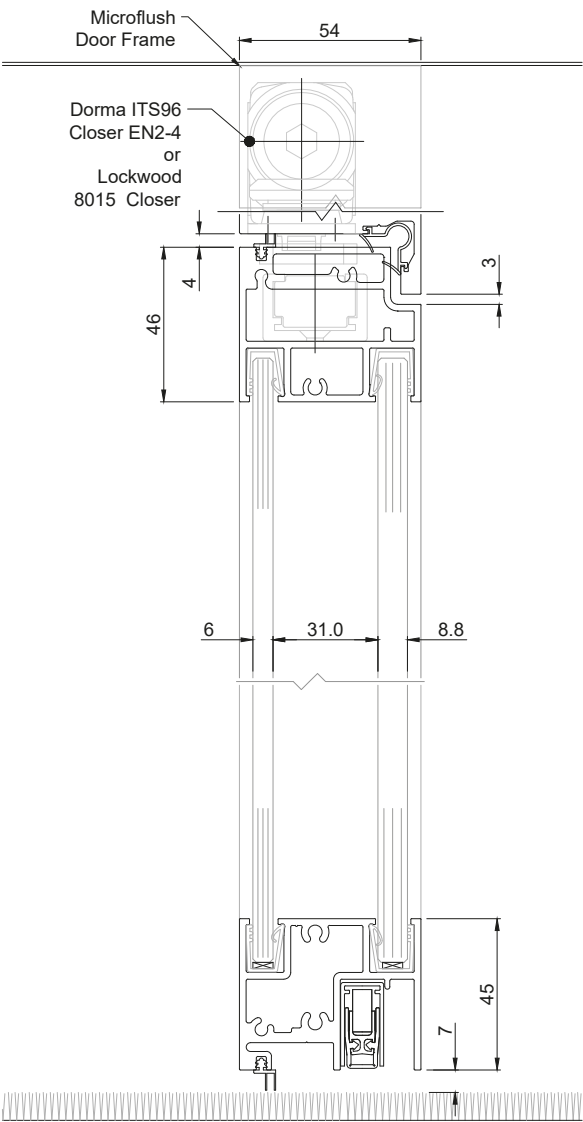
Door Sets: Plan view



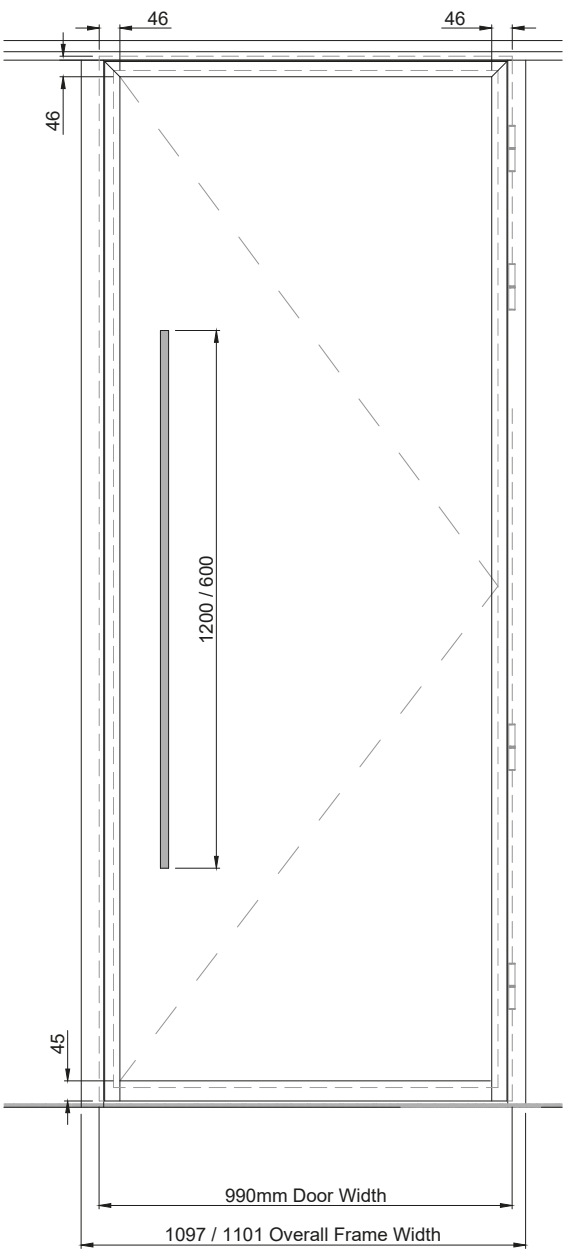
TYPICAL SECTION - SINGLE GLAZED EDGE UNITY DOOR ON PIVOTS

Door Sets

Door Sets: Vertical section/Elevation



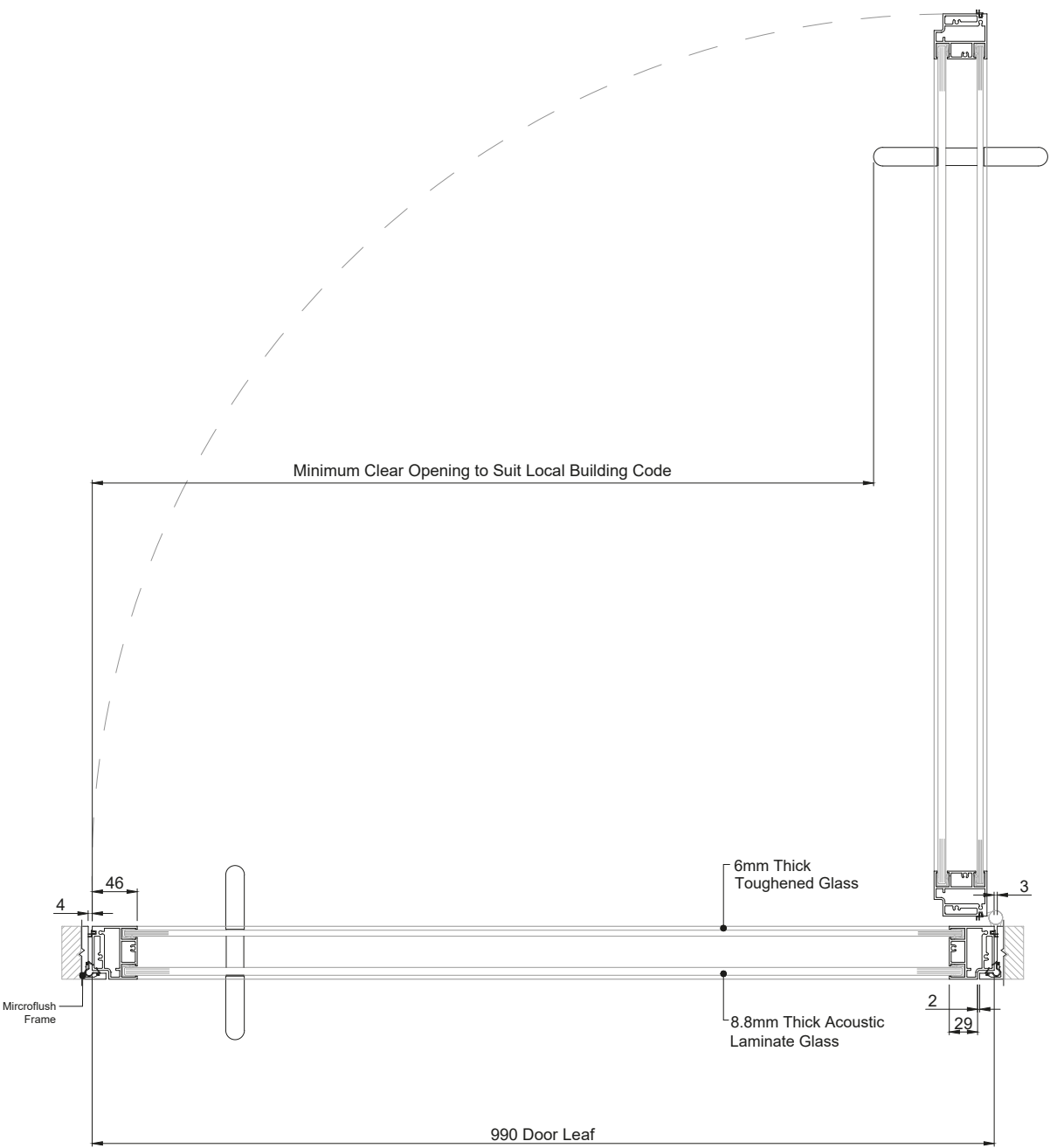
**SECTION THROUGH DOUBLE GLAZED
EDGE UNITY DOOR ON HINGES**
(SCALE 1:2)



**ELEVATION SHOWING DOUBLE GLAZED
EDGE UNITY DOOR ON HINGES
CLEAR OPENING TO SUIT LOCAL BUILDING CODE**
(SCALE 1:15)

Door Sets

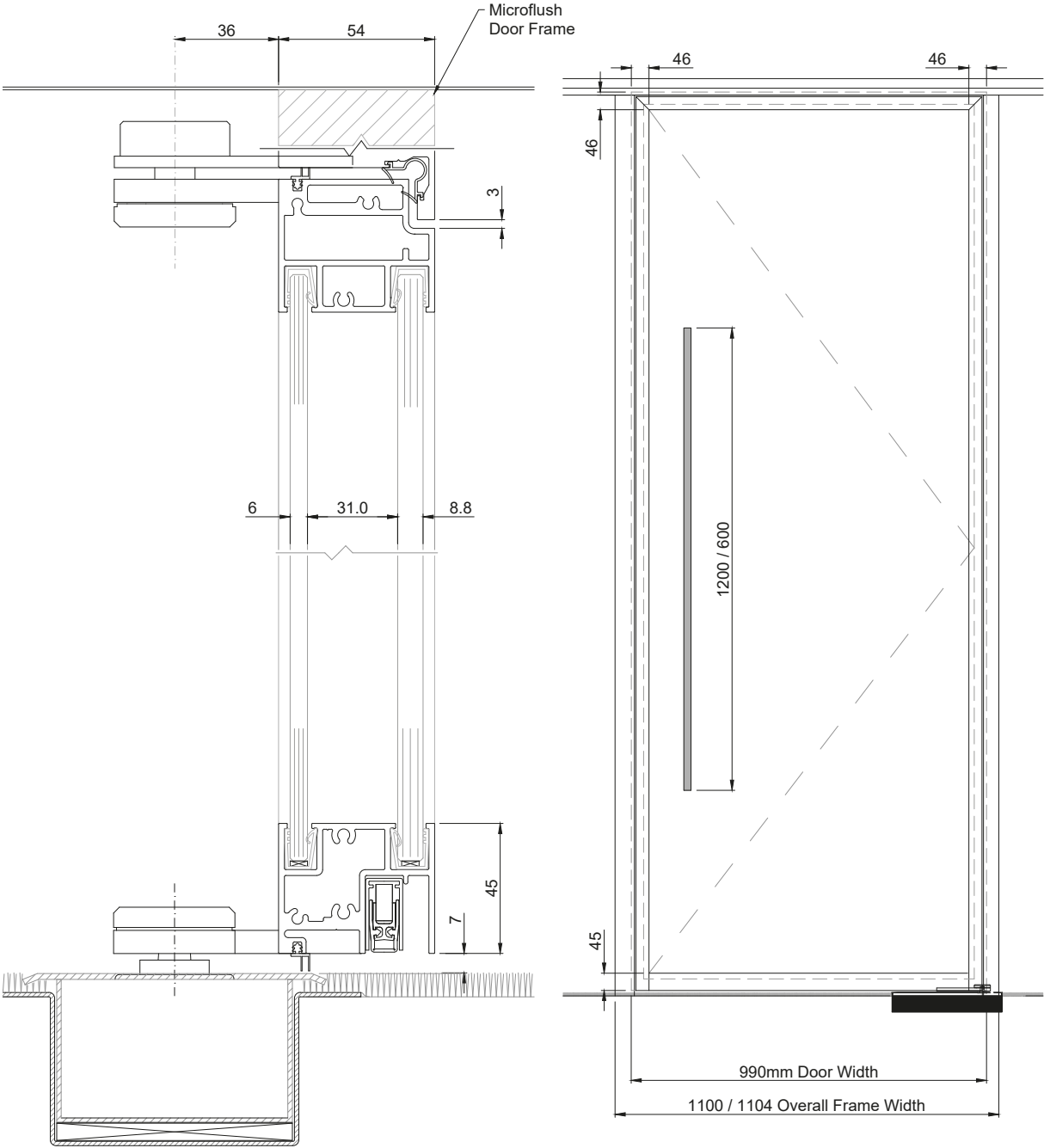
Door Sets: Plan view



TYPICAL SECTION - DOUBLE GLAZED EDGE UNITY DOOR ON HINGES

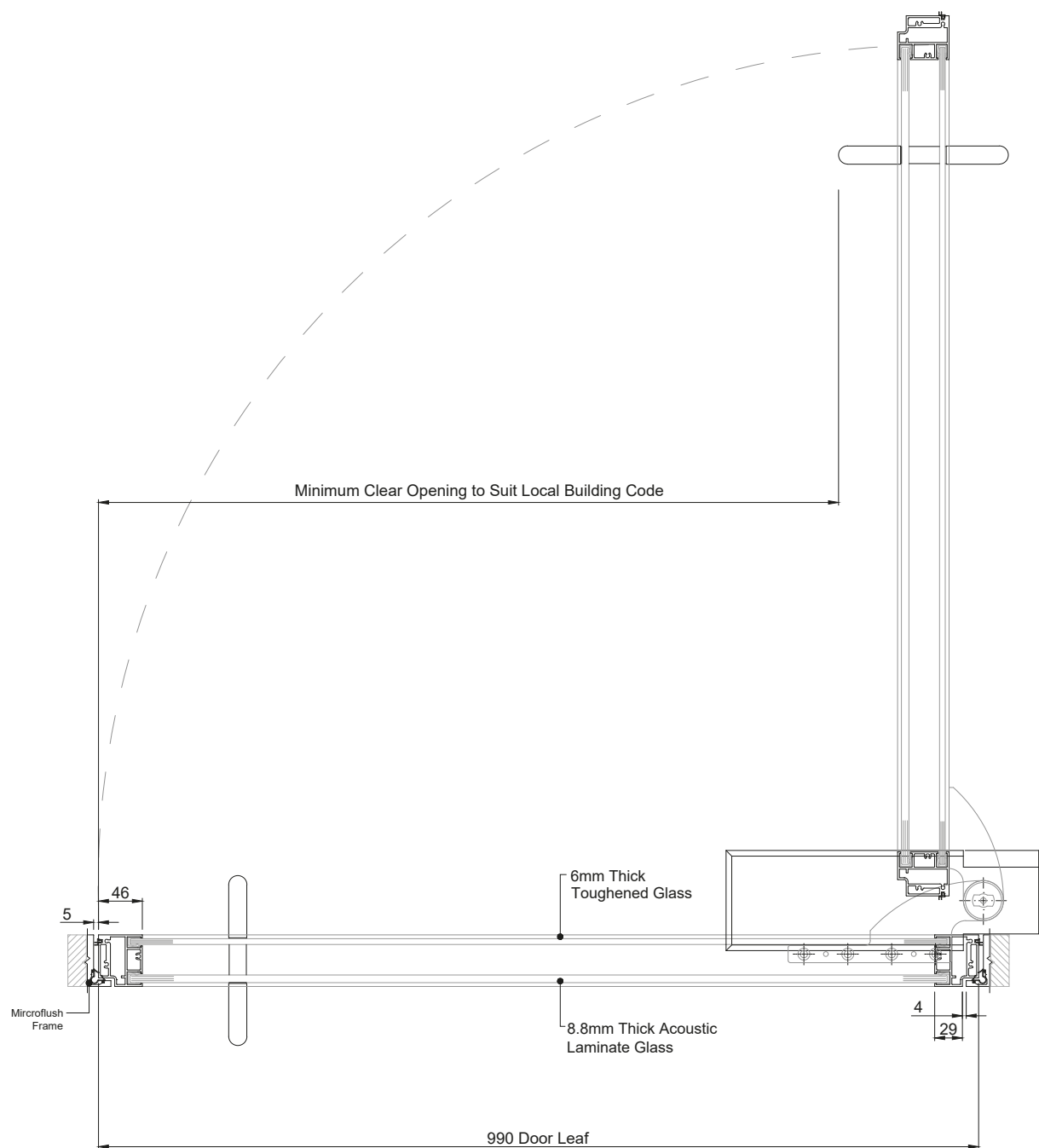
Door Sets

Door Sets: Vertical section/Elevation



Door Sets

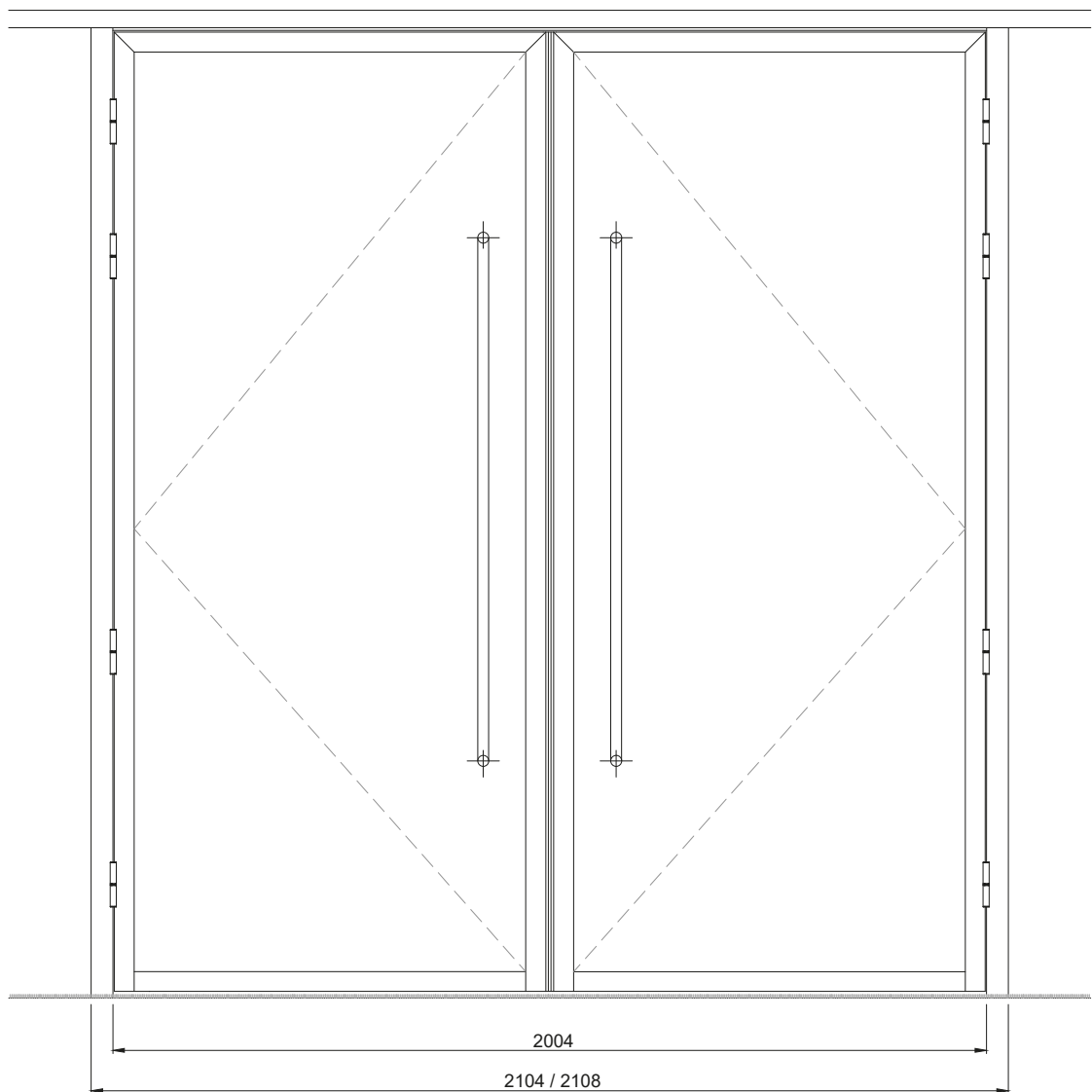
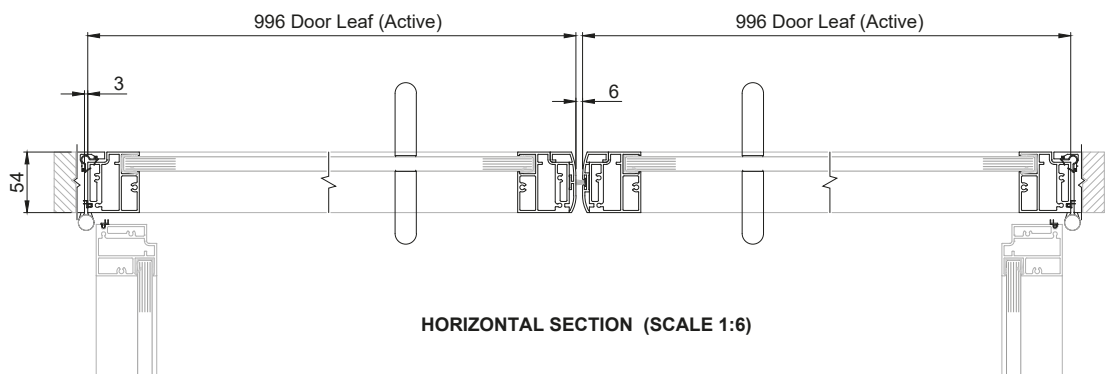
Door Sets: Plan view



TYPICAL SECTION - DOUBLE GLAZED EDGE UNITY DOOR ON PIVOTS

Door Sets

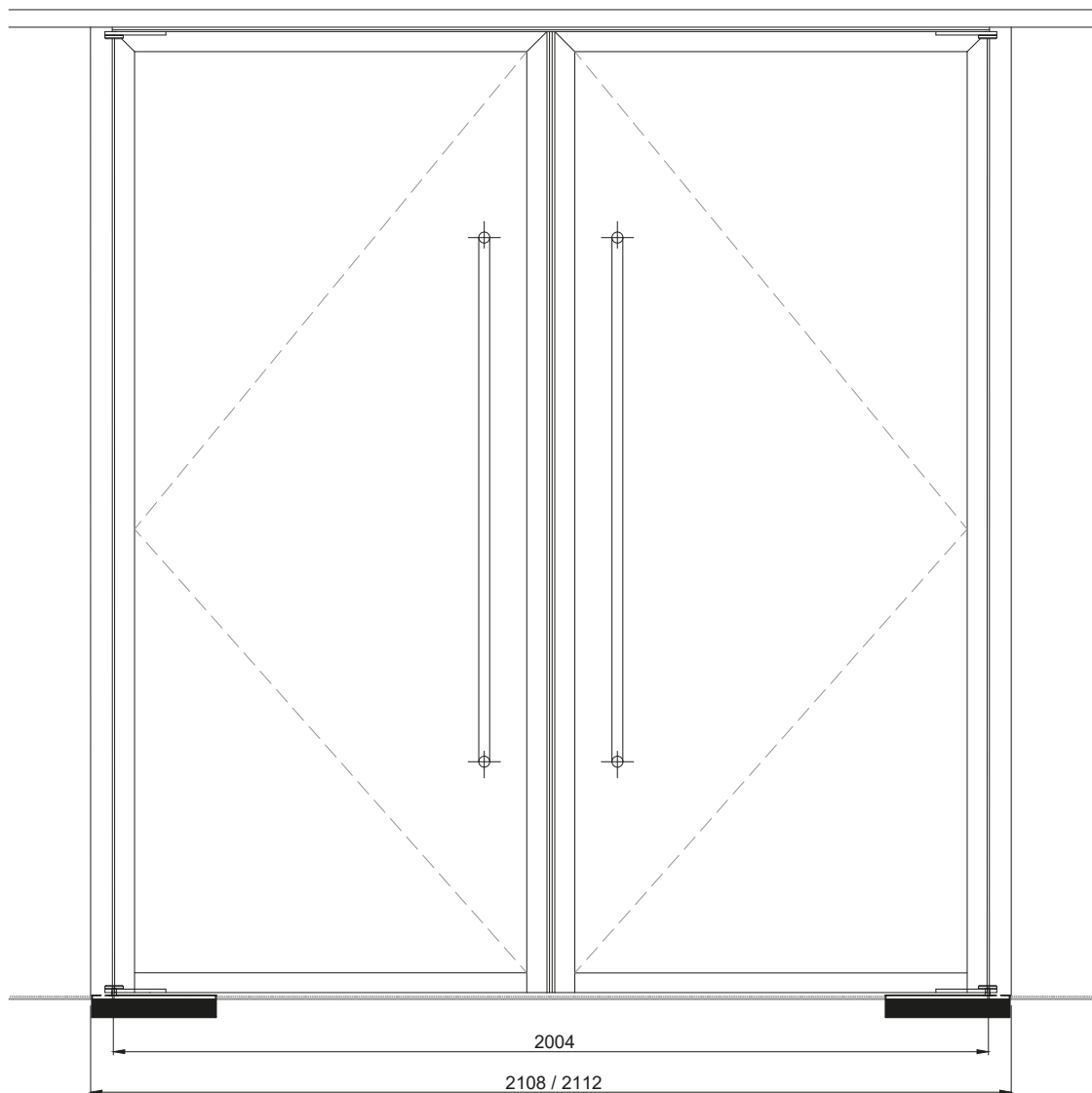
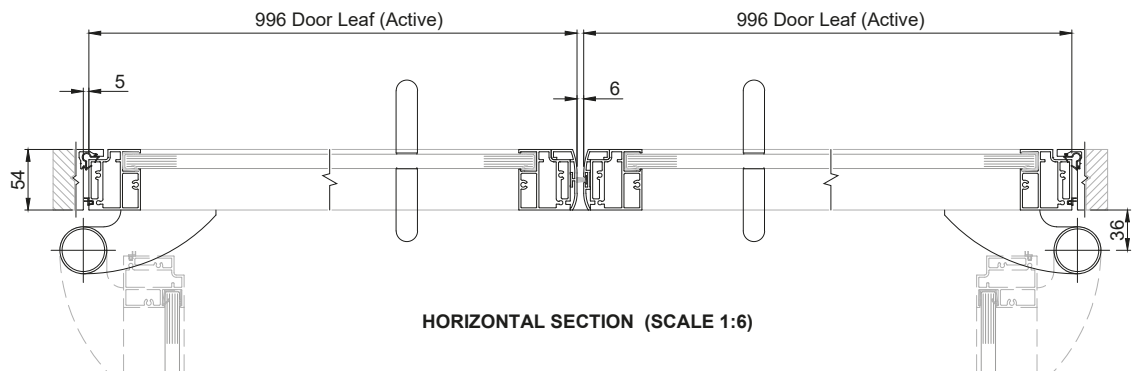
Door Sets: Horizontal section and Plan detail



**ELEVATION SHOWING OPTIMA NON-REBATED DOUBLE DOOR
SINGLE GLAZED EDGE UNITY DOOR ON HINGES
PART M COMPLIANT CLEAR OPENING
(SCALE 1:16)**

Door Sets

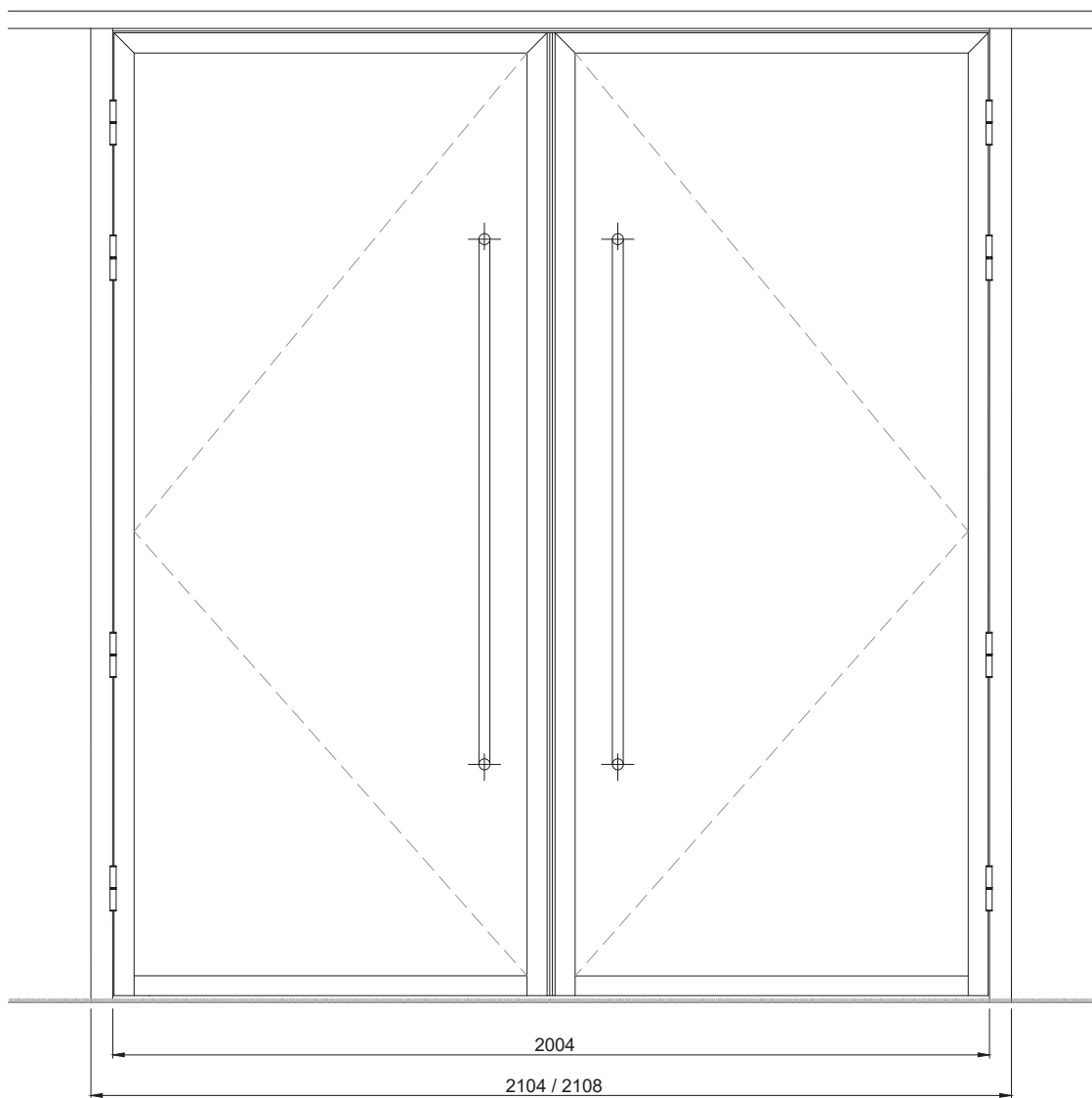
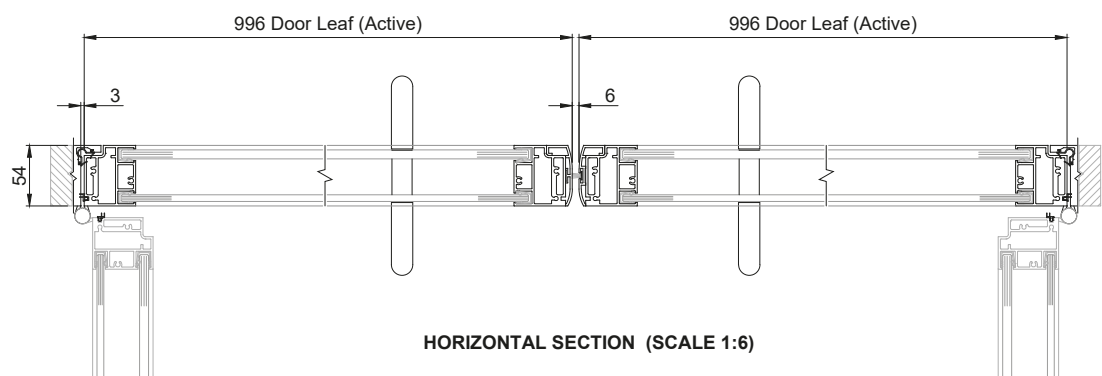
Door Sets: Horizontal section and Plan detail



**ELEVATION SHOWING OPTIMA NON-REBATED DOUBLE DOOR
SINGLE GLAZED EDGE UNITY DOOR ON PIVOTS
PART M COMPLIANT CLEAR OPENING
(SCALE 1:16)**

Door Sets

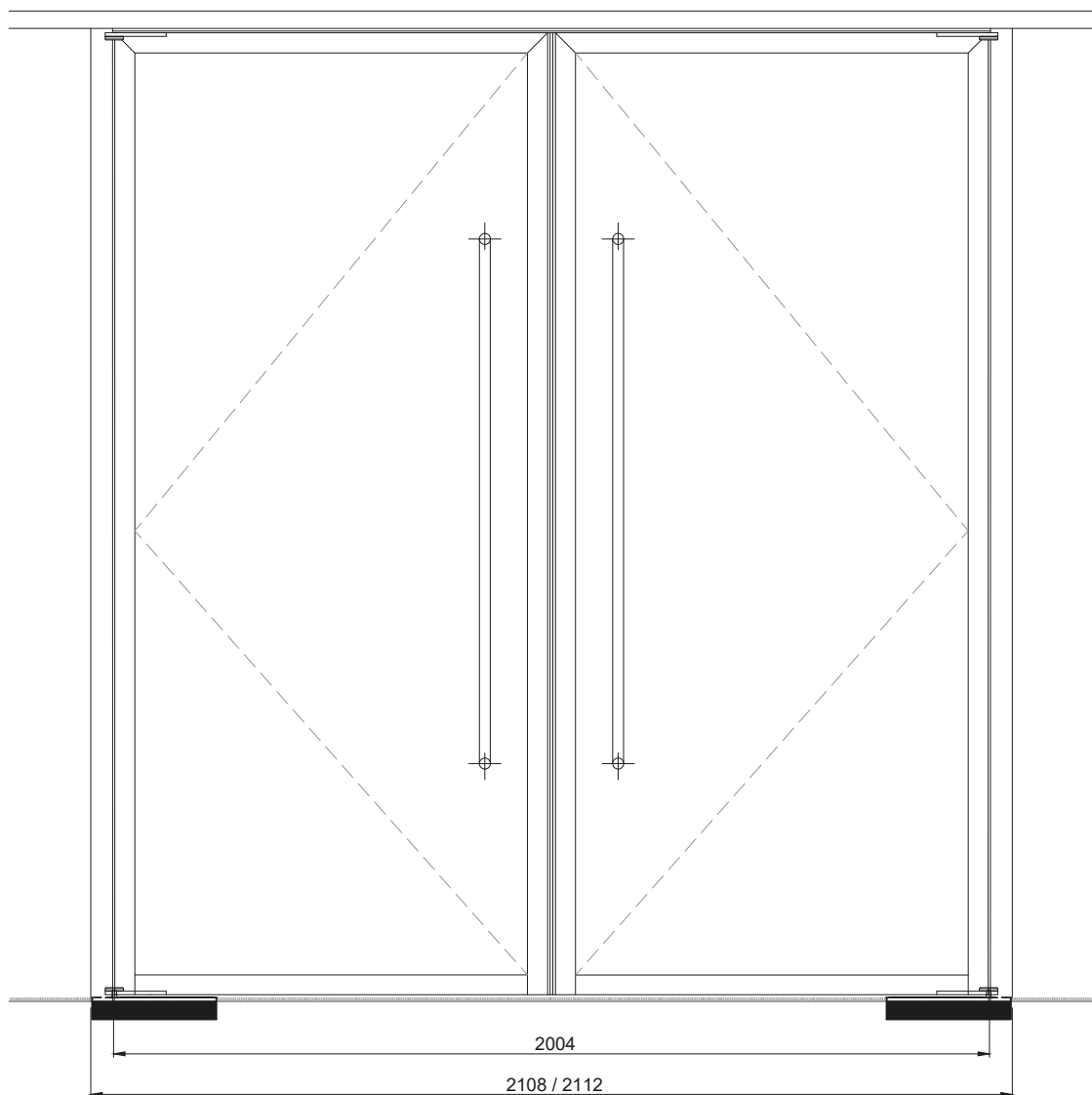
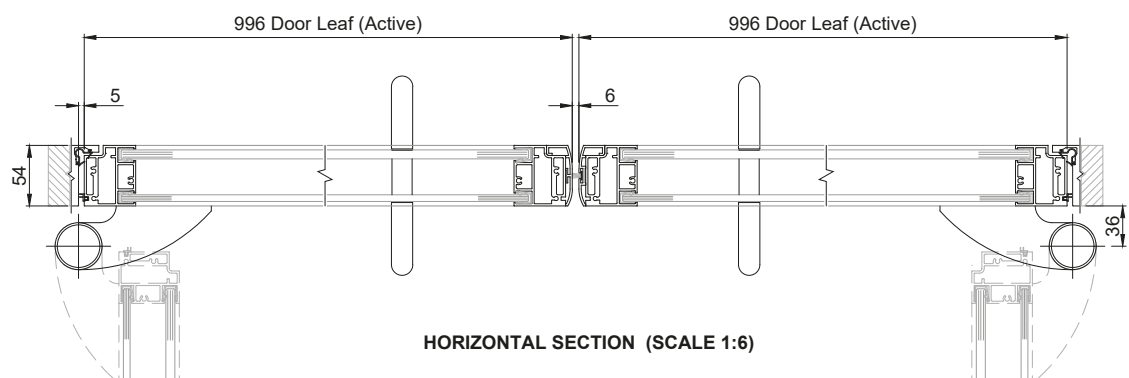
Door Sets: Horizontal section and Plan detail



**ELEVATION SHOWING OPTIMA NON-REBATED DOUBLE DOOR
DOUBLE GLAZED EDGE UNITY DOOR ON HINGES
PART M COMPLIANT CLEAR OPENING
(SCALE 1:16)**

Door Sets

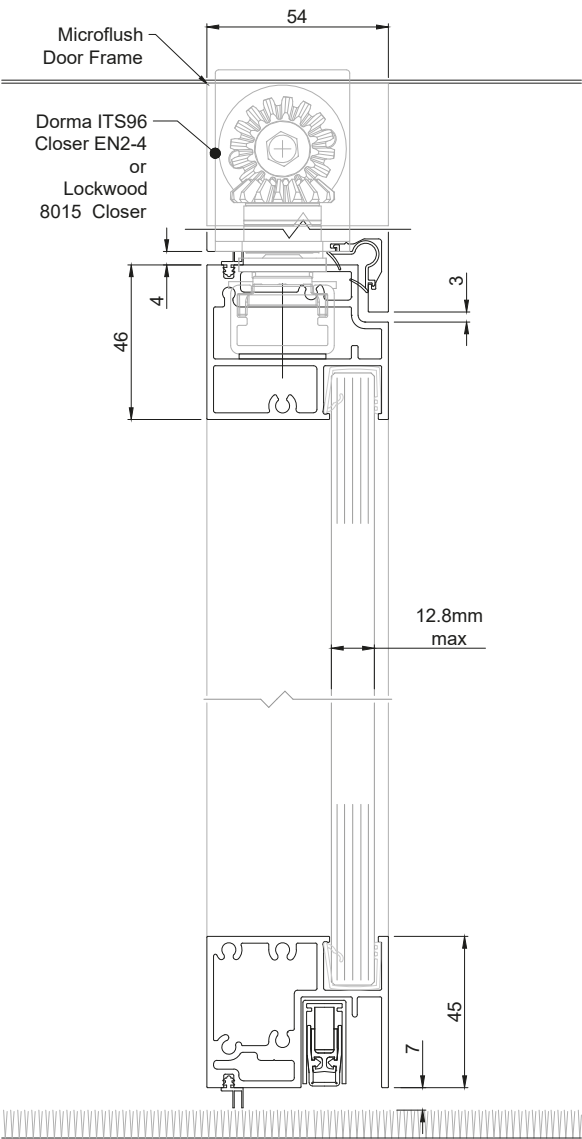
Door Sets: Horizontal section and Plan detail



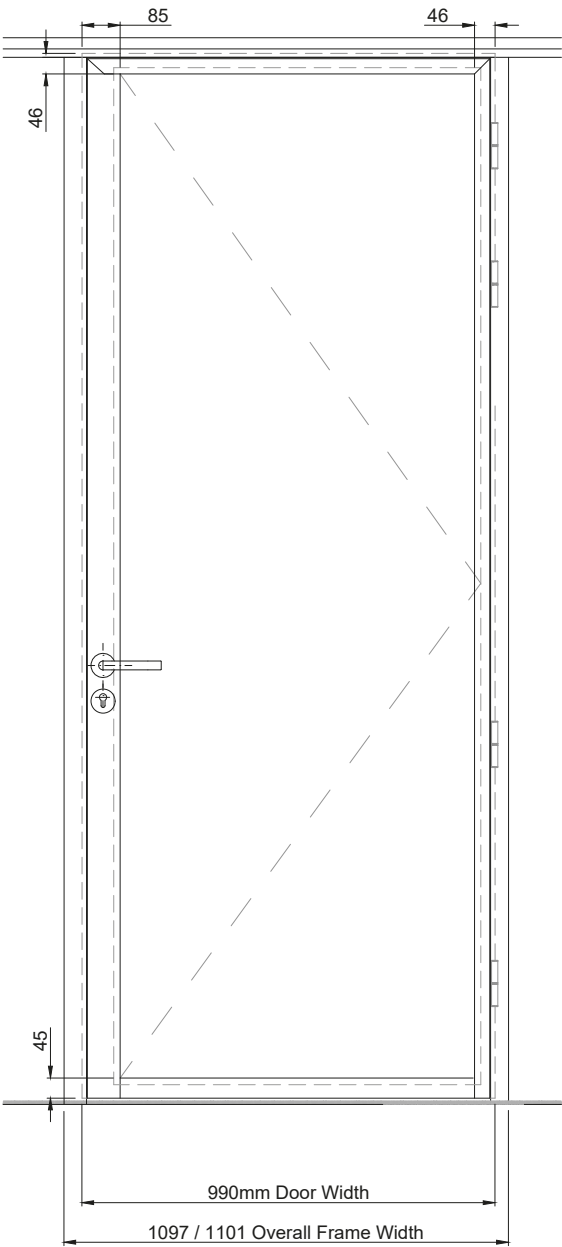
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DOUBLE GLAZED EDGE UNITY DOOR ON PIVOTS
PART M COMPLIANT CLEAR OPENING
(SCALE 1:16)**

Door Sets

Door Sets: Vertical section/Elevation



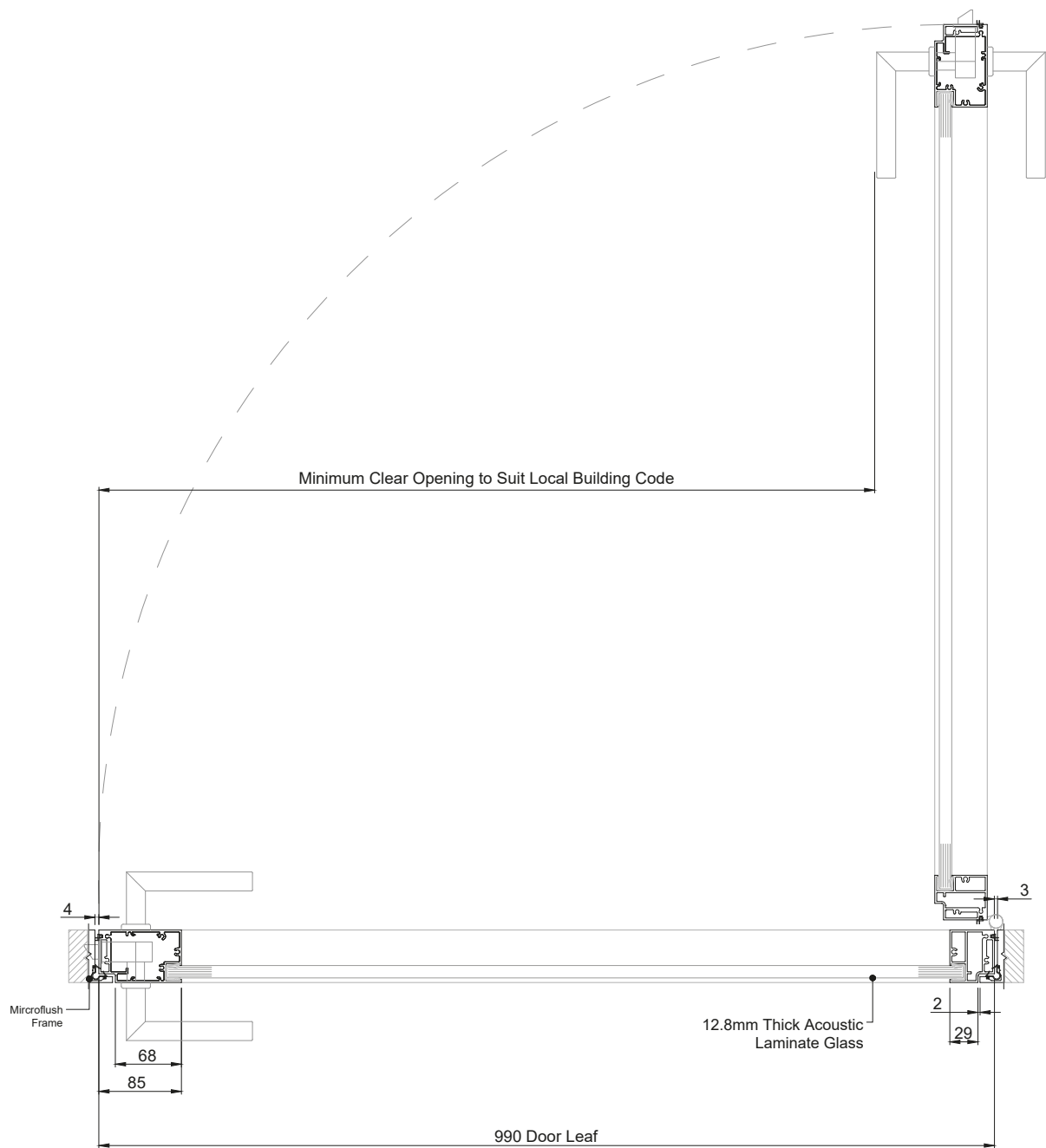
**SECTION THROUGH SINGLE GLAZED
EDGE SYNERGY DOOR ON HINGES
(SCALE 1:2)**



**ELEVATION SHOWING SINGLE GLAZED
EDGE SYNERGY DOOR ON HINGES
CLEAR OPENING TO SUIT LOCAL BUILDING CODE
(SCALE 1:15)**

Door Sets

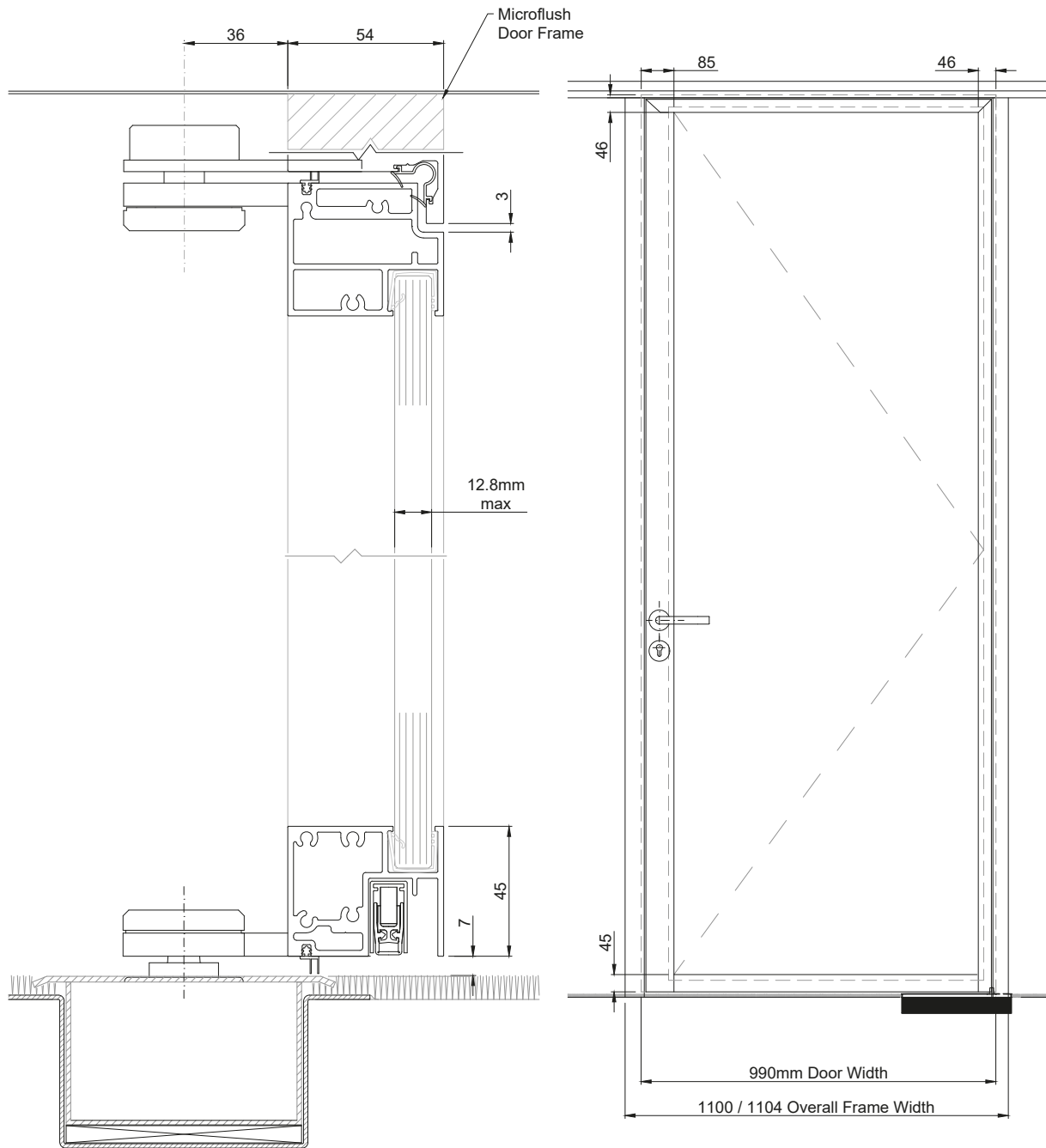
Door Sets: Plan view



TYPICAL SECTION - SINGLE GLAZED EDGE SYNERGY DOOR ON HINGES

Door Sets

Door Sets: Vertical section/Elevation

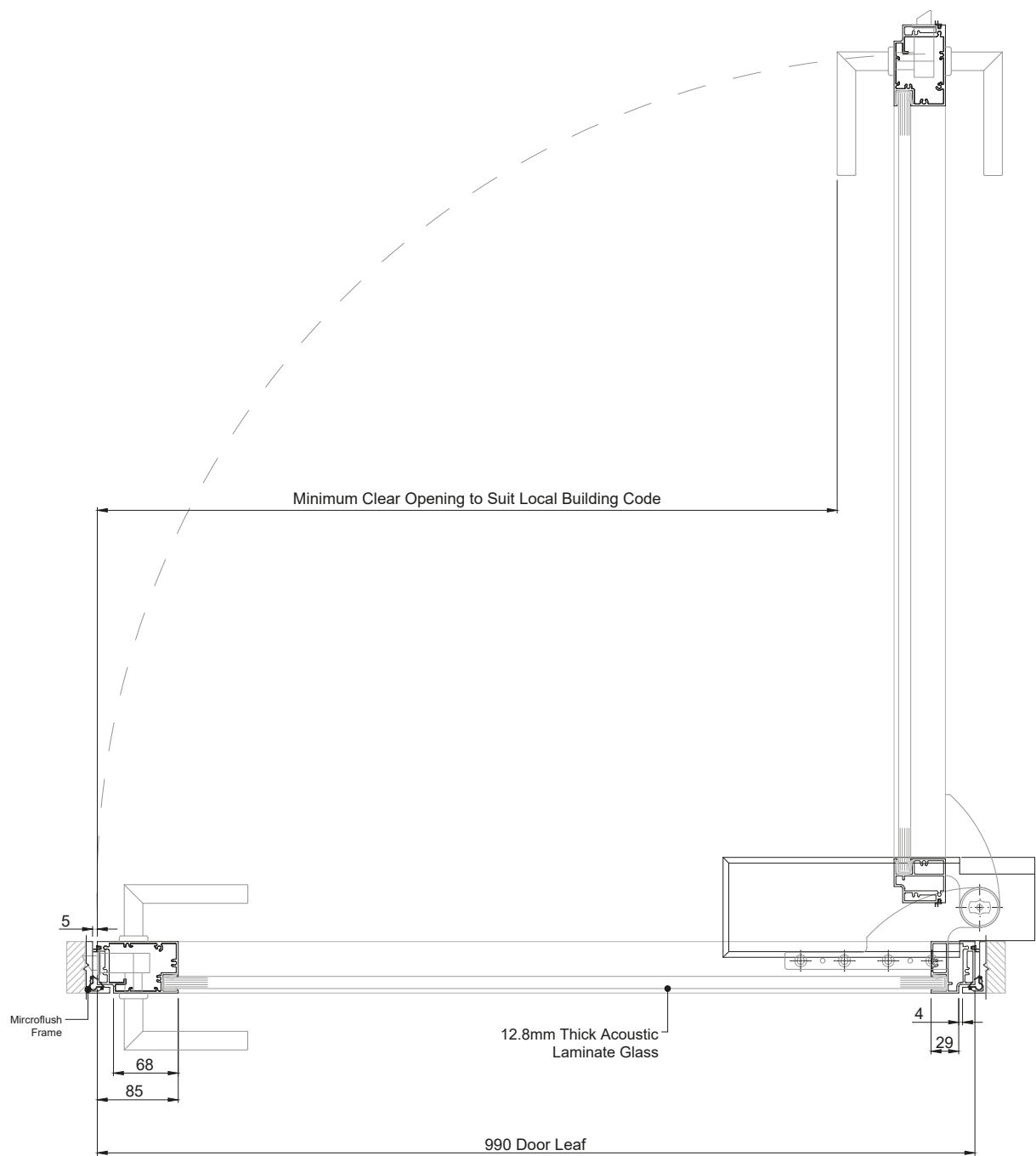


**SECTION THROUGH SINGLE GLAZED
EDGE SYNERGY DOOR ON PIVOTS
(SCALE 1:2)**

**ELEVATION SHOWING SINGLE GLAZED
EDGE SYNERGY DOOR ON PIVOTS
CLEAR OPENING TO SUIT LOCAL BUILDING CODE
(SCALE 1:15)**

Door Sets

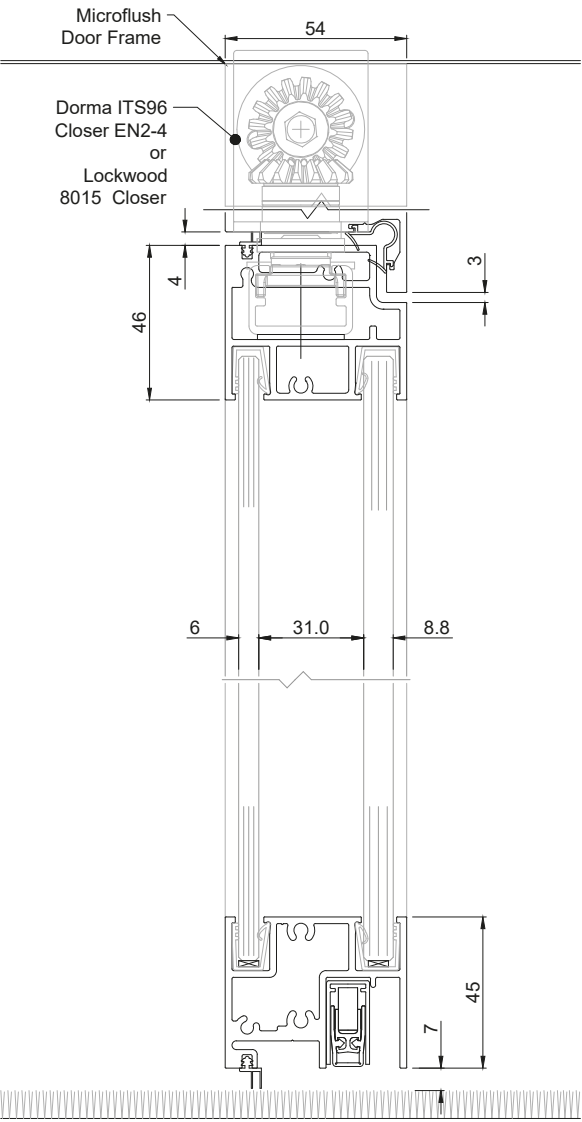
Door Sets: Plan view



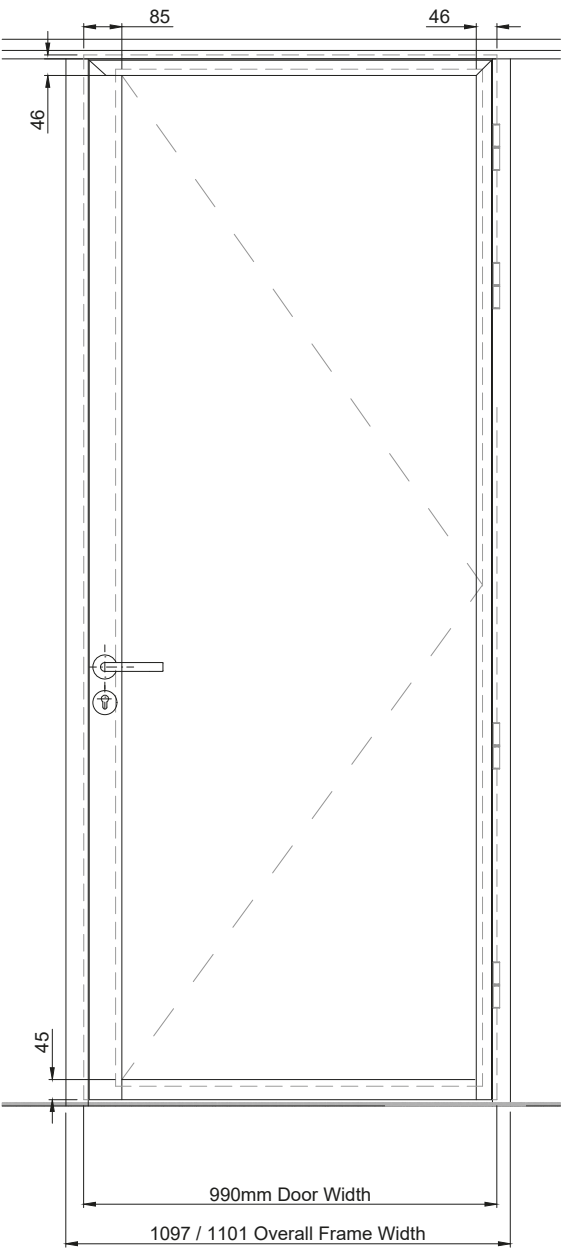
TYPICAL SECTION - SINGLE GLAZED EDGE SYNERGY DOOR ON HINGES

Door Sets

Door Sets: Vertical section/Elevation



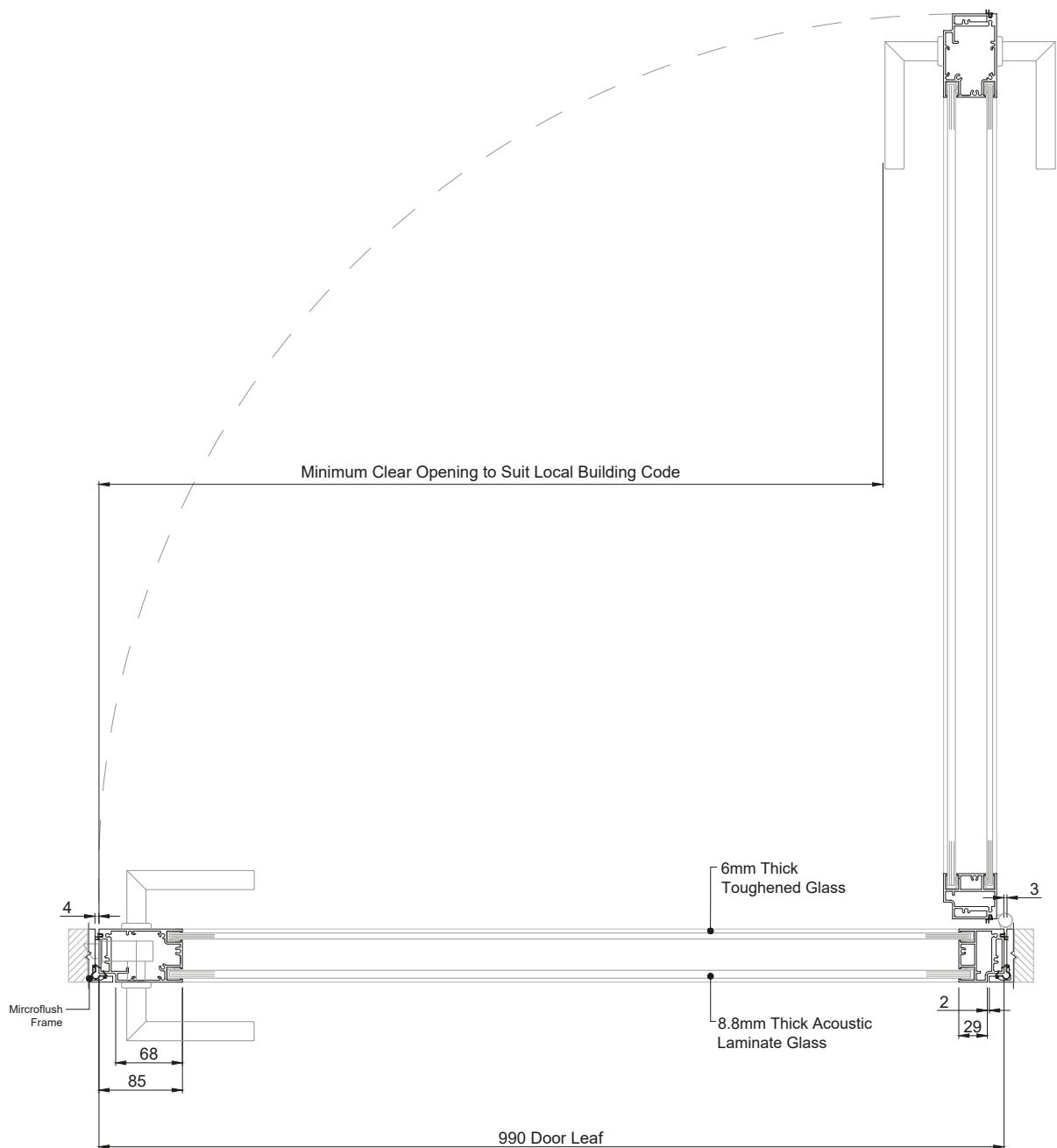
**SECTION THROUGH DOUBLE GLAZED
EDGE SYNERGY DOOR ON HINGES**
(SCALE 1:2)



**ELEVATION SHOWING DOUBLE GLAZED
EDGE SYNERGY DOOR ON HINGES**
CLEAR OPENING TO SUIT LOCAL BUILDING CODE
(SCALE 1:15)

Door Sets

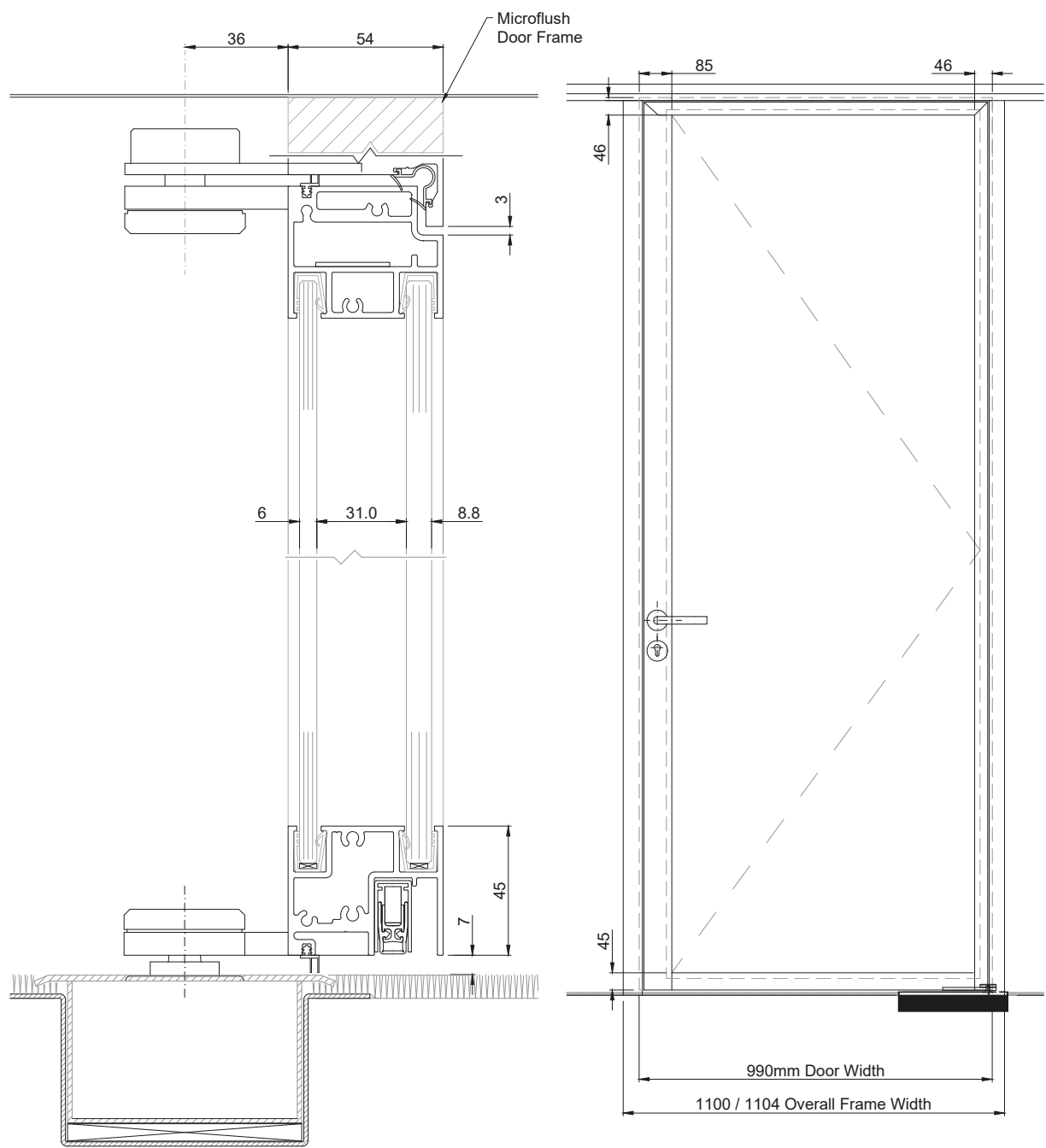
Door Sets: Plan view



TYPICAL SECTION - DOUBLE GLAZED EDGE SYNERGY DOOR ON HINGES

Door Sets

Door Sets: Vertical section/Elevation

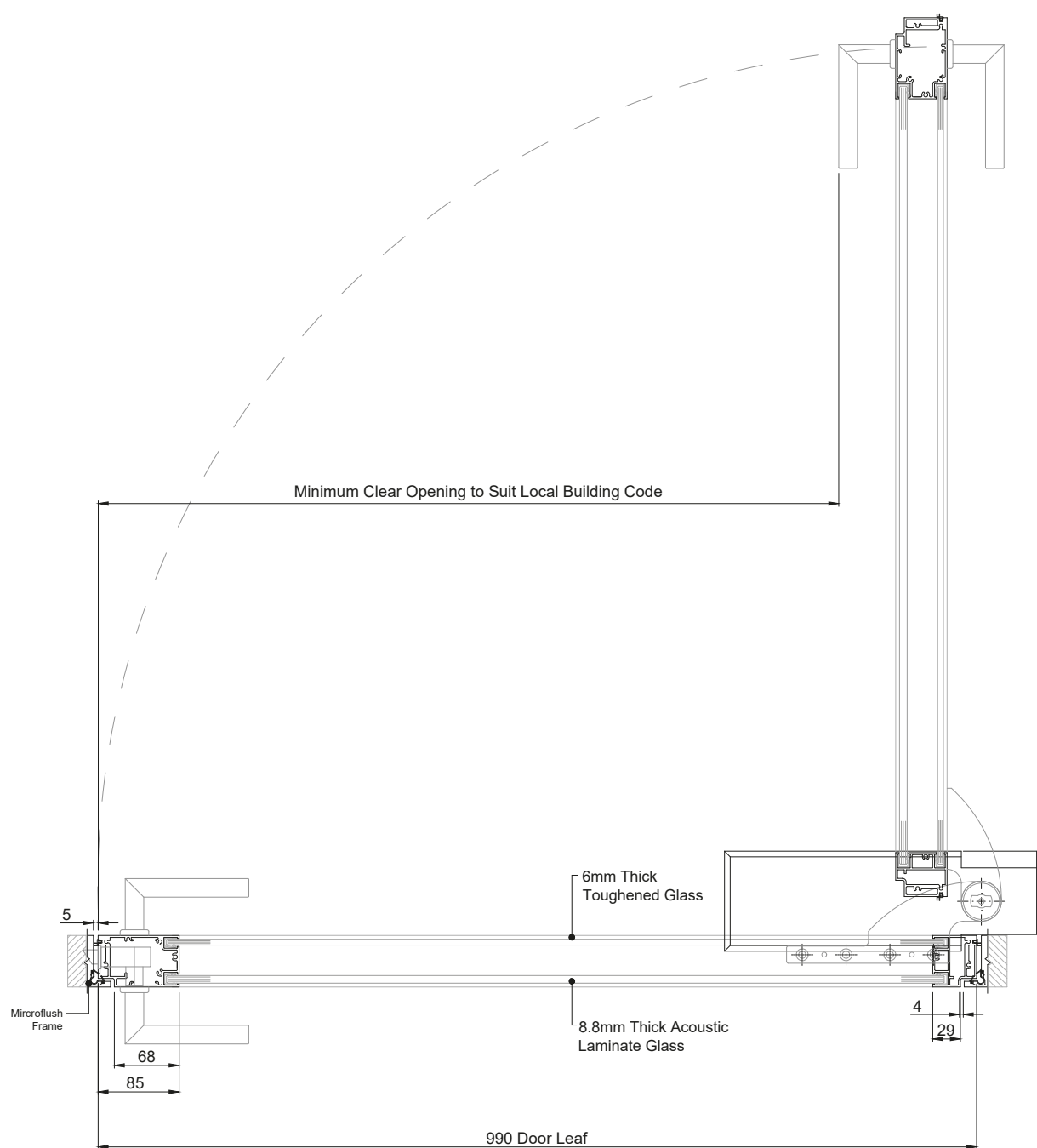


**SECTION THROUGH DOUBLE GLAZED
EDGE SYNERGY DOOR ON PIVOTS
(SCALE 1:2)**

**ELEVATION SHOWING DOUBLE GLAZED
EDGE SYNERGY DOOR ON PIVOTS
CLEAR OPENING TO SUIT LOCAL BUILDING CODE
(SCALE 1:15)**

Door Sets

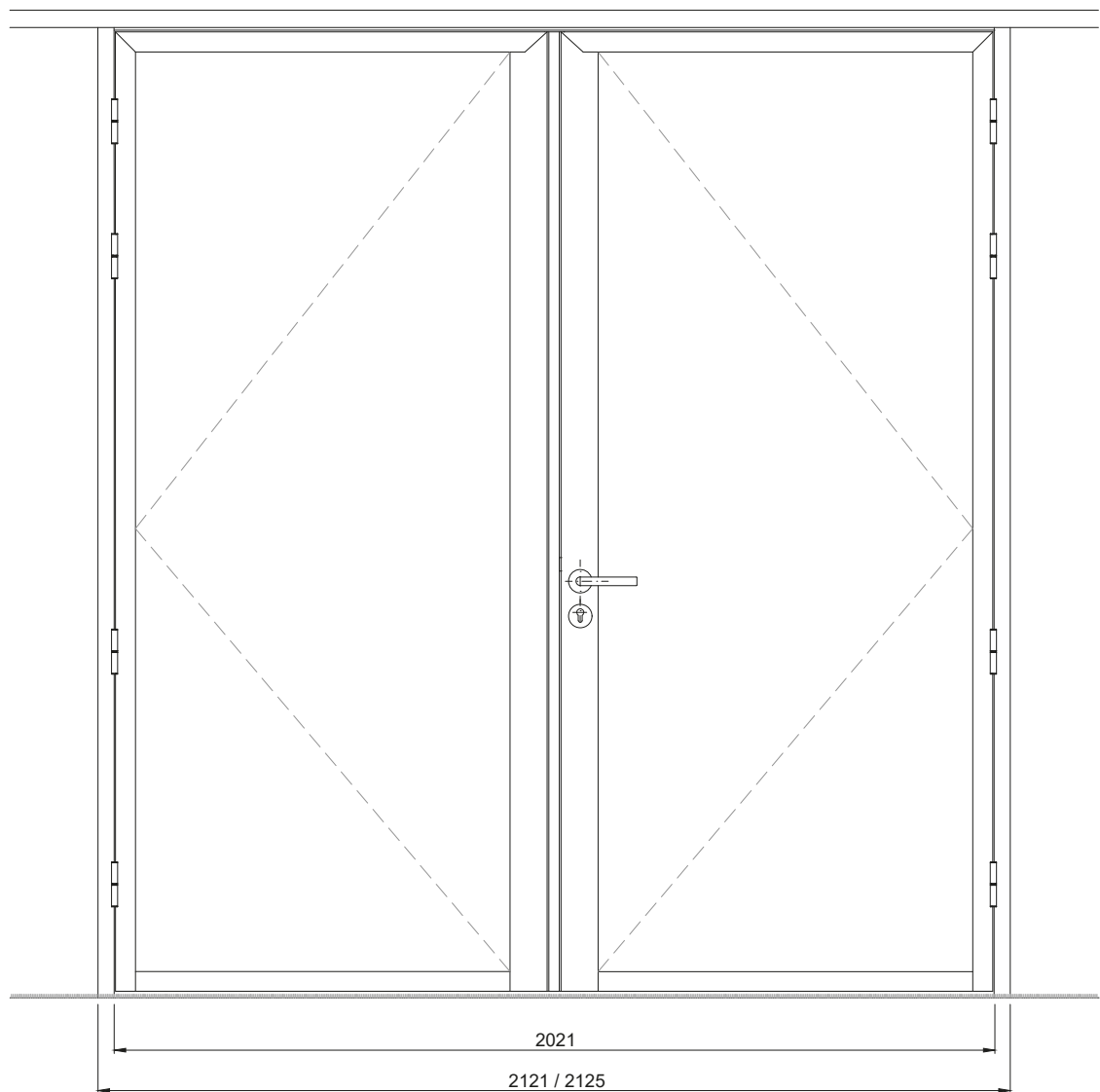
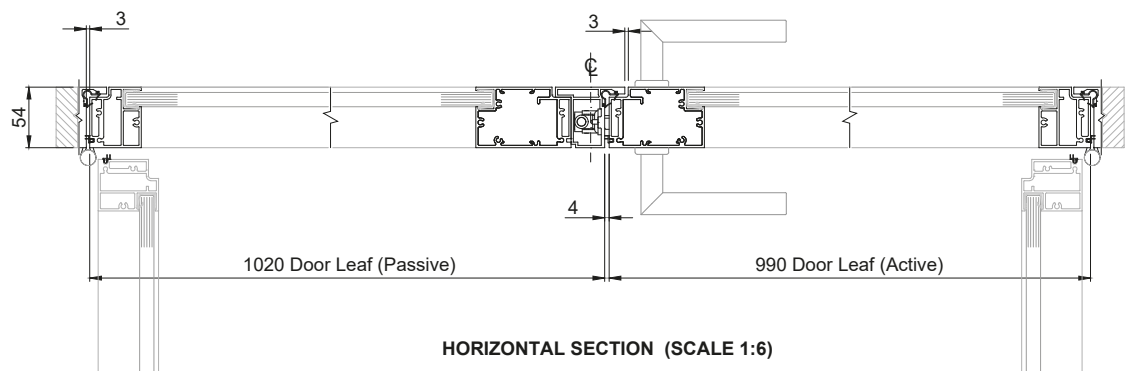
Door Sets: Plan view



TYPICAL SECTION - DOUBLE GLAZED EDGE SYNERGY DOOR ON PIVOTS

Door Sets

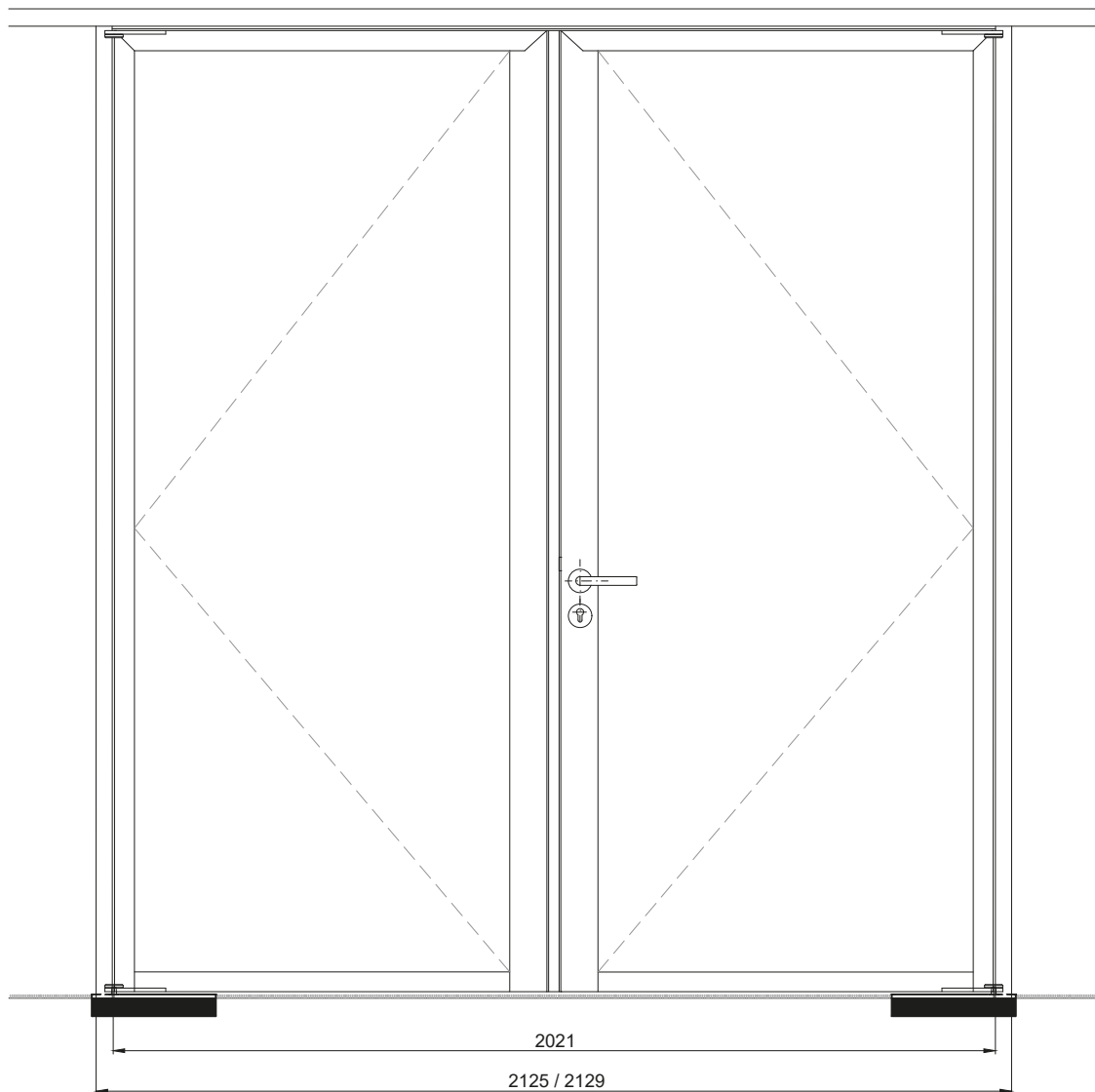
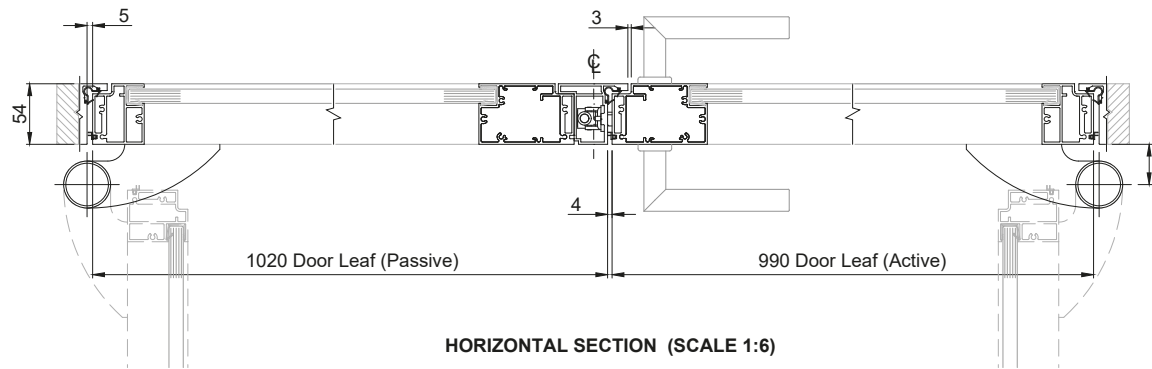
Door Sets: Horizontal section and Plan detail



SINGLE GLAZED EDGE SYNERGY DOOR ON HINGES
PART M COMPLIANT CLEAR OPENING
(SCALE 1:16)

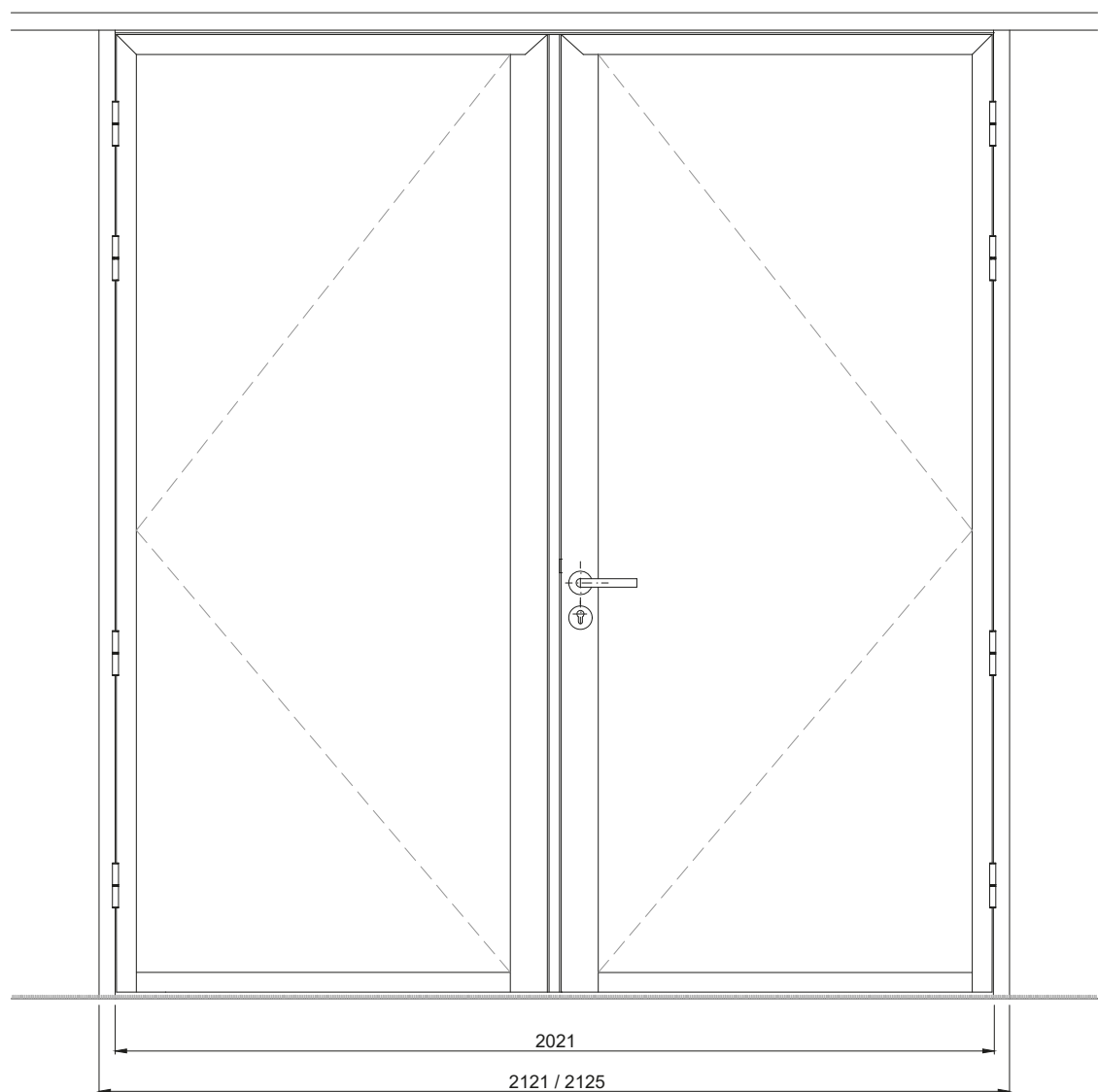
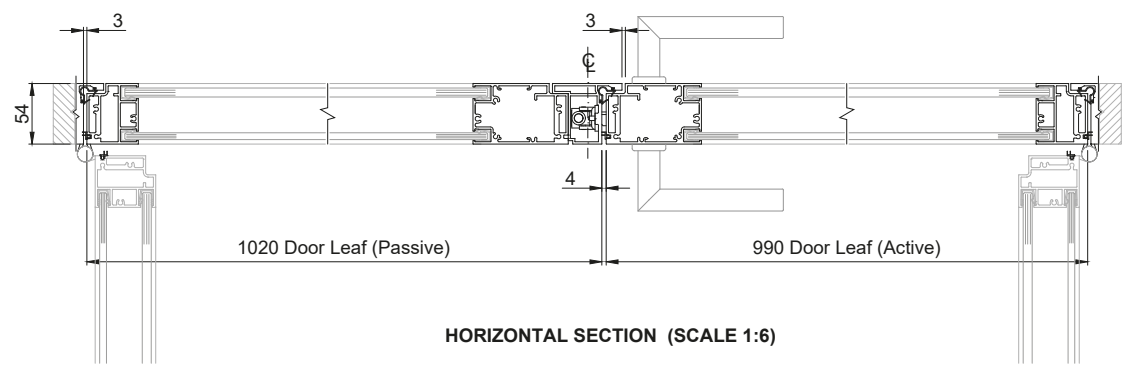
Door Sets

Door Sets: Horizontal section and Plan detail



Door Sets

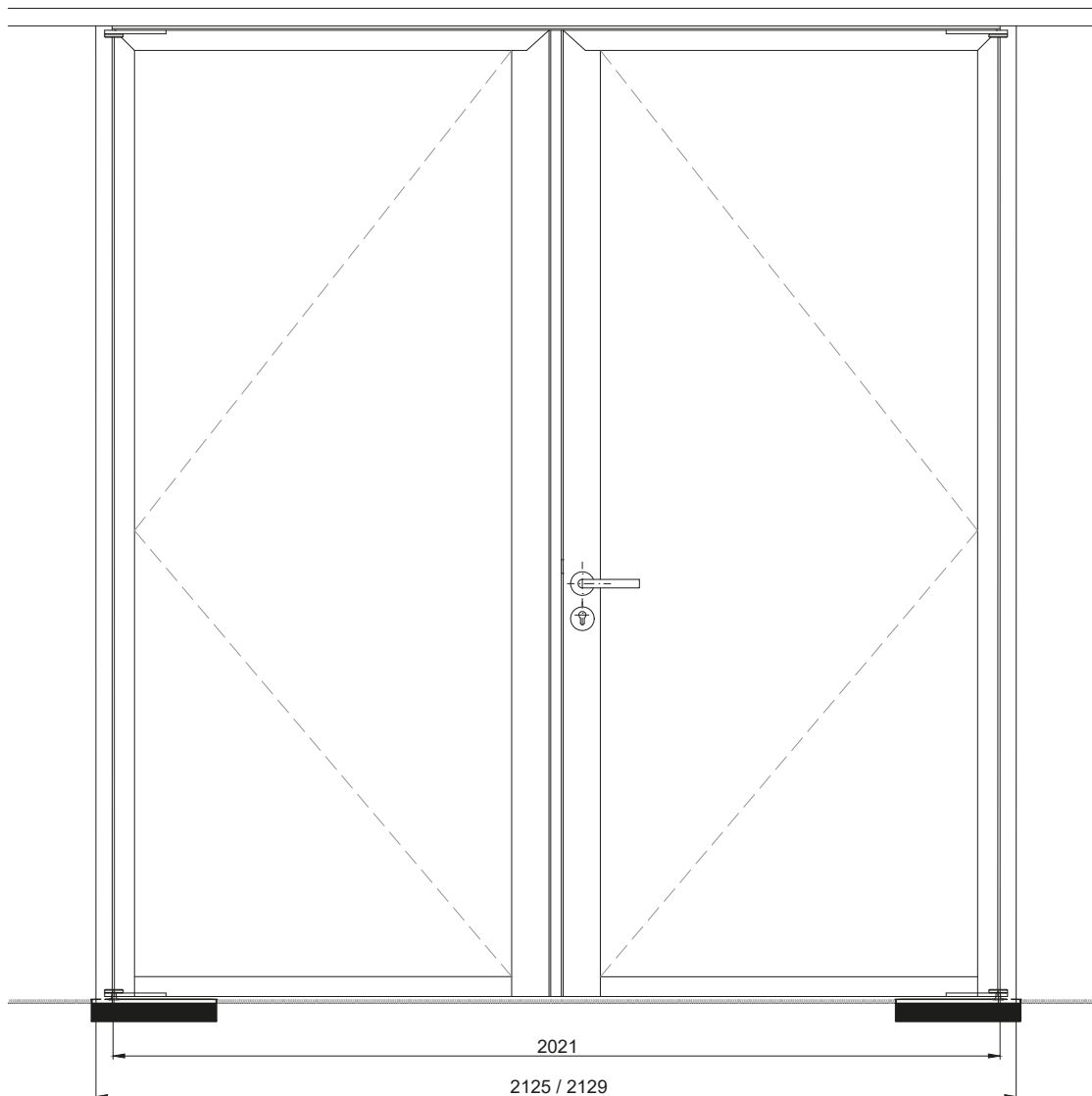
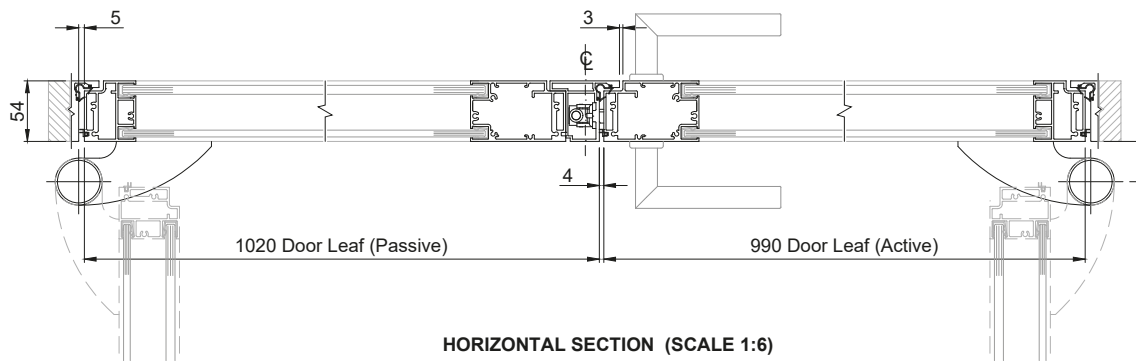
Door Sets: Horizontal section and Plan detail



**ELEVATION SHOWING OPTIMA REBATED DOUBLE DOOR
DOUBLE GLAZED EDGE SYNERGY DOOR ON HINGES
PART M COMPLIANT CLEAR OPENING
(SCALE 1:16)**

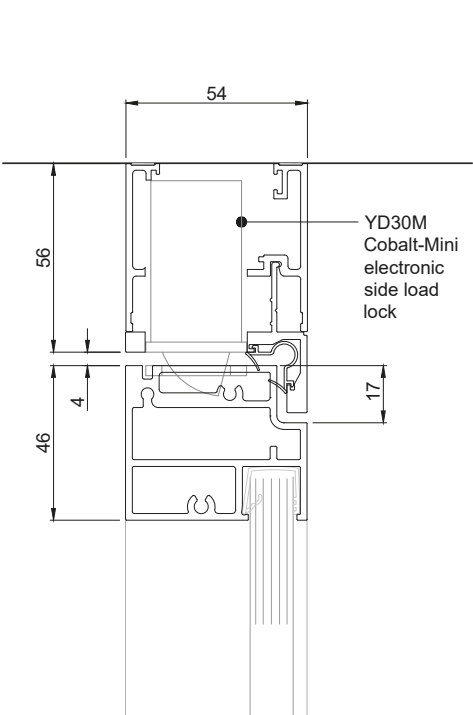
Door Sets

Door Sets: Horizontal section and Plan detail

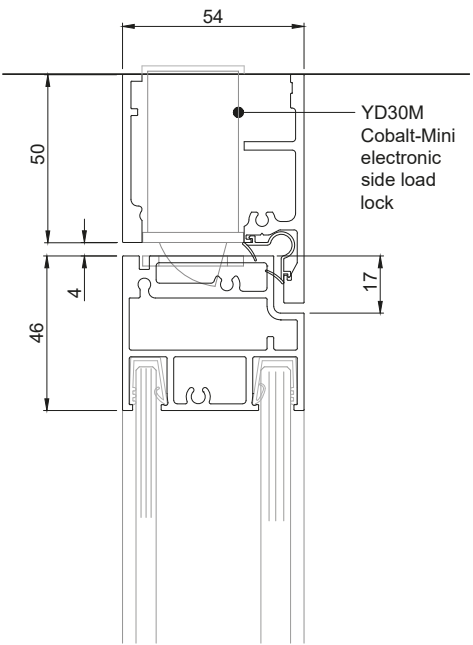


Door Sets

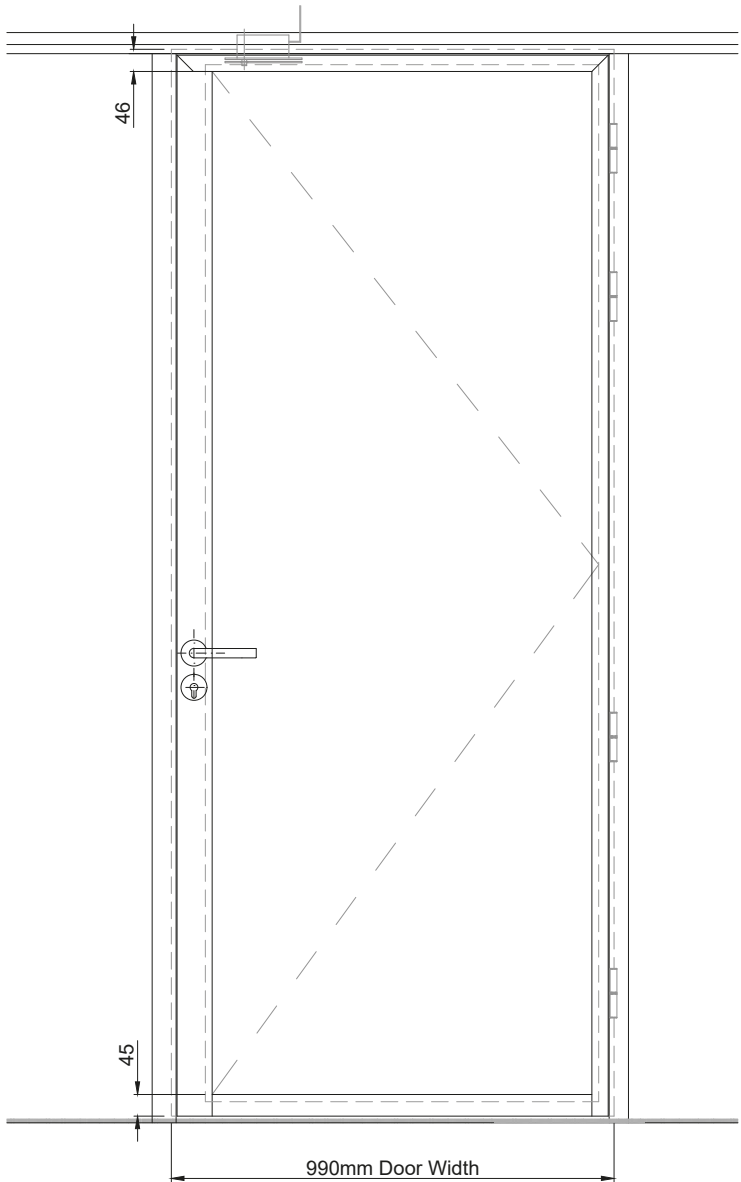
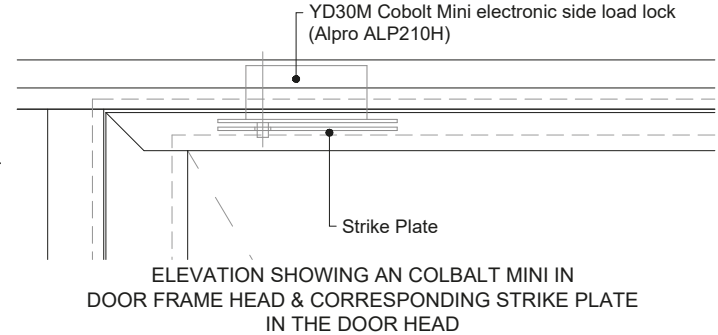
Door Sets: Vertical section/Elevation



VERTICAL SECTION THROUGH
HEAD TRACK WITH INNER UPPER
CHANNEL D455 HEAD CLIP



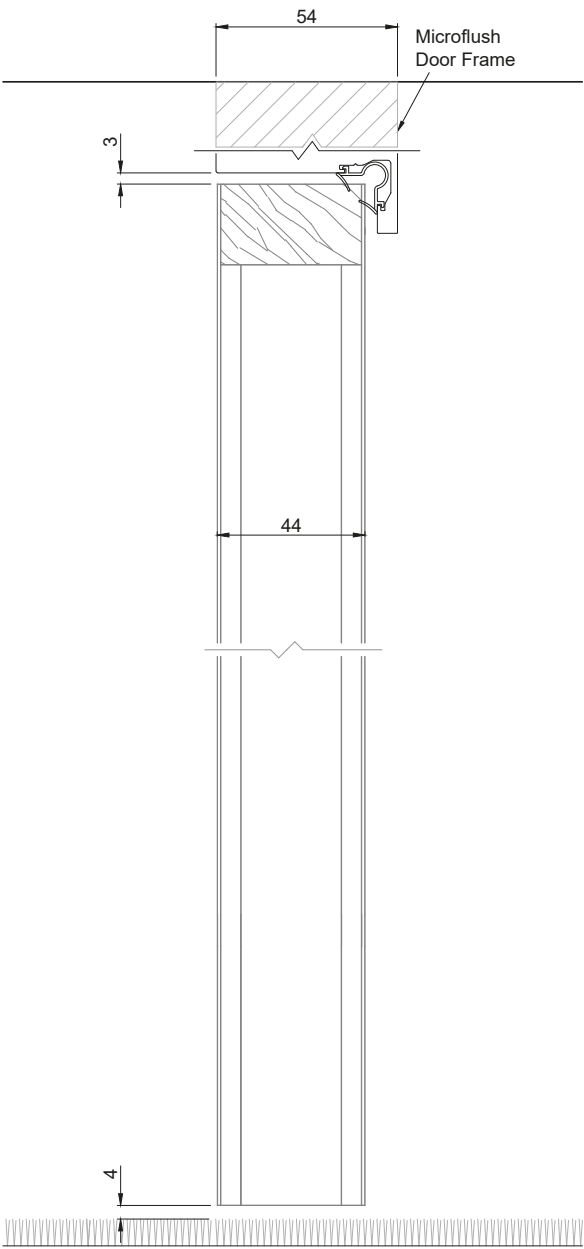
VERTICAL SECTION THROUGH
HEAD TRACK WITH FIXED
50mm TRACK - D255 HEAD CLIP



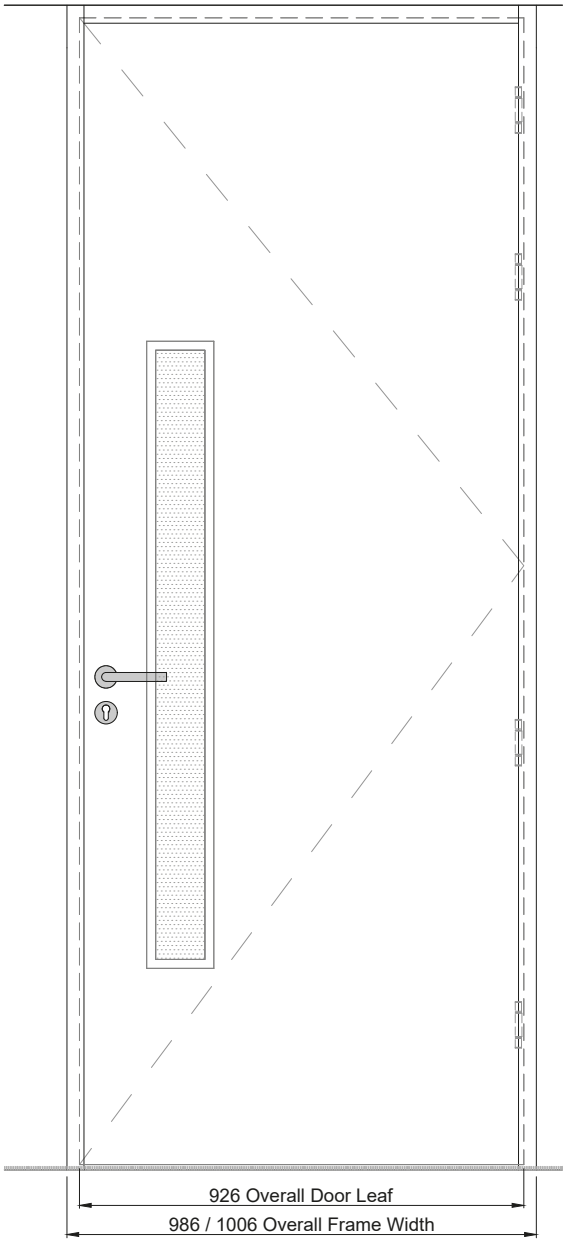
ELEVATION SHOWING SINGLE GLAZED EDGE SYNERGY DOOR
WITH COBALT MINI IN D455 DOOR FRAME HEAD &
CORRESPONDING STRIKE PLATE IN DOOR

Door Sets

Door Sets: Vertical section/Elevation



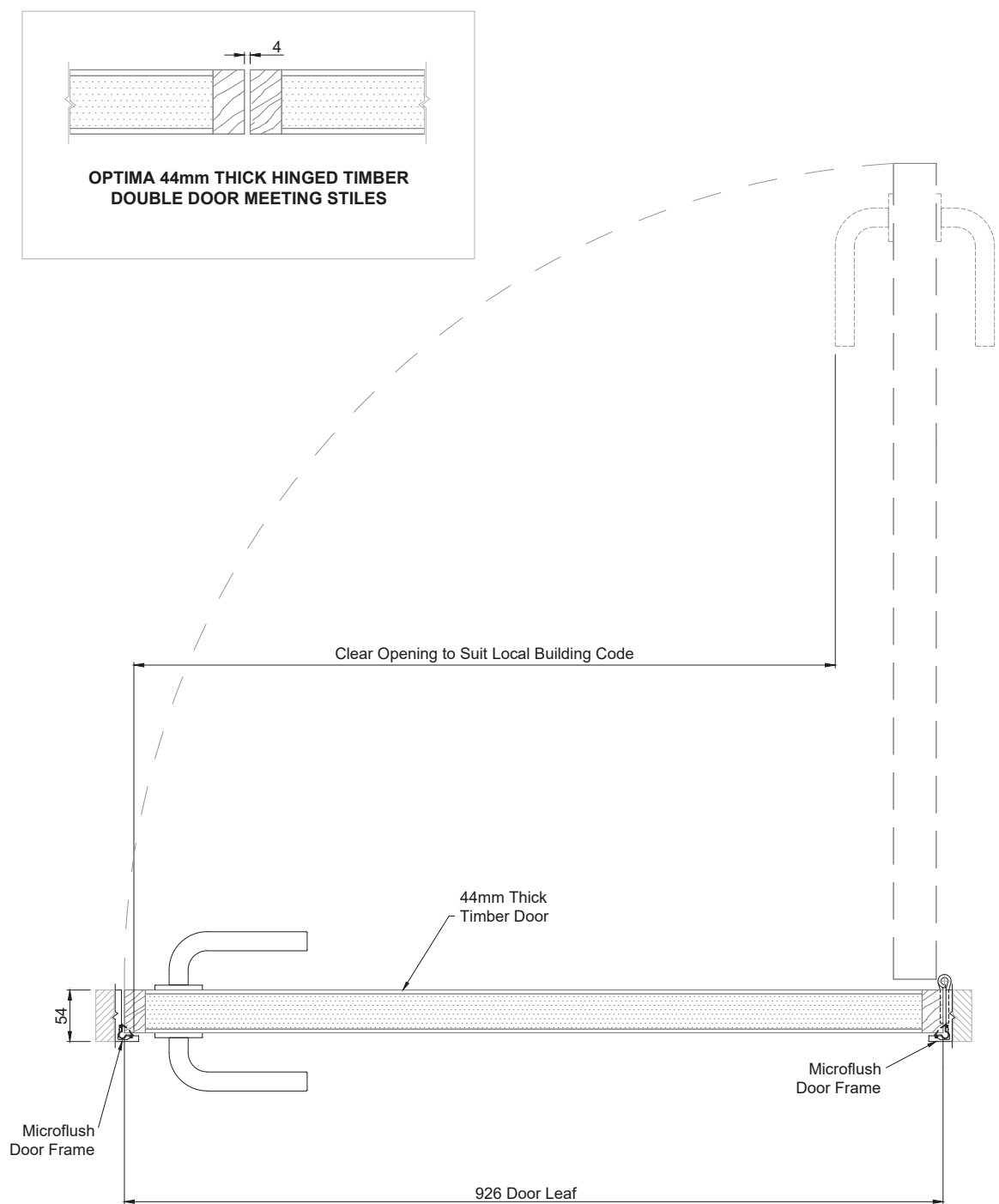
**SECTION THROUGH TYPICAL OPTIMA
44mm THICK HINGED TIMBER DOOR
IN MICROFLUSH FRAME
(SCALE 1:2)**



**ELEVATION SHOWING TYPICAL OPTIMA
44mm THICK HINGED TIMBER DOOR IN
MICROFLUSH FRAME
CLEAR OPENING TO SUIT LOCAL BUILDING
CODE(SCALE 1:15)**

Door Sets

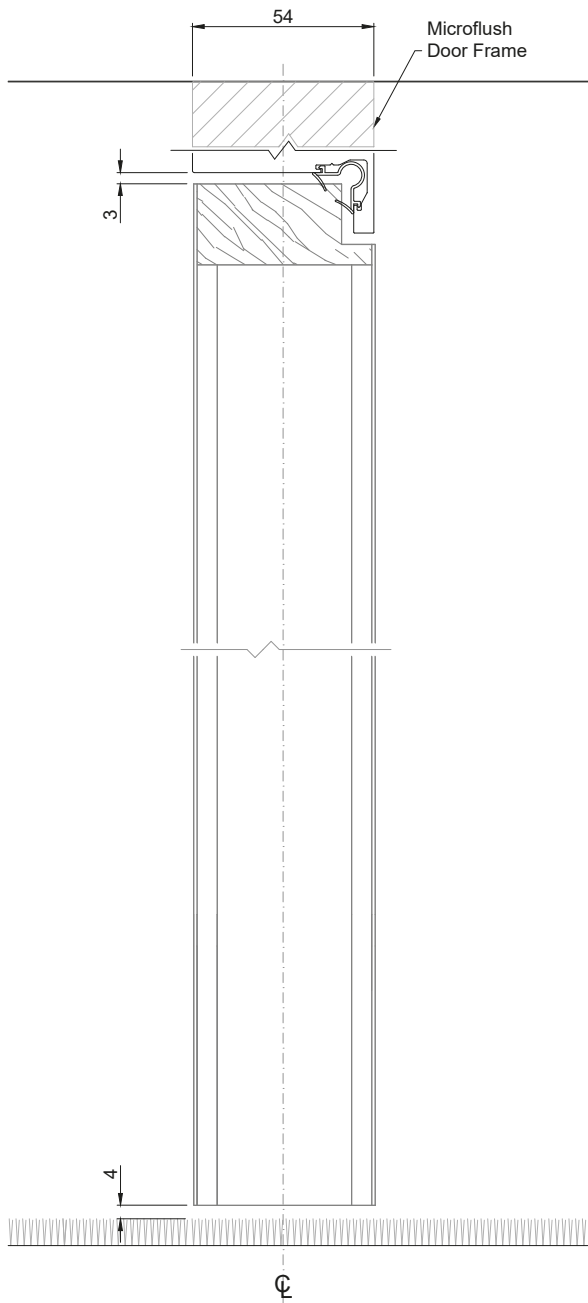
Door Sets: Vertical section/Elevation



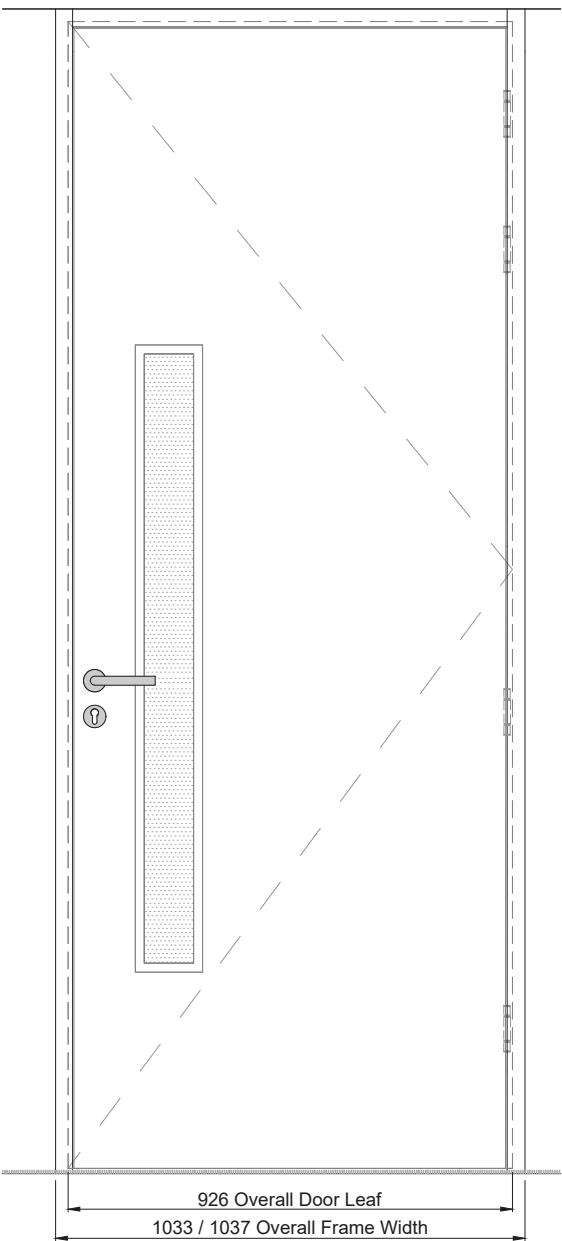
TYPICAL SECTION - OPTIMA 44mm THICK HINGED TIMBER DOOR IN MICROFLUSH FRAME

Door Sets

Door Sets: Vertical section/Elevation



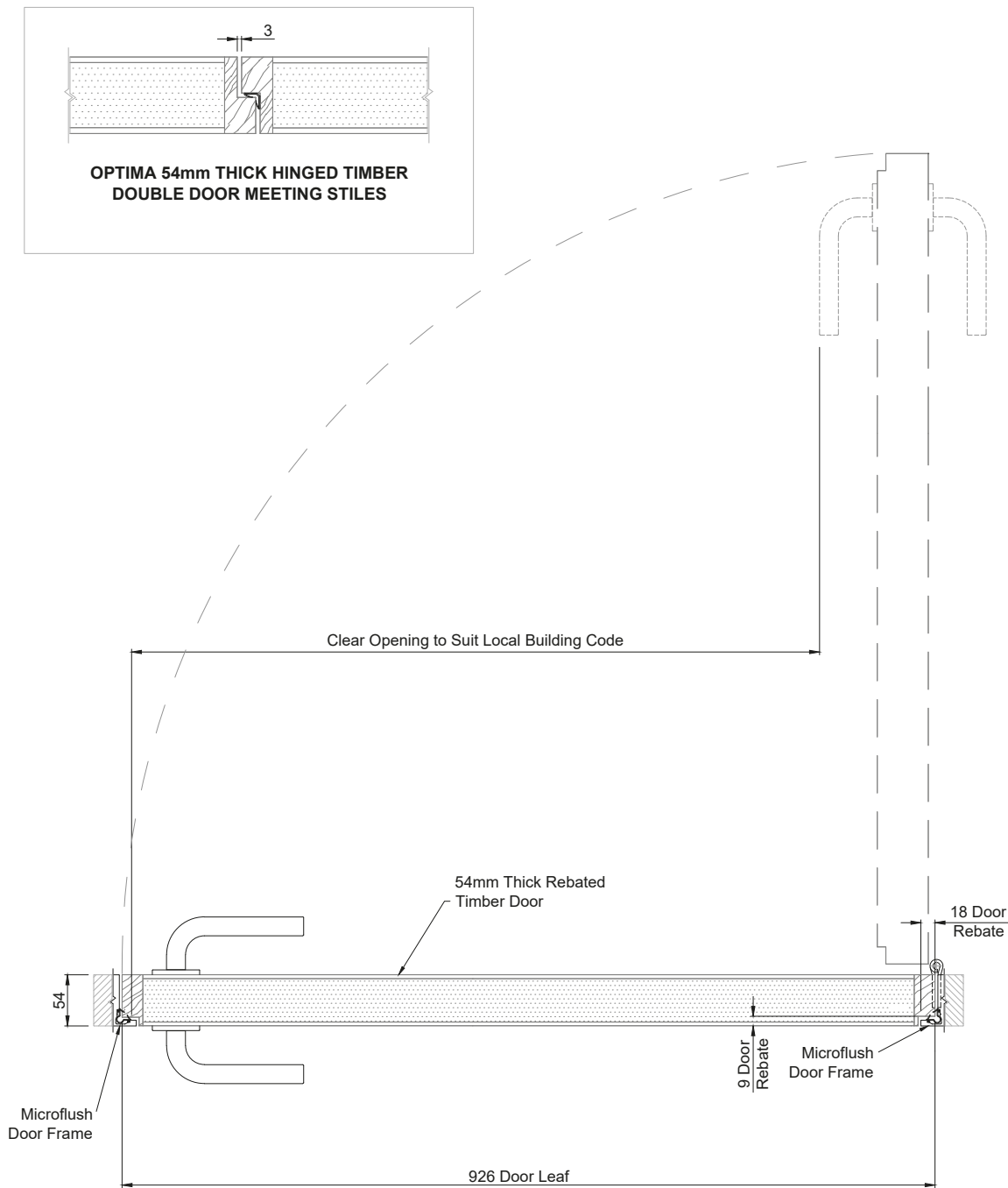
**SECTION THROUGH TYPICAL OPTIMA
54mm THICK HINGED TIMBER DOOR IN
MICROFLUSH FRAME
(SCALE 1:2)**



**ELEVATION SHOWING TYPICAL OPTIMA
54mm THICK HINGED TIMBER DOOR IN
MICROFLUSH FRAME
CLEAR OPENING TO SUIT LOCAL BUILDING CODE
(SCALE 1:15)**

Door Sets

Door Sets: Vertical section/Elevation



TYPICAL SECTION - OPTIMA 54mm THICK HINGED TIMBER DOOR IN MICROFLUSH FRAME

Specification

Size Limitations

The maximum and minimum possible sizes for door sets are limited by a number of factors:

- Compliance with The Building Regulations – Approved Document M (and BS8300:2009) in respect of:
 - Minimum clear opening width
 - Maximum operating forces
- Maximum production height of partition system or door frame

Compliance with the Building Regulations – Approved Document M (and BS8300:2009)

Minimum Clear Opening Width

Door sets are supplied as standard with a view to compliance with Table 2 in Approved Document M (reproduced in full) thus:

Table 2: Minimum Effective Clear Widths of Doors

Direction and width of approach	New Buildings (mm)	Existing Buildings (mm)
Straight-on (without a turn or oblique approach)	800	750
At right angles to an access route at least 1500mm wide	800	750
At right angles to an access route at least 1200mm wide	825	775
External doors to buildings used by the general public	1000	775

Note:

The effective clear width is the width of the opening measured at right angles to the wall in which the door is situated from the outside of the door stop on the door closing side to any obstruction on the hinge side, whether this be projecting door opening furniture, a weather board, the door or the door stop (see Diagram 9). For specific guidance of the effective clear widths of doors in sports accommodation, refer to 'Access for Disabled People'.

Maximum Operating Forces

Approved Document M, in a clarification following amendment 1:2005 to BS8300:2001, states:

"For disabled people to have independent access through single or double swing doors, the opening force, when measured at the leading edge of the door, should be not more than 30 N from 0° (the door in the closed position) to 30° open, and not more than 22.5 N from 30° to 60° of the opening cycle."

Door sets are supplied as standard with a view to compliance with these criteria. However, it should be noted that the above statement makes reference to swing doors, whether hinged or pivoting. No specific reference is made in the text of Approved Document M to manually operated sliding doors. Responsibility for implementation of Approved Document M rests with the local Building Control officers and therefore compliance of sliding doors should be seen as subjective.

Maximum Production Height of Partition System or Door Frame

The maximum height of door sets is governed by several factors: extrusion length of aluminium components (door frames, partition system); operating capacity of ironmongery (floor springs, hinges etc.); operating forces (see above).

Typically door sets are supplied with a maximum height of 3000mm. However, this should not be taken to imply that every door can be this tall as other restrictions may also be in effect. Consult the Optima Technical team for specific advice on door sizes.

Specification

Glass Selection

It is important to select glass appropriate to the situation into which it is being installed. All glass used in Optima glazed systems is class A safety glass as defined in BS6206. However, there are a number of glass types that fall into this category, some more appropriate than others for use in door systems and these are explained below.

Toughened Glass

Standard: BS EN 12150

This is annealed glass that has been thermally treated to give it much greater impact resistance, typically seven times greater. Toughened glass satisfies BS6206 in that it breaks safely, shattering into equally sized 'dice'. Toughened glass is the only glass recommended for use where drilling or clamping is required, for example, when used for accommodating door furniture.

It is important to note that the toughening process stimulates Nickel Sulphide (NiS), known as 'inclusions' and which occurs naturally in float glass. The presence of these inclusions can, over time, although very rare, induce a spontaneous fracture of a toughened glass panel. While all glass processors take all practicable steps to supply inclusion-free glass, it is not possible to guarantee their absence.

In order to ensure complete customer confidence in the safety of a glass, Optima recommends the use of Heat Soaked Toughened Glass for doors. See below for more details.

Heat Soaked Toughened Glass

Standard: BS EN 14179

To significantly reduce the risk of NiS induced spontaneous failure, toughened glass panels can be subjected to an additional process known as Heat Soak Testing. Although not providing a 100% guarantee, this process is used to reveal the presence of NiS inclusions. It is a destructive test, designed to break any panel that is at risk.

Toughened Laminate Glass

Standards: BS EN 12150 (Toughened) and BS EN 12543 (Laminate)

This type of glass combines the benefits of both toughened and laminate glass and would typically involve a 1.5mm PVB interlayer. Because it has the additional benefit of lamination, the glass would not normally require the additional process of heat soaking.

The Optima Technical Sales Team will be happy to assist in the specification of the appropriate glass for your particular project requirements.

Specification

Acoustic Performance

All Optima systems are subjected to sound insulation tests in accordance with EN ISO 717-1:1997 at UKAS accredited laboratories. These are optimised tests of the system only and not aggregate values for door and screen. The result is expressed as an Rw value.

Optima door sets have received UKAS accredited acoustic values as follows (stand-alone door and frame unless noted):

Rw31dB	Test Ref: 745-764	44mm Timber door with chipboard core in Microflush aluminium door frame
Rw33dB	Test Ref: 1088-910	54mm rebated Timber door with chipboard core in Microflush aluminium frame
Rw39dB	Test Ref: F15443/02/P010	Asia Affinity door single glazed with 12.8mm acoustic laminate glass in Microflush aluminium frame
Rw41dB	Test Ref: F15443/02/P006	Asia Affinity door double glazed with 8.8mm acoustic laminate glass and 6mm toughened glass in Microflush aluminium frame
Rw39dB	Assessment: F15443/02/P014	Edge Synergy Single Glazed 12.8mm Acoustic Laminate
Rw42dB	Assessment: F15443/02/P016	Edge Synergy Double Glazed 6mm Toughened & 8.8mm Acoustic Laminate
Rw35dB	Assessment: F15443/02/P012	Edge Unity Single Glazed 12mm Toughened Glass
Rw41dB	Assessment: F15443/02/P018	Edge Unity Double Glazed 6mm & 8mm Toughened Glass

All test data subject to installation with the correct configuration and door edge seals. Full details are available on request.

It should be noted that in an on-site acoustic test, a partition or door set may demonstrate an apparent 3dB to 8dB lesser performance than under laboratory conditions, depending on the partition type and surrounding structure. This can be further affected by ambient noise levels on the receiving side of the test sample and by poorly insulated abutments offering a 'flanking' path for audible sound.

For further information on potential aggregate values for screens with doors, or values for alternative glass types and double leaf doors, consult the Optima Technical Sales Team.

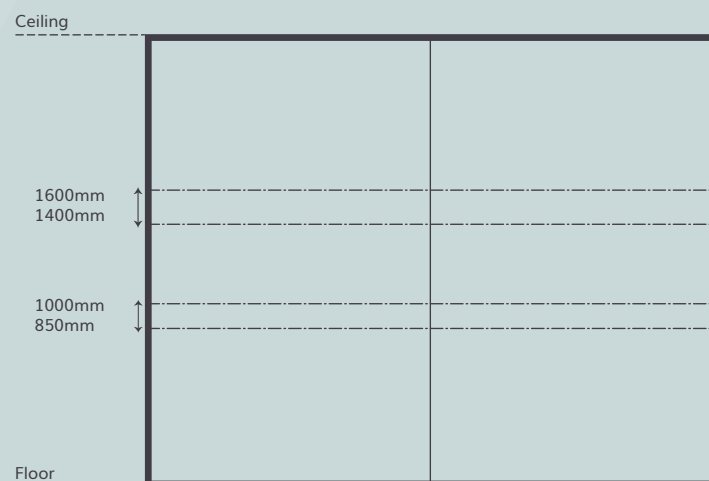
Specification

Building Regulations Approved Document K (2013)

Visibility Requirements for Glass Entrance Doors

Approved Document K and BS8300:2009 both make similar recommendations for the visibility of glass doors. These are summarised below.

- The location of glass entrance doors should be easily distinguished, especially when they are within a glazed screen and when the door is both open and shut.
- Manifestation should be clearly contrasting with the background in all weather/lighting conditions.
- Manifestation should be located between 850mm–1000mm and 1400mm–1600mm i.e. in 150mm high bands which could be a solid band, a decorative feature or split bands of 50mm each.
- High contrast strips at the top and on both sides of a glazed door in a glazed screen should be provided.
- If glass doors can remain in the open position, the leading edge should be clearly distinguished and protected by guarding (entrance doors only) to prevent it becoming a collision hazard.



150mm min

Optima

Manifestation must contrast visually with the background seen through the glass in both natural and artificial light conditions

50mm min



Specification

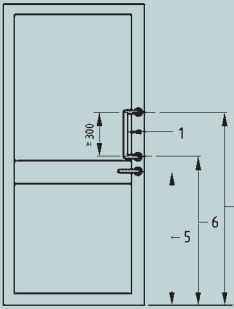
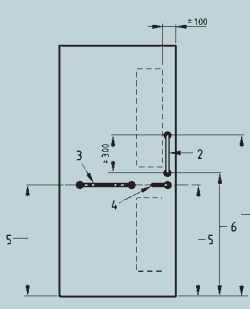
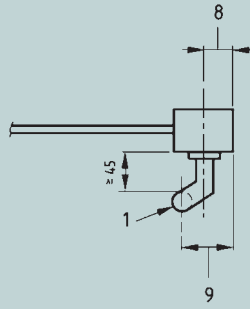
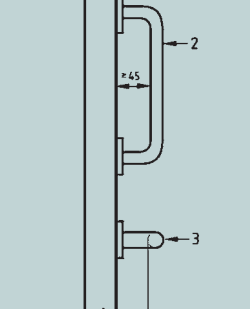
Location and Size of Door Opening and Closing Furniture

BS8300:2009 states that:

"The location and design of lever furniture and pull handles should be in accordance with figure 14 and figure 15 and preferably, consistent throughout a property."

Unless requested otherwise, door furniture will be provided with a view to compliance with these requirements and they are reproduced here:

Figure 14: Location of door opening and closing furniture (mm)

			
(a) Glazed or panelled doors with narrow stiles less than 100mm wide	(b) Solid doors and doors with vision panels having side margins of 100mm or more	(c) Plan/section of cranked pull handle on a narrow stile	(d) Vertical section showing a pull handle and horizontal pull rail

Key

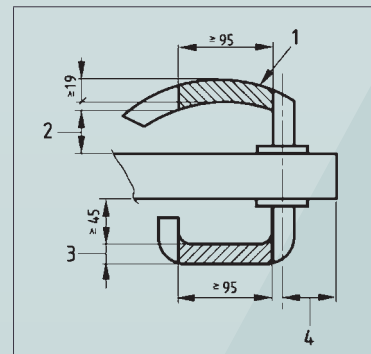
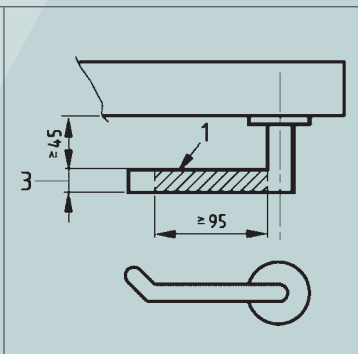
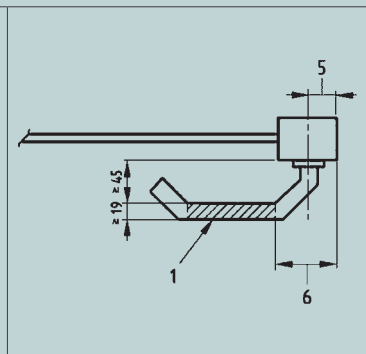
- | | |
|--|--|
| 1. Cranked pull handle, 19mm to 35mm diameter | 6. Bottom end of pull handle no lower than 700mm and no higher than 1000mm above the floor |
| 2. Vertical pull handle, 19mm to 35mm diameter | 7. Top end of pull handle no lower than 1300mm above the floor |
| 3. Horizontal pull rail to help people close the door behind them. | 8. Fixing centres close to door edge |
| 4. Lever handle | 9. Doors with narrow stiles require cranked pull handles with an offset of not less than 50mm from the door edge |
| 5. 800mm to 1050mm (900mm preferred) | |

Note 1: The lever handles and pull handles shown on this drawing will not necessarily be used on the same face of a door.

Note 2: Although the conventional 'D' pull handle is shown in the figure, other patterns of pull handle are acceptable, provided they conform to the dimensional criteria.

Specification

Figure 15: Examples of lever furniture showing key dimensions (mm)

		
Lever handles returned towards the door for solid doors and those with side margins of 100mm or wider	Cranked lever handle for solid doors with side margins of 100mm or wider	Lever handle designed for use with a door having a narrow stile less than 100mm wide

- Key

 - 1. Hand grip zone (shaded) of at least 95mm (applies to all types of lever handle)
 - 2. Hand grip zone at least 45mm from face of door
- 3. Lever diameter at least 19mm
 - 4. Lock/latch back set at least 54mm from door edge
 - 5. Reduced lock/latch back set to suit narrow stile
 - 6. Start of hand grip zone at least 63.5mm set back from door edge

Note: Lever designs are indicative only.

CDM Regulations

In the absence of any specific legislation, Optima recommends that designers adopt the following industry-typical design considerations:

<p>Panel Size</p> <ul style="list-style-type: none">• Can the door be transported to site, loaded out to the workface and installed?• Is there a suitable access route, particularly if the workface is not located on the ground floor?• Is it still possible to replace the door after the building is in service? <p>Breakage</p> <ul style="list-style-type: none">• What would be the consequence of a door failure?• Should a fail safe condition be built into the design?• Is there risk to building occupants as a result of the breakage?• Can the door be replaced safely?	<p>Panel Weight</p> <ul style="list-style-type: none">• Can the door be installed manually? Optima generally considers that one man should not be expected to lift more than 25kg for a prolonged duration. However, every lift would have to be properly assessed for risk according to the prevailing circumstances.• If mechanical means to install would be necessary, can this be achieved if the door needs to be replaced during the lifespan of the building? <p>Maintenance</p> <ul style="list-style-type: none">• Can the installation be maintained safely and without undue risk?
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Every project will throw up its own unique challenges. The Optima Technical Team should be consulted at the earliest opportunity, if there is any doubt that a scheme can be built and maintained safely.

Optima

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